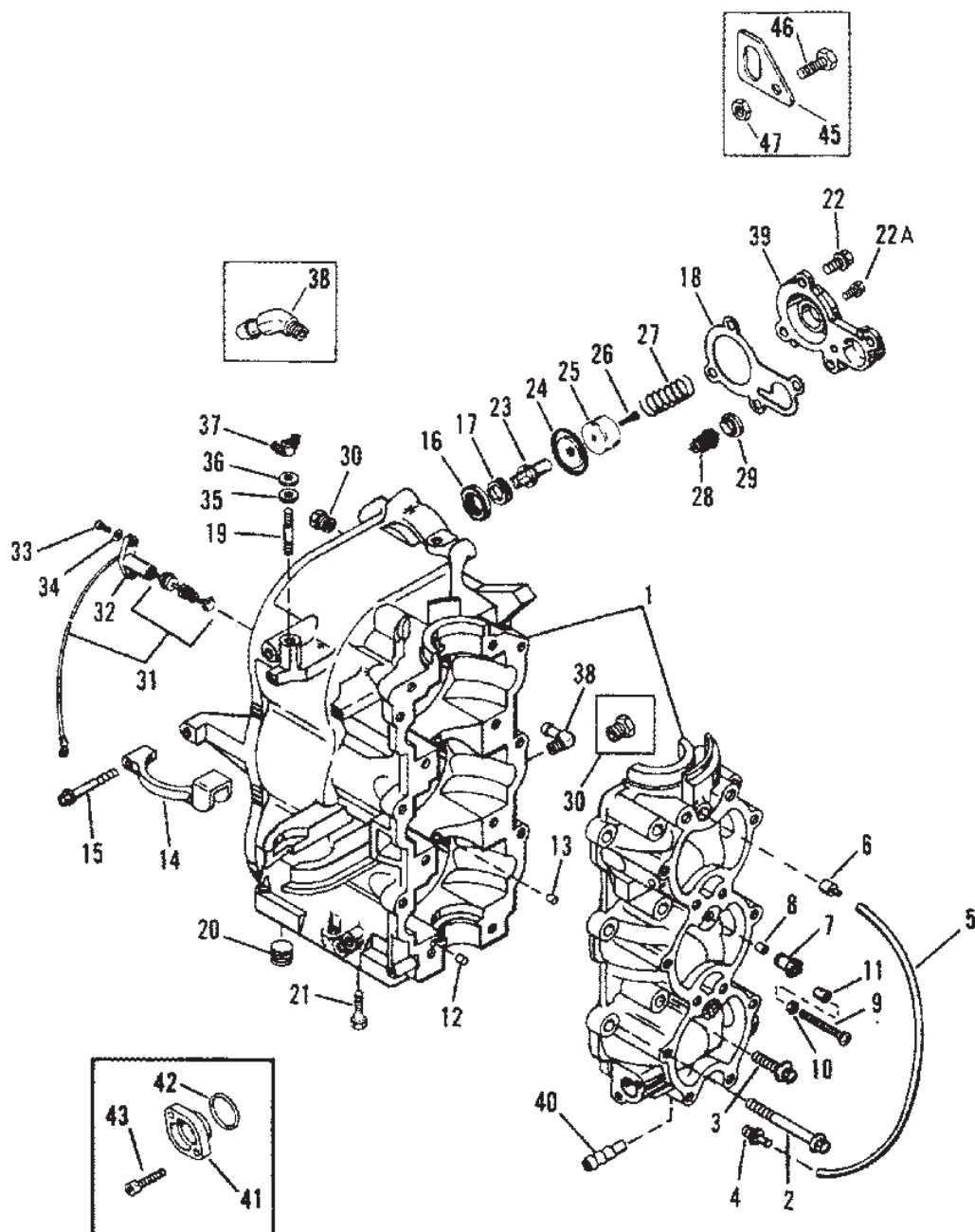


CYLINDER BLOCK AND CRANKCASE



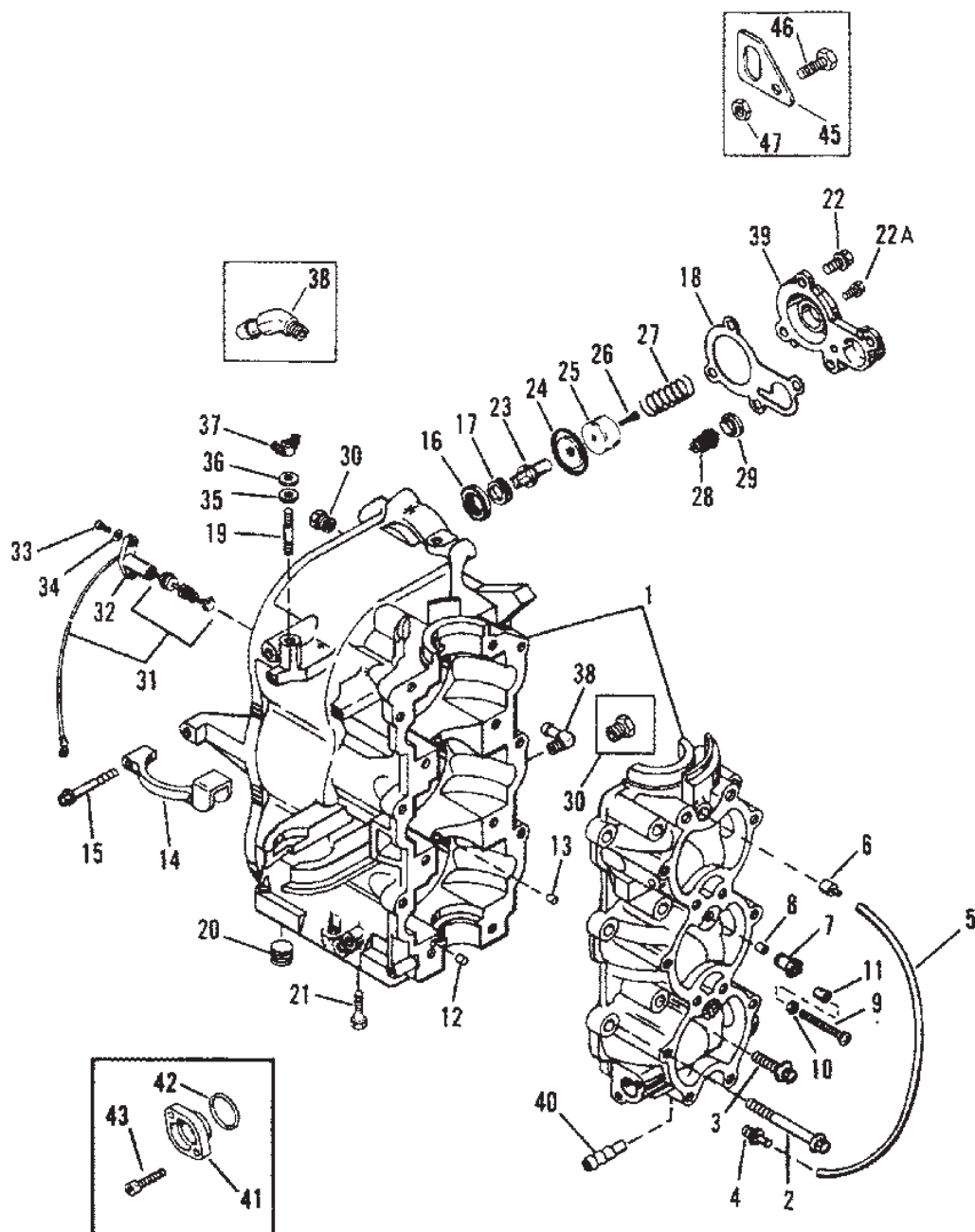
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CYLINDER BLOCK AND CRANKCASE

Ref #	Part Class	Part Number	Description	Comments	Qty	Note
1	883	9755A9	CYLINDER BLOCK	(50) [0D181999] & Below	1	
1	883	9755A14	CYLINDER BLOCK	(55) [0D181999] & Below	1	
1	883	9755A10	CYLINDER BLOCK	(60) [0D181999] & Below	1	
1	883	9755A15	CYLINDER BLOCK	(50/55/60) [0D182000] & Up	1	
2	10	81742780	SCREW (M8 x 80)		8	
3	10	81742730	SCREW (M8 x 30)		6	
4	21	42658	CHECK VALVE		1	
5	32	99130122	TUBING (20.00 Feet Bulk) (16")		1	
6	21	42623	CHECK VALVE (PRESS-IN)		1	
7		812888A1	CARRIER ASSEMBLY		2	
8	21	42657A1	CHECK VALVE		2	
9	10	814776	SCREW Adjusting (M6 x 55)		1	
10	11	400212	NUT (M6) Stainless Steel		1	
11		42942	CAP		1	
12	17	20033	PIN Dowel (LOCATING)		1	
13	17	812870	PIN Center Main (BEARING RACE)		3	
14		18597	COVER		1	
15	10	81742750	SCREW (M8 x 50)		2	
16		65848	CARRIER	(50/60 - DESIGN I)	1	
17	25	64872	GROMMET	(50/60 - DESIGN I)	1	
18	27	8128671	GASKET	(USE W/DESIGN I REF'S # 16 & 17)	1	
18	27	8128672	GASKET	(DESIGN II - W/O REF'S #16 & 17)	1	
19	16	8161941	STUD		2	
20	22	18598	PIPE PLUG		4	
21	10	817430110	SCREW (M10 x 110)		6	
22	10	81742720	SCREW (M8 x 20) (QTY. OF 3 ON 55)	(USE W/DESIGN I REF'S # 16 & 17)	4	
22	10	40011149	SCREW (M8 x 25) Stainless Steel (QTY. OF 3 ON 55)	(DESIGN II - W/O REF'S # 16 & 17)	4	
22A	10	12896	SCREW (#8-18 x .310)	(55)	1	
23		8128821	POPPET	(50/60)	1	
24		812887	DIAPHRAGM	(50/60)(USE W/DESIGN I REF'S # 16 & 17)	1	
24		8128871	DIAPHRAGM	(50/60)(DESIGN II - W/O REF'S #16 & 17)	1	
25	12	94182	WASHER	(50/60)	1	
26	10	69570	SCREW (#10-16 x .750)	(50/60)	1	
27	24	90392	SPRING	(50/60)	1	
27	24	18336	SPRING	(50/60)(60 PONTOON)	1	
28		75692	THERMOSTAT	(143 Degrees)(50/60)	1	
28		14586	THERMOSTAT	(120 Degrees)(50/60)	1	
29	27	62386	GASKET	(50/60)	1	
30	22	32802	PLUG Pipe (.125-27)		1	

CYLINDER BLOCK AND CRANKCASE

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Ref #	Part Class	Part Number	Description	Comments	Qty	Note
31		787992	SENDER Temperature		1	
32		44552	RETAINER		1	
33	10	8128321	SCREW (#10-16 x .600)		1	
34	12	56681	WASHER (.203 x .500 x .032)		1	
35	12	49221	WASHER (.187 x .500 x .062) Neoprene	(50/60)	2	
36	12	69056	WASHER (.255 x .620 x .030) Stainless Steel	(50/60)	2	
37	11	816872	WING NUT	(50/60)	2	
38	22	99664	ELBOW	(50/60)	1	
38	22	78279	ELBOW	(55)	1	
39		19074	COVER	(USE W/DESIGN I REF'S # 16 & 17)	1	
39		190741	COVER	(DESIGN II - W/O REF'S #16 & 17)	1	
40	22	65857	CONNECTOR	(50/60)	1	
41		8129961	COVER	(55) [0D181999] & Below	1	
41		8129962	COVER	[0D182000] & Up	1	
42	25	48462	O-RING (.614 x .070)	(55)	1	
43	10	40011108	SCREW (M5 x 20) Stainless Steel	(55)	2	
45		821595	LIFTING EYE	(55)	1	
46	10	821616	SCREW	(55)(45MM - USE W/DESIGN I REF'S # 16 & 17)	1	
46	10	821606	SCREW	(55)(55MM - DESIGN II - W/O REF'S #16 & 17)	1	
47	11	400265	NUT (M8)	(55)	1	
-	27	812867A97	GASKET SET		1	
-		811208T91	POWERHEAD ASSEMBLY Complete	(50)(Includes 0.008 Reed) [0D181999] & Below	1	
-		821744T92	POWERHEAD ASSEMBLY Complete	(55)(Includes 0.008 Reed) [0D181999] & Below	1	
-		811209T91	POWERHEAD ASSEMBLY Complete	(60)(Includes 0.008 Reed) [0D181999] & Below	1	
-		811209T93	POWERHEAD ASSEMBLY Complete	(50/55/60)(Includes 0.008 Reed) [0D182000] & Up	1	