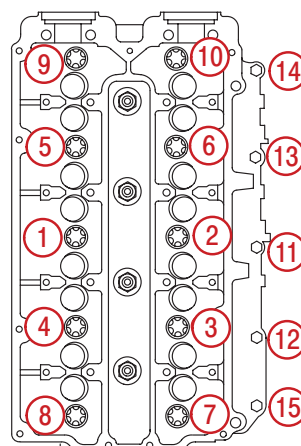
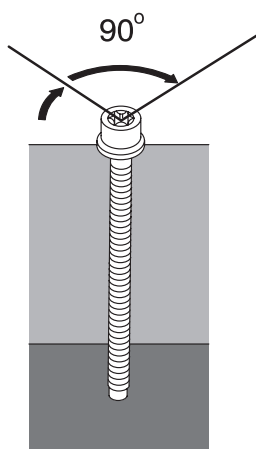




Torque Sequence

Cylinder Head Bolts

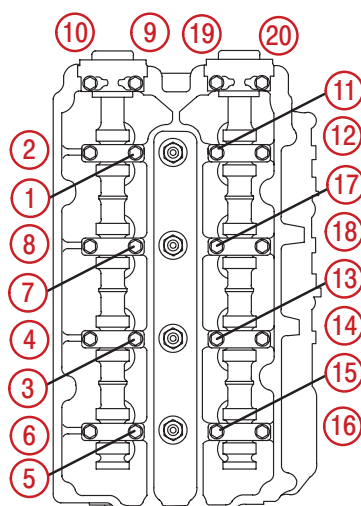


Cylinder Head Bolt Torque-M8 x 55 mm	
1st	120 lb-in. (14 Nm)
2nd	20 lb-ft (28 Nm)

Cylinder Head Bolt Torque-M10 x 145 mm	
1st	132 lb-in. (15 Nm)
2nd	24 lb-ft (33 Nm)
3rd	90° 51 lb-ft (70 Nm)*

*Torque value given for reference only.

Camshaft Caps Bolts



Camshaft Cap Bolt Torque	
1st	70 lb-in. (8 Nm)
2nd	144 lb-in. (17 Nm)