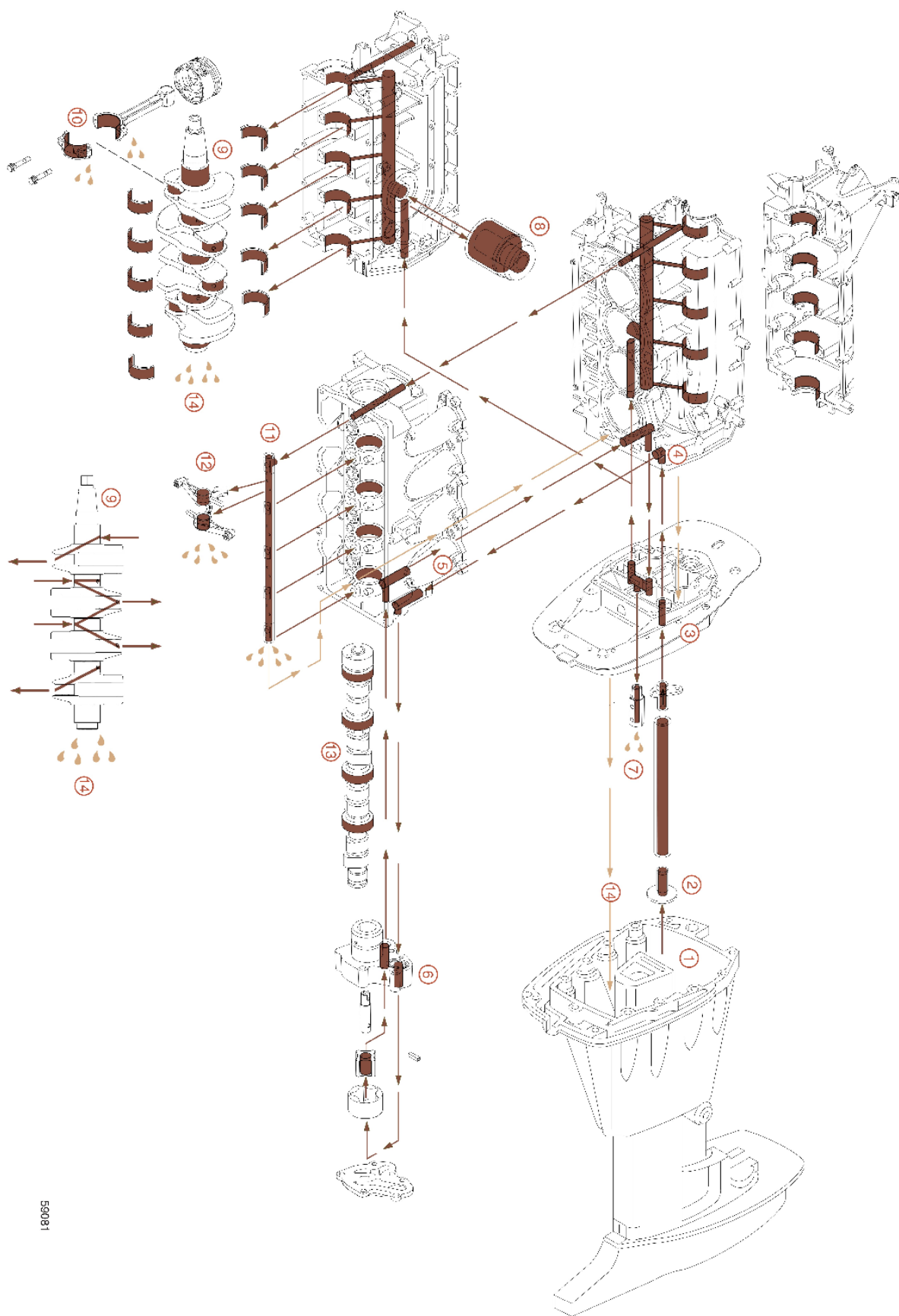


40/50/60 (4-Stroke) Oil Flow Diagram

1. Sump
2. Oil Pick-up
3. Oil Passages in Adapter Plate
4. Oil Passages in Cylinder Block
5. Oil Passages In Cylinder Head
6. Oil Pump
7. Oil Pressure Regulator
8. Oil Filter
9. Crankshaft
10. Piston, Rod, Wrist-Pin
11. Rocker Arm Shaft
12. Rocker Arms
13. Camshaft
14. Return to Sump



40/50/60 (4-STROKE) WATER FLOW DIAGRAM

40/50/60 4-Stroke) Water Flow Diagram

1. Water Inlet
2. Water Pump
3. Driveshaft Housing
4. Water Tube
5. Adapter Plate
6. Cylinder Block
7. Cylinder Head
8. Water Jacket Cover
9. Thermostat
10. Fuel Cooler
11. Fuel Pump
12. Tell-Tale
13. Water Discharged with Exhaust

