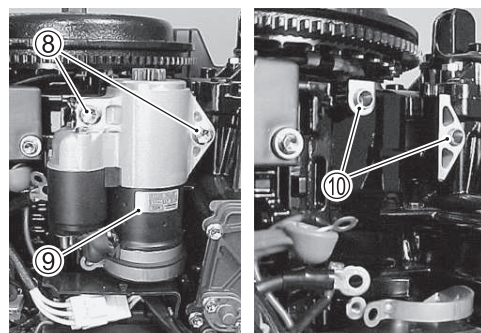
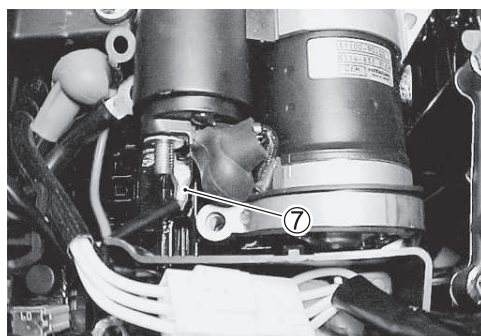
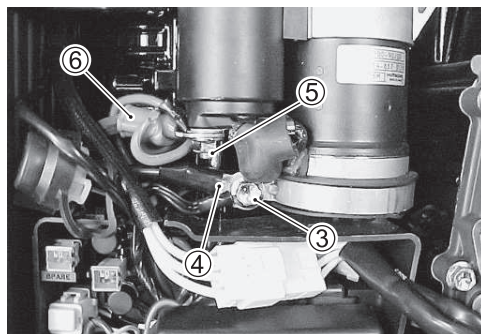
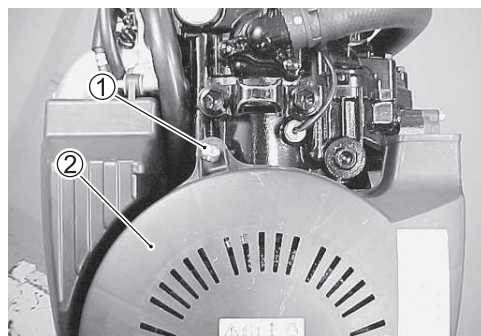


STARTER MOTOR REMOVAL

Prior to removing starter motor :

- Disconnect battery cables from battery.

1. Remove bolt ① and flywheel cover ②.
2. Remove bolt ③ and negative $\ominus$ battery cable ④.
3. Remove nut ⑤ and positive $\oplus$ battery cable ⑥ from magnetic switch of starter motor.
4. Disconnect Red lead wire ⑦ from terminal "S" of starter magnetic switch.
5. Remove two bolts ⑧ securing starter motor.
Remove starter motor ⑨ and dowel pins ⑩.



INSTALLATION

Installation is reverse order of removal with special attention to the following steps.

- Apply engine oil lightly to motor mounting bolts before installing.
- Install starter motor and tighten mounting bolts securely.

 **Starter motor mounting bolt :**

8 mm 23 N·m (2.3 kg·m, 16.5 lb.-ft.)

10 mm 50 N·m (5.0 kg·m, 36.0 lb.-ft.)

