

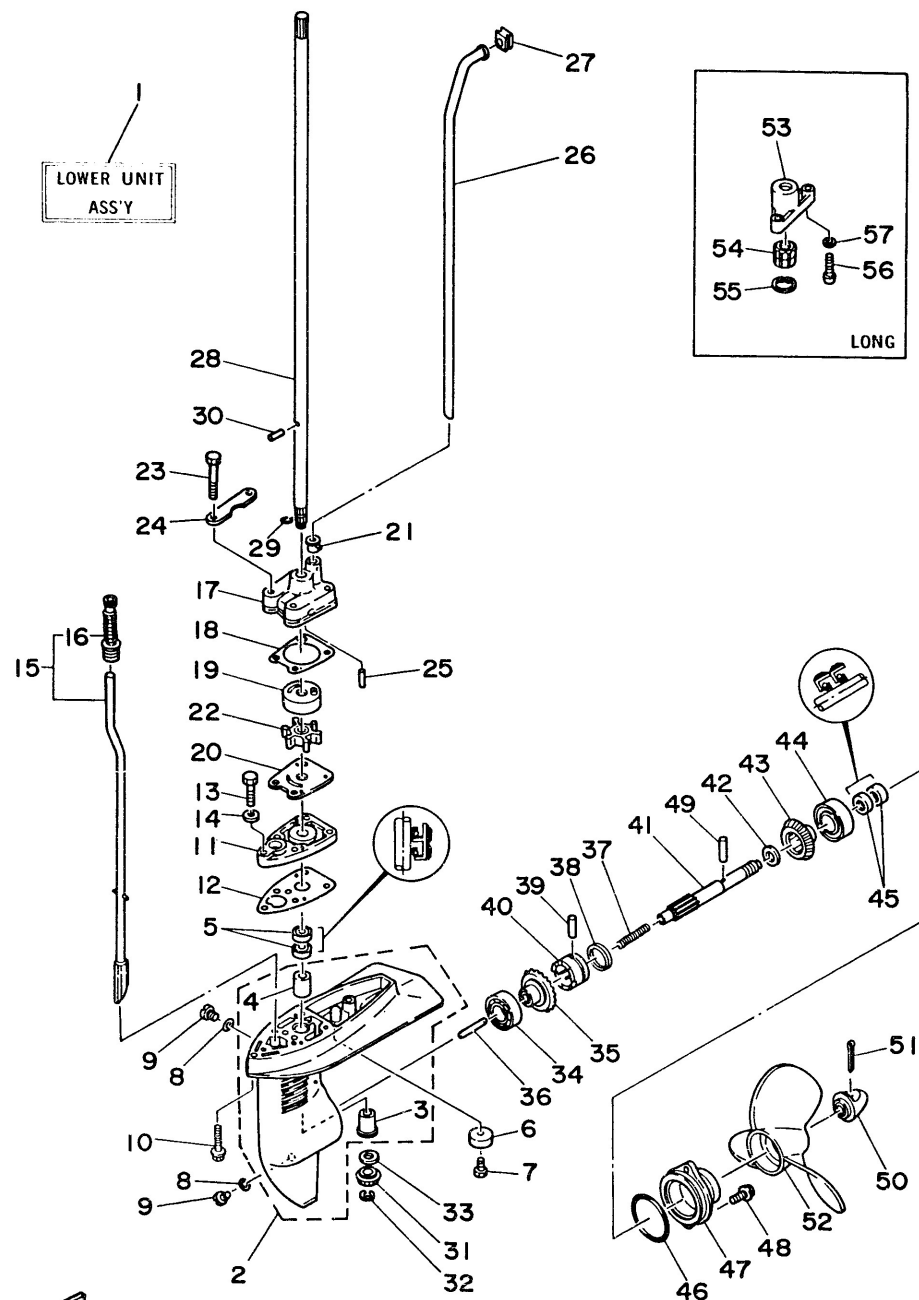


Fig. 7 LOWER & DRIVE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6E0-45300-00-EJ	LOWER UNIT ASS'Y (Short)		28	6E0-45511-10	SHAFT, drive (Long)	1 U.R.
		(Ref. No. 2 to 25, 28 to 48)	1 U.R.	29	90467-08M01	CLIP	1
	6E0-45300-10-EJ	LOWER UNIT ASS'Y (Long)		30	93604-09066	PIN, dowel B	1
		(Ref. No. 2 to 25, 28 to 48)	1 U.R.	31	6E0-45551-00	PINION	1
2	6E0-45311-00-EJ	CASING, lower	1	32	99001-06600	CIRCLIP	1
3	6E0-45317-09	. BUSHING, solid	1				
4	6E0-45316-09	. BUSHING, solid	1	33	90201-11M49	WASHER	1
				34	93306-004U0	BEARING (B6004)	1
5	93101-11M14	OIL SEAL	2	35	6E0-45560-00	GEAR 1 ASS'Y	1
6	6E0-45251-00	ANODE	1	36	654-45635-00	PLUNGER, shift	1
7	97395-06012	BOLT	1	37	90501-10064	SPRING, compression	1
8	90430-08020	GASKET	3				
9	90340-08014	PLUG, straight screw	3	38	654-45633-00	RING, cross pin	1
				39	90250-05046	PIN, cross	1
10	90119-06M25	BOLT, with washer	2	40	6E0-45631-00	CLUTCH, dog	1
11	6E0-45321-01-9M	PLATE	1	41	6E0-45611-00	SHAFT, propeller	1
12	6E0-45315-00	PACKING, lower casing	1	42	90201-13M50	WASHER	1
13	97395-06025	BOLT	1				
14	92990-06600	WASHER	1	43	6E0-45570-00	GEAR 2 ASS'Y	1
				44	93306-004U0	BEARING (B6004)	1
15	6E0-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.	45	93101-13M12	OIL SEAL	2
	6E0-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.	46	93210-48214	O-RING	1
16	6G1-44147-00	. BOOT, shift rod	1	47	6E0-45361-00-EJ	CAP, lower casing	1
17	6E0-44311-00	HOUSING, water pump	1				
18	6E0-44315-00	GASKET, water pump	1	48	95895-06016	BOLT	2
				49	90250-05009	PIN, straight	1
19	6E0-44322-01	INSERT, cartridge	1 U.R.	50	647-45616-02	NUT, propeller	1
	6E0-44322-40	INSERT, cartridge (Chromate)	1 U.R.	51	91490-30030	PIN, cotter	1
20	6E0-44323-00	OUTER PLATE, cartridge	1 U.R.	52	6E0-45941-00-EL	PROPELLER ASS'Y 1(3x7"x8"-B)	1 U.R.
	6E0-44323-40	OUTER PLATE, cartridge (Chromate)	1 U.R.				
21	6E0-44366-00	RUBBER, water seal 2	1	644-45941-01-EL	PROPELLER ASS'Y 1(3x7"x5"-B)	1 U.R.	
				654-45941-01-EL	PROPELLER ASS'Y 1(3x7"x6"-B)	1 U.R.	
22	6E0-44352-00	IMPELLER	1	6E0-45943-00-EL	PROPELLER ASS'Y 2(3x7"x7"-B)	1 U.R.	
23	97395-06045	BOLT	4	654-45943-01-EL	PROPELLER ASS'Y 2(3x7"x7"-B)	1 U.R.	
24	6E0-44328-00	PLATE	2	6E0-45945-00-EL	PROPELLER ASS'Y 3(3x7"x7"-B)	1 U.R.	
25	93604-18080	PIN, dowel B	2				
26	6E0-44361-00	TUBE, water (Short)	1 U.R.	6E0-45947-00-EL	PROPELLER ASS'Y 4(3x7"x8"-B)	1 U.R.	
				53	6E0-45331-00-9M	HOUSING, bearing (Long)	1
	6E0-44361-10	TUBE, water (Long)	1 U.R.	54	6E0-45318-01	BUSHING, drive shaft 3 (Long)	1
27	646-44365-00	RUBBER, water seal 1	1	55	93420-22M03	CIRCLIP (Long)	1
28	6E0-45511-00	SHAFT, drive (Short)	1 U.R.	56	97880-05025	SCREW, panhead (Long)	2
				57	92990-05600	WASHER (Long)	2