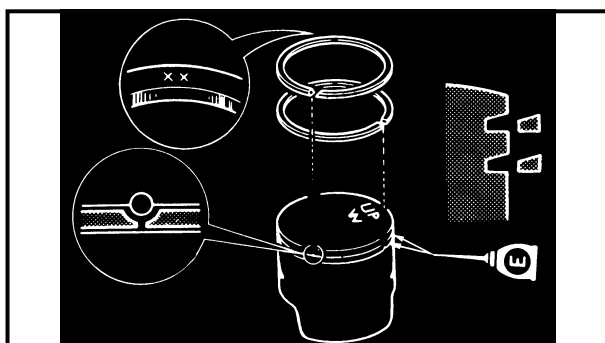
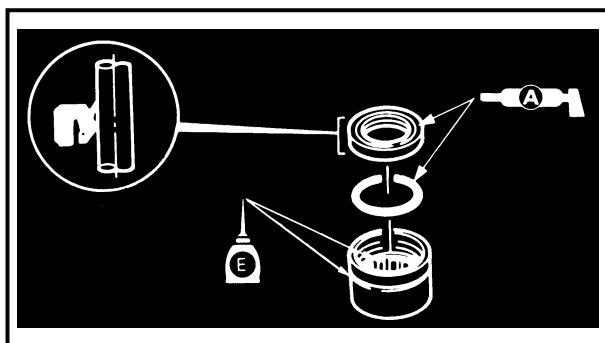
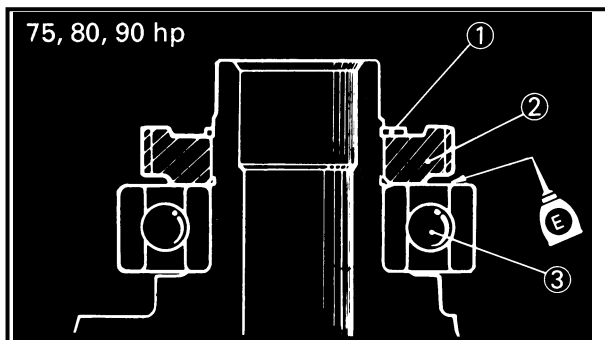
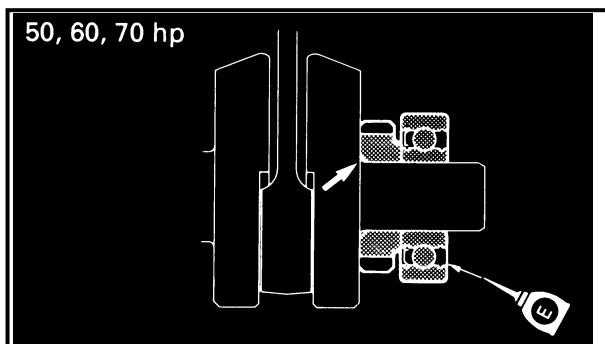




G71000-1

ASSEMBLY AND ADJUSTMENT BEARING, OIL SEAL AND O-RING

1. Press in the new bearing.

CAUTION:

When reassembling the lower crank bearing and/or the oil-pump drive gear, the tapered side of the drive gear and the seal-cap side of the bearing should be installed towards the crank side as shown in the illustration.

75, 80, 90 hp:

Install the circlip

- ① Circlip
- ② Oil injection pump drive gear
- ③ Crank lower bearing

2. Install the new oil seal in the needle bearing.

CAUTION:

The direction of the oil seal must be as shown in the illustration, otherwise damage will be caused.

3. Install the new O-ring.

4. Lubricate the bearing with 2-stroke out-board motor oil. Apply water resistant grease or equivalent to the inside lip of the oil seal and to the O-ring.

G72001-0

PISTON AND PISTON RING

1. Install the top and 2nd piston rings into their respective ring grooves with the markings facing upward.
2. Align each ring end-gap with their location pins.