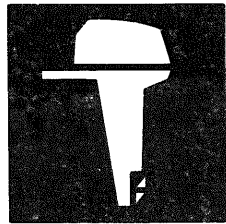


YAMAHA



PARTS CATALOGUE

25Q '93 (61C)
50D '93 (6H5)

YAMAHA
GENUINE
Parts & Accessories

2R6H5-300E1

A1

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FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 25Q'93 (61C)/50D'93(6H5). When you are ordering replacement parts for the 25Q'93(61C)/50D'93 (6H5), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

UR	Use size (thickness) and/or number as required.
UN	Use as many as you need.
AP	Alternate Parts
STD	Standard
O/S	Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

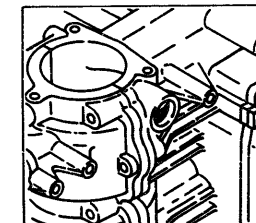
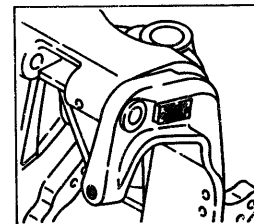
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Engine Serial No.		
25QEO	S : 000701 and following	L : 303341 and following
25QETO	S : —	L : 403101 and following
25QRO	S : 100711 and following	L : 200571 and following
50DEO	S : 082651 and following	L : 388060 and following
50DETO	S : 201004 and following	L : 515817 and following
50DRO	S : 250990 and following	L : 550595 and following



Color Code	Color Name	Abbreviate
EJ	METALLIC MARINE BLUE	MMB

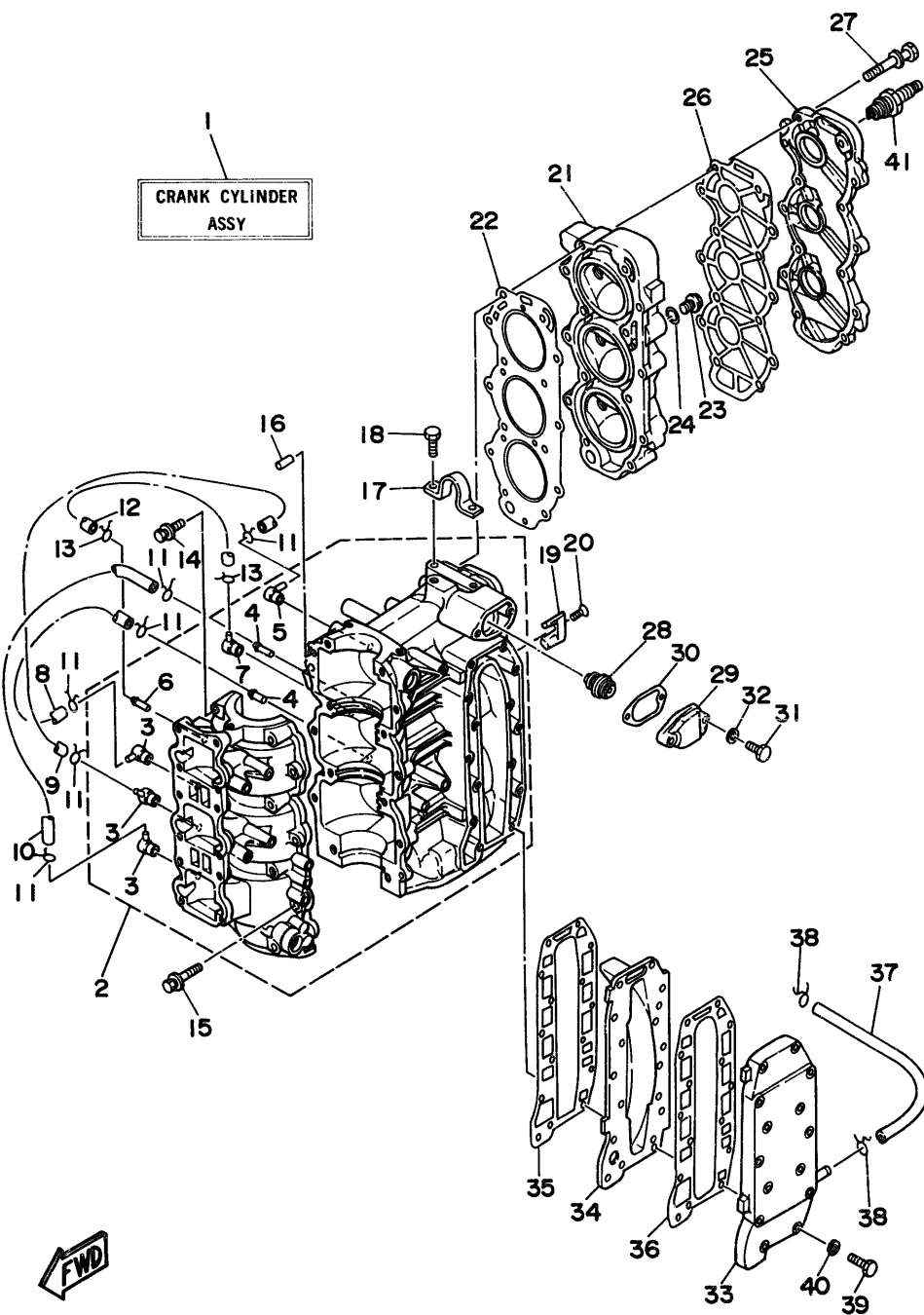


Fig. 1 CYLINDER. CRANKCASE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0090-42-EJ	CRANK CYLINDER ASSY (Ref.No. 2 to 40 and Fig. 2, Ref.No. 1 to 19)	1	21	6H4-11111-01-94	HEAD, cylinder 1	1
2	6H4-15100-12-94	CRANKCASE ASSY	1	22	6H4-11181-A0	GASKET, cylinder head 1	1
3	650-11370-00	.CHECK VALVE ASSY	3	23	90340-14M00	PLUG, straight screw	1
4	624-14485-00	.PIPE, joint	2	24	90430-14115	GASKET	1
5	6H4-11372-00	.NIPPLE, hose	1	25	6H4-11191-01-9M	COVER, cylinder head 1	1
6	624-14485-00	.PIPE, joint	1	26	6H4-11193-A1	GASKET, head cover 1	1
7	688-11370-00	.CHECK VALVE ASSY	1	27	90119-08M29	BOLT, with washer	14
8	90445-07M46	HOSE	1	28	6E5-12411-20	THERMOSTAT	1
9	90445-07M27	HOSE	1	29	6H4-12413-00-9M	COVER, thermostat	1
10	90445-07M24	HOSE	1	30	6J8-12414-A0	GASKET, cover	1
11	90467-06016	CLIP	6	31	97313-06025	BOLT	2
12	90445-07MA3	HOSE	1	32	92990-06600	WASHER, plate	2
13	90467-06016	CLIP	2	33	6H4-41113-00-9M	OUTER COVER, exhaust	1
14	90119-08M19	BOLT, with washer	8	34	6H4-41111-00-9M	INNER COVER, exhaust	1
15	90119-06M13	BOLT, with washer	6	35	6H4-41112-A0	GASKET, exhaust inner cover	1
16	93606-12019	PIN, dowel	2	36	6H4-41114-A0	GASKET, exhaust outer cover	1
17	6H4-11119-00	HANGER, engine	1	37	90445-09M37	HOSE	1
18	97313-06014	BOLT	2	38	90467-08004	CLIP	2
19	688-11325-00	ANODE	2	39	97013-06035	BOLT	14
20	98680-04016	SCREW, oval head	2	40	92990-06600	WASHER, plate	14
				41	94702-00247	PLUG, spark (NGK BRBHS 10)	3

Fig. 2 CRANKSHAFT. PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-11400-14	CRANKSHAFT ASSY	1	9	648-11633-00	PIN, piston	3
2	6H4-11536-00	.GEAR, drive	1	10	93602-20M02	PIN, dowel	93
3	93306-305U8	.BEARING	1	11	6H4-11641-00	WASHER, piston pin	6
4	93306-305U8	.BEARING	1	12	6H4-11634-01	CLIP, piston pin	6
5	93440-62057	CIRCLIP	2	13	6H4-15369-A1	GASKET, oil seal housing	1
6	90201-50306	WASHER, plate	1	14	6H4-15396-02-58	HOUSING, oil seal	1
7	6H4-11631-01-95	PISTON (STD)	3	15	93102-25M28	OIL SEAL	1
	5H4-11635-01	PISTON (0.25MM O/S)	3 AP	16	93104-16M04	OIL SEAL	2
	6H4-11636-01	PISTON (0.50MM O/S)	3 AP	17	93210-57M09	O-RING	1
8	6H4-11601-00	PISTON RING SET (STD)	3	18	97313-06020	BOLT	1
	6H4-11601-10	PISTON RING SET (1ST O/S)	3 AP	19	92990-06600	WASHER, plate	1
	6H4-11601-20	PISTON RING SET (2ND O/S)	3 AP				

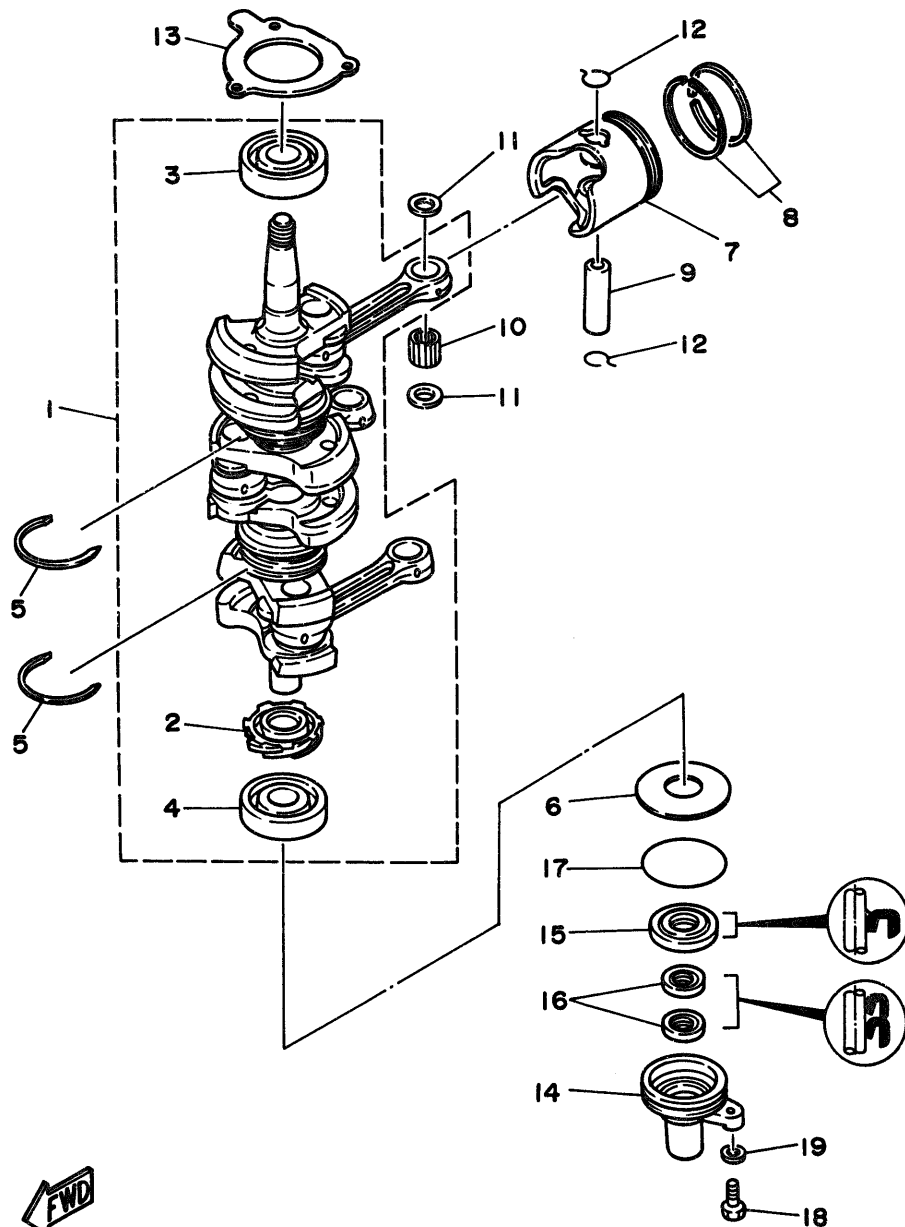


Fig. 3 INTAKE

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty	
1	6H5-13610-00	REED VALVE ASSY	3	16	61C-14198-A0	GASKET (25QE0/25QETO Model)	1	
2	6H4-W0004-00	.REED SET	1	17	97895-06040	SCREW, pan head	2	
3	98580-05016	SCREW, pan head	6	18	97895-06055	SCREW, pan head	2	
4	92990-05600	WASHER, plate	6	19	90209-06M05	WASHER	4	
5	6H4-13641-12-94	MANIFOLD 1 (50DE0/50DETO Model)	1 UR	20	6H4-41257-00	ROD, choke 2 (25QRO/50DRO Model)	2	
	61C-13640-11	MANIFOLD 1 (25QE0/25QETO Model)	1 UR	21	661-41262-02	JOINT, choke lever (25QRO/50DRO Model)	4	
	6H4-13641-30-94	MANIFOLD 1 (50DRO Model)	1 UR	22	6H4-41271-01	KNOB, choke (25QRO/50DRO Model)	1	
	61C-13640-31	MANIFOLD 1 (25QRO Model)	1 UR	23	6H4-41259-01	ROD, choke 3 (25QRO/50DRO Model)	1	
6	6H1-14485-00	.PIPE, joint (25QE0/50DE0/ 25QETO/50DETO Model)	4 UR	24	6J8-41262-00	JOINT, choke lever (25QRO/50DRO Model)	1	
	6H1-14485-00	.PIPE, joint (25QRO/50DRO Model)	3 UR	25	6J8-41274-00	GROMMET 2 (25QRO/50DRO Model)	1	
7	6H4-13624-01-94	PLATE, reed valve (50D Model)	1	26	6H4-41217-01	ROD, accel. lever	1	
8	6H4-13621-A1	GASKET, valve seat (50D Model)	2 UR	27	689-41273-00	GROMMET (25QRO/50DRO Model)	1 UR	
	61C-13621-A0	GASKET, valve seat (25Q Model)	1 UR		6G1-42748-00	GROMMET (25QE0/50DE0/ 25QETO/50DETO Model)	1 UR	
9	97313-06020	BOLT	12	28	90445-07M24	HOSE (25QE0/50DE0/ 25QETO/50DETO Model)	1	
10	92990-06600	WASHER, plate	12		29	90467-06016	CLIP (25QE0/50DE0/ 25QETO/50DETO Model)	2
11	6H4-14198-01	GASKET	3					
12	6H4-14406-00	HINGE	1					
13	97313-06095	BOLT	6					
14	6H4-14431-01	SILENCER, intake 1	1					
15	6H3-14457-01	SEAL	3					

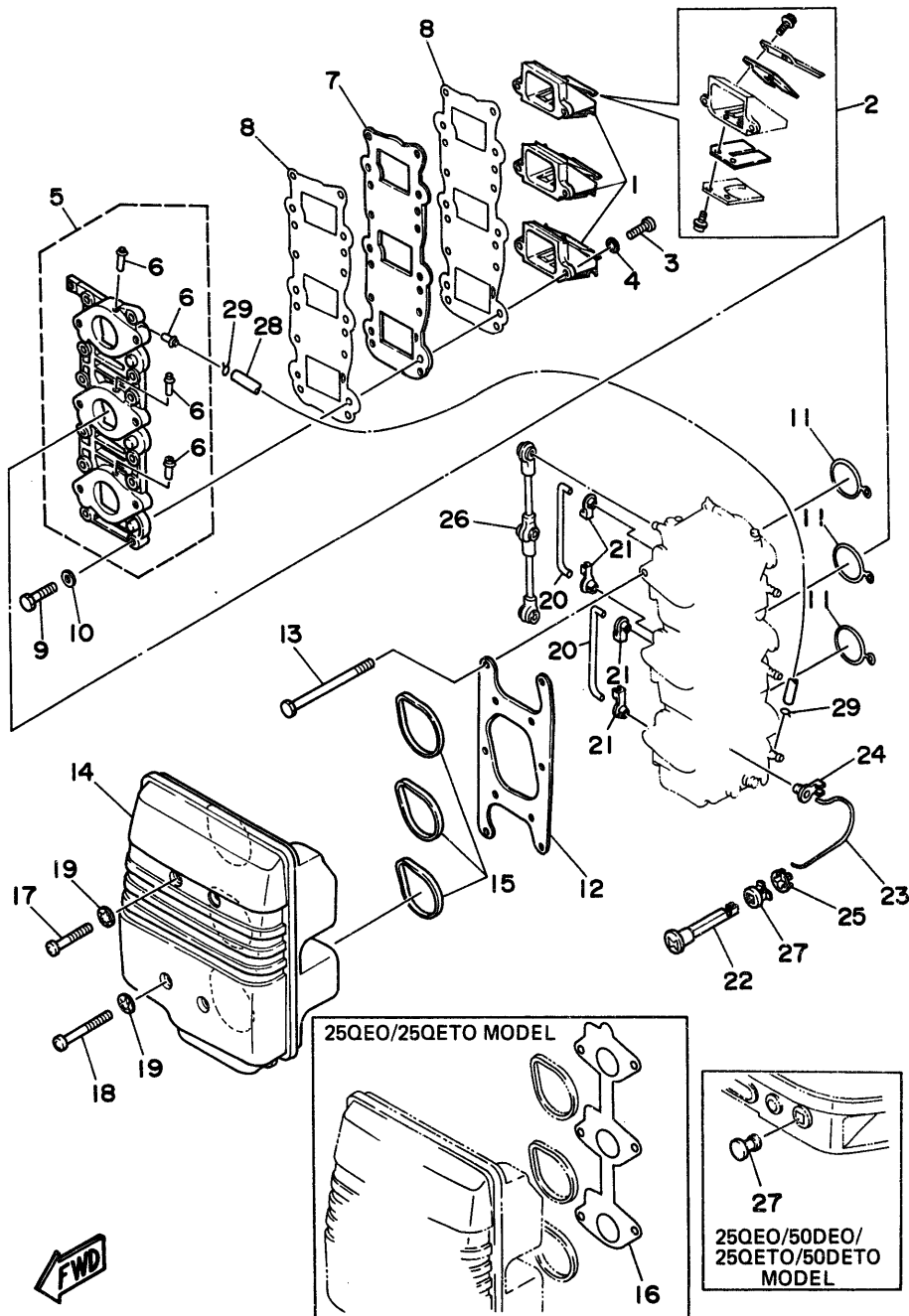


Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-14301-08	CARBURETOR ASSY 1 (25QRO/50DRO Model)	1 UR	26	6H4-14590-00	.NEEDLE VALVE ASSY	3
	6H5-14301-12	CARBURETOR ASSY 1 (25QEO/50DEO/ 25QETO/50DETO Model)	1 UR	27	93210-04228	.O-RING	3
2	6H5-14302-08	CARBURETOR ASSY 2 (25QRO/50DRO Model)	1 UR	28	6H4-14147-00	.O-RING	3
	6H5-14302-12	CARBURETOR ASSY 2 (25QEO/50DEO/ 25QETO/50DETO Model)	1 UR	29	6H4-24452-01	.COVER	
3	6H5-14303-08	CARBURETOR ASSY 3 (25QRO/50DRO Model)	1 UR			(25QEO/50DEO/ 25QETO/50DETO Model)	1
	6H5-14303-12	CARBURETOR ASSY 3 (25QEO/50DEO/ 25QETO/50DETO Model)	1 UR	30	6H4-14567-00	.SCREW	
4	97980-04114	.SCREW, with washer	21			(25QEO/50DEO/ 25QETO/50DETO Model)	4
5	6K5-14592-00	.SCREW	3	31	6H4-24412-00	.BODY 1	
6	90201-05652	.WASHER, plate	3			(25QEO/50DEO/ 25QETO/50DETO Model)	1
7	6H1-14523-00	.SCREW, stop (Center)	1	32	6H4-14592-10	.SCREW	
8	90501-10326	.SPRING, compression (Center)	1			(25QEO/50DEO/ 25QETO/50DETO Model)	2
9	6H2-14578-00	.COLLAR (Lower)	1	33	6H4-14561-00	.O-RING	
10	6H4-14548-00	.PIN, float arm	3			(25QEO/50DEO/ 25QETO/50DETO Model)	1
11	98580-04008	.SCREW, pan head	3	34	6H4-14562-00	.O-RING	
12	663-14159-00	.CLIP	3			(25QEO/50DEO/ 25QETO/50DETO Model)	1
13	676-14186-00	.PIN, float	3	35	6H4-24413-00	.BODY 2	
14	6H4-14985-01	.FLOAT	3			(25QEO/50DEO/ 25QETO/50DETO Model)	1
15	6H4-14146-00	.PLATE	3	36	6H4-24486-00	.O-RING	
16	6H4-14984-00	.GASKET, float chamber	3			(25QEO/50DEO/ 25QETO/50DETO Model)	1
17	6H4-14980-00	.BODY, float chamber (25QRO/50DRO Model)	3 UR	37	6L5-24421-00	.VALVE, check	
	6H4-14980-00	.BODY, float chamber (Upper/Center) (25QEO/50DEO/ 25QETO/50DETO Model)	2 UR			(25QEO/50DEO/ 25QETO/50DETO Model)	2
	6H4-14980-10	.BODY, float chamber (Lower) (25QEO/50DEO/ 25QETO/50DETO Model)	1 UR	38	98980-03006	.SCREW, blind	
18	6H3-14992-00	.SCREW, drain	3			(25QEO/50DEO/ 25QETO/50DETO Model)	2
19	93210-04230	.O-RING	3	39	95380-03600	.NUT	
20	6H5-14947-07	.JET, needle	3			(25QEO/50DEO/ 25QETO/50DETO Model)	2
21	676-14943-33	.JET, main (#130) (25QRO/50DRO Model)	3 UR	40	97980-05310	.SCREW, with washer	
	676-14943-34	.JET, main (#135) (25QEO/50DEO/ 25QETO/50DETO Model)	3 UR			(25QEO/50DEO/ 25QETO/50DETO Model)	2
22	676-14966-00	.CAP	3	41	6H4-86120-00	.SOLENOID VALVE ASSY	
23	6H5-14948-13	.JET (#65)	3			(25QEO/50DEO/ 25QETO/50DETO Model)	1
24	679-14555-00	.SPRING	3	42	6H5-24434-00	.GASKET, body	
25	692-14923-00	.SCREW, pilot	3			(25QEO/50DEO/ 25QETO/50DETO Model)	2
				43	6H4-24411-00	.DIAPHRAGM	
						(25QEO/50DEO/ 25QETO/50DETO Model)	1

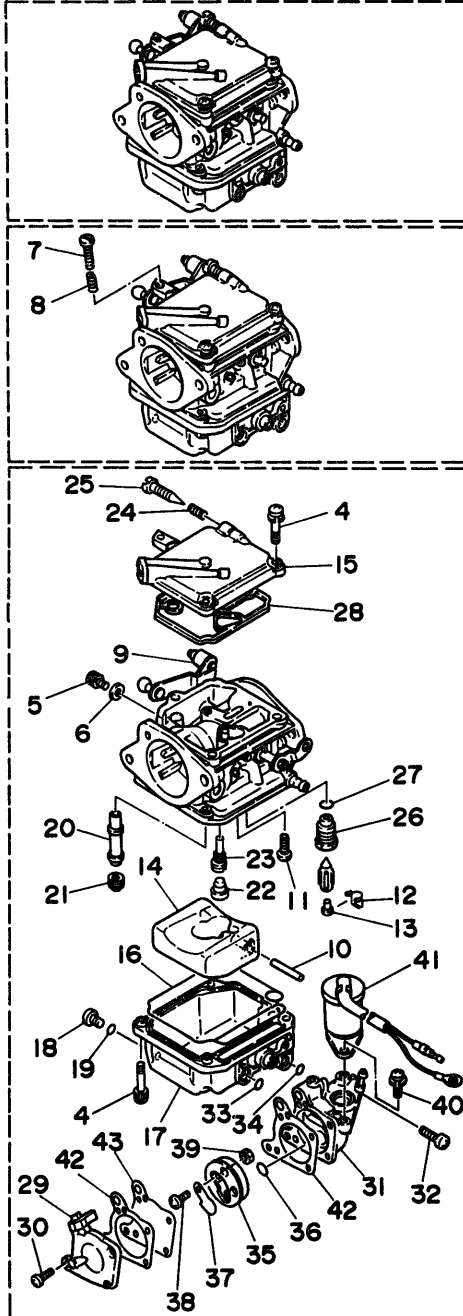
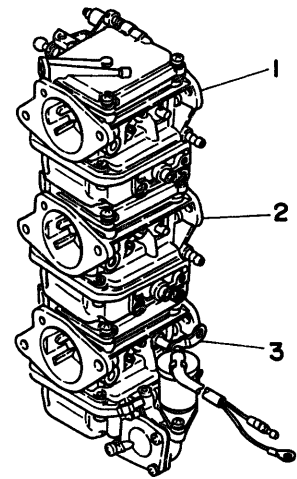


Fig. 5 OIL PUMP

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	90201-08M93	WASHER, plate	1	23	90467-08004	CLIP	2
2	6H4-11537-01	GEAR, driven	1	24	6H4-21773-00	GROMMET	1
3	6H1-13117-01	COLLAR, distance	1	25	6H1-21756-00	NET, filter	1
4	93210-13595	O-RING	1	26	6H4-21770-00	OIL TANK CAP ASSY	1
5	6H4-13200-04	OIL INJECTION PUMP ASSY	1	27	6H4-24633-00	CHAIN, ball	1
6	93210-19MA7	O-RING	1	28	6H4-24634-00	HOOK, chain ball	1
7	90109-06M39	BOLT	1	29	6H4-21757-00	WASHER, special 1	1
8	90109-06M40	BOLT	1	30	90445-09M37	HOSE	1
9	90445-07M44	HOSE	1	31	90467-08004	CLIP	2
10	90445-07M23	HOSE	1	32	6A0-82317-00	DAMPER, ignition coil	3
11	90445-07M46	HOSE	1	33	624-42542-00	PIPE	3
12	90468-07M02	CLIP	3	34	90119-06M65	BOLT, with washer	2
13	90468-07M02	CLIP	3	35	90119-06M67	BOLT, with washer	1
14	90464-07M20	CLAMP	1	36	90445-07M87	HOSE	3
15	6H4-41241-01	ROD, link	1	37	6E9-13183-70	VALVE, check	3
16	6H1-41237-00	JOINT, link	1	38	90468-07M02	CLIP	6
17	90202-05088	WASHER, plate	1	39	90445-11M17	HOSE	1
18	90468-05M03	CLIP	1	40	90446-10M01	HOSE	2
19	95380-05600	NUT	1	41	90467-10M04	CLIP	1
20	6R5-41237-00	JOINT, link	1	42	6J8-21744-00	BREATHER	1
21	6H4-21707-12	OIL TANK COMP.	1	43	90445-11M23	HOSE	1
22	90446-09M08	HOSE	1	44	6H4-85720-21	OIL LEVEL GAUGE ASSY	1

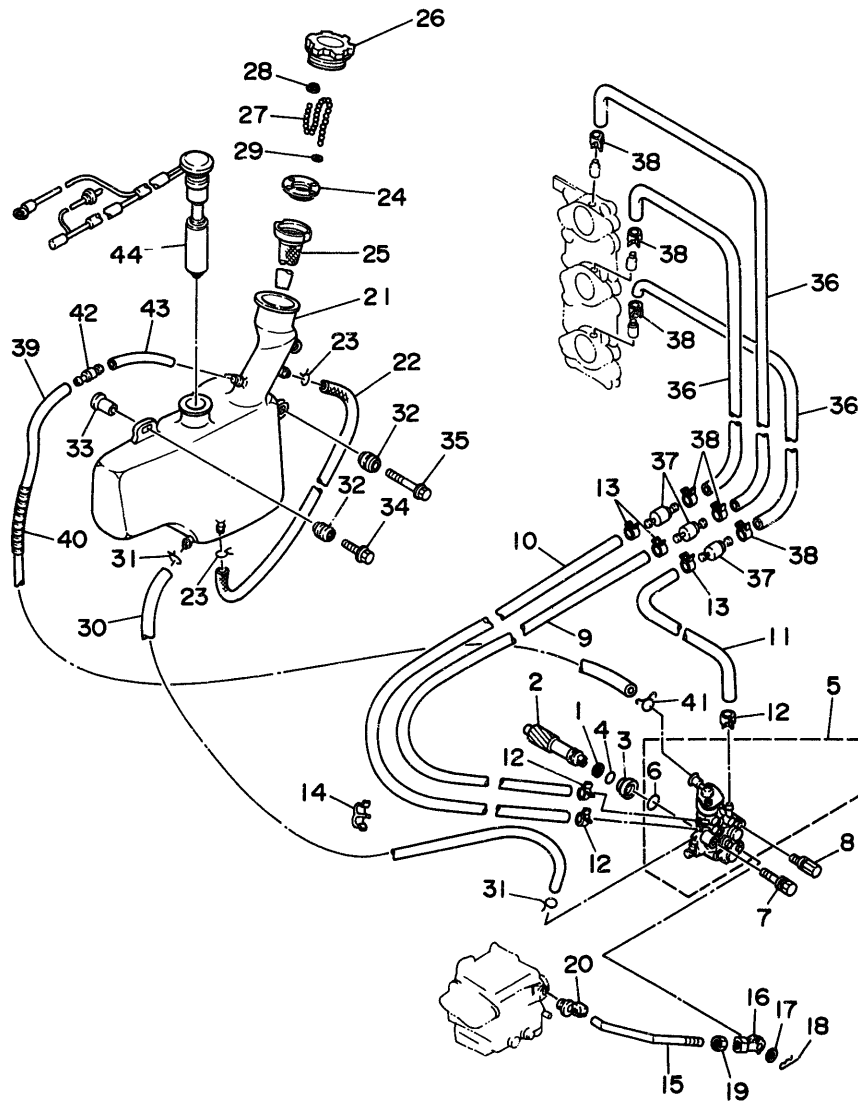


Fig. 6 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-15710-02-94	STARTER ASSY	1	25	93430-06M02	.CIRCLIP	1
2	6H4-15711-02-94	.CASE, starter	1	26	6H4-15705-00	.SPRING, drive pawl	1
3	91690-40018	.PIN, spring	1	27	97013-06035	BOLT	3
4	6H4-15758-00-94	.GUIDE, rope	1	28	92990-06600	WASHER, plate	3
5	97395-06016	.BOLT	2	29	99530-10014	PIN, dowel	1
6	92990-06600	.WASHER, plate	2	30	6H4-15771-01-94	STAY 1	1
7	6H4-15762-00	.SEAL, rubber 2	1	31	97313-08030	BOLT	2
8	6A0-15789-00	.DAMPER	1	32	92990-08600	WASHER, plate	2
9	6F5-15752-00	.ROLLER, wire	1	33	6H4-15772-02-94	STAY 2	1
10	90387-06M69	.COLLAR	1	34	97313-06025	BOLT	3
11	97313-06030	.BOLT	1	35	92990-06600	WASHER, plate	3
12	92990-06600	.WASHER, plate	1	36	6H4-15723-01-94	PULLEY, starter	1
13	95380-06600	.NUT	1	37	6J8-81365-A0	GASKET, hole cover	1
14	6H4-15787-01	.ADAPTOR	1	38	97313-08020	BOLT	3
15	689-15755-01	.HANDLE, starter	1	39	92990-08600	WASHER, plate	3
16	6F5-15779-02	.COVER	1	40	6H4-15774-10	STAY 4	1
17	*	.WIRE (L:2095MM)	1	41	97013-06012	BOLT	1
18	6H4-15714-00	.DRUM, sheave	1	42	6H4-15746-00	ARM	1
19	90510-08002	.SPRING, spiral	1	43	90109-06M04	BOLT	1
20	6H4-15717-00	.SHAFT, starter	1	44	6H4-15770-10	CABLE COMP., starter stop	1
21	90201-06060	.WASHER, plate	1	45	656-15748-00	PLUNGER, starter stop	1
22	97313-06020	.BOLT	1	46	90501-10227	SPRING, compression	1
23	95303-06600	.NUT	1	47	6H4-15747-10	LINK	1
24	676-15741-03	.PAWL, drive	1	48	661-41262-02	JOINT, choke lever	2

*Cut from 50m rolls, parts No. 90890-44373, cutting length 2.095m.

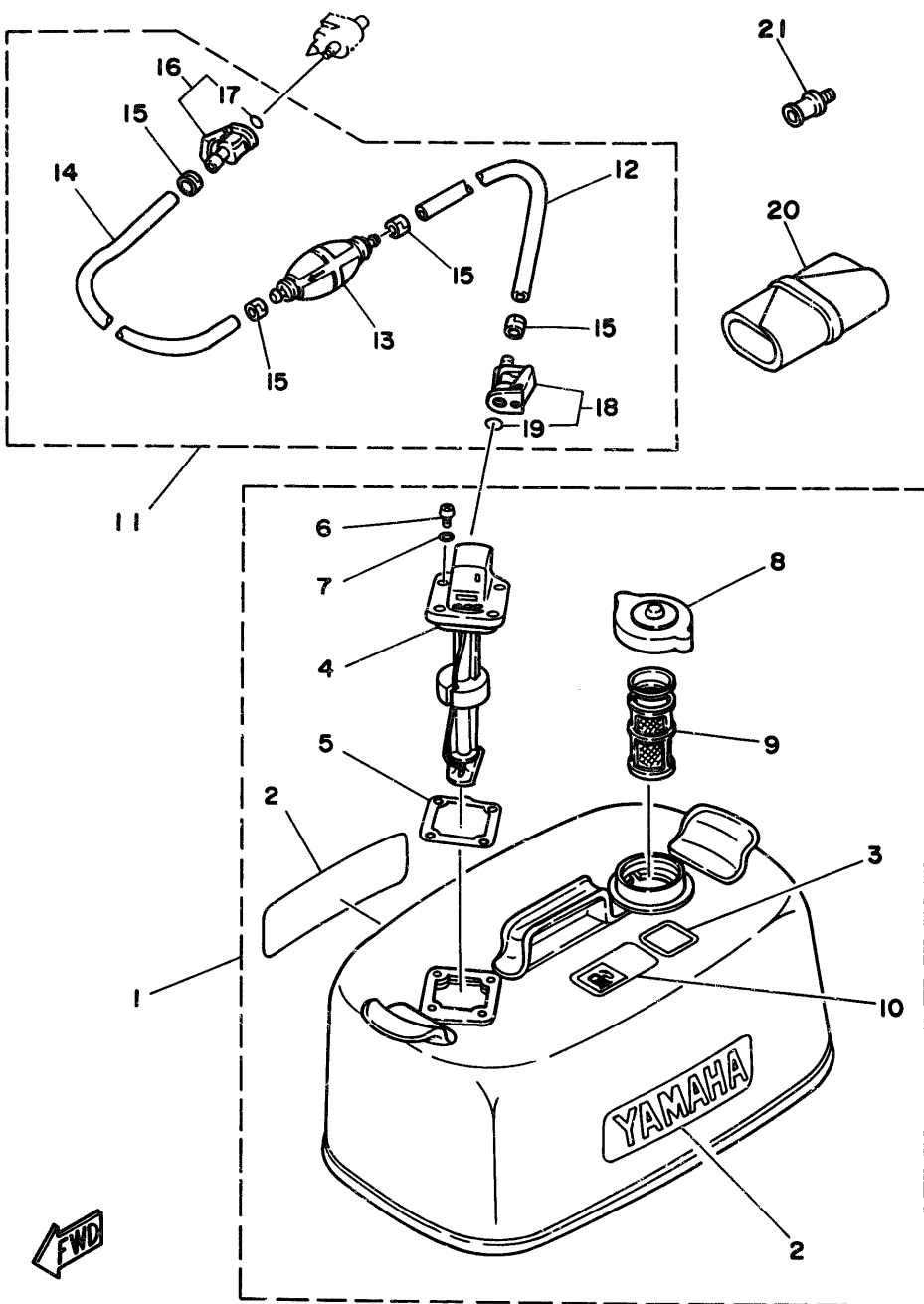


Fig. 8 FUEL 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y1-W2420-62-24	FUEL TANK ASSY	1	#12	90445-11M06	.HOSE (L:2050)	1
2	6Y1-24246-00	.GRAPHIC, side	2	13	6Y1-24360-02	.PRIMER PUMP ASSY	1
3	6Y1-24257-00	.GRAPHIC	1	#14	90445-11M05	.HOSE (L:850)	1
4	6Y1-24260-02	.FUEL METER ASSY	1	15	650-24351-51	.BAND 1	4
5	6Y1-24268-00	.GASKET, fuel meter	1	16	6G1-24305-00	.FUEL PIPE JOINT COMP. 2	1
6	98586-05016	.SCREW, pan head	4	17	93210-08287	..O-RING	1
7	6Y1-24329-00	.SEAL	4	18	6Y1-24305-01	.FUEL PIPE JOINT COMP. 2	1
8	6Y1-24610-00	.CAP ASSY	1	19	93210-08287	..O-RING	1
9	6Y1-24167-00	.STRAINER	1	20	656-W2810-02	TOOL KIT	1
10	6Y1-24256-80	.GRAPHIC, fuel tank 9	1	21	6E0-28193-00-94	PLUG, water check	1
11	6Y1-24306-05	FUEL PIPE COMP. 1	1				

Also available in 30m rolls. (Parts No. 90890-56878)

Fig. 9 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-42630-N0-EJ	TOP COWLING ASSY (50DRO Model)	1 UR	7	90119-06M99	.BOLT, with washer	4
	61C-42610-N1-EJ	TOP COWLING ASSY (25QRO Model)	1 UR	8	6H5-42686-01	.EMBLEM, front (50DRO Model)	1 UR
2	6H4-42615-00	.SEAL	1		61C-42686-00	.EMBLEM, front (25QRO Model)	1 UR
3	6H4-42651-00	.HOOK	1	9	6H5-42687-01	.EMBLEM, rear (50DRO Model)	1 UR
4	6H4-42652-00	.HOOK	1		61C-42687-00	.EMBLEM, rear (25QRO Model)	1 UR
5	90266-04M01	.RIVET	4	10	6H4-W0070-N2	.GRAPHIC SET	1
6	6H4-42613-00-EJ	.MOLDING, air duct	1	11	6H4-15761-00	.SEAL, rubber 1	1

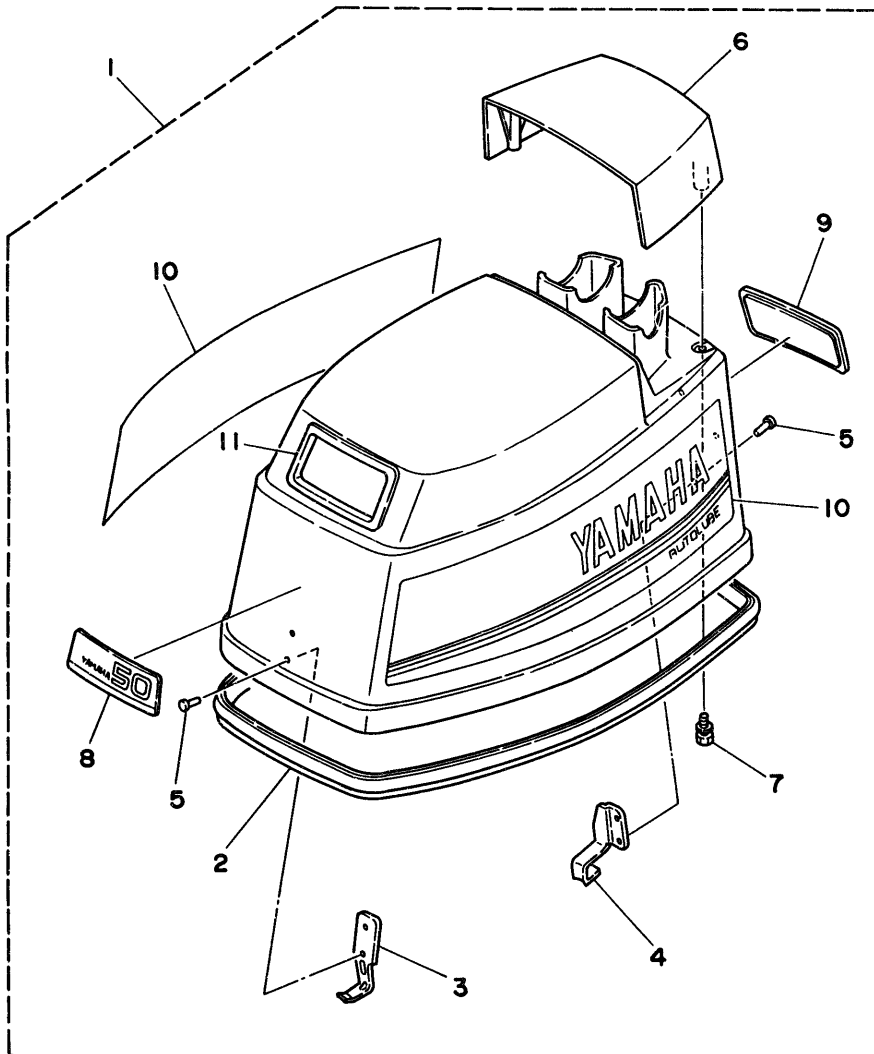
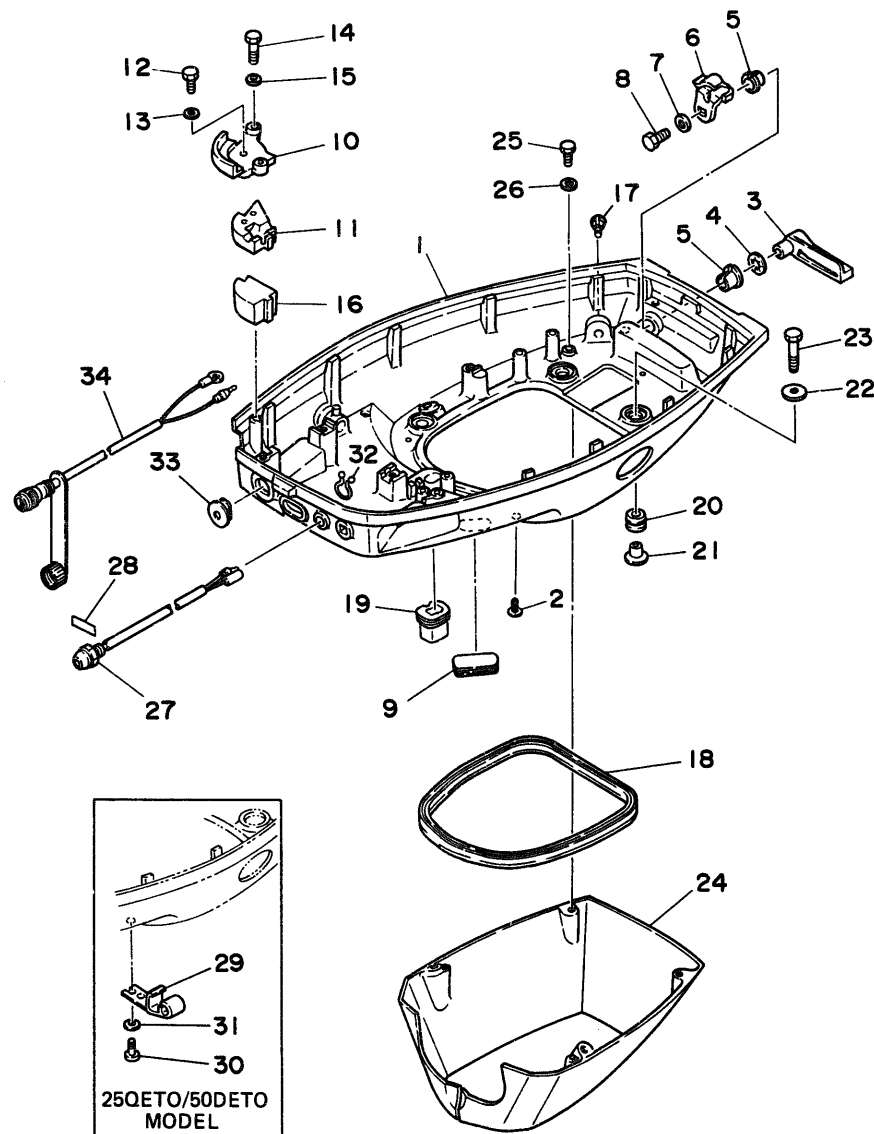


Fig. 10 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42711-05-EJ	COWLING, bottom (25QRO/50DRO/ 25QEO/50DEO Model)	1 UR	17	6E5-44391-00	NIPPLE, hose	1
	6H4-42711-23-EJ	COWLING, bottom (25QETO/50DETO Model)	1 UR	18	6H4-42716-00	RUBBER, seal 1	1
2	90338-05M03	PLUG (25QRO/50DRO/ 25QEO/50DEO Model)	1	19	6B2-42727-00	GROMMET	1
3	6H4-42815-00	LEVER, clamp	1	20	90480-09M21	GROMMET	4
4	90206-12052	WASHER, wave	1	21	90387-06M41	COLLAR	4
5	90386-12069	BUSH	2	22	90201-06416	WASHER, plate	4
6	6H4-42816-00	LEVER, clamp	1	23	97313-06030	BOLT	4
7	90201-06M02	WASHER, plate	1	24	6H4-42741-20	APRON	1
8	97313-06010	BOLT	1	25	97395-06016	BOLT	4
9	6H4-42726-00	GROMMET (25QRO/50DRO/ 25QEO/50DEO Model)	1 UR	26	92990-06600	WASHER, plate	4
	6H1-42726-10	GROMMET (25QETO/50DETO Model)	1 UR	27	6J8-85410-00	OVERHEAT WARNING LAMP (25QRO/50DRO Model)	1
10	6H4-48531-10-94	BRACKET, remote control 1	1	28	6H4-85415-10	MARK, signal lamp (25QRO/50DRO Model)	1
11	6H4-48532-10-94	BRACKET, remote control 2	1	29	6E5-24367-01	CLAMP, fuel pipe 2 (25QETO/50DETO Model)	1
12	97395-05016	BOLT	1	30	90157-06M01	SCREW, pan head (25QETO/50DETO Model)	1
13	92990-05600	WASHER, plate	1	31	92990-06600	WASHER, plate (25QETO/50DETO Model)	1
14	97395-06020	BOLT	2	32	90465-18147	CLAMP (25QRO/50DRO Model)	1
15	92990-06600	WASHER, plate	2	33	6H4-42726-40	GROMMET (25QRO/50DRO Model)	1
16	6H4-42724-00	GROMMET	1	34	6F5-84340-00	SOCKET CORD ASSY (25QRO/50DRO Model)	1



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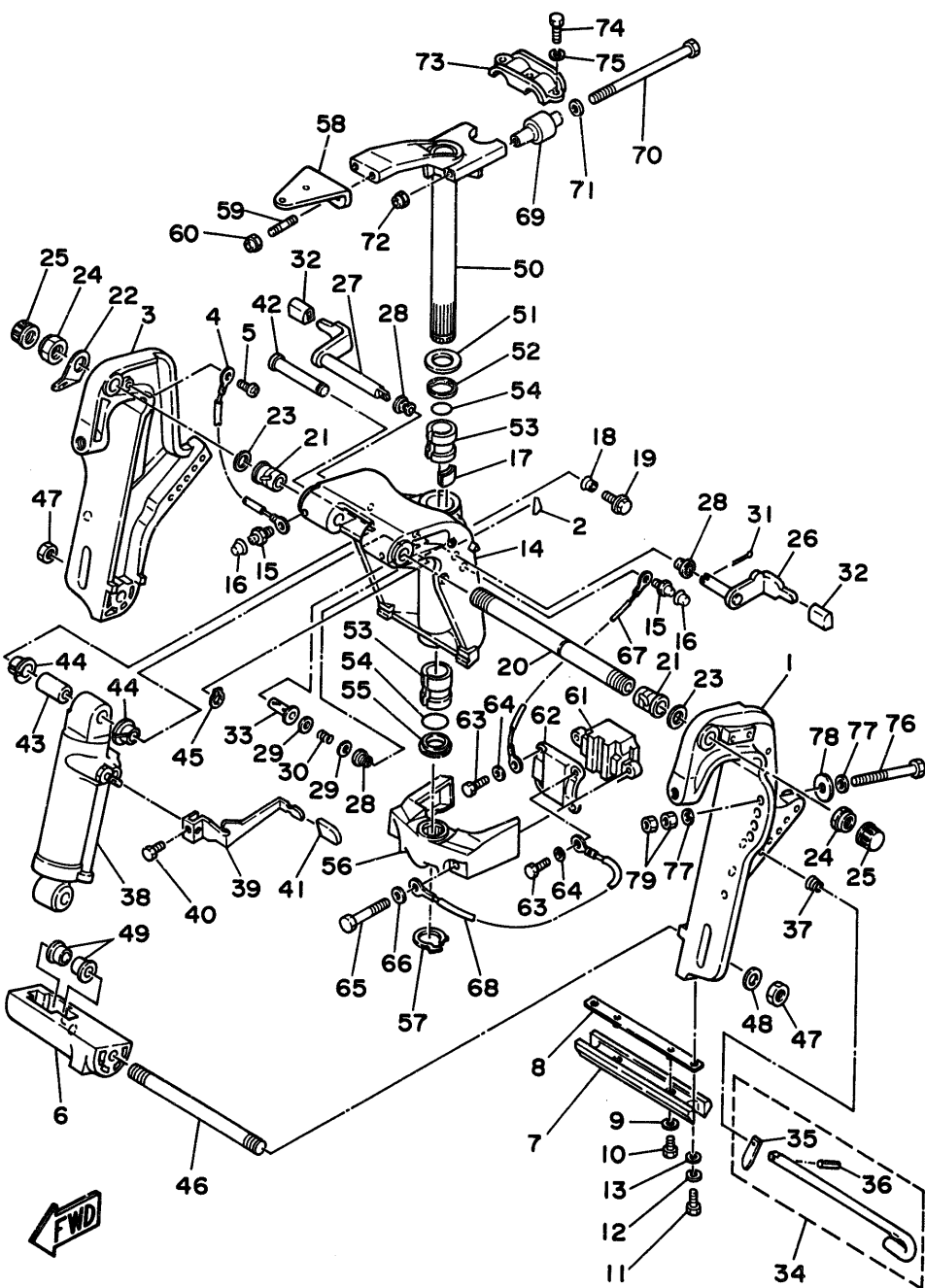


Fig. 11 BRACKET

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-43111-02-EJ	BRACKET, clamp	1	41	682-43318-01	COVER	1
2	688-43691-01	INDICATOR, tilt	1	42	6H5-43126-02	PIN, upper shock mount	1
3	6H5-43112-03-EJ	BRACKET, clamp	1	43	90386-12M65	BUSH	1
4	6E5-82148-00	WIRE, lead 4	1	44	90386-12M64	BUSH	2
5	97895-06008	SCREW, pan head	1	45	93410-12M08	CIRCLIP	1
6	6H5-43128-01-EJ	SPACER, clamp bracket	1	46	90116-18M21	BOLT, stud	1
7	6H1-45251-02	ANODE	1	47	90170-18M10	NUT	2
8	6H1-44526-00	PLATE	1	48	92990-18600	WASHER	1
9	90201-06M31	WASHER, plate	2	49	90386-18M44	BUSH	2
10	97395-06012	BOLT	2	50	6H4-42510-02-EJ	STEERING BRACKET ASSY	1
11	97395-06016	BOLT	2	51	90201-30M00	WASHER, plate	1
12	92990-06100	WASHER, spring	2	52	90386-30M78	BUSH	1
13	92990-06600	WASHER, plate	2	53	90386-30M77	BUSH	2
14	6H5-43311-04-EJ	BRACKET, swivel	1	54	93210-29M94	O-RING	2
15	93700-06M03	NIPPLE, grease	3	55	90386-30M60	BUSH	1
16	663-45119-00	CAP, grease nipple	3	56	6H4-44551-01-EJ	HOUSING, lower mount rubber	1
17	6J8-42528-00	PLATE, friction	1	57	93410-28M06	CIRCLIP	1
18	689-43373-01	SEAL, oil	1	58	6H4-48511-51-EJ	HOOK, steering	1
19	90105-06M18	BOLT, washer based	1	59	90116-10175	BOLT, stud	2
20	6J8-43131-01	BOLT, clamp bracket	1	60	90185-10051	NUT, self-locking	2
21	90386-22M15	BUSH	2	61	6H4-44557-00	MOUNT DAMPER, lower front (Short)	1 UR
22	6J8-43113-01	PLATE, clamp bracket	1		6H4-44557-10	MOUNT DAMPER, lower front (Long)	1 UR
23	90201-22428	WASHER, plate	2	62	6H4-44553-01	COVER, lower mount	1
24	90185-22043	NUT, self-locking	2	63	97395-08025	BOLT	4
25	6G5-43145-00	CAP, clamp bracket	2	64	92990-08600	WASHER, plate	4
26	6H5-43181-02	LEVER, tilt stop	1	65	97395-10060	BOLT	2
27	6H5-43185-02	LEVER, tilt stop	1	66	92990-10600	WASHER, plate	2
28	90386-10M16	BUSH	3	67	6H5-82127-00	WIRE, lead 2	1
29	92990-10600	WASHER, plate	2	68	6H5-82149-00	WIRE, lead 3	1
30	90501-10M21	SPRING, compression	1	69	6H4-44514-00	MOUNT DAMPER, upper side	2
31	91490-30030	PIN, cotter	1	70	90101-08M86	BOLT	2
32	663-43318-00	COVER	2	71	90201-09425	WASHER, plate	2
33	90386-10M19	BUSH	1	72	90185-08045	NUT, self-locking	2
34	676-43160-02	TILT ROD ASSY	1	73	6H4-44511-00-94	COVER, upper mount	1
35	676-43165-00	PLATE, tilt lock	1	74	97090-08035	BOLT	3
36	91690-30012	PIN, spring	1	75	92990-08100	WASHER, spring	3
37	90502-10M04	SPRING, conical	1	76	90101-12M65	BOLT	4
38	6H5-43170-01-EJ	SHOCK ABSORBER ASSY	1	77	92995-12200	WASHER	8
39	6H5-43631-00	LEVER, tilt	1	78	90201-12426	WASHER, plate	4
40	97395-06010	BOLT	1	79	95380-12600	NUT	8

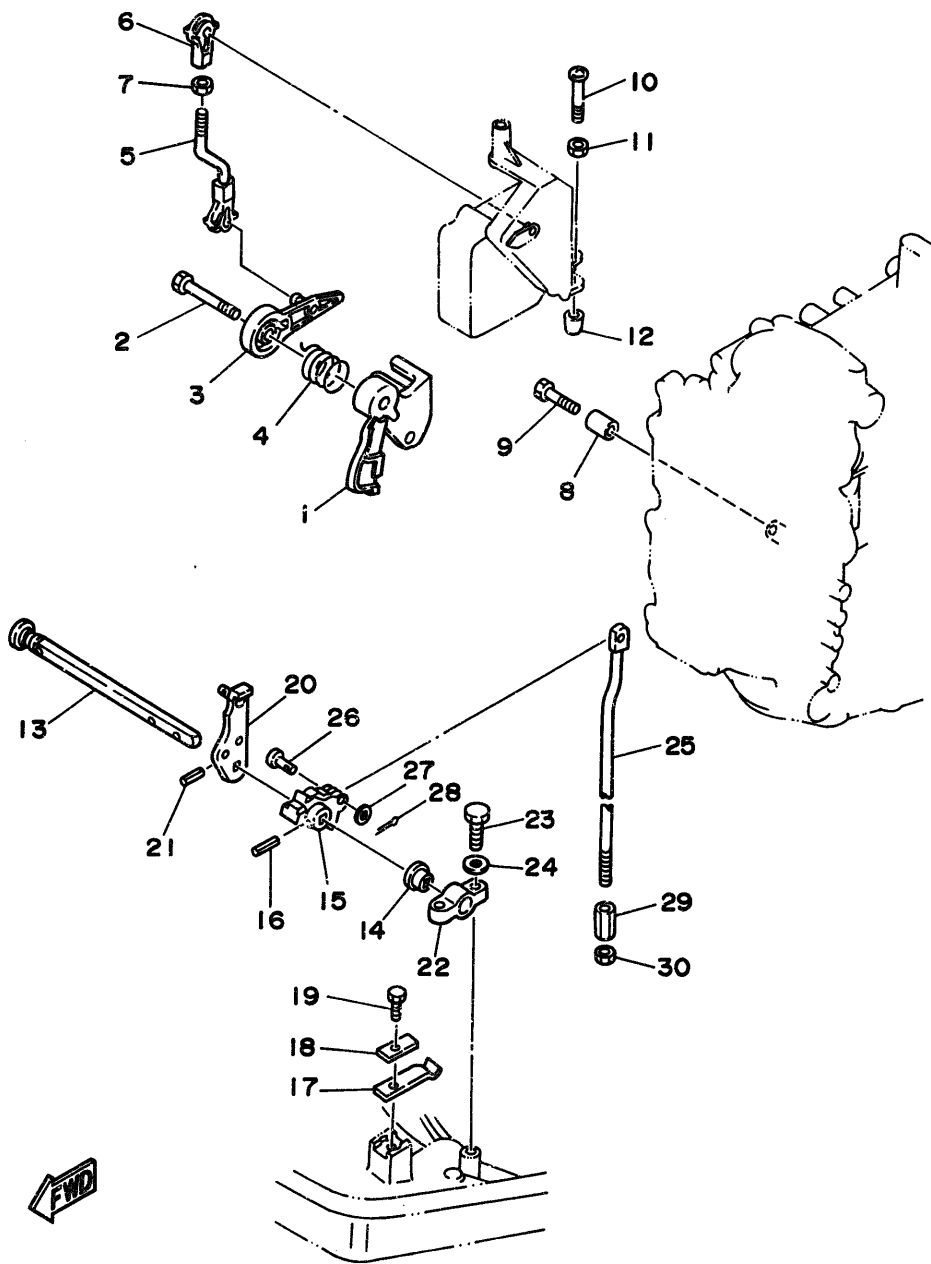


Fig. 12 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-41213-04	CAM, accel.	1	16	91690-30318	PIN, spring	1
2	90109-06M43	BOLT	1	17	6H4-44116-00	SPRING	1
3	6H4-41632-01	LEVER, magneto control	1	18	682-44117-00	BRACKET	1
4	90508-26M20	SPRING, torsion	1	19	97313-06016	BOLT	1
5	6G5-41636-01	ROD, magneto control	1	20	6H4-44125-01	LEVER, shift rod	1
6	6H4-41237-00	JOINT, link (50D Model)	1 UR	21	91690-30316	PIN, spring	1
	682-41237-00	JOINT, link (25Q Model)	1 UR	22	6F5-41662-00	BRACKET	1
7	95380-05600	NUT	1	23	97313-06020	BOLT	2
8	90387-06M19	COLLAR	1	24	92990-06600	WASHER, plate	2
9	37313-06025	BOLT	1	25	6H4-44143-00	ROD, shift	1
10	90157-06M13	SCREW, pan head	1	26	91790-05020	PIN, clevis	1
11	95303-06600	NUT	2	27	92990-05600	WASHER, plate	1
12	688-44194-00	CAP	1	28	91490-16010	PIN, cotter	1
13	6H4-44111-10	HANDLE, gear shift	1	29	648-44146-00	CONNECTOR, shift rod	1
14	682-44132-00	BUSHING	1	30	90170-07021	NUT	1
15	6H4-44121-02	LEVER, shift rod	1				

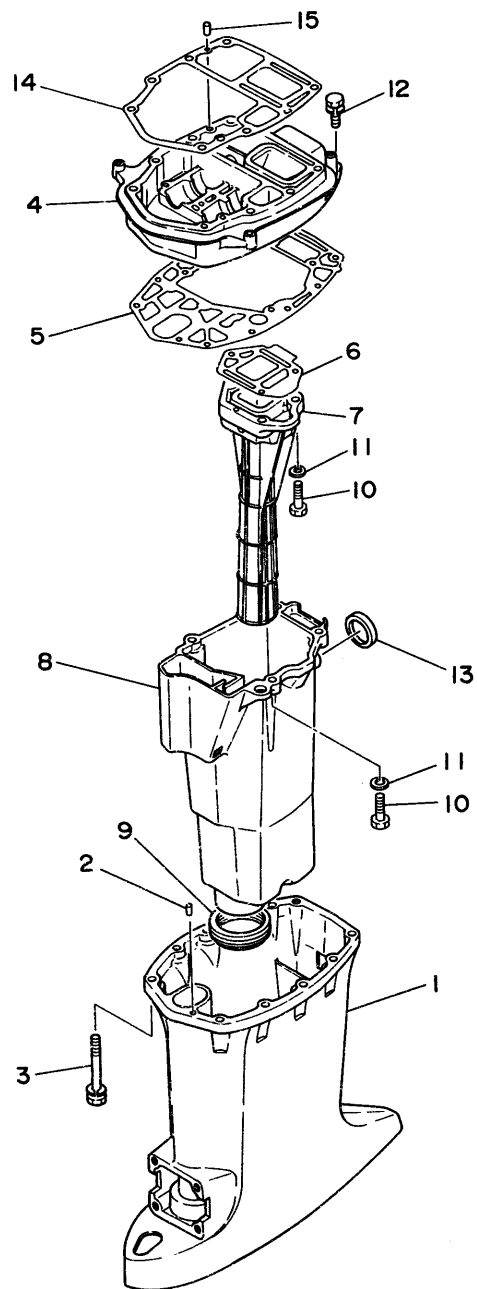
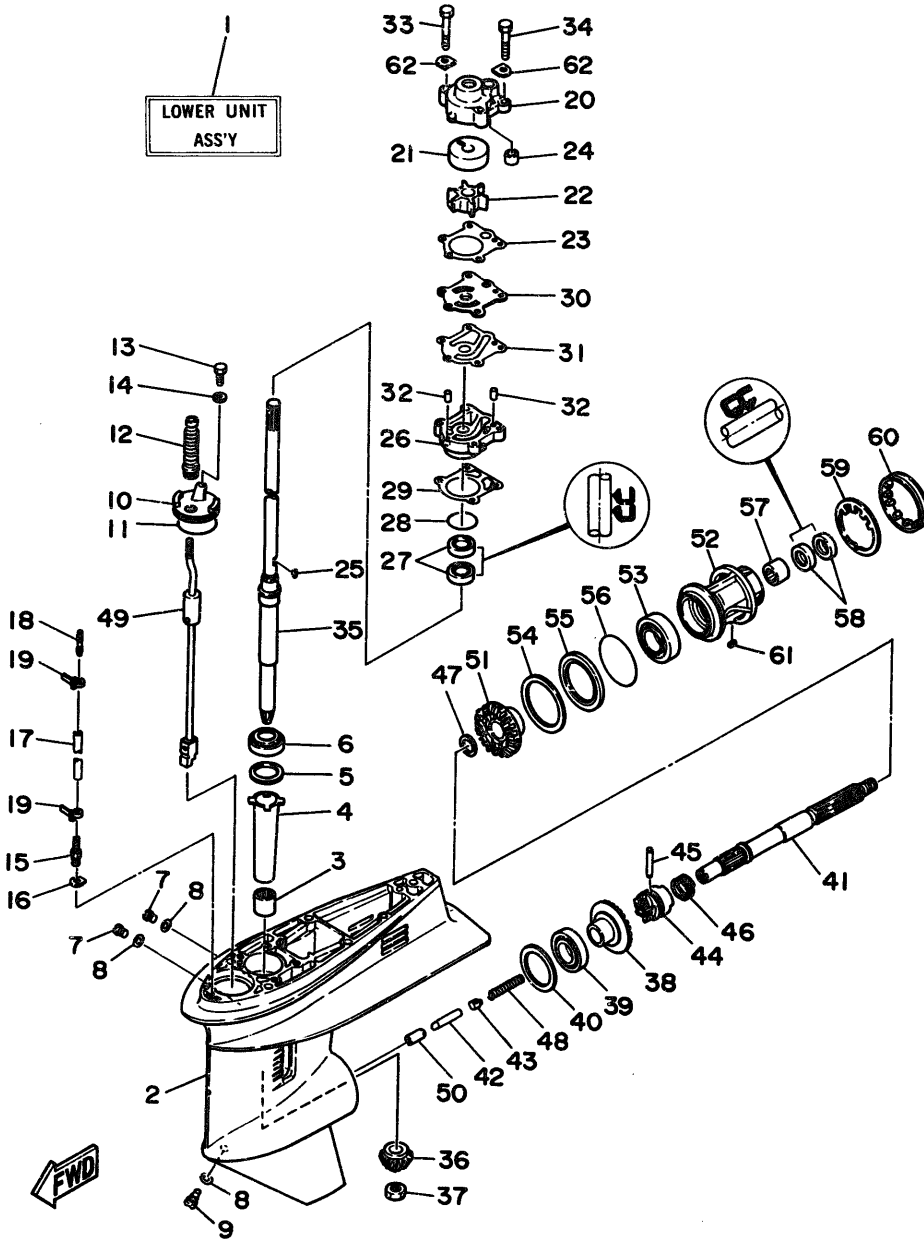


Fig. 13 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-45111-00-EJ	CASING, upper (Short)	1 UR	8	6H4-14711-10-5B	MUFFLER 1 (Long)	1 UR
	6H4-45111-10-EJ	CASING, upper (Long)	1 UR	9	663-45123-00	GASKET, muffler	1
2	93606-12019	PIN, dowel	2	10	97395-08030	BOLT	7
3	90119-08M83	BOLT, with washer	8	11	92990-08600	WASHER, plate	7
4	6H4-41137-00-94	GUIDE, exhaust	1	12	90119-08M79	BOLT, with washer	2
5	6H4-45114-A1	GASKET, upper casing	1	13	6H4-41133-00	GASKET, exhaust manifold 1	1
6	6H4-41134-A0	GASKET, exhaust manifold	1	14	6H4-45113-A0	GASKET, upper casing	1
7	6H5-41131-00-5B	MANIFOLD, ext. 1	1	15	93606-12019	PIN, dowel	2
8	6H4-14711-00-9M	MUFFLER 1 (Short)	1 UR				

Fig. 14 LOWER CASING. DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-45300-02-EJ	LOWER UNIT ASSY (Short)		33	97395-08055	BOLT	2
	(Ref.No. 2 to 62)		1 UR	34	97395-08045	BOLT	2
	6H4-45300-12-EJ	LOWER UNIT ASSY (Long)		35	6H4-45501-00	DRIVE SHAFT COMP. (Short)	1 UR
	(Ref.No. 2 to 62)		1 UR		6H4-45501-10	DRIVE SHAFT COMP. (Long)	1 UR
2	6H4-45301-01-EJ	CASING, lower	1	36	6H4-45551-00	PINION	1
3	93315-32224	BEARING, cylindrical	1	37	90170-12138	NUT	1
4	6H4-45536-00	SLEEVE, drive shaft	1	38	6H4-45560-00	GEAR	1
5	663-45587-01-10	SHIM (T:0.10MM)	1 UR	39	93332-000V4	BEARING	1
	663-45587-01-12	SHIM (T:0.12MM)	1 UR	40	6H4-45567-01-10	SHIM (T:0.10MM)	1 UR
	663-45587-01-15	SHIM (T:0.15MM)	1 UR		6H4-45567-01-12	SHIM (T:0.12MM)	1 UR
	663-45587-01-18	SHIM (T:0.18MM)	1 UR		6H4-45567-01-15	SHIM (T:0.15MM)	1 UR
	663-45587-01-30	SHIM (T:0.30MM)	1 UR		6H4-45567-01-18	SHIM (T:0.18MM)	1 UR
	663-45587-01-40	SHIM (T:0.40MM)	1 UR		6H4-45567-01-30	SHIM (T:0.30MM)	1 UR
	663-45587-01-50	SHIM (T:0.50MM)	1 UR		6H4-45567-01-40	SHIM (T:0.40MM)	1 UR
6	93332-00001	BEARING	1		6H4-45567-01-50	SHIM (T:0.50MM)	1 UR
7	90340-08M04	PLUG, straight screw	2	41	679-45611-01	SHAFT, propeller	1
8	90430-08020	GASKET	3	42	676-45635-00	PLUNGER, shift	1
9	688-45341-00	PLUG, drain	1	43	663-45634-00	SLIDE, shift	1
10	6H4-45321-01	PLATE	1	44	6H4-45631-00	CLUTCH, dog	1
11	93210-49ME0	O-RING	1	45	90250-06023	PIN, straight	1
12	6G1-44147-00	BOOT, shift rod	1	46	663-45633-00	RING, cross pin	1
13	97395-06016	BOLT	1	47	90201-22429	WASHER, plate	1
14	92990-06600	WASHER, plate	1	48	90501-16M01	SPRING, compression	1
15	6H4-45378-00	NIPPLE, hose	1	49	6H4-44150-01	SHIFT CAM ASSY (Short)	1 UR
16	90209-10M14	WASHER	1		6H4-44150-12	SHIFT CAM ASSY (Long)	1 UR
17	90445-07ME9	HOSE (Short)	1 UR	50	6H4-44160-00	DETENT COMP.	1
	90445-07M31	HOSE (Long)	1 UR	51	6H4-45571-00	GEAR	1
18	6E5-83558-00	END, nipple		52	679-45331-00-94	HOUSING, bearing	1
	(25QRO/50DRO/ 25QEO/50DEO Model)		1 UR	53	93306-00702	BEARING	1
	6E5-83558-10	END, nipple (25QETO/50DETO Model)	1 UR	54	663-45577-01-10	SHIM (T:0.10MM)	1 UR
19	90465-11M10	CLAMP	2		663-45577-01-12	SHIM (T:0.12MM)	1 UR
20	6J8-44311-00	HOUSING, water pump	1		663-45577-01-15	SHIM (T:0.15MM)	1 UR
21	663-44322-00	INSERT, cartridge	1		663-45577-01-18	SHIM (T:0.18MM)	1 UR
22	6H4-44352-02	IMPELLER	1		663-45577-01-30	SHIM (T:0.30MM)	1 UR
23	663-44315-A0	GASKET, water pump	1		663-45577-01-40	SHIM (T:0.40MM)	1 UR
24	663-44366-00	DAMPER, water seal	1		663-45577-01-50	SHIM (T:0.50MM)	1 UR
25	90280-03024	KEY, woodruff	1	55	663-45576-00	WASHER, thrust	1
26	663-44341-00-94	HOUSING, water pump	1	56	93210-66M98	O-RING	1
27	93101-23070	OIL SEAL	2	57	93317-22204	BEARING, cylindrical	1
28	93210-41042	O-RING	1	58	93101-22067	OIL SEAL	2
29	663-44316-A0	GASKET, water pump	1	59	90214-48M03	WASHER, claw	1
30	663-44323-00	OUTER PLATE, cartridge	1	60	697-45384-00	NUT	1
31	663-44324-A0	GASKET, cartridge	1	61	90282-04010	KEY, straight	1
32	93604-08062	PIN, dowel	2	62	90209-08M02	WASHER	4



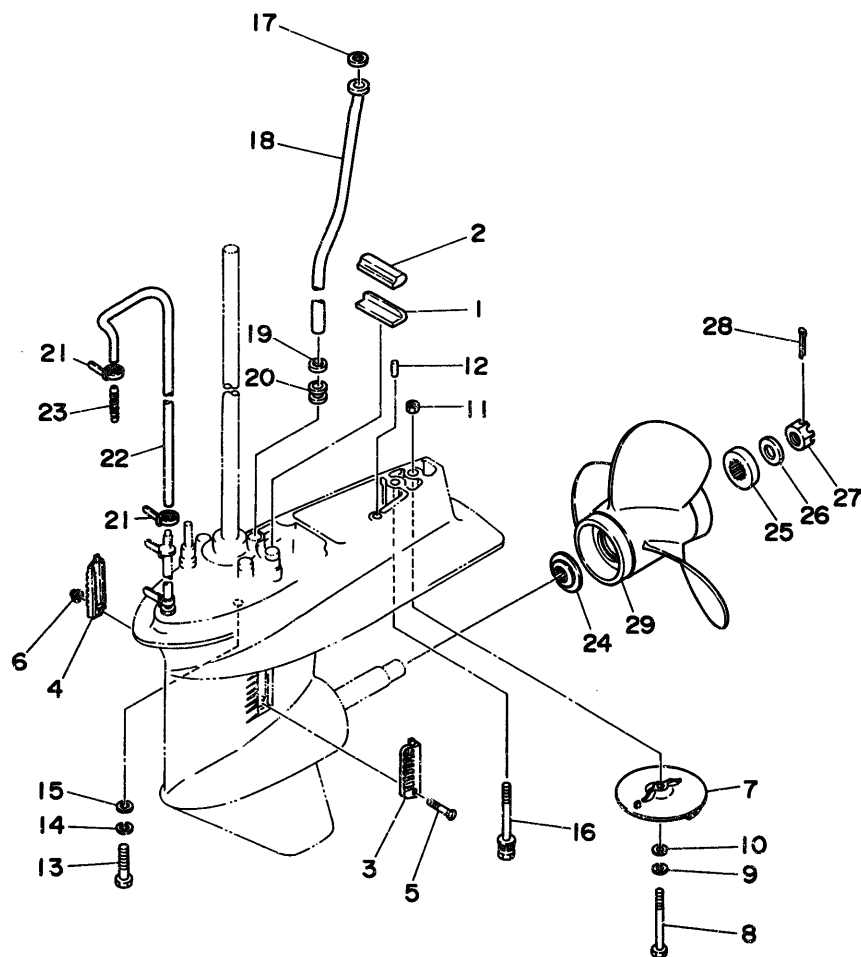


Fig. 15 LOWER CASING. DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	663-45376-00-94	GUIDE, seal damper	1	27	90171-16011	NUT, castle	1
2	688-45375-00	DAMPER, seal	1	28	91490-30030	PIN, cotter	1
3	688-45214-02	COVER, water inlet	1	29	663-45941-01-EL	PROPELLER (3X10-3/4"X17"-G)	1 UR
4	688-45215-02	COVER, water inlet	1		663-45943-02-EL	PROPELLER (3X11"X15"-G)	1 UR
5	98680-05535	SCREW, oval head	1		663-45945-02-EL	PROPELLER (3X11-1/8"X13"-G)	1 UR
6	90185-05002	NUT, self-locking	1		663-45947-02-EL	PROPELLER (3X11-5/8"X11"-G)	1 UR
7	664-45371-01	TAB-TRIM	1		663-45949-01-EL	PROPELLER (3X10-3/4"X16"-G)	1 UR
8	97375-08075	BOLT	1		663-45952-02-EL	PROPELLER (3X11-3/8"X12"-G)	1 UR
9	92990-08100	WASHER, spring	1		663-45954-01-EL	PROPELLER (3X11-3/4"X10"-G)	1 UR
10	92990-08600	WASHER, plate	1		663-45956-01-EL	PROPELLER (3X12-1/4"X9"-G)	1 UR
11	95380-08600	NUT	1		663-45958-01-EL	PROPELLER (3X11-1/4"X14"-G)	1 UR
12	93606-12019	PIN, dowel	2		6H5-45943-00-EL	PROPELLER (3X10"X15"-G) (With Lip Cup)	1 UR
13	97395-10040	BOLT	4		6H5-45945-00-EL	PROPELLER (3X10-3/8"X13"-G) (With Lip Cup)	1 UR
14	92990-10100	WASHER, spring	4		6H5-45952-00-EL	PROPELLER (3X10-5/8"X12"-G) (With Lip Cup)	1 UR
15	92990-10600	WASHER, plate	4		6H5-45958-00-EL	PROPELLER (3X10-1/4"X14"-G) (With Lip Cup)	1 UR
16	90119-08M92	BOLT, with washer	1			STAINLESS STEEL PROPELLER	
17	90202-12060	WASHER, plate	1		663-45970-60-98	PROPELLER (3X11-3/4"X12"-G)	1 UR
18	6H4-44361-00	TUBE, water (Short)	1 UR		663-45972-60-98	PROPELLER (3X12"X11"-G)	1 UR
	6H4-44361-10	TUBE, water (Long)	1 UR		663-45974-60-98	PROPELLER (3X11-1/2"X13"-G)	1 UR
19	90430-12072	GASKET	1		663-45930-00-98	PROPELLER (3X10-1/4"X14"-G)	1 UR
20	663-44367-00	DAMPER, water seal	1		663-45976-00-98	PROPELLER (3X10-1/4"X15"-G)	1 UR
21	90465-11M10	CLAMP (25QETO/50DETO Model)	2		663-45978-00-98	PROPELLER (3X10-1/4"X16"-G)	1 UR
22	90445-07MF1	HOSE (25QETO/50DETO Model)	1				
23	6E5-83558-00	END, nipple (25QETO/50DETO Model)	1				
24	663-45987-02	SPACER	1				
25	670-45997-02	SPACER	1				
26	92990-16200	WASHER, plain	1				

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Fig. 16 MAGNETO

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-85550-10	ROTOR ASSY	1	14	92990-06100	.WASHER, spring	2
2	6H5-85560-02	BASE ASSY	1	15	92501-06030	.SCREW, pan head	4
3	6H4-15359-04-94	.HOUSING, oil seal	1	16	92990-06100	.WASHER, spring	4
4	6H5-85520-00	.COIL, charge	1	17	90464-03M15	.CLAMP	2
5	6H5-85533-01	.COIL, lighting	1	18	93102-23096	.OIL SEAL	1
6	6H5-85580-00	.COIL, pulser	1	19	6H4-11545-00	KEY, woodruff	1
7	6H5-85580-10	.COIL, pulser	1	20	90179-16M05	NUT	1
8	6H5-85580-20	.COIL, pulser	1	21	90201-16M44	WASHER, plate	1
9	6H5-83354-00	.WIRE, earth lead 1	1	22	6H4-81332-00	PLATE, timing	1
10	98501-05012	.SCREW, pan head	6	23	97985-05210	SCREW, with washer	1
11	92901-05100	.WASHER, spring	6	24	97313-06018	BOLT	3
12	92901-05600	.WASHER, plate	6	25	92990-06600	WASHER, plate	3
13	92501-06025	.SCREW, pan head	2				

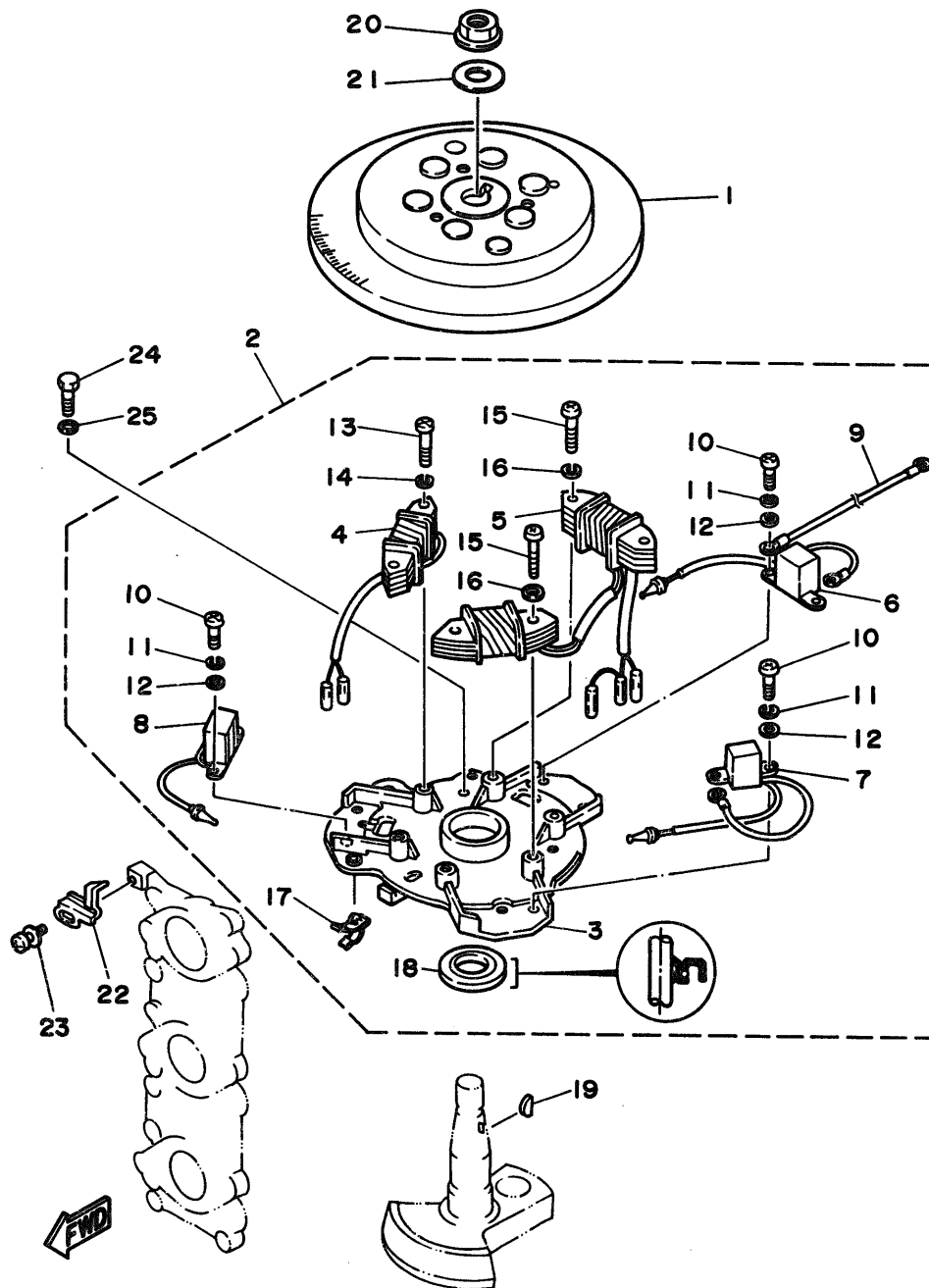
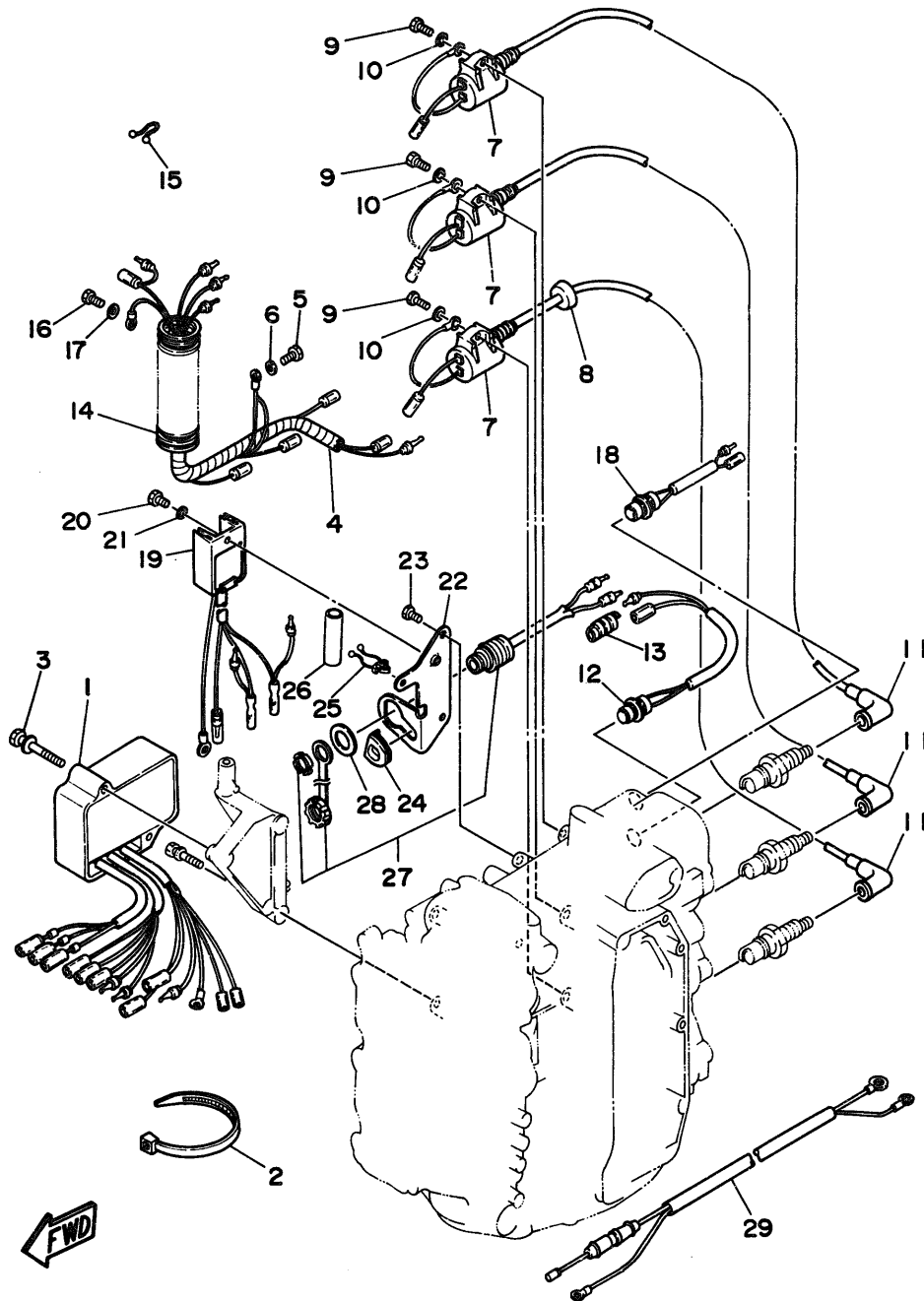


Fig. 17 ELECTRICAL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-85540-02	C.D.I. UNIT ASSY	1	17	92990-06600	WASHER, plate	1
2	90465-13M36	CLAMP	1	18	6H4-82560-00	THERMO SWITCH ASSY	1
3	90119-06M51	BOLT, with washer	2	19	6J8-81960-00	RECTIFIER & REGULATOR ASSY (25QRO/50DRO Model)	1
4	6H4-82531-02	WIRE, lead	1	20	97395-06012	BOLT (25QRO/50DRO Model)	1
5	97395-06014	BOLT	1	21	92990-06600	WASHER, plate (25QRO/50DRO Model)	1
6	92990-06600	WASHER, plate	1	22	6H4-81975-02	PLATE, rectifier fitting (25QRO/50DRO Model)	1
7	6H5-85570-00	IGNITION COIL ASSY	3	23	97303-06012	BOLT (25QRO/50DRO Model)	2
8	90480-25161	GROMMET	1	24	6F5-81922-00	GROMMET (25QRO/50DRO Model)	1
9	97395-06020	BOLT	3	25	90464-12M35	CLAMP (25QRO/50DRO Model)	1
10	92990-06600	WASHER, plate	3	26	90440-14M00	PIPE (25QRO/50DRO Model)	1
11	6G1-82370-20	PLUG CAP ASSY	3	27	682-84381-00	2P CONCENT (25QRO/50DRO Model)	1
12	689-82560-00	THERMO SWITCH ASSY	1	28	90202-26M45	WASHER, plate (25QRO/50DRO Model)	1
13	90446-10M02	HOSE	1	29	6J8-82105-10	WIRE, harness	1 AP
14	6G1-83557-00	TUBE	1				
15	90464-05M16	CLAMP	1				
16	97395-06014	BOLT	1				



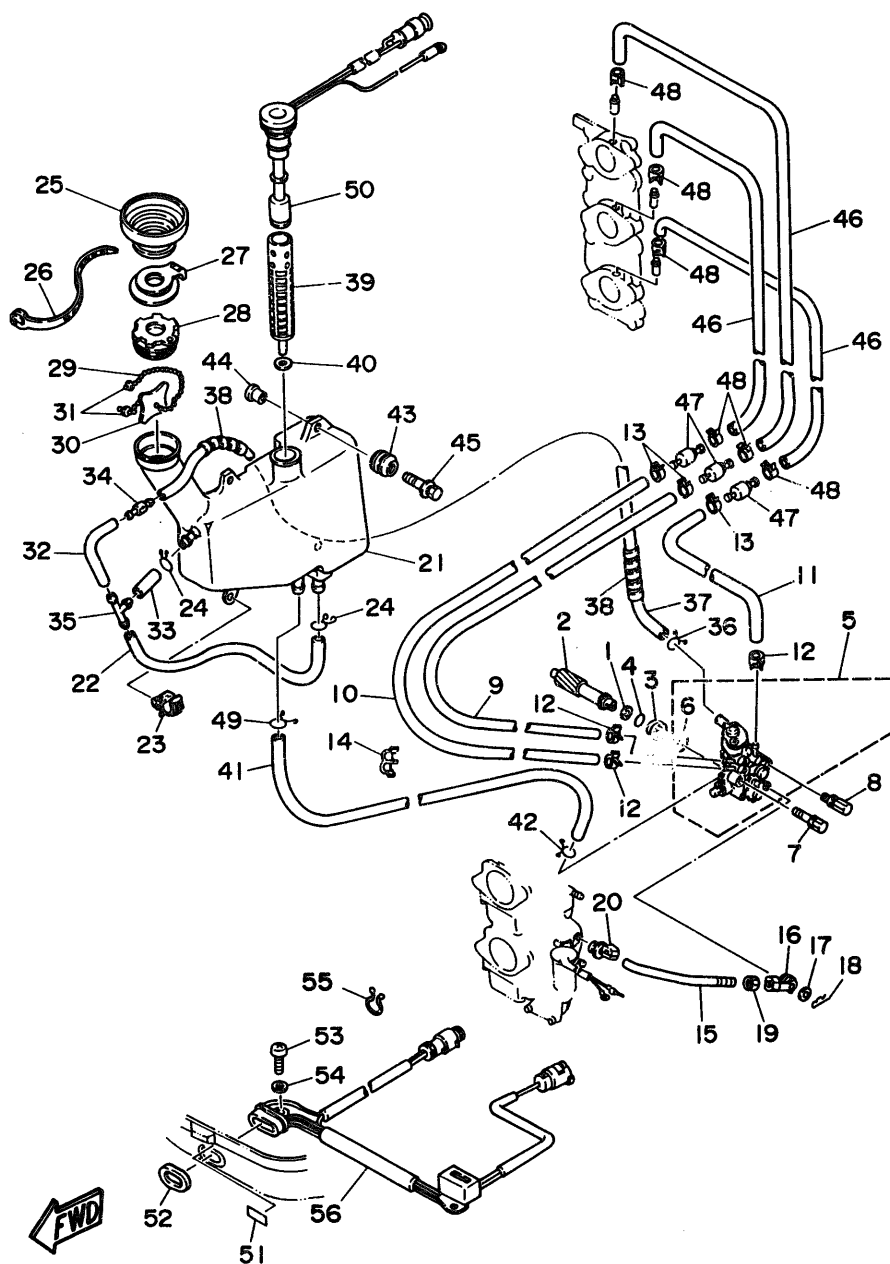


Fig. 18 ALTERNATE 1 (25QE(T)O/50DE(T)O MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	90201-08M93	WASHER, plate	1	29	6H5-24633-00	CHAIN, ball	1
2	6H4-11537-01	GEAR, driven	1	30	6J8-21758-00	WASHER, special 2	1
3	6H1-13117-01	COLLAR, distance	1	31	6H1-21757-00	WASHER, special 1	2
4	93210-13595	O-RING	1	32	90445-11M23	HOSE	1
5	6H4-13200-04	OIL INJECTION PUMP ASSY	1	33	90445-11M07	HOSE	1
6	93210-19MA7	O-RING	1	34	6J8-21744-00	BREATHER	1
7	90109-06M39	BOLT	1	35	6E5-24378-00	PIPE, joint 4	1
8	90109-06M40	BOLT	1	36	90467-10M04	CLIP	1
9	90445-07M44	HOSE	1	37	90445-11M17	HOSE	1
10	90445-07M23	HOSE	1	38	90446-10M01	HOSE	2
11	90445-07MA6	HOSE	1	39	6J8-13411-00	STRAINER, oil	1
12	90468-07M02	CLIP	3	40	6J8-13414-00	GASKET, strainer cover	1
13	90468-07M02	CLIP	3	41	6L2-13416-00	PIPE, oil 1	1
14	90464-07M20	CLAMP	1	42	90467-08M04	CLIP	1
15	6H4-41241-01	ROD, link	1	43	6A0-82317-00	DAMPER, ignition coil	3
16	6H1-41237-00	JOINT, link	1	44	624-42542-00	PIPE	3
17	90202-05088	WASHER, plate	1	45	90119-06M65	BOLT, with washer	3
18	90468-05M03	CLIP	1	46	90445-07M87	HOSE	3
19	95380-05600	NUT	1	47	6E9-13183-70	VALVE, check	3
20	6R5-41237-00	JOINT, link	1	48	90468-07M02	CLIP	6
21	6H4-21707-04	OIL TANK COMP.	1	49	90467-11M08	CLIP	1
22	90445-11M17	HOSE	1	50	6H5-85720-12	OIL LEVEL GAUGE ASSY	1
23	90464-11M23	CLAMP	1	51	6H4-84342-00	SEAT, emblem	1
24	90467-11M08	CLIP	2	52	6H4-83589-00	GASKET	1
25	6H4-21752-00	TUBE, filler 1	1	53	92503-06015	SCREW, pan head	1
26	90465-13M30	CLAMP	1	54	92990-06600	WASHER, plate	1
27	6H1-2176M-01	HOOK	1	55	90465-18147	CLAMP	1
28	6H4-21770-00	OIL TANK CAP ASSY	1	56	6H4-84301-01	PILOT LIGHT ASSY 1	1

Fig. 19 ALTERNATE 2 (25QE(T)O/50DE(T)O MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-42610-G3-EJ	TOP COWLING ASSY (50DEO/50DETO Model)	1 UR	9	6H5-42687-10	.EMBLEM, rear (50DEO/50DETO Model)	1 UR
	61C-42610-G1-EJ	TOP COWLING ASSY (25QE0/25QETO Model)	1 UR		61C-42687-10	.EMBLEM, rear (25QE0/25QETO Model)	1 UR
2	6H4-42615-00	.SEAL	1	10	6H4-W0070-G0	.GRAPHIC SET	1
3	6H4-42651-00	.HOOK	1	11	6H4-13436-00	.MARK	1
4	6H4-42652-00	.HOOK	1	12	6H1-2177H-01	.DISK CAP 2	1
5	90266-04M01	.RIVET	4	13	6H3-21732-00	.SEAL 1	1
6	6H4-42613-10-EJ	.MOLDING, air duct	1	14	6H3-21735-00	.SEAL 2	1
7	90113-06M99	.BOLT, with washer	4	15	6H1-42694-00	.BAND	1
8	6H5-42686-11	.EMBLEM, front (50DEO/50DETO Model)	1 UR	16	90338-05M12	.PLUG	1
	61C-42686-10	.EMBLEM, front (25QE0/50QETO Model)	1 UR	17	90183-05M06	.NUT, spring	1

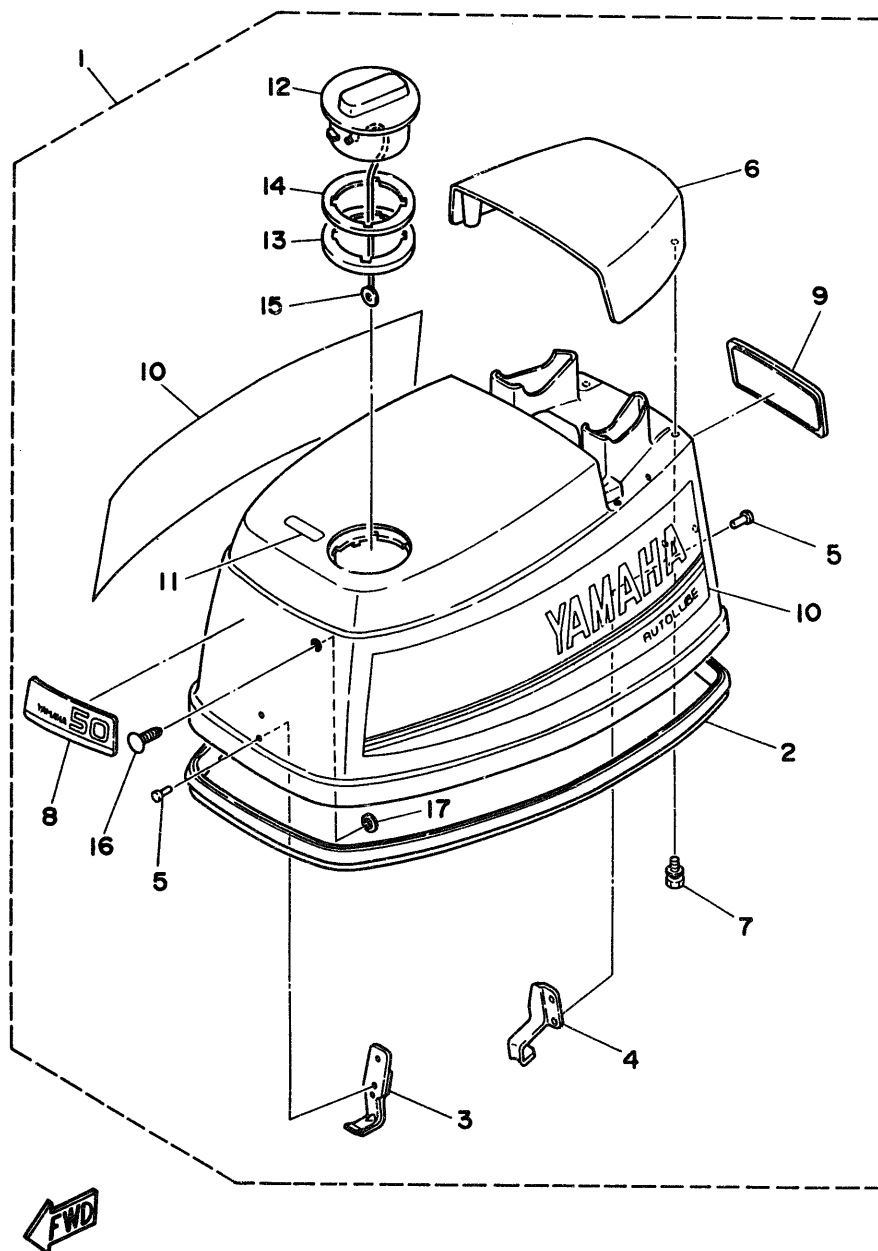


Fig. 20 ALTERNATE 3 (25QETO/50QETO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	697-43111-04-EJ	BRACKET, clamp	1	37	90201-30M00	WASHER, plate	1
2	697-43112-03-EJ	BRACKET, clamp	1	38	90386-30M78	BUSH	1
3	6H1-45251-02	ANODE	1	39	90386-30M77	BUSH	2
4	6H1-44526-00	PLATE	1	40	93210-29M94	O-RING	2
5	90201-06M31	WASHER, plate	2	41	90386-30M60	BUSH	1
6	97395-06012	BOLT	2	42	6H4-44551-01-EJ	HOUSING, lower mount rubber	1
7	97395-06016	BOLT	2	43	93410-28M06	CIRCLIP	1
8	92990-06100	WASHER, spring	2	44	6H5-48511-51-EJ	HOOK, steering	1
9	92990-06600	WASHER, plate	2	45	90116-10175	BOLT, stud	1
10	6H1-82148-00	WIRE, lead 4	1	46	90185-10051	NUT, self-locking	2
11	97395-06010	BOLT	1	47	6H4-44557-00	MOUNT DAMPER, lower front (Short)	1 UR
12	92990-06600	WASHER, plate	1		6H4-44557-10	MOUNT DAMPER, lower front (Long)	1 UR
13	697-43311-03-EJ	BRACKET, swivel	1	48	6H4-44553-01	COVER, lower mount	1
14	93700-06M03	NIPPLE, grease	3	49	97395-08025	BOLT	4
15	663-45119-00	CAP, grease nipple	3	50	92990-08600	WASHER, plate	4
16	688-43131-03	BOLT, clamp bracket	1	51	97395-10050	BOLT	2
17	90386-22M15	BUSH	2	52	92990-10600	WASHER, plate	2
18	90201-22M67	WASHER, plate	2	53	6H5-82117-00	WIRE, lead	1
19	90185-22043	NUT, self-locking	1	54	6H5-82149-00	WIRE, lead 3	1
20	665-43145-00	CAP, clamp bracket	2	55	6H4-44514-00	MOUNT DAMPER, upper side	2
21	688-43181-04	LEVER, tilt stop	1	56	90101-08M86	BOLT	2
22	688-43185-04	LEVER, tilt stop	1	57	90201-09425	WASHER, plate	2
23	90386-10M16	BUSH	4	58	90185-08045	NUT, self-locking	2
24	92990-10600	WASHER, plate	1	59	6H4-44511-00-94	COVER, upper mount	1
25	90501-10M21	SPRING, compression	1	60	97090-08035	BOLT	3
26	91490-30030	PIN, cotter	2	62	92990-08100	WASHER, spring	3
27	663-43318-00	COVER	2	62	6E5-82148-00	WIRE, lead 4	1
28	90387-10M38	COLLAR	1	63	92580-06012	SCREW, pan head	1
29	697-43160-00	TILT ROD ASSY	1	64	97395-10045	BOLT	6
30	688-43165-00	PLATE, tilt lock	1	65	92990-10100	WASHER, spring	6
31	91690-30012	PIN, spring	1	66	90502-20M03	SPRING, conical	1
32	6E5-43126-01	PIN, upper shock mount	1	67	90101-12M65	BOLT	4
33	90386-18M63	BUSH	2	68	92995-12200	WASHER	8
34	93410-18M02	CIRCLIP	1	69	90201-12426	WASHER, plate	4
35	90386-18M35	BUSH	2	70	95380-12600	NUT	8
36	6H4-42510-02-EJ	STEERING BRACKET ASSY	1				

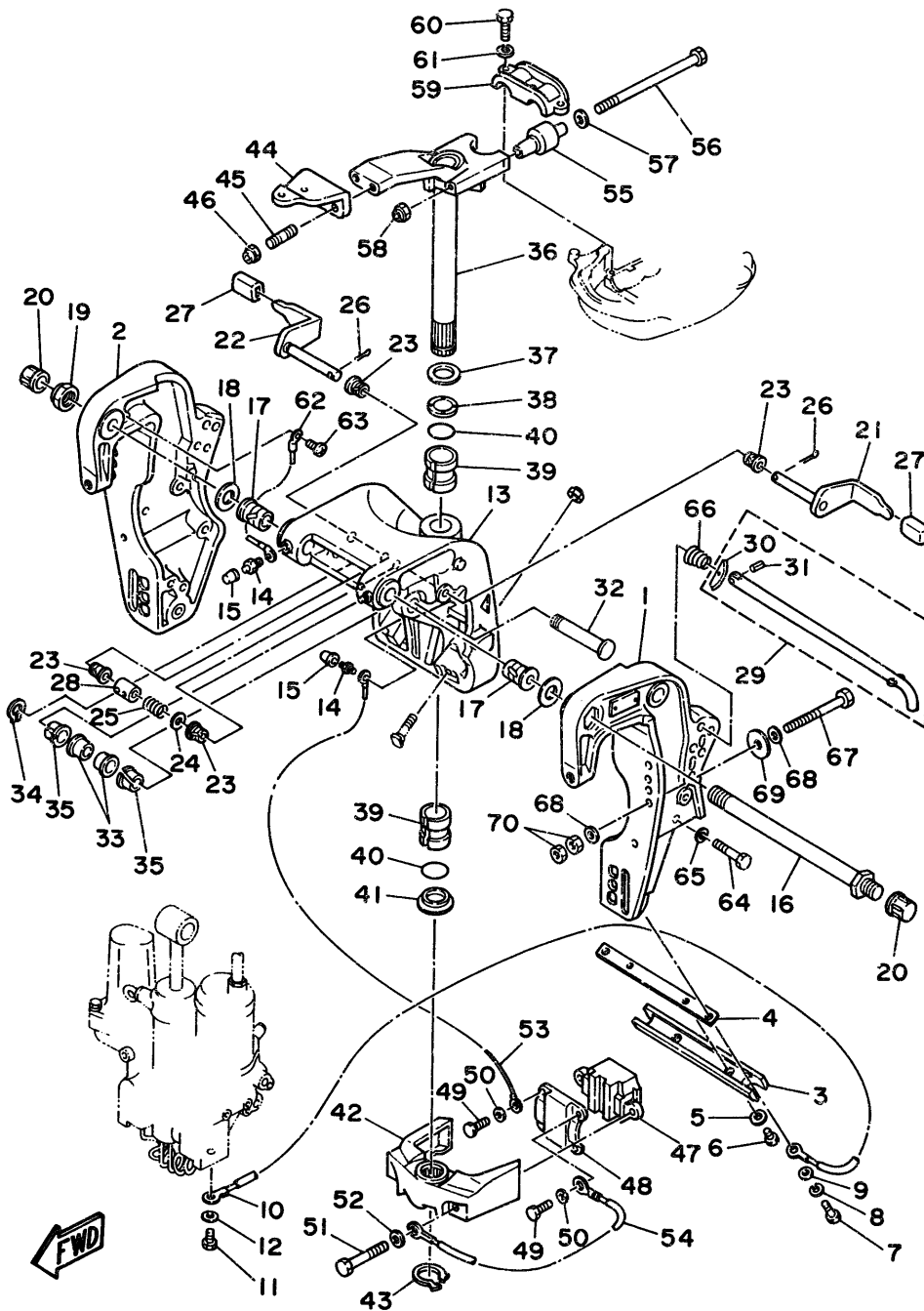


Fig. 21 ALTERNATE 4 (25QETO/50DETO MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-43376-01	BOLT, thrust receiver	2	8	6H5-83672-00	TRIM SENDER	1
2	95780-08300	NUT, flange	2	9	92580-06016	SCREW, pan head	2
3	6Y5-83670-10	TRIM GAUGE	1	10	6E5-82553-10	EXTENSION, wire lead	1
4	688-83664-00	.DAMPER	1	11	90464-09M13	CLAMP	1
5	6Y5-83577-00	.PLATE, fitting	1	12	90440-14M00	PIPE	1
6	6Y5-83536-20	.SOCKET, meter	1	13	90465-11M10	CLAMP	3
7	6Y5-83518-00	.BULB, meter	1	14	90465-08028	CLAMP	1

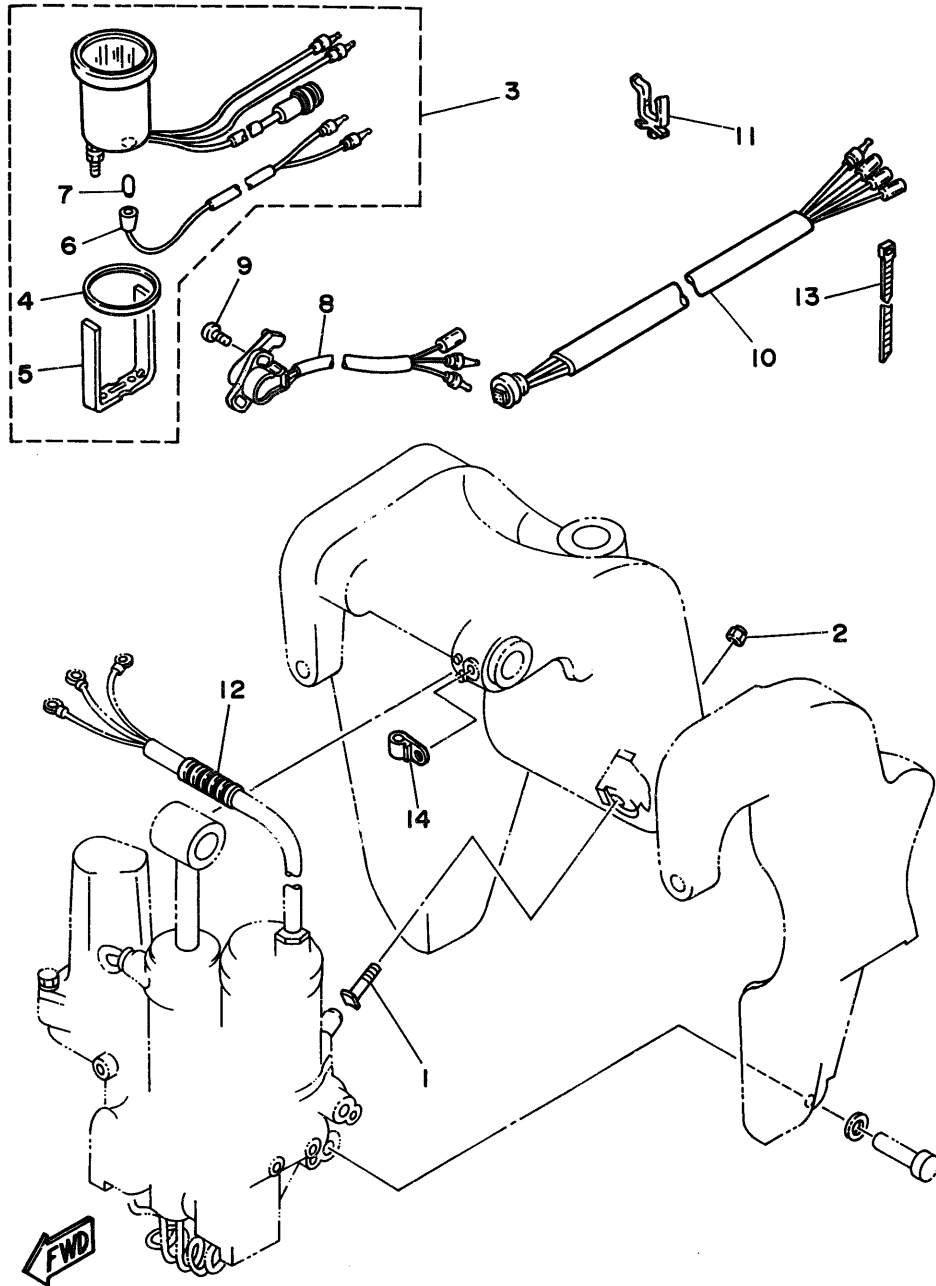
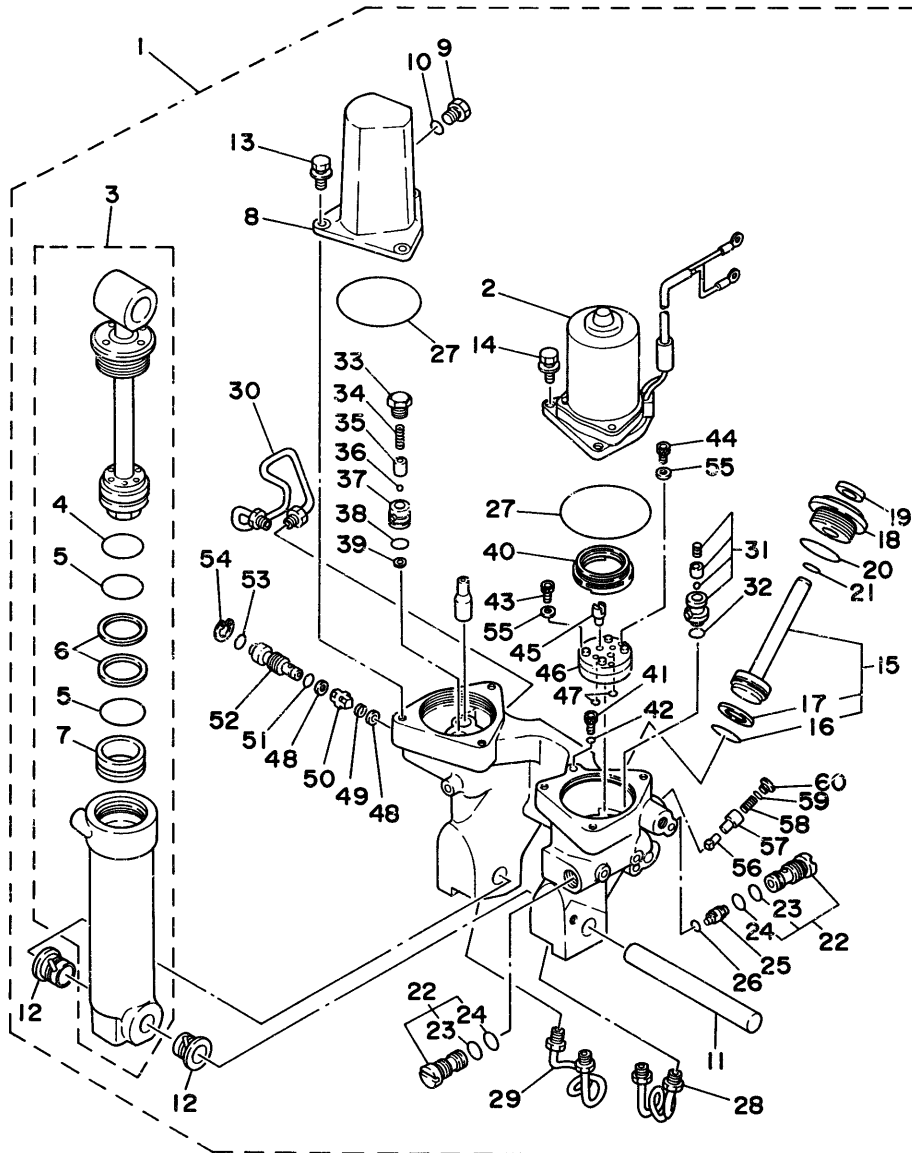


Fig. 22 ALTERNATE 5 (25QETO/50DETO MODEL)

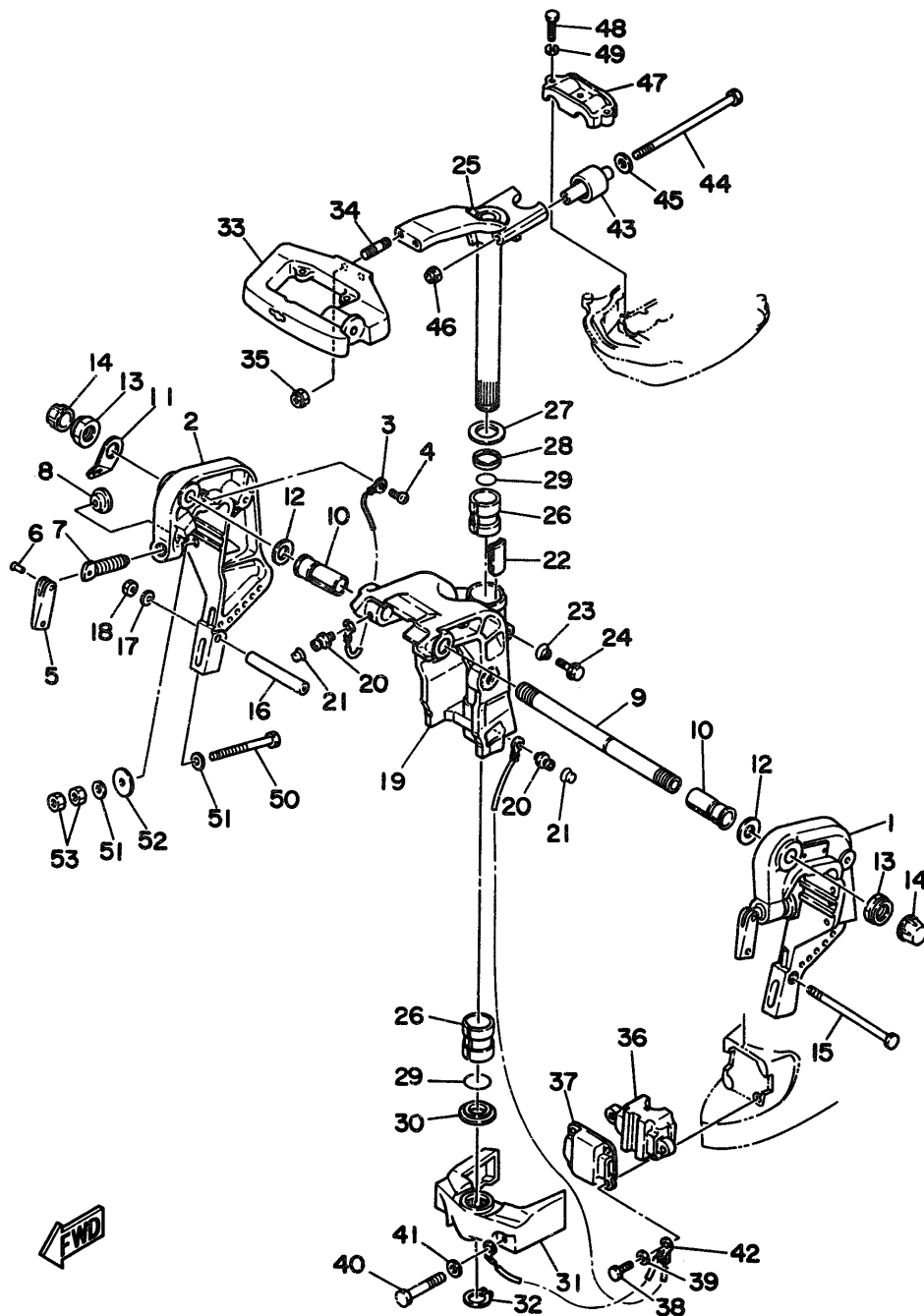
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H3-43800-07-EJ	POWER TRIM & TILT ASSY	1	31	6G5-43808-02	.SEAT, valve comp. 1	1
2	6H1-43880-02	.MOTOR ASSY	1	32	6E5-43883-00	.O-RING	1
3	697-4380E-01	.TILT CYLINDER ASSY	1	33	6E5-43843-00	.SCREW, valve lock	1
4	6E5-43861-00	.O-RING	1	34	6H3-43855-00	.SPRING, up relief	1
5	6E5-43862-00	.O-RING	2	35	6E5-43859-00	.PIN, valve support	1
6	6E5-43872-00	.RING, back up	2	36	6E5-43877-01	.BALL	1
7	6E5-43814-01	.PISTON, free	1	37	6E5-43895-00	.SEAT, relief valve	1
8	6E5-43828-00	.BODY, reservoir	1	38	6E5-43896-00	.O-RING	1
9	6E5-43829-00	.PLUG, reservoir	1	39	6E5-43816-10	.FILTER 1	1
10	6E5-43863-00	.O-RING	1	40	6E5-43817-10	.FILTER 2	1
11	6E5-43818-00	.PIN, lower shock mount	1	41	90109-06M21	.BOLT	1
12	90386-18M14	.BUSH	2	42	6E5-43897-00	.O-RING	1
13	90119-06M42	.BOLT, with washer	3	43	6E5-43878-01	.BOLT, socket	2
14	90119-06M71	.BOLT, with washer	3	44	6E5-43888-01	.BOLT, socket	1
15	6E5-43820-03	.PISTON SUB ASSY	2	45	6E5-43831-00	.CONNECTOR, shaft	1
16	6E5-43864-00	.O-RING	1	46	6E5-43830-00	.GEAR PUMP ASSY	1
17	6E5-43874-01	.RING, back up	1	47	93210-07M78	.O-RING	2
18	6E5-43821-01	.SCREW, trim cylinder end	2	48	6E5-43847-00	.SEAT, manual valve	2
19	6E5-43822-01	.SEAL, trim dust	2	49	6E5-43854-01	.SPRING, manual release	1
20	6E5-43862-00	.O-RING	2	50	6E5-4382A-00	.ADAPTOR 1	1
21	6E5-43865-00	.O-RING	2	51	93210-10M74	.O-RING	1
22	6E5-43802-00	.VALVE SUB ASSY	2	52	6E5-43845-01	.SCREW, manual release	1
23	6E5-43866-00	.O-RING	1	53	93210-18M75	.O-RING	1
24	6E5-43867-00	.O-RING	1	54	6H1-43875-00	.RING, snap	1
25	6E5-43841-01	.PISTON, shuttle	1	55	90201-05M00	.WASHER, plate	3
26	6E5-43868-00	.O-RING	1	56	6E5-4381A-00	.SHAFT	1
27	6E5-43869-00	.O-RING	2	57	6E5-43849-01	.PIN, valve support	1
28	6E5-43833-01	.PIPE	1	58	6E5-43824-01	.SPRING, compression	1
29	6E5-43834-01	.PIPE	1	59	93210-06M77	.O-RING	1
30	6E5-43835-01	.PIPE	1	60	6E5-43842-00	.SCREW, valve seat	1



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Fig. 23 ALTERNATE 6 (25QRO/50DRO SHORT TRANSOM)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-43111-04-EJ	BRACKET, clamp	1	28	90386-30M78	BUSH	1
2	6H4-43112-04-EJ	BRACKET, clamp	1	29	93210-29M94	O-RING	2
3	6E5-82148-00	WIRE, lead 4	1	30	90386-30M60	BUSH	1
4	97895-06008	SCREW, pan head	1	31	6H4-44551-01-EJ	HOUSING, lower mount rubber	1
5	616-43118-00-EJ	HANDLE, transom clamp	2	32	93410-28M06	CIRCLIP	1
6	90243-04M00	PIN	2	33	6H4-42121-02-5B	BRACKET	1
7	90149-14M12	SCREW	2	34	90116-10175	BOLT, stud	2
8	648-43114-01	PAD, transom clamp	2	35	90185-10051	NUT, self-locking	2
9	6J8-43131-01	BOLT, clamp bracket	1	36	6H4-44557-00	MOUNT DAMPER, lower front	1
10	90386-22M69	BUSH	2	37	6H4-44553-01	COVER, lower mount	1
11	6J8-43113-01	PLATE, clamp bracket	1	38	97395-08025	BOLT	4
12	90201-22428	WASHER, plate	2	39	92990-08600	WASHER, plate	4
13	90185-22043	NUT, self-locking	2	40	97395-10060	BOLT	2
14	665-43145-00	CAP, clamp bracket	2	41	92990-10600	WASHER, plate	2
15	90101-08339	BOLT	1	42	6H4-82127-00	WIRE, lead 2	1
16	90387-08M03	COLLAR	1	43	6H4-44514-00	MOUNT DAMPER, upper side	2
17	92990-08600	WASHER, plate	1	44	90101-08M86	BOLT	2
18	95380-08600	NUT	1	45	90201-09425	WASHER, plate	2
19	6J8-43311-04-EJ	BRACKET, swivel	1	46	90185-08045	NUT, self-locking	2
20	93700-06M03	NIPPLE, grease	3	47	6H4-44511-00-94	COVER, upper mount	1
21	663-45119-00	CAP, grease nipple	3	48	97090-08035	BOLT	3
22	6J8-42528-00	PLATE, friction	1	49	92990-08100	WASHER, spring	3
23	689-43373-01	SEAL, damper	1	50	90101-10M58	BOLT	4
24	90105-06M18	BOLT, washer based	1	51	92995-10600	WASHER	8
25	6H4-42510-12-EJ	STEERING BRACKET ASSY	1	52	90201-12426	WASHER, plate	4
26	90386-30M77	BUSH	2	53	95380-10600	NUT	8
27	90201-30M00	WASHER, plate	1				



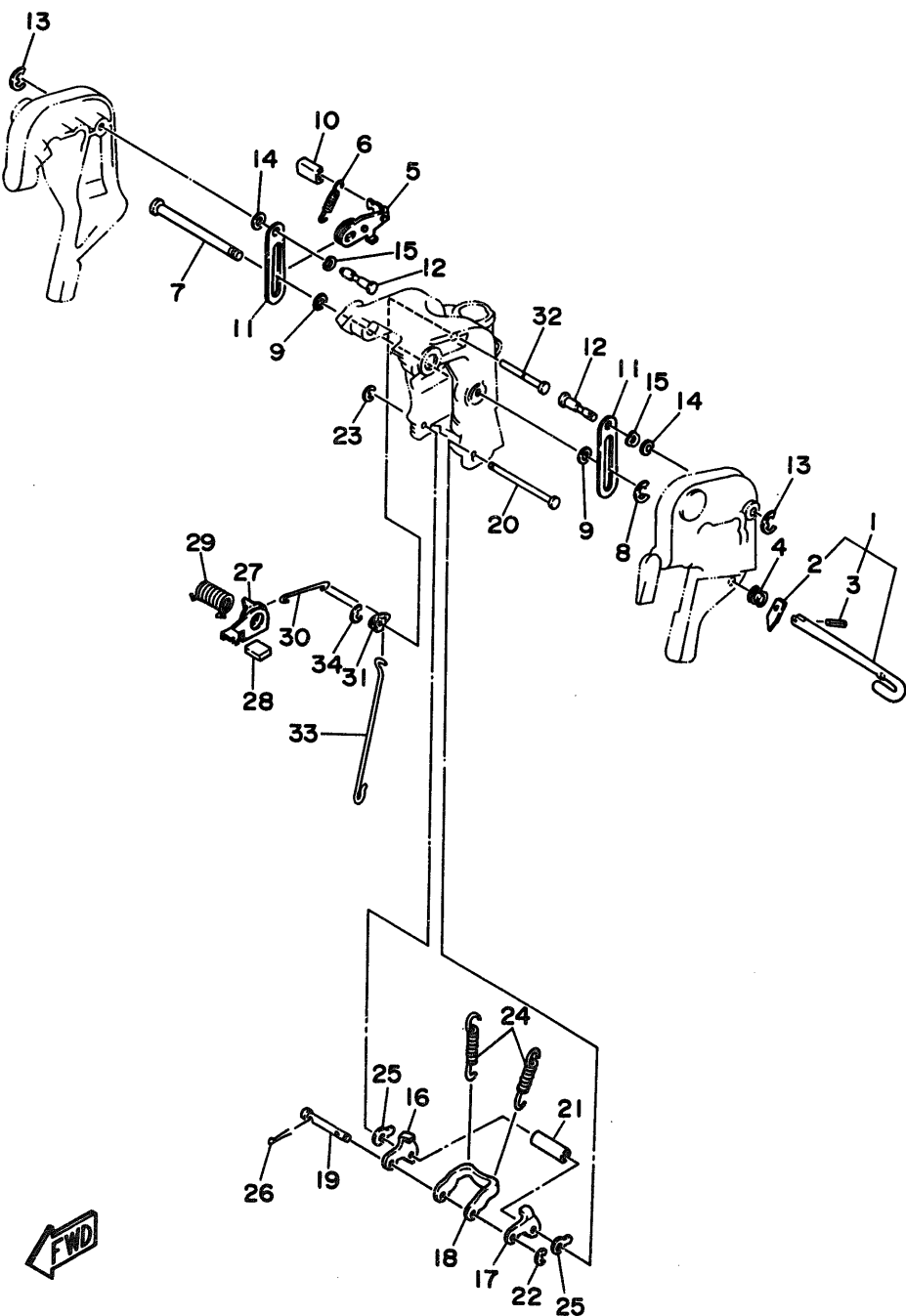
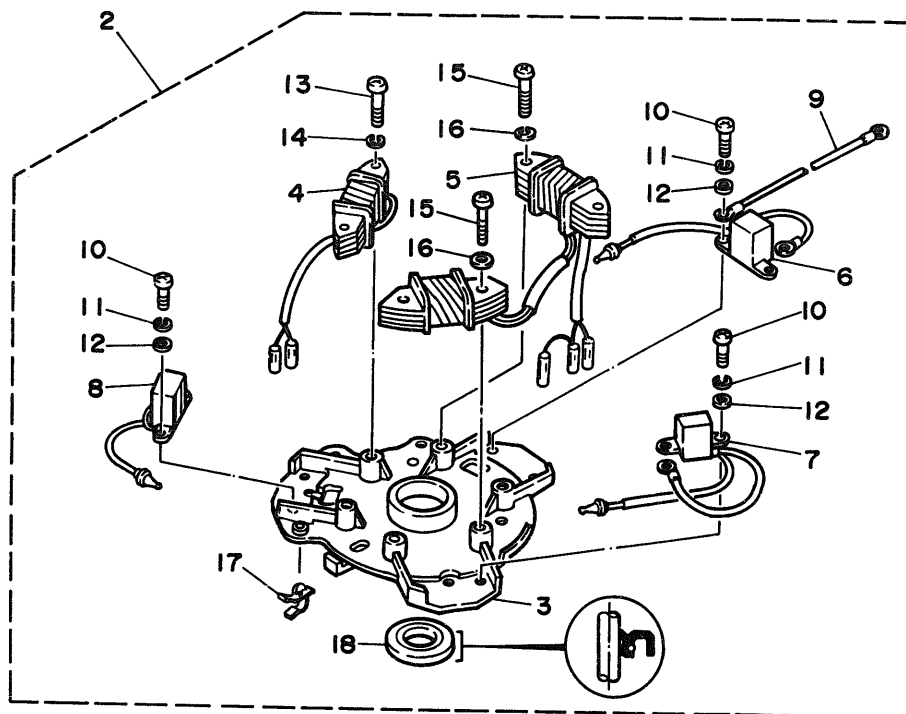


Fig. 24 ALTERNATE 7 (25QRO/50DRO SHORT TRANSOM)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-43160-01	TILT ROD ASSY	1	18	6J8-43613-01	ARM, tilt lock	1
2	676-43165-00	.PLATE, tilt lock	1	19	6H4-43659-00	SHAFT, reverse lock	1
3	91690-30010	.PIN, spring	1	20	6J8-43611-01	SHAFT, tilt lock	1
4	90502-10M04	SPRING, conical	1	21	90387-07M64	COLLAR	1
5	6J8-43181-01	LEVER, tilt stop	1	22	93430-06M02	CIRCLIP	1
6	90506-12M25	SPRING, tension	1	23	99080-05600	CIRCLIP	1
7	90249-12M28	PIN	1	24	90506-32M22	SPRING, tension	2
8	93430-10M00	CIRCLIP	1	25	6H4-43674-00	WASHER	2
9	90202-12031	WASHER, plate	2	26	91490-20010	PIN, cotter	2
10	682-43318-01	COVER	1	27	6J8-43631-00	LEVER, tilt	1
11	6J8-43627-00	STOPPER	2	28	6J8-43633-00	COVER, tilt lever	1
12	90249-12M27	PIN	2	29	90508-18M24	SPRING, torsion	1
13	93430-10M00	CIRCLIP	2	30	6H4-43616-00	ROD, tilt lock	1
14	90202-12031	WASHER, plate	2	31	6J8-43641-00	LEVER, tilt	1
15	90206-12M16	WASHER, wave	2	32	90249-06M23	PIN	1
16	6J8-43614-00	PLATE, tilt lock	1	33	6J8-43617-00	ROD, tilt lock	1
17	6J8-43615-00	PLATE, tilt lock	1	34	99080-05600	CIRCLIP	1

Fig. 25 ALTERNATE 8 (25QE(T)0/50DE(T)0 MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H5-85550-00	ROTOR ASSY	1	10	98501-05012	.SCREW, pan head	6
2	6H5-85560-02	BASE ASSY	1	11	92901-05100	.WASHER, spring	6
3	6H4-15359-04-94	.HOUSING, oil seal	1	12	92901-05600	.WASHER, plate	6
4	6H5-85520-00	.COIL, charge	1	13	92501-06025	.SCREW, pan head	2
5	6H5-85533-01	.COIL, lighting	1	14	92990-06100	.WASHER, spring	2
6	6H5-85580-00	.COIL, pulser	1	15	92501-06030	.SCREW, pan head	4
7	6H5-85580-10	.COIL, pulser	1	16	92990-06100	.WASHER, spring	4
8	6H5-85580-20	.COIL, pulser	1	17	90464-03M15	.CLAMP	2
9	6H5-83354-00	.WIRE, earth lead 1	1	18	93102-23096	.OIL SEAL	1



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Fig. 26 ALTERNATE 9 (25QE(T)0/50DE(T)0 MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6F5-81800-11	STARTING MOTOR ASSY	1	23	92580-06040	SCREW, pan head	1
2	689-81857-11	.PINION STOPPER SET	1	24	92580-06035	SCREW, pan head	2
3	689-81807-12	.GEAR ASSY, starting motor	1	25	6J8-15723-E1	PULLEY, starter	1
4	6F5-81830-11	.FRONT BRACKET ASSY	1	26	6J8-81365-A0	GASKET, hole cover	1
5	689-81847-11	.O-RING	2	27	97021-08014	BOLT	3
6	689-81809-11	.WASHER KIT	1	28	92990-08600	WASHER, plate	3
7	689-81850-12	.ARMATURE ASSY	1	29	6H4-81822-01-98	BRACKET, starting motor	1
8	689-81810-11	.STATOR ASSY	1	30	97313-06030	BOLT	4
9	689-81811-11	.BRUSH 1	1	31	92990-06600	WASHER, plate	4
10	689-81840-11	.BRUSH HOLDER ASSY	1	32	97313-08050	BOLT	1
11	689-81812-11	.BRUSH 2	1	33	92990-08600	WASHER, plate	1
12	689-81813-10	.SPRING, brush	2	34	95670-06640	BOLT, stud	1
13	689-81820-11	.REAR BRACKET ASSY	1	35	90179-06M24	NUT	1
14	689-81826-10	.BOLT	2	36	97395-06014	BOLT	2
15	97313-08030	BOLT	2	37	92990-06600	WASHER, plate	2
16	92990-08600	WASHER, plate	2	38	90338-05M11	PLUG	2
17	97313-08016	BOLT	1	39	6G1-81941-10	STARTER RELAY ASSY	1
18	92990-08600	WASHER, plate	1	40	6H4-81952-00	HOLDER, relay	1
19	6H4-82117-00	WIRE, lead	1	41	6H4-81945-00	PLATE, switch fitting	1
20	6H4-81337-01	COVER, flywheel	1	42	90116-06M22	BOLT, stud	1
21	90387-06M65	COLLAR	3	43	95380-06600	NUT	2
22	90209-06M04	WASHER	3	44	92990-06600	WASHER, plate	1

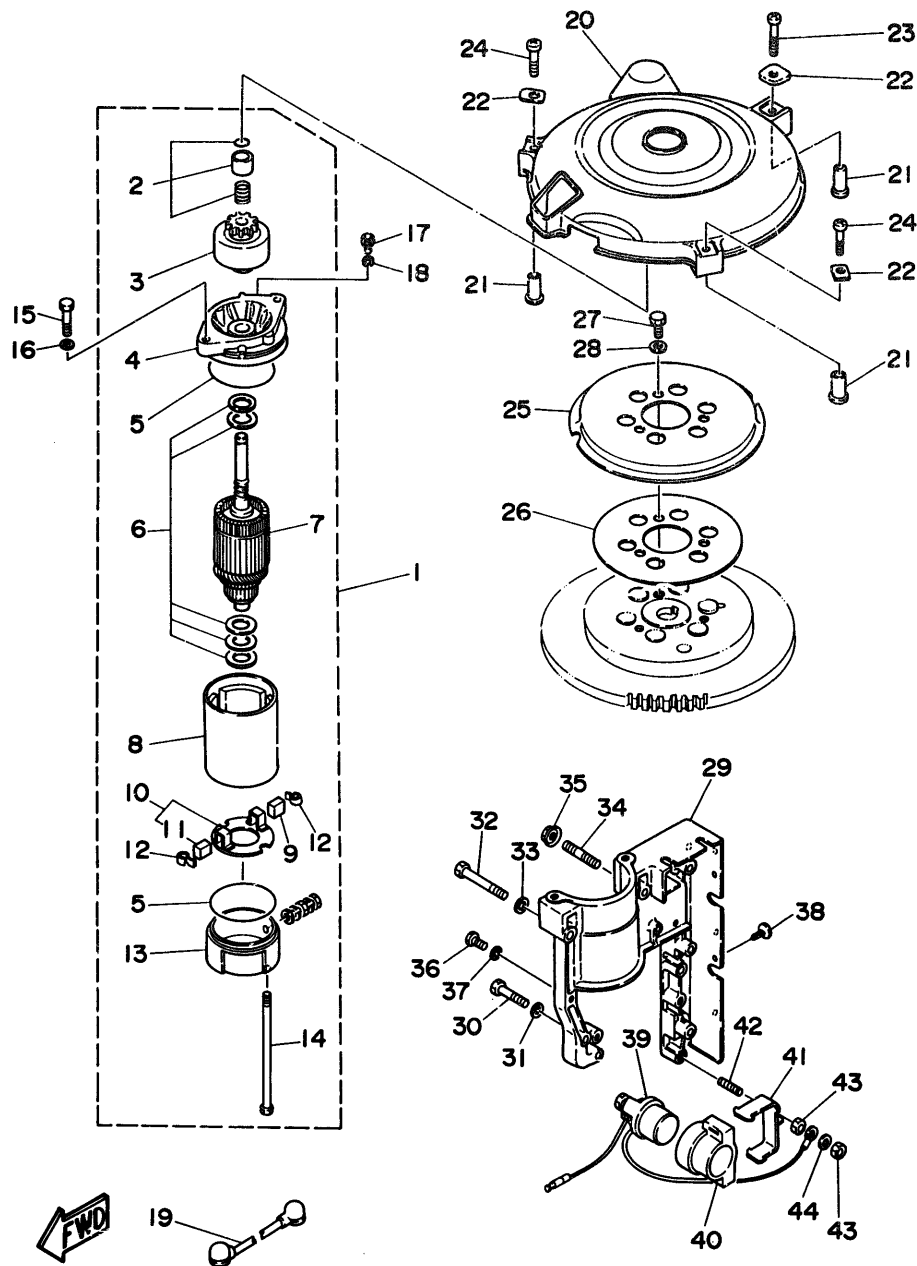
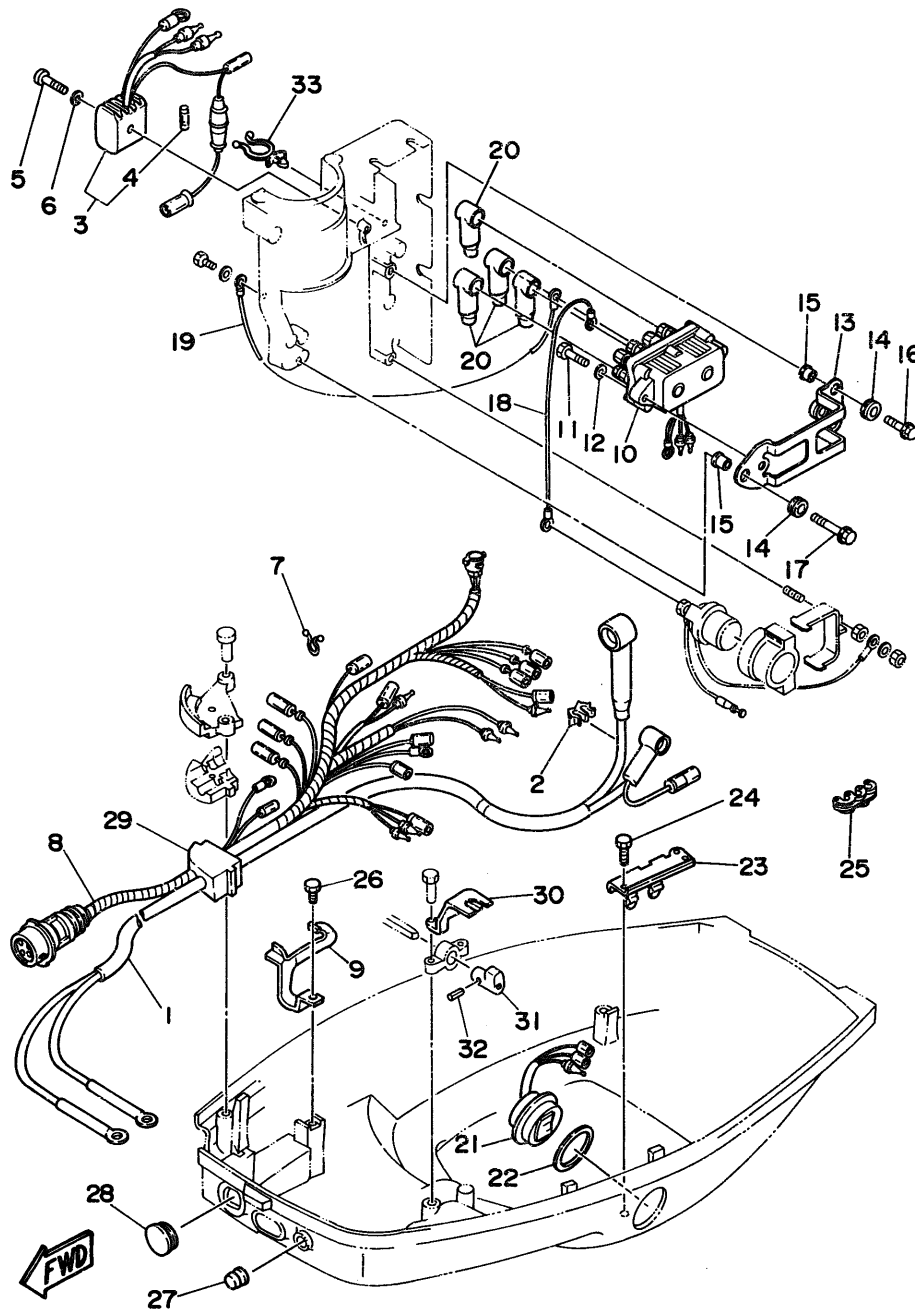


Fig. 27 ALTERNATE 10 (25QE(T)O/50DE(T)O MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-82105-01	WIRE HARNESS	1	16	90105-06M15	BOLT, washer based (25QETO/50DETO Model)	2
2	90464-07M20	CLAMP	1	17	90105-06M16	BOLT, washer based (25QETO/50DETO Model)	1
3	6G1-81970-61	RECTIFIER ASSY	1	18	6H5-81949-00	WIRE, lead (25QETO/50DETO Model)	1
4	6G1-82151-00	.FUSE	1	19	61A-81949-00	WIRE, lead (25QETO/50DETO Model)	1
5	98503-05025	SCREW, pan head	1	20	682-82119-01	COVER, lead wire (25QETO/50DETO Model)	4
6	92990-05600	WASHER, plate	1	21	6H1-82563-00	TRIM & TILT SWITCH ASSY (25QETO/50DETO Model)	1
7	90465-18147	CLAMP	1	22	6E5-82587-00	GASKET (25QETO/50DETO Model)	1
8	6H4-82590-22	WIRE HARNESS ASSY (25QETO/50DETO Model)	1 UR	23	6E5-83614-01	BRACKET (25QETO/50DETO Model)	1
	6H4-82590-11	WIRE HARNESS ASSY (25QETO/50DETO Model)	1 UR	24	97395-06016	BOLT (25QETO/50DETO Model)	2
9	6H4-82588-00	PLATE	1	25	90464-07M05	CLAMP (25QETO/50DETO Model)	1
10	6H1-81950-00	RELAY ASSY (25QETO/50DETO Model)	1	26	97013-06012	BOLT	1
11	97395-06025	BOLT (25QETO/50DETO Model)	2	27	6H4-42725-00	GROMMET	1
12	92990-06600	WASHER, plate (25QETO/50DETO Model)	2	28	676-42726-00	GROMMET	1
13	6H4-81945-20	PLATE, switch fitting (25QETO/50DETO Model)	1	29	6H4-42724-20	GROMMET	1
14	90480-13M24	GROMMET (25QETO/50DETO Model)	3	30	6H4-82554-00	STAY, neutral switch	1
15	90387-06M05	COLLAR (25QETO/50DETO Model)	3	31	6H4-44173-01	LEVER, shift control	1
				32	91690-30020	PIN, spring	1
				33	90464-15M27	CLAMP	1



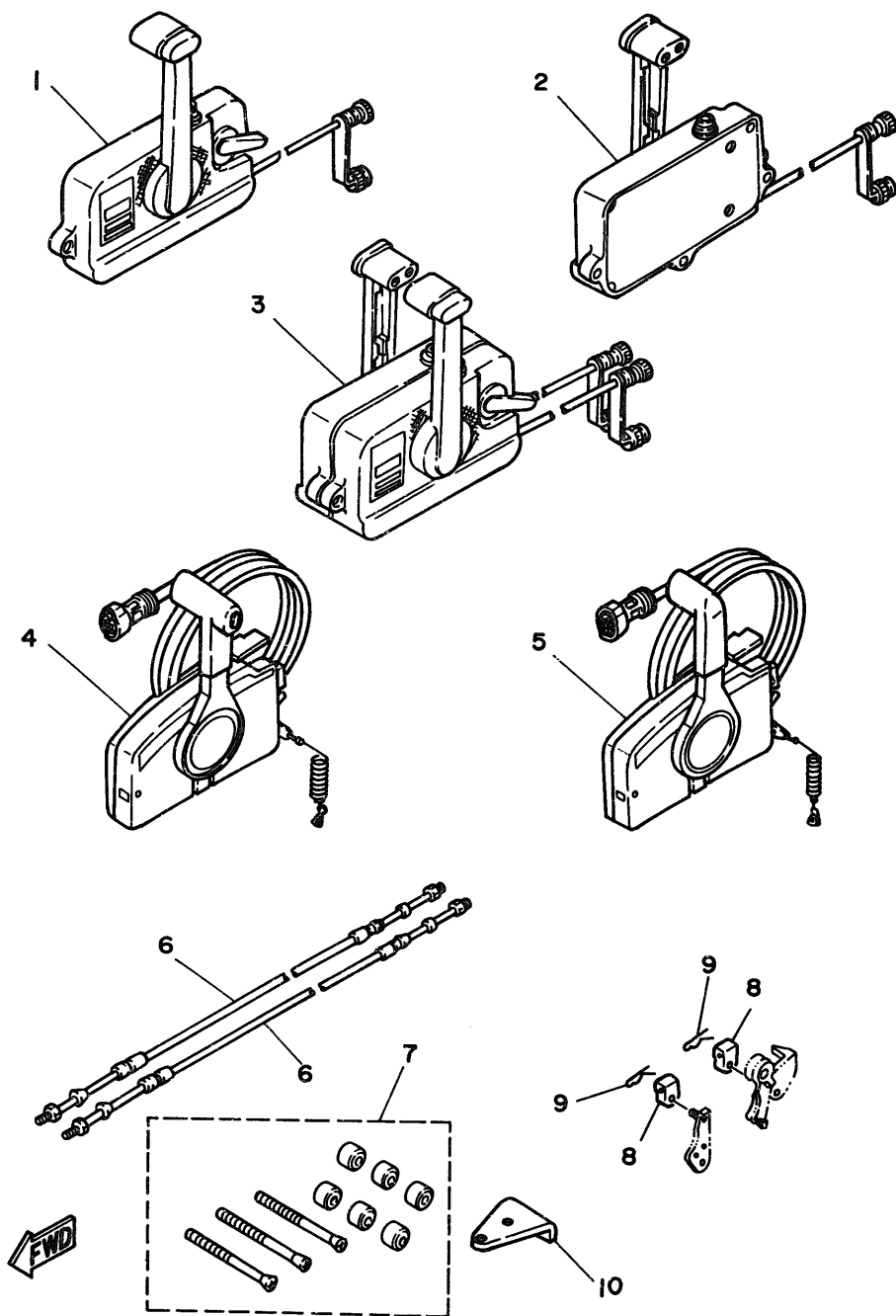


Fig. 28 REMOTE CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
*1	701-48101-11	REMOTE CONTROL ASSY (Right)	1 UR	6	701-48320-30	CABLE, remote control (L:14F)	2 UR
*2	701-48102-11	REMOTE CONTROL ASSY (Left)	1 UR		701-48320-50	CABLE, remote control (L:15F)	2 UR
*3	701-48110-23	REMOTE CONTROL ASSY (Twin)	1 UR		701-48320-60	CABLE, remote control (L:16F)	2 UR
*4	703-48210-12	REMOTE CONTROL ASSY (10P)	1 UR		701-48320-80	CABLE, remote control (L:17F)	2 UR
		(Single)	1 UR		701-48320-90	CABLE, remote control (L:18F)	2 UR
*	703-48250-12	REMOTE CONTROL ASSY (10P)	1 UR		701-48320-40	CABLE, remote control (L:19F)	2 UR
		(With Trim & Tilt Switch)	1 UR		701-48320-70	CABLE, remote control (L:20F)	2 UR
*5	703-48280-12	REMOTE CONTROL ASSY (10P)	1 UR		701-48350-00	CABLE, remote control (L:21F)	2 UR
		(Twin Lever)	1 UR		701-48350-10	CABLE, remote control (L:22F)	2 UR
6	701-48310-10	CABLE, remote control (L:6F)	2 UR		701-48350-20	CABLE, remote control (L:23F)	2 UR
	701-48310-20	CABLE, remote control (L:7F)	2 UR	7	703-48290-01	TWIN ATTACHMENT	1
	701-48310-40	CABLE, remote control (L:8F)	2 UR	8	6H4-48344-00	CABLE END, remote control	2
	701-48310-60	CABLE, remote control (L:9F)	2 UR	9	90468-18008	CLIP	2
	701-48310-80	CABLE, remote control (L:10F)	2 UR	10	6H4-48511-51-EJ	HOOK, steering	1 UR
	701-48310-90	CABLE, remote control (L:11F)	2 UR			(Steering Guide Type)	1 UR
	701-48320-00	CABLE, remote control (L:12F)	2 UR		688-48511-01-EJ	HOOK, steering	1 UR
	701-48320-20	CABLE, remote control (L:13F)	2 UR			(Ball Post Type)	1 UR

* See Fig. 31 and 32 for detail service parts.

Fig. 29 STEERING GUIDE ATTACHMENT 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-61350-02	STEERING GUIDE ATTACHMENT KIT	1	12	90185-09M01	.NUT, self-locking	2
2	689-61351-01	.ROD, steering link	1	13	90201-10M76	.WASHER, plate	2
3	90201-10M20	.WASHER, plate	2	14	90101-09M70	.BOLT	2
4	90185-09M01	.NUT, self-locking	2	15	90170-09M05	.NUT	2
5	90170-09M03	.NUT	1	16	6E5-61303-00	.STEERING EYE COMP.	2
6	90387-10M42	.COLLAR	1	17	6E5-61311-11	.TIE BAR	1 UR
7	6E5-61355-00	.BOLT	1		688-61311-11	.TIE BAR	1 UR
8	90201-10M63	.WASHER, plate	1	18	95380-14700	.NUT	2
9	6E5-43145-00	.CAP, clamp bracket	1	19	6E5-61315-00	.TIE BAR	1
10	93210-16275	.O-RING	1	20	6E5-61313-00	.ADJUSTER	1
11	6E5-61301-01	TWIN KIT (L:600-800MM)	1 UR	21	90170-14M06	.NUT	1
	688-61301-01	TWIN KIT (L:430-630MM)	1 UR				

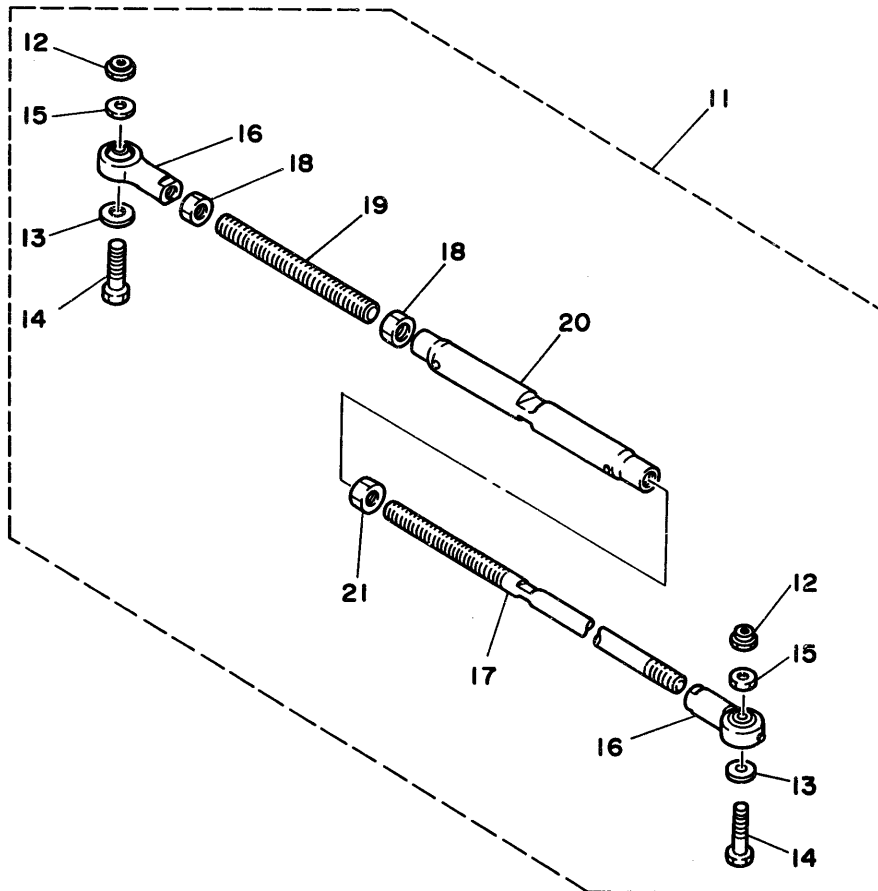
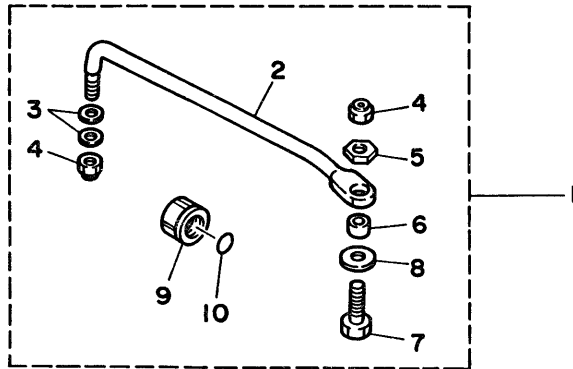
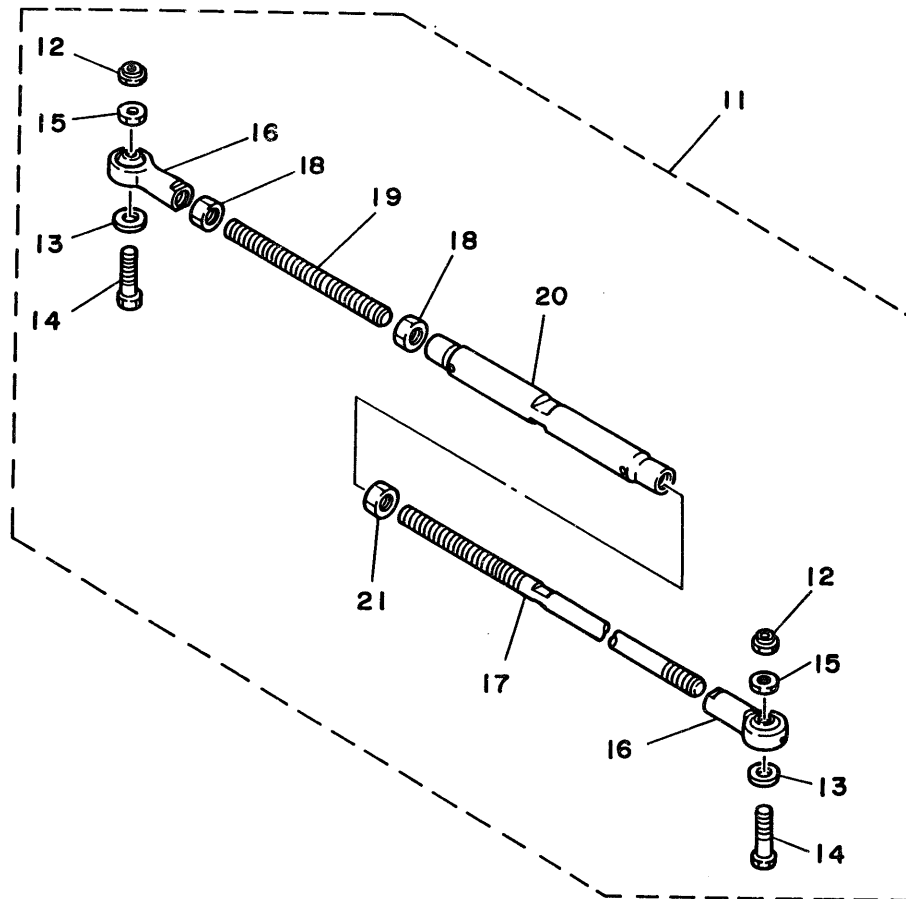
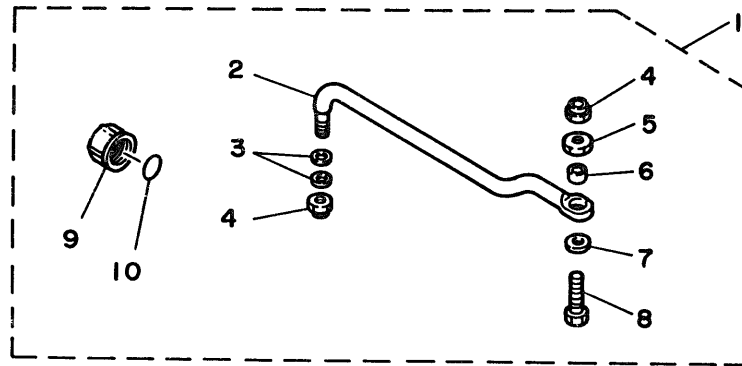


Fig. 30 STEERING GUIDE ATTACHMENT 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-61350-10	STEERING GUIDE ATTACHMENT KIT	1	12	90185-09M01	.NUT, self-locking	2
2	688-61351-10	.ROD, steering link	1	13	90201-10M76	.WASHER, plate	2
3	90201-10M20	.WASHER, plate	2	14	90101-09M70	.BOLT	2
4	90185-09M01	.NUT, self-locking	2	15	90170-09M05	.NUT	2
5	90170-09M03	.NUT	1	16	6E5-61303-00	.STEERING EYE COMP.	2
6	90387-10M42	.COLLAR	1	17	6E5-61311-11	.TIE BAR	1 UR
7	90201-10M63	.WASHER, plate	1		688-61311-11	.TIE BAR	1 UR
8	6E5-61355-00	.BOLT	1	18	95380-14700	.NUT	2
9	6E5-43145-00	.CAP, clamp bracket	1	19	6E5-61315-00	.TIE BAR	1
10	93210-16275	.O-RING	1	20	6E5-61313-00	.ADJUSTER	1
11	6E5-61301-01	TWIN KIT (L:600-800MM)	1 UR	21	90170-14M06	.NUT	1
	688-61301-01	TWIN KIT (L:430-630MM)	1 UR				



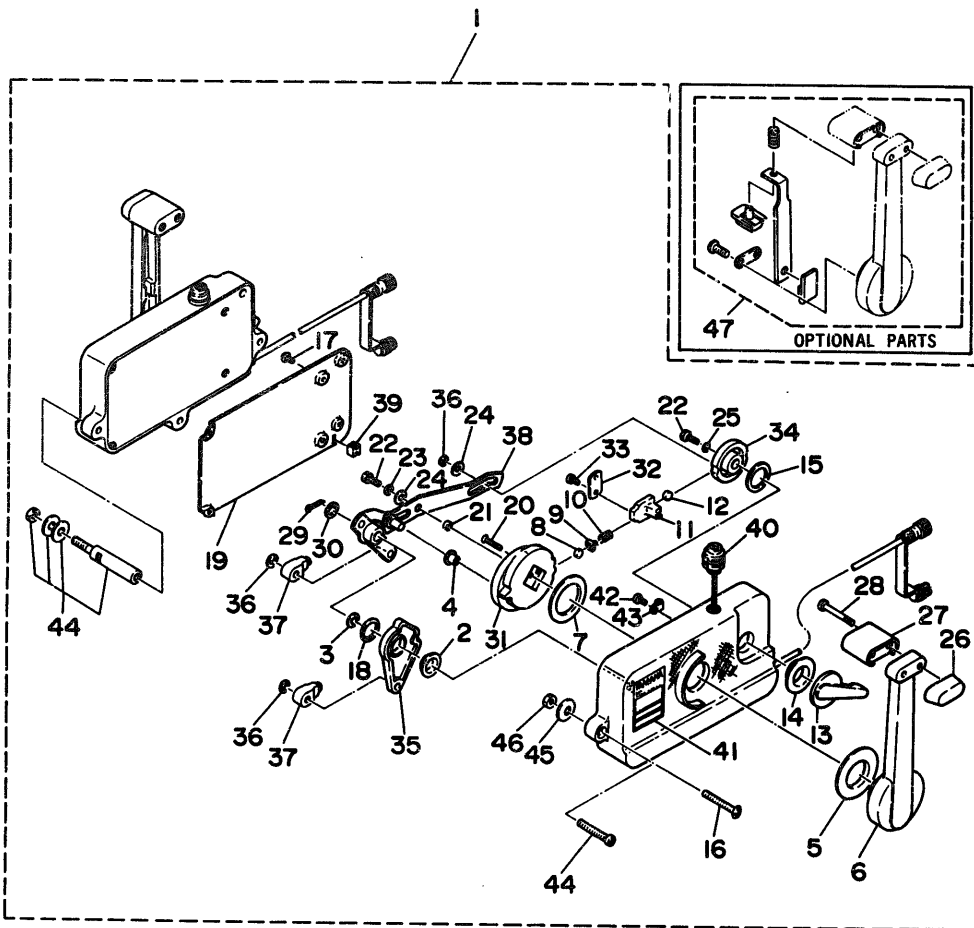


Fig. 31 REMOTE CONTROL ASSY 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	701-48101-11	REMOTE CONTROL ASSY (Right)	1 UR	25	92990-06300	.WASHER, internal tooth	1
	701-48102-11	REMOTE CONTROL ASSY (Left)	1 UR	26	701-48229-00	.GRIP, control lever	1
	701-48110-23	REMOTE CONTROL ASSY (Twin)	1 UR	27	701-48222-00	.GRIP, control lever	1
2	701-48235-00	.BUSHING	1	28	701-48282-00	.SCREW	2
3	701-48197-10	.WASHER, wave	1	29	701-48239-00	.SET PIN, plate	1
4	701-48252-00	.ROLLER, cam	1	30	701-48266-00	.SPACER	1
5	701-48234-00	.BUSHING 1	1	31	701-48232-00	.GEAR	1
6	701-48221-00	.LEVER, control	1	32	701-48189-11	.RETAINER	1
7	701-48196-11	.WASHER, wave	1	33	98580-05010	.SCREW, pan head	2
8	701-48236-00	.ROLLER, detent	1	34	701-48153-12	.SHAFT, free accel.	1
9	702-48237-00	.ADAPTOR	1	35	701-48271-00	.ARM, shift (Right)	1 UR
10	702-48238-00	.SPRING, detent	1			(Single)	1 UR
11	701-48249-00	.ADAPTOR, spring	1		701-48271-10	.ARM, shift (Left)	1 UR
12	701-48248-00	.ROLLER, free accel.	1			(Twin)	1 UR
13	701-48152-11	.KNOB, free accel. (Right)	1 UR	36	93430-06024	.CIRCLIP	3
		(Single)	1 UR	37	703-48345-01	.CABLE END, remote control 2	2
	701-48152-20	.KNOB, free accel. (Left)	1 UR	38	701-48261-00	.ARM, throttle (Right)	1 UR
		(Twin)	1 UR			(Single)	1 UR
14	701-48243-00	.BUSHING	1		701-48261-10	.ARM, throttle (Left)	1 UR
15	701-48198-10	.WASHER, wave	1			(Twin)	1 UR
16	701-48281-10	.SCREW (For Single)(M6x40)	3	39	701-48358-00	.ANCHOR, cable	1
17	98580-05010	.SCREW	4	40	701-82550-50	.ENGINE STOP SWITCH ASSY	1
18	701-48268-00	.SPACER	1	41	701-48126-00	.GRAPHIC	1
19	701-48213-00	.PLATE	1	42	701-48283-00	.SCREW	1
20	92780-06025	.SCREW, flat head	2	43	701-82594-00	.CLAMP	1
21	701-48255-00	.COLLAR	1	44	701-48291-00	.ATTACHMENT (For Twin)	1
22	97395-06018	.BOLT	2	45	701-48287-00	.WASHER (For Single)	3
23	702-48288-00	.WASHER, plain	1	46	95380-06600	.NUT (For Single)	3
24	701-48246-00	.SPACER	2	47	701-48280-00	NEUTRAL LOCK KIT	1 AP

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Fig. 32 REMOTE CONTROL ASSY 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	703-48210-12	REMOTE CONTROL ASSY (10P) (Single)	1 UR	31	703-48223-00	.LOCK, neutral	1
	703-48250-12	REMOTE CONTROL ASSY (10P) (With Trim & Tilt Switch)	1 UR	32	703-48225-00	.COVER	1
	703-48280-12	REMOTE CONTROL ASSY (10P) (Twin Lever)	1 UR	33	703-48219-00	.COVER, lead	1
2	703-48261-10	.ARM, throttle	1	34	98780-05012	.SCREW, flat head	2
3	703-48153-00	.SHAFT, free accel.	1	35	98780-05016	.SCREW, flat head	7
4	703-48235-00	.BUSHING	1	36	97395-08030	.BOLT	1
5	703-48273-00	.BUSHING	2	37	92990-08600	.WASHER, plate	1
6	703-48197-00	.WASHER, wave	1	38	98580-04010	.SCREW, pan head	2
7	703-48268-00	.SPACER	1	39	98580-04006	.SCREW, pan head	2
8	703-48263-00	.BUSHING	1	40	98580-05010	.SCREW, pan head	1
9	703-48264-00	.THROTTLE, friction	1	41	98580-03015	.SCREW, pan head	2
10	95380-05600	.NUT	1	42	703-48291-10	.SCREW	3
11	97380-05025	.BOLT	1	43	95380-06600	.NUT	3
12	703-48265-00	.SHAFT, friction	1	44	703-48293-10	.SPACER, remote control (Single)	1 UR
13	93430-06024	.CIRCLIP	3		703-48293-00	.SPACER, remote control (Twin)	3 UR
14	703-48245-00	.PLATE, lock	1	45	701-48287-00	.WASHER	3
15	703-48252-00	.ROLLER, cam	1	46	703-48215-00	.GRAPHIC	1
16	701-48248-00	.ROLLER, free accel.	1	47	702-48217-00	.MARK	1
17	703-48198-00	.WASHER, wave	1	48	703-82510-10	.MAIN SWITCH ASSY	1
18	703-48243-00	.BUSHING	1	49	703-82574-00	.SWITCH, choke	1
19	703-48236-00	.BUSHING 1	2	50	703-82531-00	.WIRE, lead	1
20	703-48189-00	.RETAINER	1	51	688-82575-01	.ENGINE STOP SWITCH ASSY	1
21	703-48234-00	.ROLLER, detent	1	52	682-82556-00	.STOPPER	1
22	703-48345-01	.CABLE END, remote control 2	2	53	688-8258A-20	.EXTENSION, wire harness (10P) (L:5m)	1
23	703-48358-00	.ANCHOR, cable	1	54	703-82540-00	.NEUTRAL SWITCH ASSY	1
24	703-48244-00	.SPRING, free accel.	1	55	703-83383-01	.BUZZER	1
25	703-48238-00	.SPRING, detent	5	56	703-48284-00	.GROMMET	1
26	703-48246-00	.SPACER	1	57	90465-13169	.CLAMP	2
27	703-48227-00	.SPRING, neutral lock	1	58	80L-26397-00	.BAND	1
28	703-82594-00	.CLAMP (Single With PT/T Switch)	1	59	703-82563-01	.TRIM & TILT SWITCH ASSY	1 UR
29	703-48226-00	.PLATE, stopper	1		703-48224-00	.COVER, control lever (Without Trim & Tilt Switch)	1 UR
30	703-48222-00	.GRIP, control lever (Single)	1 UR	60	703-48221-00	.LEVER, control	1
	703-48222-10	.GRIP, control lever (Twin)	1 UR	61	702-48287-00	.WASHER (Twin)	3
				62	98580-04010	.SCREW (Single)	1

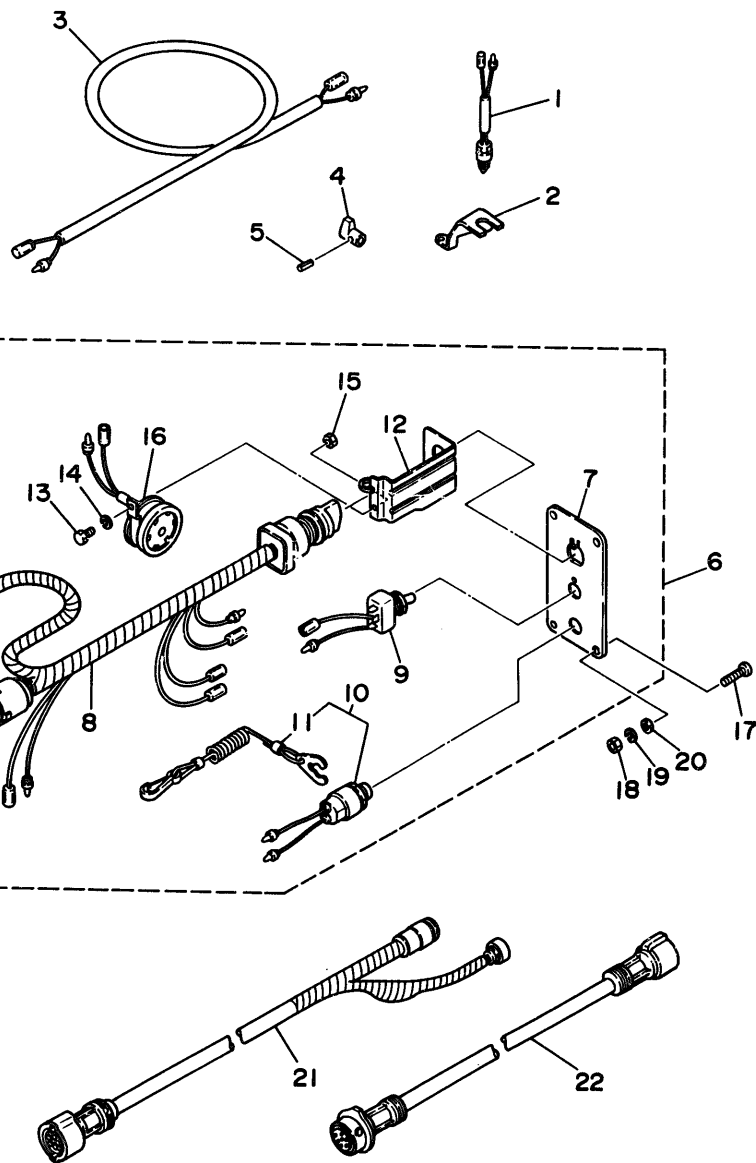


Fig. 33 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H3-82540-00	NEUTRAL SWITCH ASSY	1	14	92990-05100	.WASHER, spring	1
2	6H4-82554-00	STAY, neutral switch	1	15	95303-05700	.NUT	1
3	6H4-82553-00	EXTENSION, wire lead	1	16	688-83383-11	.BUZZER	1
4	6H4-44173-00	LEVER, shift control	1	17	90149-05M05	SCREW	4
5	91690-30020	PIN, spring	1	18	95380-05600	NUT	4
6	704-82570-02	PANEL SWITCH ASSY	1	19	92990-05100	WASHER, spring	4
7	689-82571-02	.PANEL, switch	1	20	92990-05600	WASHER, plate	4
8	704-82510-02	.MAIN SWITCH ASSY	1	21	688-8258A-50	EXTENSION, wire harness (10P)	1
9	703-82574-00	.SWITCH, choke	1		(L:5m)		
10	688-82575-01	.ENGINE STOP SWIICH ASSY	1	22	688-8258A-10	EXTENSION, wire harness (10P)	1 UR
11	682-82556-00	..STOPPER	1		(L:2m)		
12	704-82581-00	.STAY, cord clamp	1		688-8258A-30	EXTENSION, wire harness (10P)	1 UR
13	97395-05012	.BOLT	1		(L:3m)		

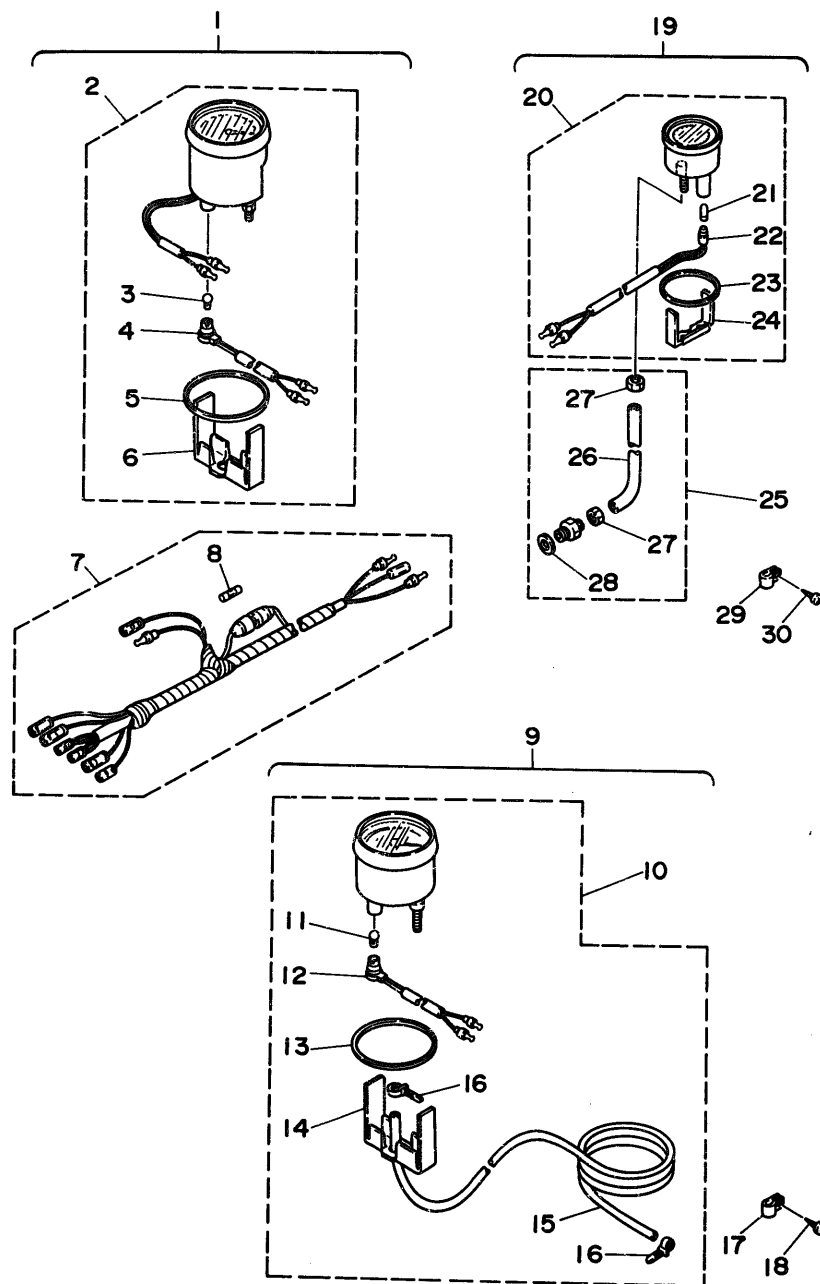


Fig. 34 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0080-11	TACHOMETER KIT	1	16	90465-11M10	..CLAMP	2
2	6Y5-83540-12	.TACHOMETER ASSY	1	17	90601-31402	.NYLON CLIP 1	5
3	688-83516-00	..BULB	1	18	97780-40116	.SCREW, tapping	5
4	6Y5-83536-10	..SOCKET, meter	1	19	6Y5-W0088-00	WATER PRESSURE METER KIT	1
5	6Y5-83523-00	..DAMPER	1	20	6Y5-83660-00	.WATER PRESSURE METER ASSY	1
6	6Y5-83514-00	..PLATE, fitting	1	21	6Y5-83518-00	..BULB, meter	1
7	6Y5-83553-00	..WIRE, lead	1	22	6Y5-83536-00	..SOCKET, meter	1
8	1E6-82151-00	..FUSE (10A)	1	23	688-83664-00	..DAMPER	1
9	6Y5-W0081-30	SPEEDOMETER KIT	1	24	688-83665-00	..PLATE, fitting	1
10	6Y5-83510-30	.SPEEDOMETER ASSY	1	25	688-83667-00	.SENDER	1
11	688-83516-00	..BULB	1	26	688-83666-00	..TUBE	1
12	6Y5-83536-10	..SOCKET, meter	1	27	663-83668-00	..NUT, nipple	2
13	6Y5-83523-00	..DAMPER	1	28	90430-14115	..GASKET	1
14	6Y5-83514-00	..PLATE, fitting	1	29	90601-31402	.NYLON CLIP 1	5
15	688-83557-00	..TUBE	1	30	97780-40116	.SCREW, tapping	5

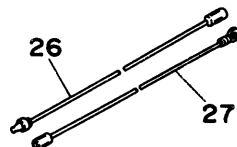
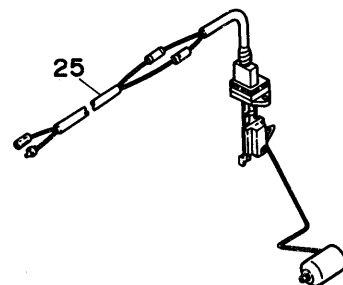
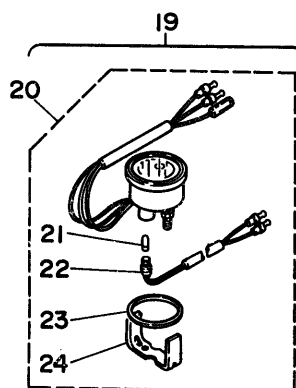
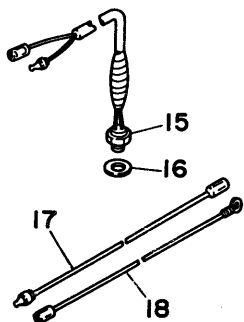
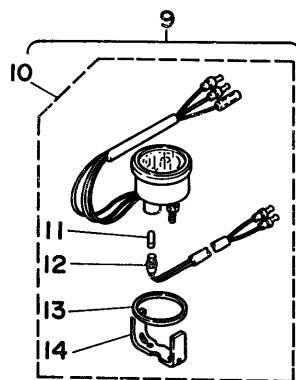
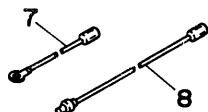
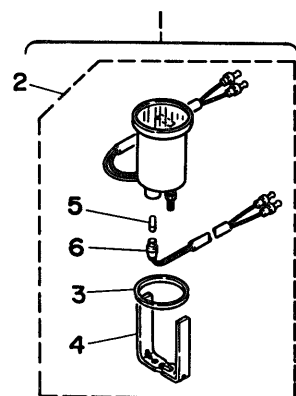


Fig. 35 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y5-W0088-31	.. HOUR METER KIT	1	15	688-83591-00	.. THERMO UNIT	1
2	6Y5-83504-01	.. HOUR METER ASSY	1	16	90430-14115	.. GASKET	1
3	688-83664-00	.. DAMPER	1	17	663-83553-Y0	.. WIRE, lead	1
4	6Y5-83577-00	.. PLATE, fitting	1	18	663-83553-A0	.. WIRE, lead	1
5	6Y5-83518-00	.. BULB, meter	1	19	6Y5-W0088-20	FUEL METER KIT	1
6	6Y5-83536-00	.. SOCKET, meter	1	20	6Y5-85750-00	.. FUEL METER ASSY	1
7	663-83553-A0	.. WIRE, lead	1	21	6Y5-83518-00	.. BULB, meter	1
8	663-83553-Y0	.. WIRE, lead	1	22	6Y5-83536-00	.. SOCKET, meter	1
9	6Y5-W0088-10	WATER TEMP. METER KIT	1	23	688-83664-00	.. DAMPER	1
10	6Y5-83590-00	.. WATER TEMPERATURE ASSY	1	24	6Y5-83544-00	.. PLATE, fitting	1
11	6Y5-83518-00	.. BULB, meter	1	25	688-85752-01	.. SENDER UNIT ASSY, fuel meter	1
12	6Y5-83536-00	.. SOCKET, meter	1	26	663-83553-Y0	.. WIRE, lead	1
13	688-83664-00	.. DAMPER	1	27	663-83553-A0	.. WIRE, lead	1
14	6Y5-83544-00	.. PLATE, fitting	1				

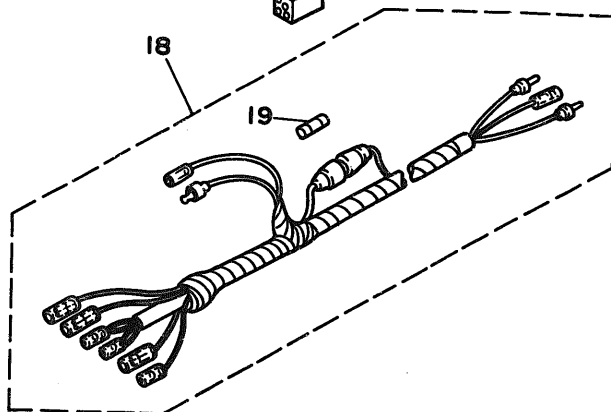
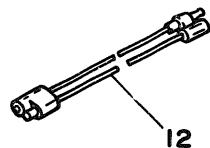
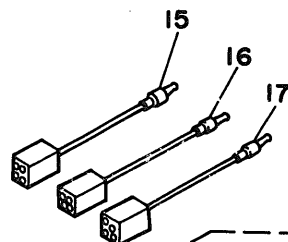
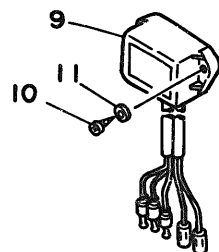
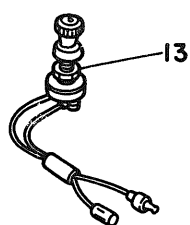
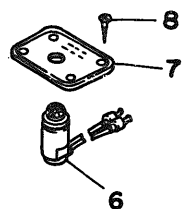
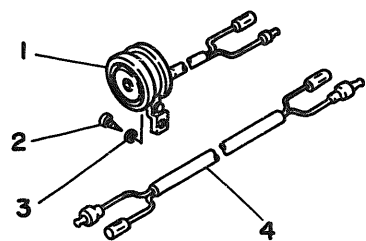


Fig. 36 OPTIONAL PARTS 4

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-83383-11	BUZZER	1	11	92990-06600	-WASHER, plate	2
2	97780-60516	SCREW, tapping	1	12	663-82521-09	-WIRE, lead	1
3	92990-05600	WASHER, plate	1	13	688-82520-00	LIGHT SWITCH ASSY	1 UR
4	688-83373-10	LEAD, horn	1	14	688-82526-00	SWITCH, lamp	1 UR
5	688-W0088-40	PILOT LAMP KIT	1	15	6Y5-82149-00	WIRE, lead (BLUE)	1 UR
6	663-84301-01	.PILOT LIGHT ASSY 1	1	16	6Y5-82117-00	WIRE, lead (BLACK)	1 UR
7	663-84309-00	.PLATE, set	1	17	6Y5-82521-00	WIRE, lead (YELLOW)	1 UR
8	95428-31316	.SCREW, wood	4	18	6Y5-83553-00	WIRE, lead	1
9	697-81901-60	.CHARGE WARNING UNIT ASSY	1	19	1E6-82151-00	-FUSE (10A)	1
10	97780-60120	.SCREW, tapping	2				

POWER HEAD
GASKET KIT

CARBURETOR
REPAIR KIT

25QEO/25QETO MODEL

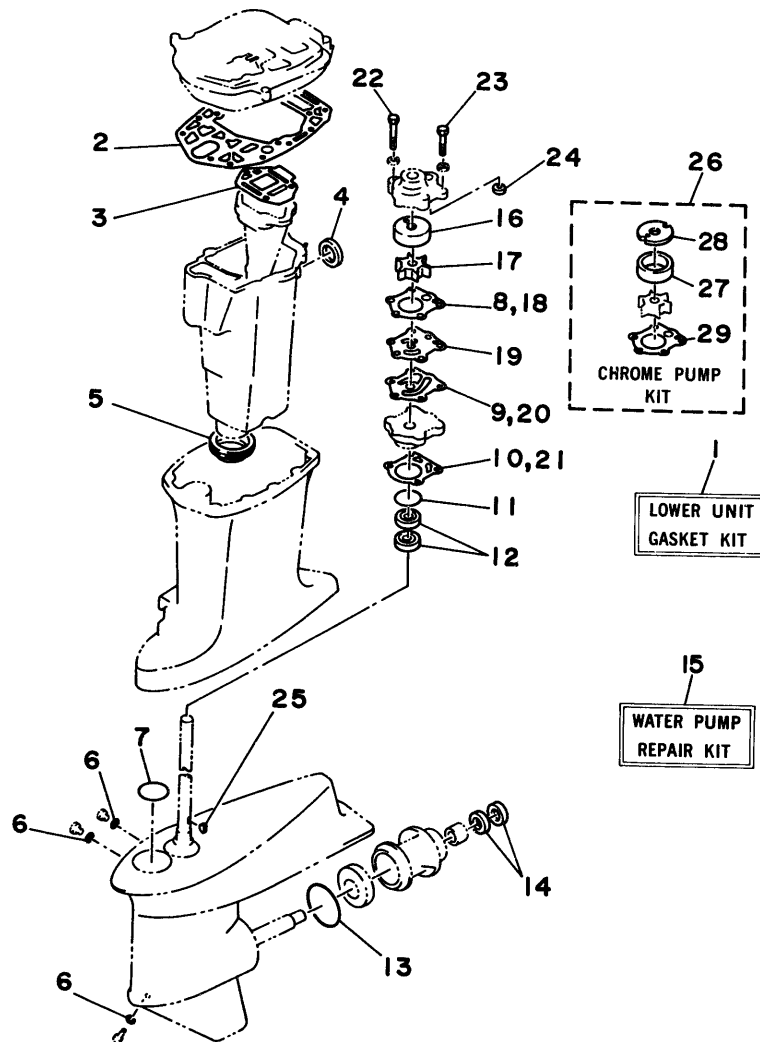


Fig. 37 REPAIR KIT 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0001-03	POWER HEAD GASKET KIT (50D Model)	1 UR	16	6H4-14984-00	.GASKET, float chamber	3
	61C-W0001-01	POWER HEAD GASKET KIT (25Q Model)	1 UR	17	93210-37M25	.O-RING	1
2	6H4-11181-A0	.GASKET, cylinder head 1	1	18	650-24431-A0	.GASKET, fuel pump 1	1
3	6H4-11193-A1	.GASKET, head cover 1	1	19	6H4-45113-A0	.GASKET, upper casing	1
4	90430-14115	.GASKET	1	20	6H4-W0093-03	CARBURETOR REPAIR KIT	1
5	6JB-12414-A0	.GASKET, cover	1	21	6H4-14198-01	.GASKET	3
6	6H4-41112-A0	.GASKET, exhaust inner cover	1	22	676-14966-00	.CAP	3
7	6H4-41114-A0	.GASKET, exhaust outer cover	1	23	6H4-14590-00	.NEEDLE VALVE ASSY	3
8	6H4-15369-A1	.GASKET, oil seal housing	1	24	663-14159-00	.CLIP	3
9	93104-16M04	.OIL SEAL	2	25	676-14186-00	.PIN, float	3
10	93102-25M28	.OIL SEAL	1	26	6H4-14985-01	.FLOAT	3
11	93210-57M09	.O-RING	1	27	6H4-14548-00	.PIN, float arm	3
12	6H4-13621-A1	.GASKET, valve seat (50D Model)	2 UR	28	6H4-14984-00	.GASKET, float chamber	3
	61C-13621-A0	.GASKET, valve seat (25Q Model)	1 UR	29	97980-04114	.SCREW, with washer	3
13	6H4-14198-01	.GASKET	3	30	93210-04230	.O-RING	3
14	6H3-14457-01	.SEAL	3	31	6H4-14147-00	.O-RING	3
15	61C-14198-A0	.GASKET (25QEO/25QETO Model)	1 UR	32	692-14923-00	.SCREW, pilot	3

Fig. 38 REPAIR KIT 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0001-21	LOWER UNIT GASKET KIT	1	16	663-44322-00	.INSERT, cartridge	1
2	6H4-45114-A1	.GASKET, upper casing	1	17	6H4-44352-02	.IMPELLER	1
3	6H4-41134-A0	.GASKET, exhaust manifold	1	18	663-44315-A0	.GASKET, water pump	1
4	6H4-41133-00	.GASKET, exhaust manifold 1	1	19	663-44323-00	.OUTER PLATE, cartridge	1
5	663-45123-00	.GASKET, muffler	1	20	663-44324-A0	.GASKET, cartridge	1
6	90430-08020	.GASKET	3	21	663-44316-A0	.GASKET, water pump	1
7	93210-49ME0	.O-RING	1	22	97395-08055	.BOLT	2
8	663-44315-A0	.GASKET, water pump	1	23	97395-08045	.BOLT	2
9	663-44324-A0	.GASKET, cartridge	1	24	663-44366-00	.DAMPER, water seal	1
10	663-44316-A0	.GASKET, water pump	1	25	90280-03024	.KEY, woodruff	1
11	93210-41042	.O-RING	1	26	6H4-W0078-0A	CHROME PUMP KIT	1
12	93101-23070	.OIL SEAL	2	27	670-44322-01	.INSERT, cartridge	1
13	93210-66M98	.O-RING	1	28	670-44321-00	.INNER PLATE, cartridge	1
14	93101-22067	.OIL SEAL	2	29	670-44323-00	.OUTER PLATE, cartridge	1
15	6H4-W0078-01	WATER PUMP REPAIR KIT	1				



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6H4-W0001-03	37- 1	6H1-13117-01	5- 3	6H4-14548-00	4-10	689-15755-01	6-15	6H4-24411-00	4-43	6H4-41241-01	18-15
6H4-W0001-21	38- 1		18- 3		37-27	6H4-15758-00-94	6- 4	648-24411-00	7-15	6H4-41257-00	3-20
61C-W0001-01	37- 1	6E9-13183-70	5-37	679-14555-00	4-24	6H4-15761-00	9-11	663-24411-00	7-23	6H4-41259-01	3-23
6H4-W0004-00	3- 2		18-47	6H4-14561-00	4-33	6H4-15762-00	6- 7	6H4-24412-00	4-31	6J8-41262-00	3-24
6H4-W0070-G0	19-10	6H4-13200-04	5- 5	6H4-14562-00	4-34	6H4-15770-10	6-44	6H4-24413-00	4-35	661-41262-02	3-21
6H4-W0070-N2	9-10		18- 5	6H4-14567-00	4-30	6H4-15771-01-94	6-30	648-24413-01	7-24		6-48
6H4-W0078-0A	38-26	6J8-13411-00	18-39	6H2-14578-00	4- 9	6H4-15772-02-94	6-33	6A0-24421-01	7-19	6H4-41271-01	3-22
6H4-W0078-00	38-15	6J8-13414-00	18-40	6H4-14590-00	4-26	6H4-15774-10	6-40	6L5-24421-00	4-37	689-41273-00	3-27
6Y5-W0080-11	34- 1	6L2-13416-00	18-41		37-23	6F5-15779-02	6-16	648-24423-00	7-17	6J8-41274-00	3-25
6Y5-W0081-30	34- 9	6H4-13436-00	19-11	6H4-14592-10	4-32	6H4-15787-01	6-14	648-24424-00	7-16	6H4-41632-01	12- 3
6Y5-W0088-00	34-19	6H5-13610-00	3- 1	6K5-14592-00	4- 5	6A0-15789-00	6- 8	650-24431-A0	7-27	6G5-41636-01	12- 5
6Y5-W0088-10	35- 9	6H4-13621-A1	3- 8	6H4-14711-00-9M	13- 8	6H4-21707-04	18-21		37-18	6F5-41662-00	12-22
6Y5-W0088-20	35-19		37-12	6H4-14711-10-5B	13- 8	6H4-21707-12	5-21	6H5-24434-00	4-42	6H4-42121-02-5B	23-33
6Y5-W0088-31	35- 1	61C-13621-A0	3- 8	692-14923-00	4-25	6H3-21732-00	19-13	648-24434-01	7-18	6H4-42510-02-EJ	11-50
688-W0088-40	36- 5		37-12		37-32	6H3-21735-00	19-14	648-24435-02	7-22		20-36
6H4-W0090-42-EJ	1- 1	6H4-13624-01-94	3- 7	676-14943-33	4-21	6J8-21744-00	5-42	6H4-24452-01	4-29	6H4-42510-12-EJ	23-25
6H4-W0093-03	37-20	61C-13640-11	3- 5	676-14943-34	4-21		18-34	6H4-24486-00	4-36	6J8-42528-00	11-17
6Y1-W2420-62-24	8- 1	61C-13640-31	3- 5	6H5-14947-07	4-20	6H4-21752-00	18-25	655-24521-01	7- 8		23-22
656-W2810-02	8-20	6H4-13641-12-94	3- 5	6H5-14948-13	4-23	6H1-21756-00	5-25	655-24560-01	7- 5	624-42542-00	5-33
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688-11325-00	1-19		37-25		37-28	6H4-21773-00	5-24	6E0-28193-00-94	8-21		19- 2
650-11370-00	1- 3	6H4-14198-01	3-11	6H4-14985-01	4-14	6Y1-24167-00	8- 9	6H4-41111-00-9M	1-34	6H5-42630-N0-EJ	9- 1
688-11370-00	1- 7		37-13		37-26	6Y1-24246-00	8- 2	6H4-41112-A0	1-35	6H4-42651-00	9- 3
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	18- 2	6H5-14301-12	4- 1	6H4-15369-A1	2-13	6G1-24304-02	7- 1	6H5-41131-00-5B	13- 7	6H5-42686-11	19- 8
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6H4-42726-40	10-33		23-23		22-20	663-44324-A0	14-31	6H4-45301-01-EJ	14- 2	663-45947-02-EL	15-29
676-42726-00	27-28	688-43376-01	21- 1	6E5-43863-00	22-10		38- 9	6H4-45321-01	14-10	663-45949-01-EL	15-29
682-42727-00	10-19	6J8-43611-01	24-20	6E5-43864-00	22-16		38-20	679-45331-00-94	14-52	6H5-45952-00-EL	15-29
6H4-42741-20	10-24	6J8-43613-01	24-18	6E5-43865-00	22-21	663-44341-00-94	14-26	688-45341-00	14- 9	663-45952-02-EL	15-29
6G1-42748-00	3-27	6J8-43614-00	24-16	6E5-43866-00	22-23	6H4-44352-02	14-22	664-45371-01	15- 7	663-45954-01-EL	15-29
6H4-42815-00	10- 3	6J8-43615-00	24-17	6E5-43867-00	22-24		38-17	688-45375-00	15- 2	663-45956-01-EL	15-29
6H4-42816-00	10- 6	6H4-43616-00	24-30	6E5-43868-00	22-26	6H4-44361-00	15-18	663-45376-00-94	15- 1	6H5-45958-00-EL	15-29
6H4-43111-04-EJ	23- 1	6J8-43617-00	24-33	6E5-43869-00	22-27	6H4-44361-10	15-18	6H4-45378-00	14-15	663-45958-01-EL	15-29
6H5-43111-02-EJ	11- 1	6J8-43627-00	24-11	6E5-43872-00	22- 6	663-44366-00	14-24	697-45384-00	14-60	663-45970-60-98	15-29
697-43111-04-EJ	20- 1	6H5-43631-00	11-39	6E5-43874-01	22-17		38-24	6H4-45501-00	14-35	663-45972-60-98	15-29
6H4-43112-04-EJ	23- 2	6J8-43631-00	24-27	6H1-43875-00	22-54	663-44367-00	15-20	6H4-45501-10	14-35	663-45974-60-98	15-29
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697-43112-03-EJ	20- 2	6J8-43641-00	24-31	6E5-43878-01	22-43	6H4-44511-00-94	11-73	6H4-45551-00	14-36	663-45978-00-98	15-29
6J8-43113-01	11-22	6H4-43659-00	24-19	6H1-43880-02	22- 2		20-59	6H4-45560-00	14-38	663-45987-02	15-24
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648-43114-01	23- 8	688-43691-01	11- 2	6E5-43888-01	22-44	6H4-44514-00	11-69	6H4-45567-01-12	14-40	701-48101-11	28- 1
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