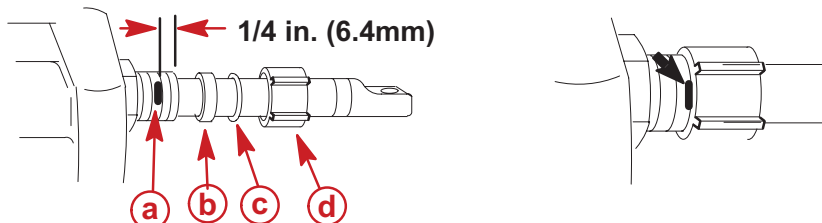




Steering Cable Seal

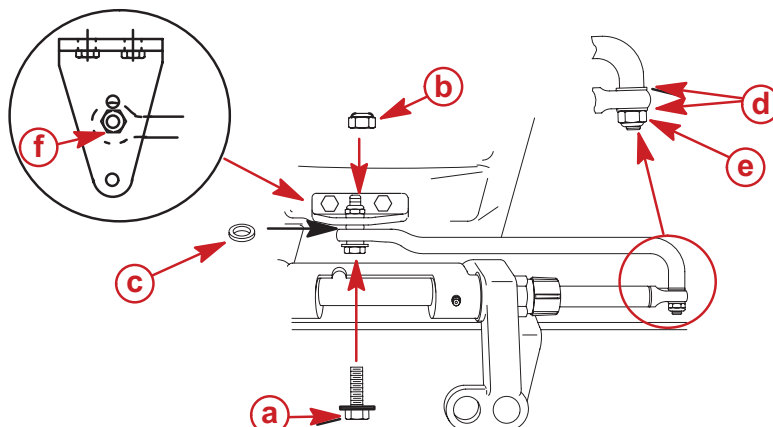
1. Mark tilt tube 1/4 in. (6.4 mm) from end. Install seal components.
2. Thread cap to the mark.



- a - 1/4 in. (6.4 mm) Mark
- b - Plastic Spacer
- c - O-Ring Seal
- d - Cap

Steering Link Rod

1. Install steering link rod per illustration.



- a - Special Bolt (10-823919) Torque to 20 lb. ft. (27.1 N·m)
- b - Nylon Insert Locknut (11-826709113) Torque to 20 lb. ft. (27.1 N·m)
- c - Spacer (12-71970)
- d - Flat Washer (2)
- e - Nylon Insert Locknut (11-826709113) Tighten Locknut Until it Seats, Then Back Nut Off 1/4 Turn
- f - Use Middle Hole – Steer Outboard to the Side to Gain Hole Access

IMPORTANT: The steering link rod that connects the steering cable to the engine must be fastened using special bolt (“a” - Part Number 10-823919) and self locking nuts (“b” & “e” - Part Number 11-826709113). These locknuts must never be replaced with common nuts (non locking) as they will work loose and vibrate off, freeing the link rod to disengage.

⚠ WARNING

Disengagement of a steering link rod can result in the boat taking a full, sudden, sharp turn. This potentially violent action can cause occupants to be thrown overboard exposing them to serious injury or death.