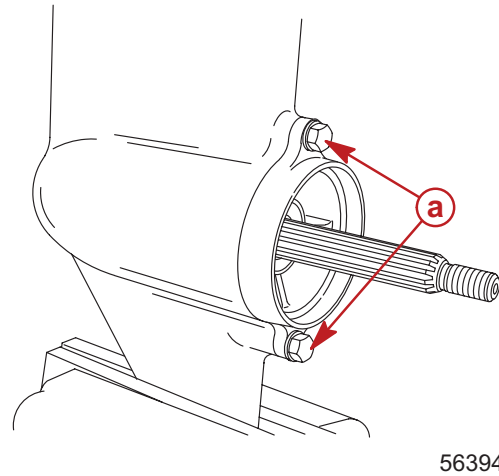
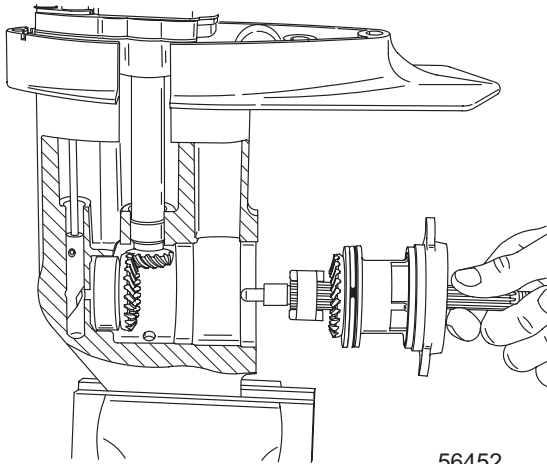




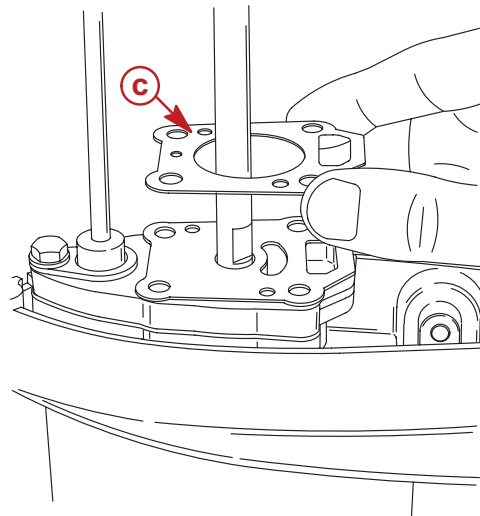
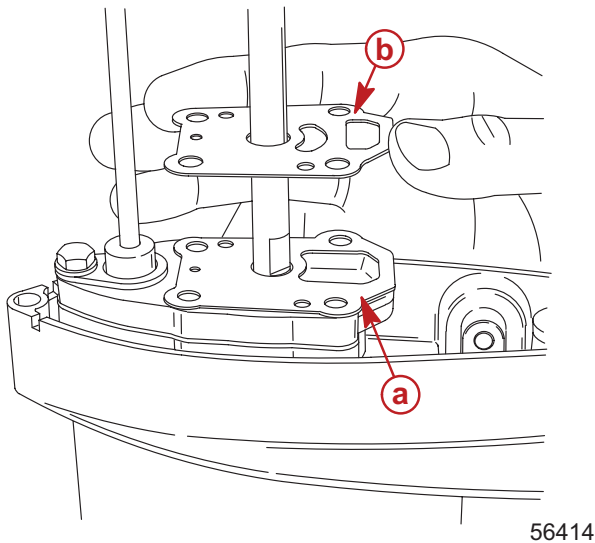
6. Install bearing carrier and propeller shaft assembly into gear housing.
7. Secure carrier assembly with 2 bolts and washers. Torque bolts to 70 lb-in. (8 Nm).



a - Bolts (2)

Impeller and Water Pump Housing

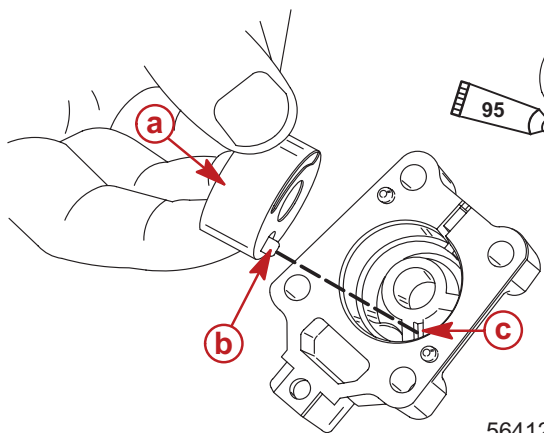
1. Install gasket and plate.
2. Install gasket.



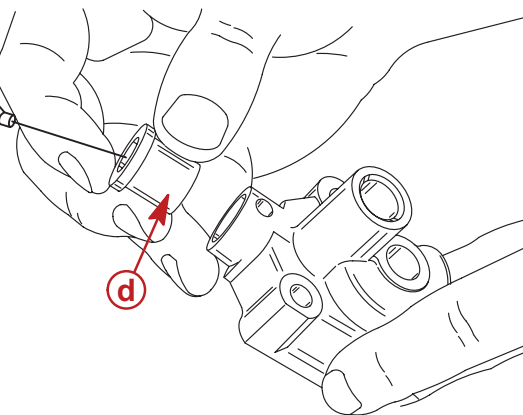
a - Gasket
b - Plate
c - Gasket



3. Install water pump insert into water pump housing making sure to position locating tab of insert into slot of housing.
4. Install water pick-up tube seal. Lubricate I.D. of seal with 2-4-C w/Teflon Marine Lubricant.



56412

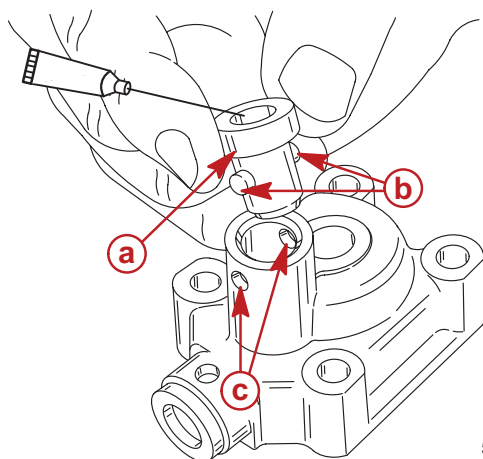


56410

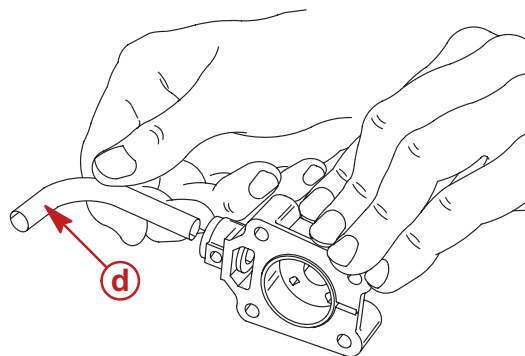
2-4-C With Teflon (92-825407A12)

- a** - Water Pump Insert
- b** - Locating Tab
- c** - Slot
- d** - Pick-up Tube Seal

5. Install water tube seal into base so rubber tabs insert into holes. Lubricate I.D. of seal with 2-4-C Marine Lubricant.
6. Install water pickup tube into seal as shown.



56409



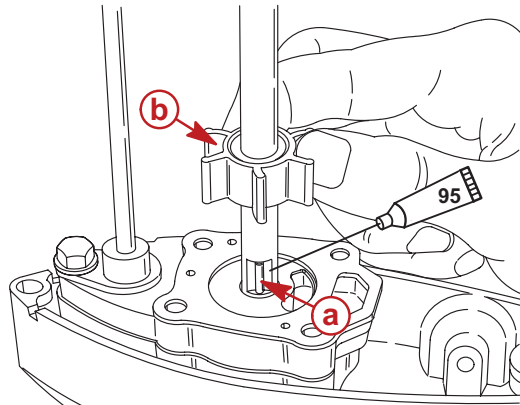
56453

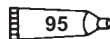
2-4-C With Teflon (92-825407A12)

- a** - Water Tube Seal
- b** - Rubber Tabs
- c** - Holes
- d** - Water Pick-up Tube



7. Lubricate drive pin with 2-4-C w/Teflon Marine Lubricant and place into flat of shaft as shown. Install water pump impeller over drive pin.

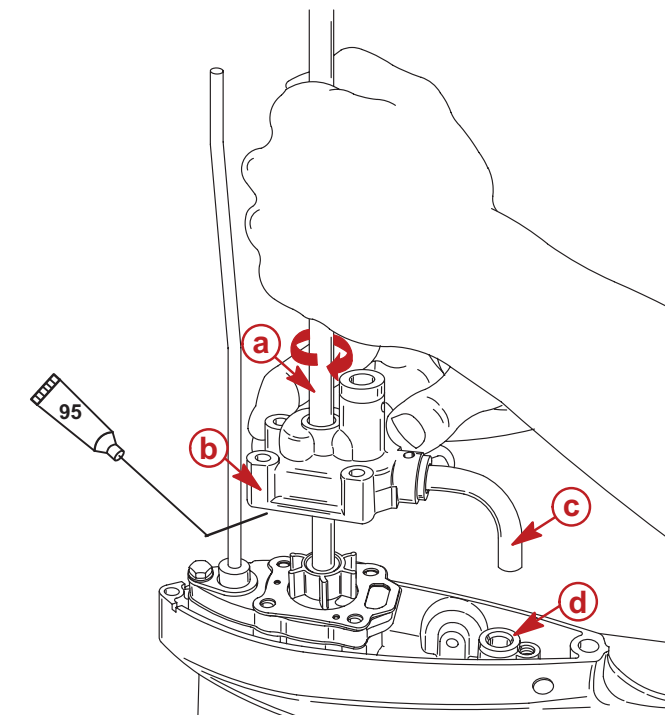


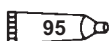
 2-4-C With Teflon (92-825407A12)

56454

- a** - Drive Pin
- b** - Water Pump Impeller

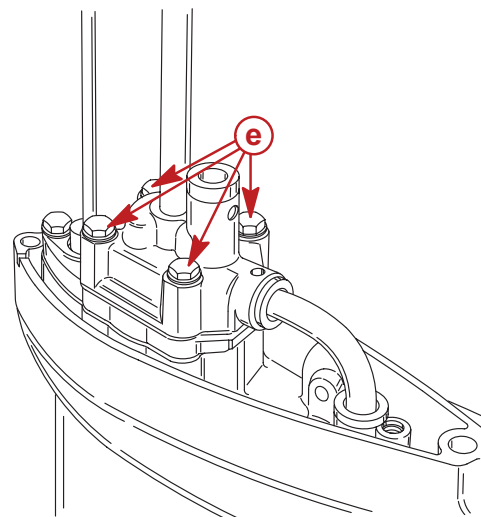
8. Apply a light coat of 2-4-C w/Teflon Marine Lubricant to the inside of the water pump impeller insert.
9. While rotating drive shaft clockwise, push down on water pump housing to cover impeller guiding water pickup tube into seal.
10. Secure water pump housing to gear housing with four bolts and washers. Torque bolts to 70 lb-in. (8 Nm).



 2-4-C With Teflon (92-825407A12)

56455

- a** - Rotate Drive Shaft Clockwise
- b** - Water Pump Housing
- c** - Water Pickup Tube



56406

- d** - Seal
- e** - Bolts/Washers (4)