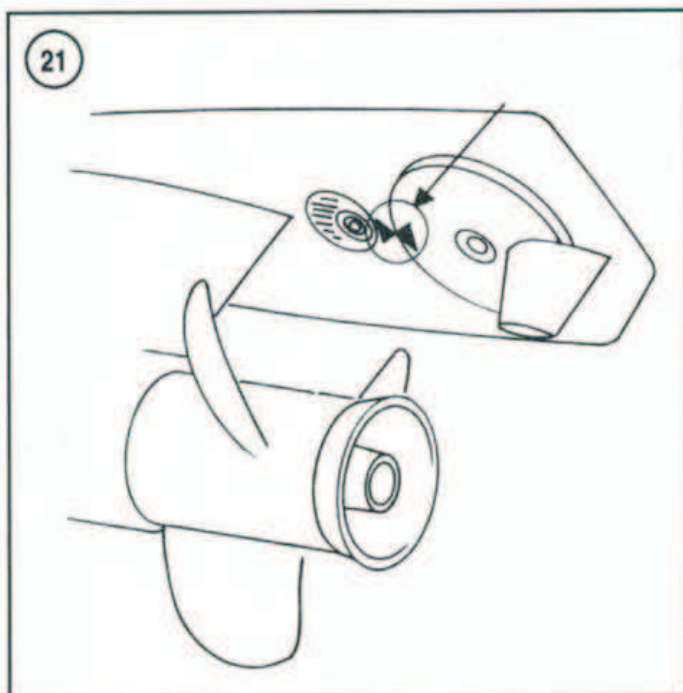




15. Slightly heat the cut end of the speedometer tube and carefully slide it into position onto the fitting (13, **Figure 20**). Allow the tube to cool before tugging on it.

16. Clean the surfaces then install the trim tab, bolt and washer. Align the marks made prior to removal and securely tighten the trim tab bolt.

17. Refer to Chapter Five and adjust the shift linkage.

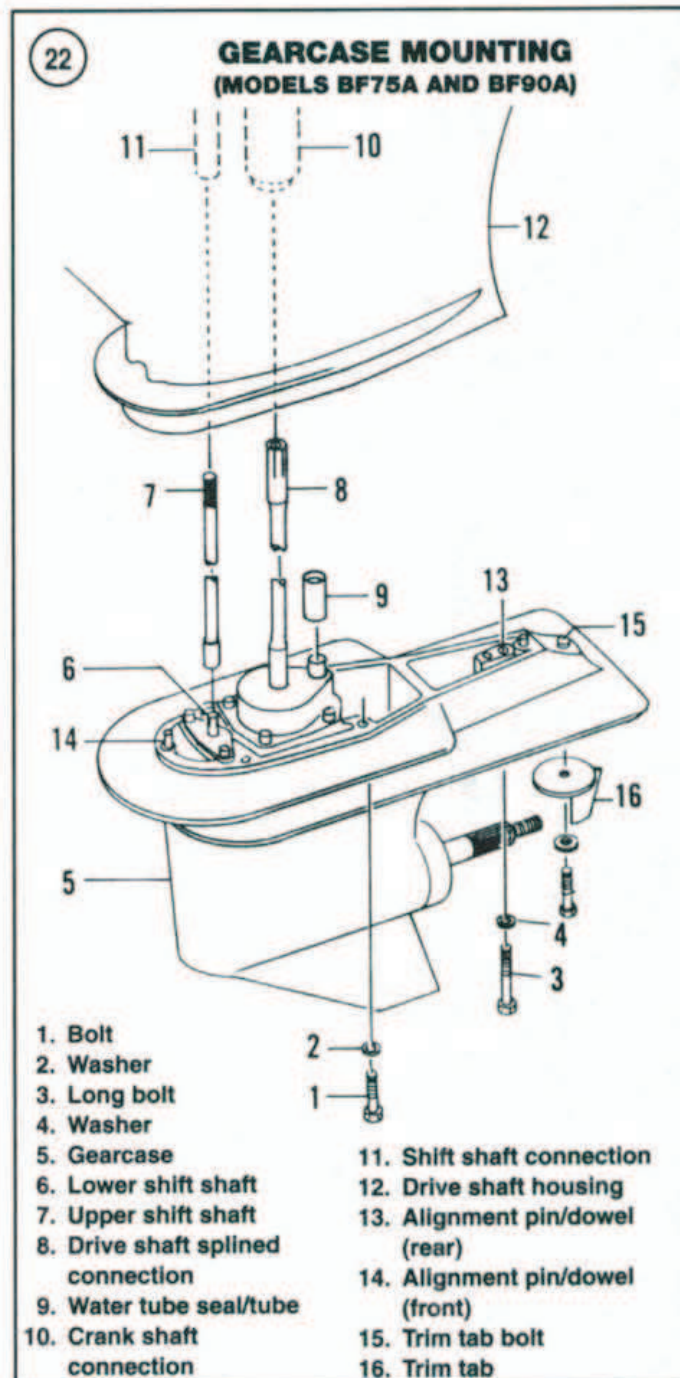
18. Install the spark plugs and spark plug leads. Clean the battery terminals and connect the battery cables to the battery.

Removal/Installation (Models BF75A and BF90)

NOTE

Some 1999 BF75A and BF90A models are equipped with the same gearcase as BF115A and BF130A models. Inspect the water pump to identify the gearcase design. Models prior to 1999 are equipped with a stainless steel water pump body. BF75A and BF90A models equipped with a plastic water pump body use the 1999 gearcase. On models so equipped, refer to the illustrations and procedures for BF115A and BF130A models.

Removal and installation procedures for both standard and left hand gearcases are virtually identical. On multiple engine applications, always mark the propeller and gearcase to ensure they are installed to the proper engine on assembly.



1. Disconnect both battery cables from the battery. Remove the spark plugs and connect the plug leads to an engine ground. Shift the engine into neutral gear.

2. Use a black marker to mark the trim tab position relative to the gearcase (**Figure 21**).

3. Note the location and position of the mounting bolts and washers (1-4, **Figure 22**).

4. Cut the speedometer tube as close as possible to the fitting.

5. Support the gearcase and remove the bolts and washers from the gearcase (5, **Figure 22**) and drive shaft housing (12).