

40H'84(6H4)

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FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha outboard motor 40H'84 (6H4).

When you are ordering replacement parts for the 40H'84 (6H4), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- S.T.D. Standard
- O.S. Over Size

3. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE

CARBURETOR ASS'Y

. JET, pilot

. NOZZLE, main

4. Indication of No. of constituent parts for assembly.

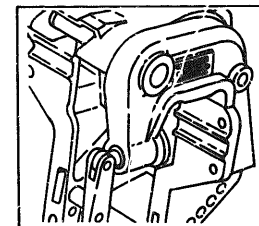
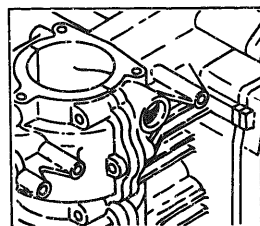
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
6E0-85500-70	C.D.I. MAGNETO ASS'Y	1	
6E0-85550-70	. ROTOR ASS'Y	1	
6E0-15723-00-94	. . PULLEY, starter	1	

5. Initial Serial No. and Color Code

Ⓐ Engine Serial No.	40HM S:000101 and following
	L:300101 and following
	40HE S:050101 and following
	L:350101 and following



Color Code	Color Name	Abbreviate
EJ	METALIC MARINE BLUE	MMB
36	CLEAN WHITE	W

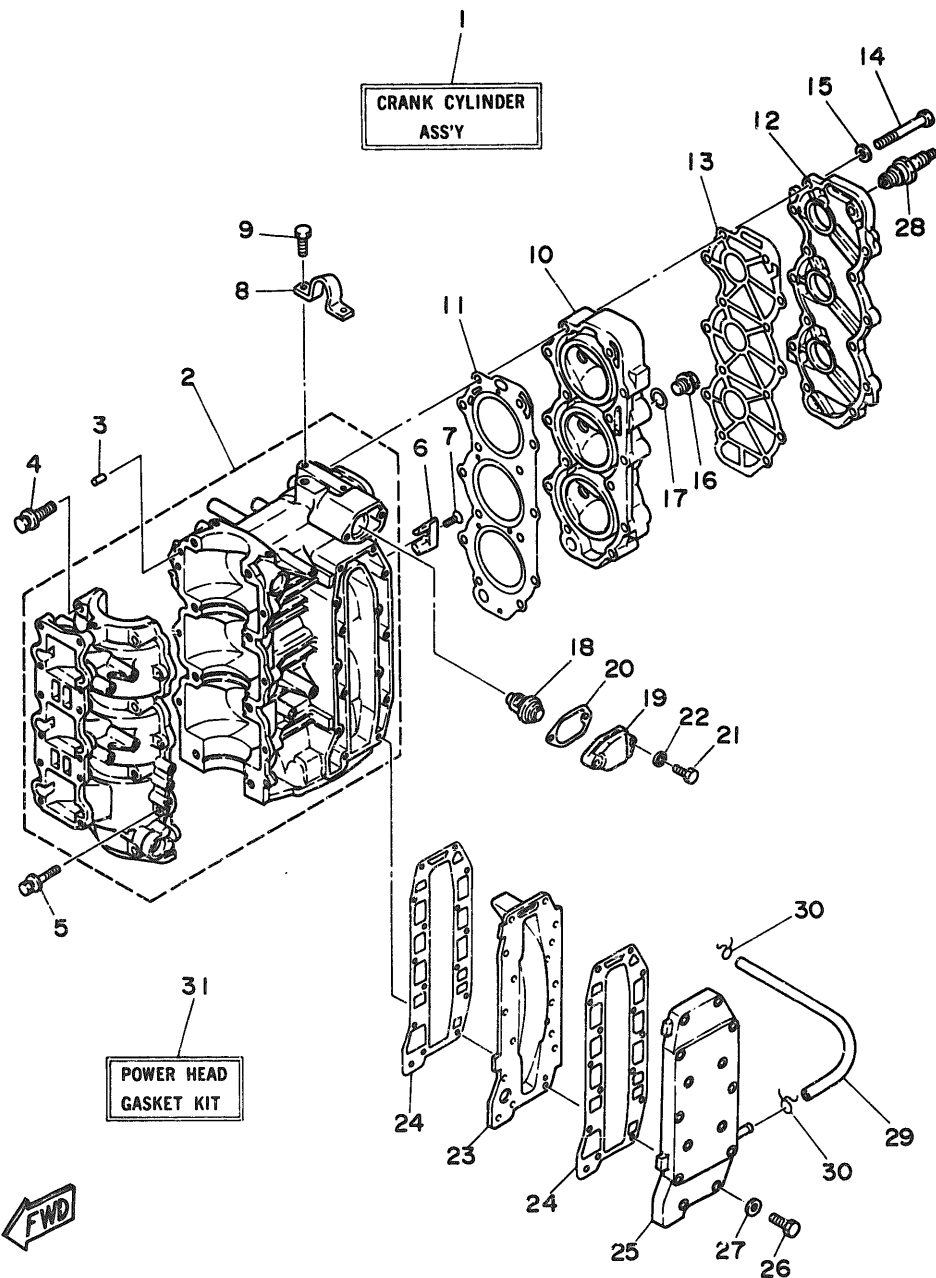


Fig. 1 CRANKCASE & CYLINDER

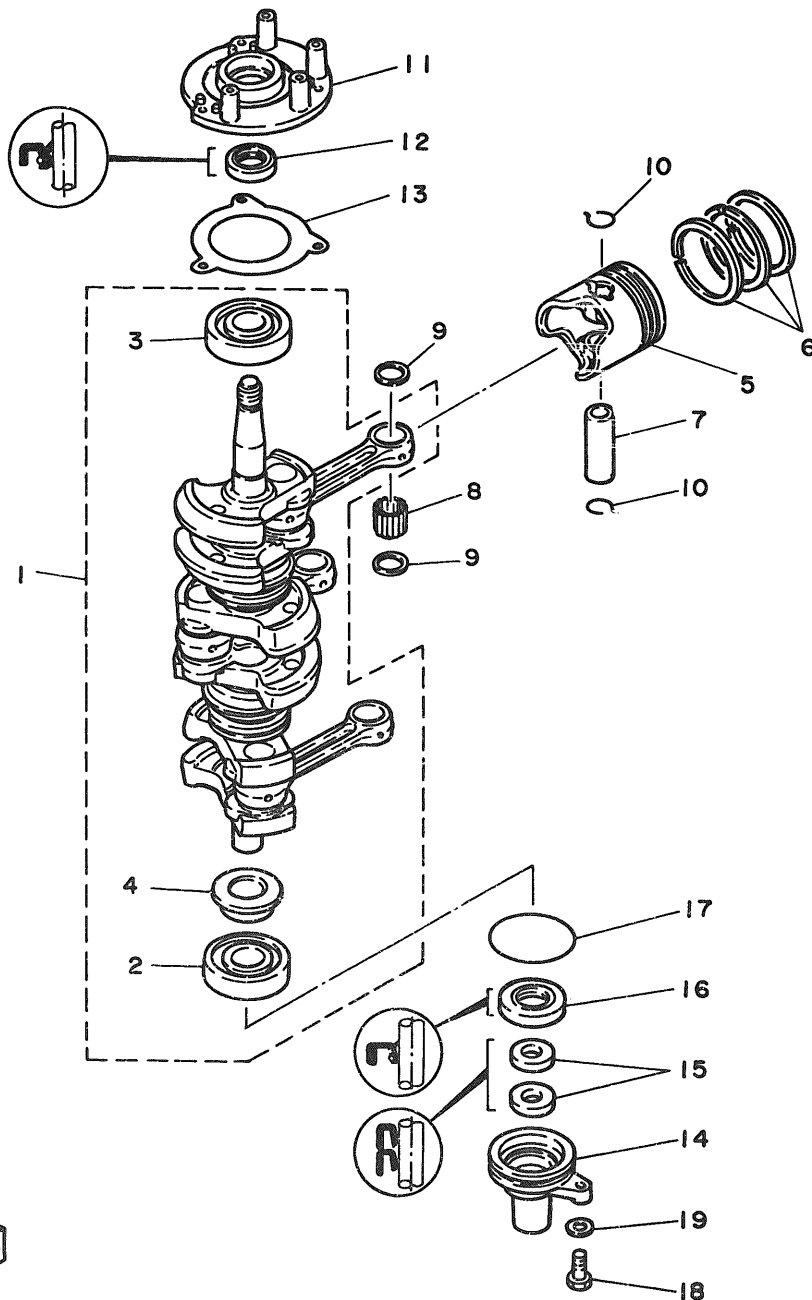
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0090-00-EJ	CRANK CYLINDER ASS'Y (Ref. No. 2 to 30 and Fig. 2, Ref. No. 1 to 19)	1	16	90340-14M00	PLUG, straight screw	1
2	6H4-15100-00-94	CRANKCASE ASS'Y	1	17	90430-14115	GASKET	1
3	93606-12019	PIN, dowel	2	18	688-12411-00	THERMOSTAT	1
4	90119-08M19	BOLT, with washer	8	19	6H4-12413-00-9M	COVER, thermostat	1
5	90119-06M13	BOLT, with washer	6	20	6H4-12414-00	GASKET, thermostat	1
6	688-11325-00	ANODE	2	21	97313-06025	BOLT	2
7	98680-04016	SCREW, flathead	2	22	92903-06600	WASHER	2
8	6H4-11119-00	HANGER, engine	1	23	6H4-41111-00-9M	INNER COVER, exhaust	1
9	97313-06014	BOLT	2	24	6H4-41114-00	GASKET, exhaust cover	2
10	6H4-11111-00-94	HEAD, cylinder	1	25	6H4-41113-00-9M	OUTER COVER, exhaust	1
11	6H4-11181-00	GASKET, cylinder head	1	26	97395-06035	BOLT	14
12	6H4-11191-00-9M	COVER, cylinder head	1	27	92990-06600	WASHER	14
13	6H4-11193-00	GASKET, head cover	1	28	94701-00217	PLUG, spark (B7HS 10) NGK	3
14	97313-08065	BOLT	14	29	90445-09M37	HOSE 2	1
15	92903-08600	WASHER	14	30	90467-08004	CLIP	2
				31	6H4-W0001-00	POWER HEAD GASKET KIT	1

■ See Fig. 31 for detail service parts.

Fig. 2 CRANK & PISTON

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-11400-00	CRANK ASS'Y	1	9	6H4-11641-00	WASHER, piston pin	6
2	93306-30510	. BEARING	1	10	6H4-11634-00	CLIP, piston pin	6
3	93306-30502	. BEARING	1	11	6H4-15359-00-94	HOUSING, oil seal	1
4	6H4-11445-00	. SPACER	1	12	93102-23096	OIL SEAL	1
5	6H4-11631-00-96	PISTON (S.T.D.)	3	13	6H4-15369-00	GASKET, oil seal housing	1
※	6H4-11635-00	PISTON (1st O.S.)	3 A.P.	14	6H4-15396-00-9M	HOUSING, oil seal	1
※	6H4-11636-00	PISTON (2nd O.S.)	3 A.P.	15	93104-16M01	OIL SEAL	2
6	6H4-11610-00	PISTON RING SET (S.T.D.)	3	16	93102-25M04	OIL SEAL	1
※	6H4-11610-10	PISTON RING SET (1st O.S.)	3 A.P.	17	93210-58M21	O-RING	1
※	6H4-11610-20	PISTON RING SET (2nd O.S.)	3 A.P.	18	97313-06020	BOLT	1
7	648-11633-00	PIN, piston	3	19	92990-06600	WASHER	1
8	93602-20M02	PIN, dowel B	93				

※ Not shown



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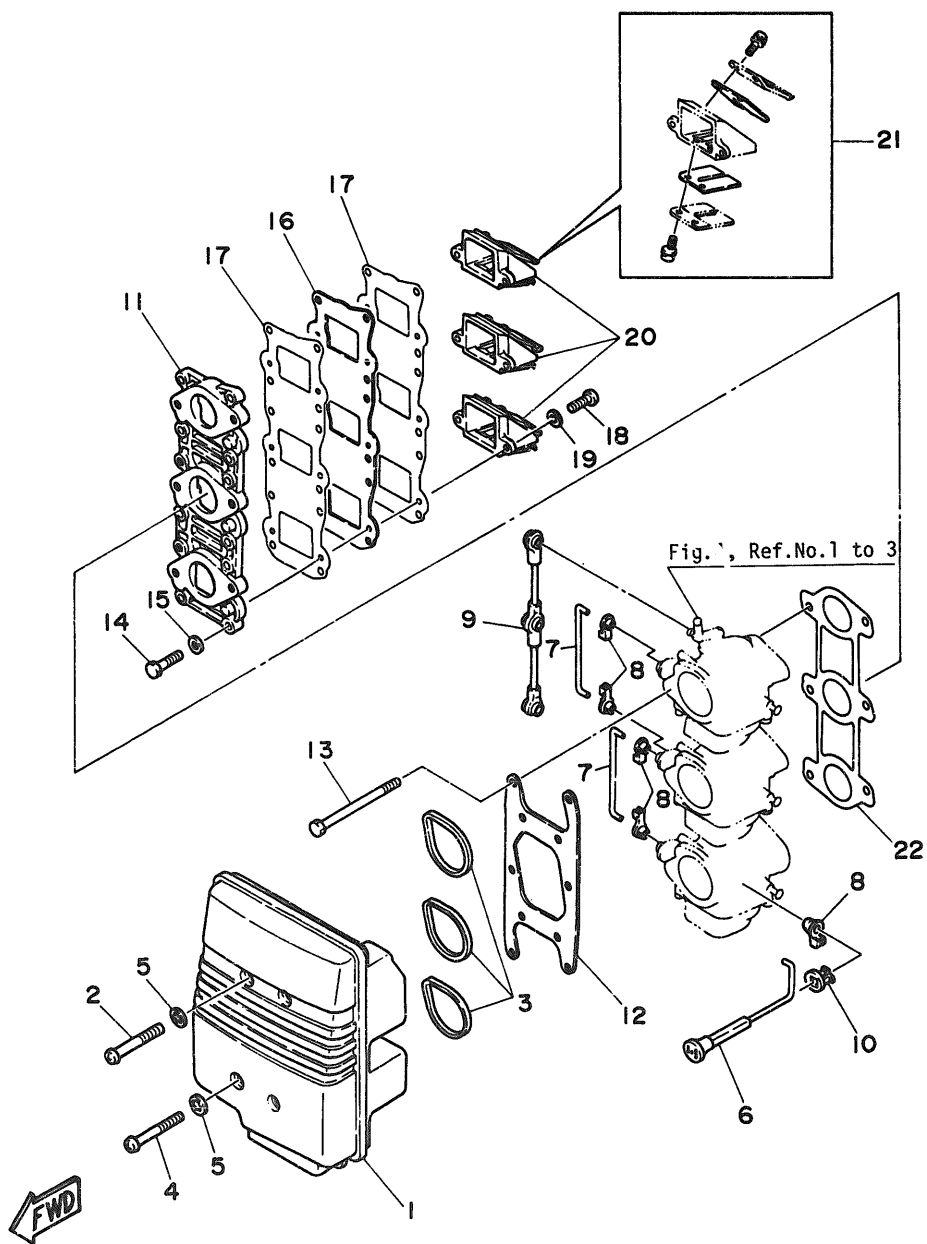


Fig. 3 INTAKE

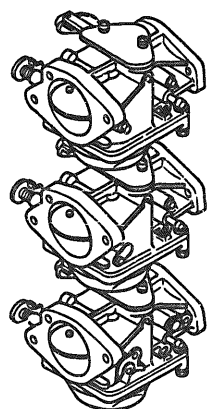
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-14431-00	SILENCER 1	1	12	6H4-14406-00	HINGE	1
2	97803-06040	SCREW	2	13	97313-06095	BOLT	6
3	6H3-14457-00	SEAL	3	14	97313-06025	BOLT	12
4	97803-06055	SCREW	2	15	92903-06600	WASHER	12
5	92990-06400	WASHER	4	16	6H4-13624-00-94	PLATE, reed valve	1
6	6H4-41271-00	KNOB, choke	1	17	6H4-13621-00	PACKING, valve seat	2
7	6H4-41257-00	ROD, choke link 2	2	18	97803-05014	SCREW, panhead	6
8	661-41262-02	JOINT, choke lever	5	19	92903-05600	WASHER	6
9	6H4-41217-00	ROD, accel. lever 1	1	20	6H4-13610-00	REED VALVE ASS'Y	3
10	689-41273-00	GROMMET	1	21	6H4-W0004-00	. REED SET	3
11	6H4-13641-00-94	MANIFOLD, intake 1	1	22	6H4-14198-00	GASKET	1

Fig. 4 CARBURETOR

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-14301-00	CARBURETOR ASS'Y (Upper)	1	17	663-14992-00	. SCREW, drain	3
2	6H4-14302-00	CARBURETOR ASS'Y (Center)	1	18	93210-04230	. O-RING	3
3	6H4-14303-00	CARBURETOR ASS'Y (Lower)	1	19	663-14126-00	. PACKING	3
4	6H4-14947-00	. NOZZLE, main	3	20	663-14527-00	. PLATE	3
5	676-14943-33	. JET, main (#130) (Upper, Lower)	2 U.R.	21	688-14126-00	. PACKING	3
				22	688-14572-00	. STAY, plate	3
*	676-14943-34	. JET, main (#135) (Center)	1 U.R.	23	6H2-14527-00	. PLATE	3
6	6E9-14948-17	. JET, slow (#75)	3	24	90159-05017	. SCREW, with washer	6
7	676-14966-00	. CAP	3	25	692-14923-00	. SCREW, adjusting	3
8	6H3-14590-00	. VALVE SEAT ASS'Y	3	26	679-14555-00	. SPRING, compression	3
9	663-14159-00	. CLIP	3				
10	676-14186-00	. PIN, valve	3	27	663-14592-00	. SCREW (Upper, Center)	2
11	98502-04008	. SCREW, panhead	3	28	90201-05652	. WASHER (Upper, Center)	2
12	6G1-14985-00	. FLOAT COMP.	3	29	663-14523-00	. SCREW, stop (Center)	1
13	688-14548-00	. PIN, float	3	30	90501-10326	. SPRING, compression (Center)	1
14	6G1-14984-00	. O-RING	3	31	676-14578-00	. COLLAR (Lower)	1
				32	6H2-14126-00	. PACKING	3
15	6H2-14980-00	. BODY, float chamber	3	* 33	6H4-W0093-00	CARBURETOR REPAIR SET	1
16	90159-04M00	. SCREW, with washer	12				

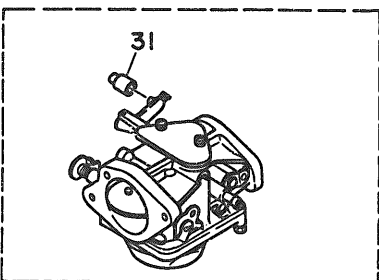
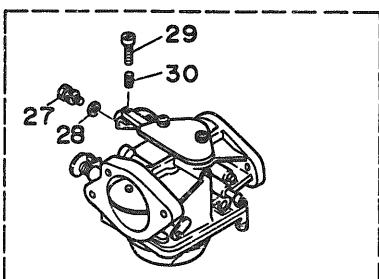
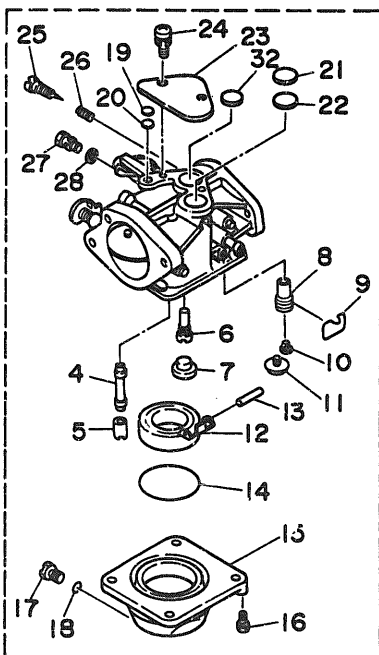
* Not shown

* See Fig. 31 for detail service parts.



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CARBURETOR
REPAIR SET



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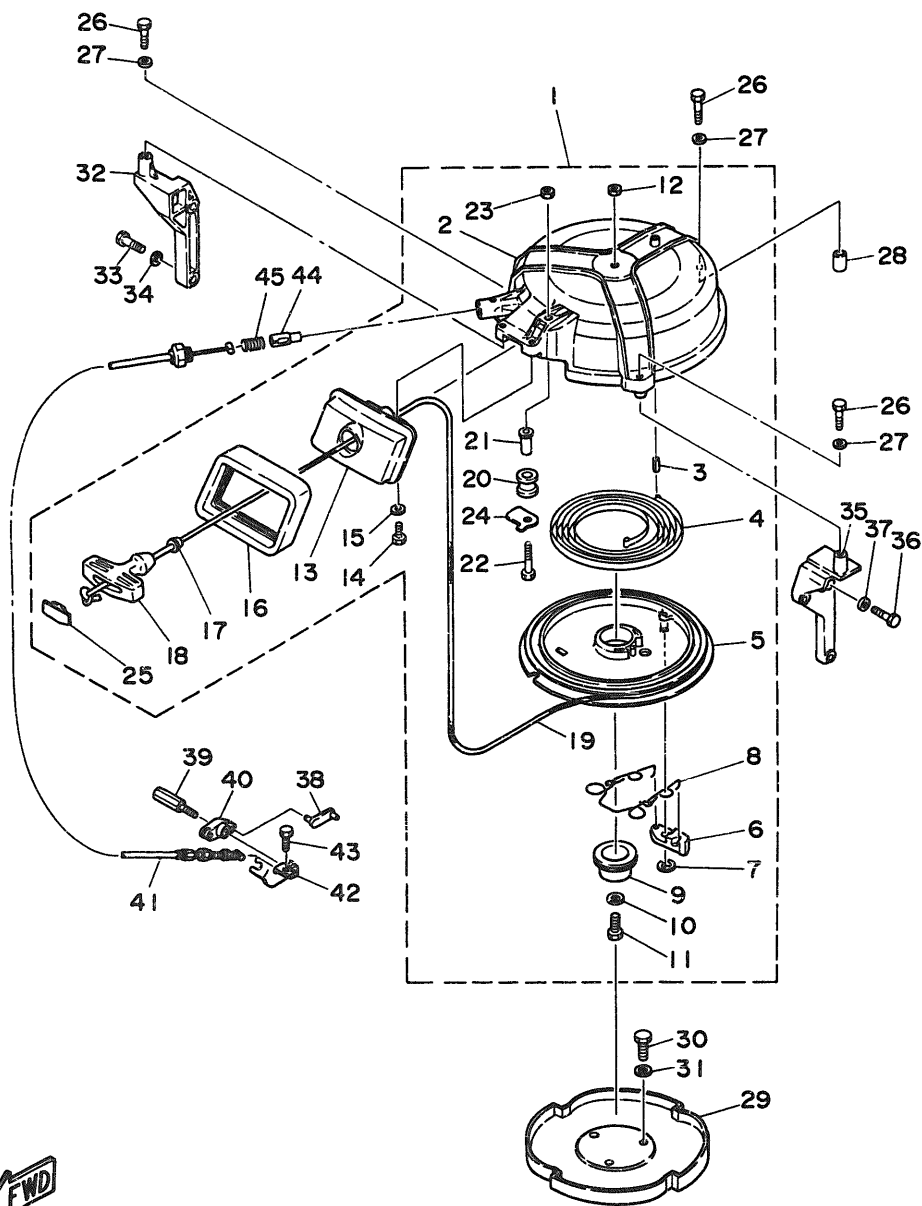


Fig. 5 STARTER

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-15710-00-94	STARTER ASS'Y	1	24	6H4-15787-00	. STAY	1
2	6H4-15711-00-94	. CASE, starter	1	25	689-15779-01	. COVER	1
3	91690-40018	. PIN, spring	1	26	97313-06035	BOLT	3
4	90510-08002	. SPRING, spiral	1	27	92903-06600	WASHER	3
5	6H4-15714-00	. DRUM, sheave	1	28	91830-21014	PIN, dowel A	1
6	676-15741-03	. PAWL, drive	1	29	6H4-15723-00-94	PULLEY, starter	1
7	93430-06M02	. CIRCLIP	1	30	97313-08016	BOLT	3
8	6H4-15705-00	. SPRING, pawl drive	1	31	92903-08600	WASHER	3
9	6H4-15717-00	. SHAFT	1	32	6H4-15771-00-94	STAY 1	1
10	90201-06060	. WASHER	1	33	97313-08030	BOLT	2
11	97313-06020	. BOLT	1	34	92903-08600	WASHER	2
12	95303-06600	. NUT	1	35	6H4-15772-00-94	STAY 2	1
13	6H4-15758-00-94	. GUIDE, wire	1	36	97313-06025	BOLT	3
14	97313-06016	. BOLT	2	37	92903-06600	WASHER	3
15	92903-06600	. WASHER	2	38	6H4-15747-00	LINK	1
16	6H4-15762-00	. SEAL 2	1	39	90109-06M14	BOLT	1
17	6A0-15789-00	. DAMPER	1	40	682-15746-00	ARM	1
18	619-15755-01	. HANDLE, starter	1	41	6H4-15770-00	WIRE COMP., starter stop	1
19	*	. WIRE (2095mm)	1	42	6H4-15774-00	STAY 4	1
20	6H4-15752-00	. ROLLAR, wire	1	43	97313-06012	BOLT	1
21	90387-06M66	. COLLAR	1	44	656-15748-00	PLUNGER, starter stop	1
22	97313-06035	. BOLT	1	45	90501-10227	SPRING, compression	1
23	95380-06600	. NUT	1				

* Cut from 50m rolls, Parts No. 90890-44373, cutting length 2.095m.

Fig.4, Ref.No.1 to 3

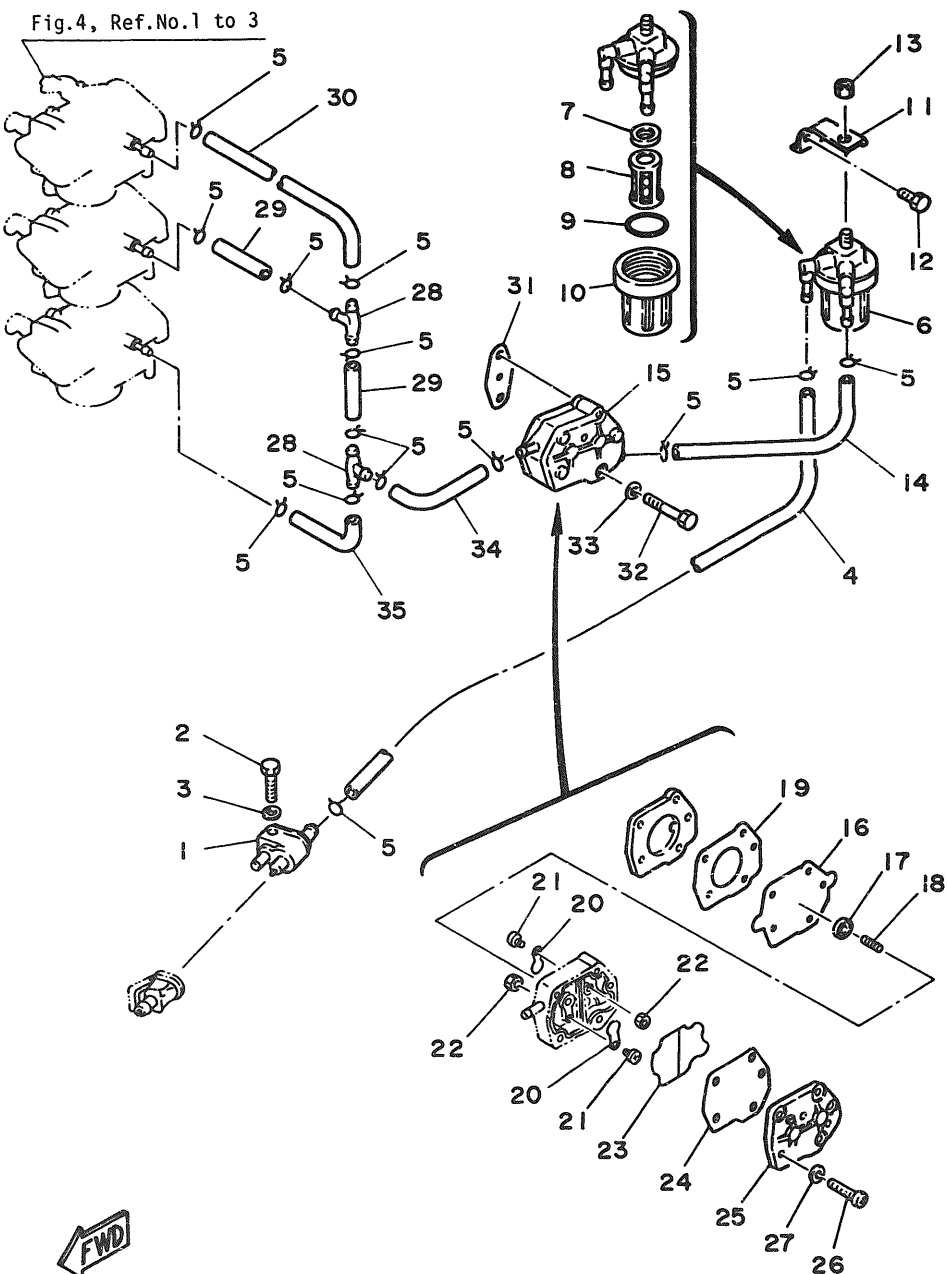
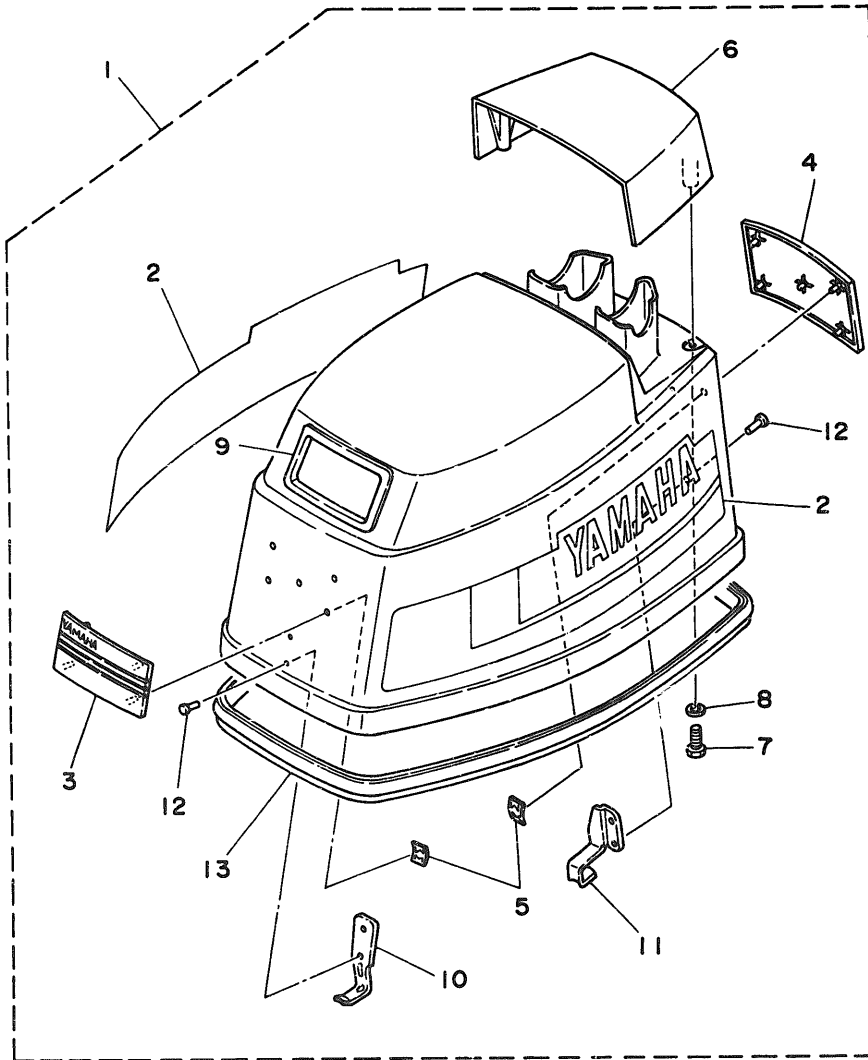


Fig. 6 FUEL 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	661-24304-00	FUEL PIPE JOINT COMP. 1	1	19	648-24434-00	. GASKET, body 1	1
2	97313-06025	BOLT	1	20	6A0-24421-01	. VALVE, check	2
3	92903-06600	WASHER	1	21	90147-03M00	. SCREW, panhead	2
4	90445-09M37	HOSE	1	22	98813-03100	. NUT	2
5	90467-08004	CLIP	14	23	6A0-24435-00	. GASKET, body 2	1
6	655-24560-00	FILTER ASS'Y	1	24	663-24411-00	. DIAPHRAGM, pump	1
7	655-24564-00	. PACKING, filter	1	25	6A0-24413-00	. COVER, pump	1
8	655-24563-00	. ELEMENT, filter	1	26	98503-05028	. SCREW, panhead	3
9	93210-37M25	. O-RING	1	27	92990-05100	. WASHER	3
10	655-24521-00	. CUP, filter	1	28	688-24378-00	PIPE, joint	2
11	6H4-24566-00	BRACKET, filter	1	29	90445-09057	HOSE	2
12	97313-06012	BOLT	1	30	6H4-24313-00	PIPE 3	1
13	95303-08600	NUT	1	31	650-24431-00	GASKET, fuel pump	1
14	90445-09085	HOSE	1	32	97313-06040	BOLT	2
15	6A0-24410-01	FUEL PUMP ASS'Y	1	33	92903-06600	WASHER	2
16	648-24411-00	. DIAPHRAGM	1	34	90445-09063	HOSE 3	1
17	648-24424-00	. PLATE, spring guide	1	35	6H4-24312-00	PIPE 2	1
18	648-24423-00	. SPRING, diaphragm	1				

Fig. 7 TOP COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42610-J0-EJ	TOP COWLING ASS'Y	1	8	92903-06600	. WASHER	4
2	6H4-W0070-J0	. GRAPHIC SIDE SET	1	9	6H4-15761-00	. SEAL 1	1
3	6H4-42686-00	. EMBLEM, front	1	10	6H4-42651-00	. HOOK 1	1
4	6H4-42687-00	. EMBLEM, rear	1	11	6H4-42652-00	. HOOK 2	1
5	90183-05M01	. NUT, spring	10	12	90266-04M01	. RIVET	4
6	6H4-42613-00-EJ	. MOLDING, air duct	1	13	6H4-42615-00	. SEAL	1
7	97313-06016	. BOLT	4				



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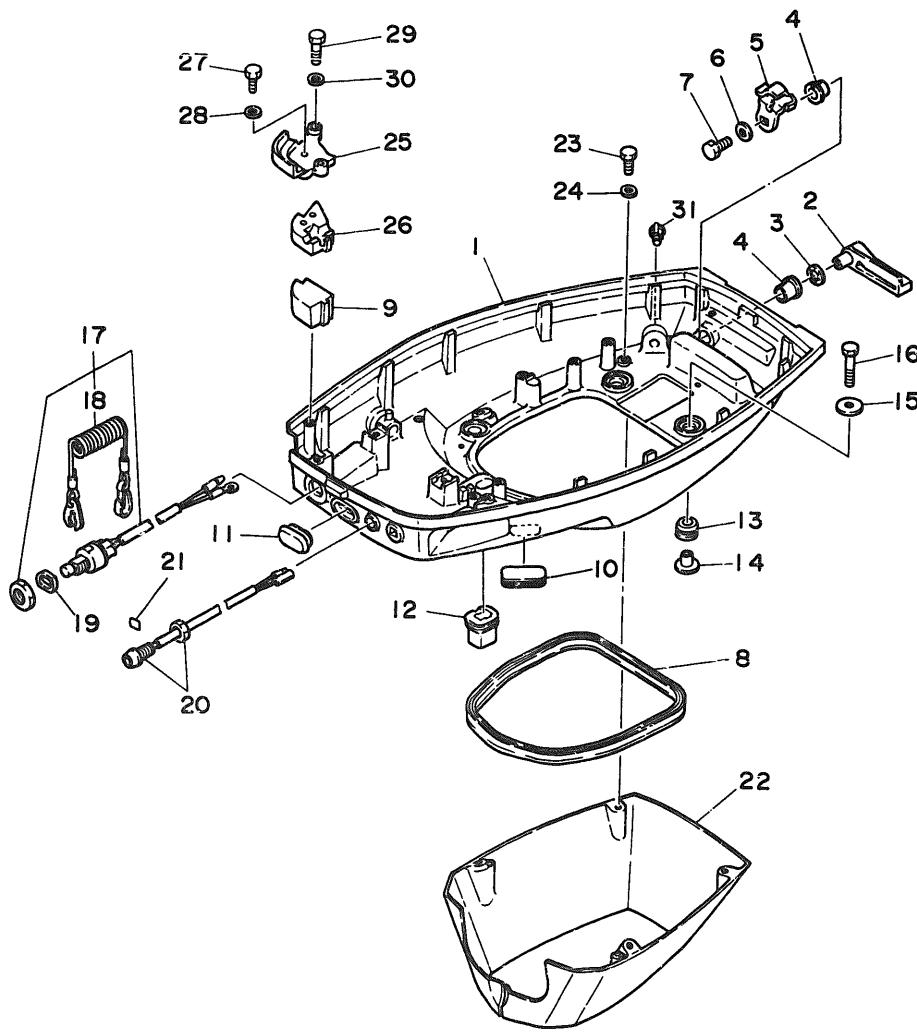


Fig. 8 BOTTOM COWLING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42711-00-EJ	COWLING, bottom	1	17	689-82575-02	KILL SWITCH ASS'Y	1
2	6H4-42815-00	LEVER, clamp	1	18	682-82556-00	. STOPPER ASS'Y	1
3	90206-12052	WASHER	1	19	6H4-82537-00	ATTACHMENT, stop switch	1
4	90396-12069	BUSHING	2	20	6H4-85411-00	OVERHEAT WARNING LAMP	1
5	6H4-42816-00	LEVER, clamp	1	21	6H4-85415-00	MARK	1
6	90201-06068	WASHER	1	22	6H4-42741-20	APRON 1	1
7	97313-06010	BOLT	1	23	97313-06016	BOLT	4
8	6H4-42716-00	SEAL 1	1	24	92903-06600	WASHER	4
9	6H4-42724-00	GROMMET 1	1	25	6H4-48531-00-94	BRACKET, remote control 1	1
10	6H4-42726-00	GROMMET 3	1	26	6H4-48532-00-94	BRACKET, remote control 2	1
11	6H3-42727-00	GROMMET 4	1	27	97313-05016	BOLT	1
12	682-42727-00	GROMMET 4	1	28	92903-05600	WASHER	1
13	90480-09M21	GROMMET	4	29	97313-06020	BOLT	2
14	90387-06M41	COLLAR	4	30	92903-06600	WASHER	2
15	90201-06416	WASHER	4	31	6E5-44391-00	NIPPLE, hose 1	1
16	97313-06030	BOLT	4				



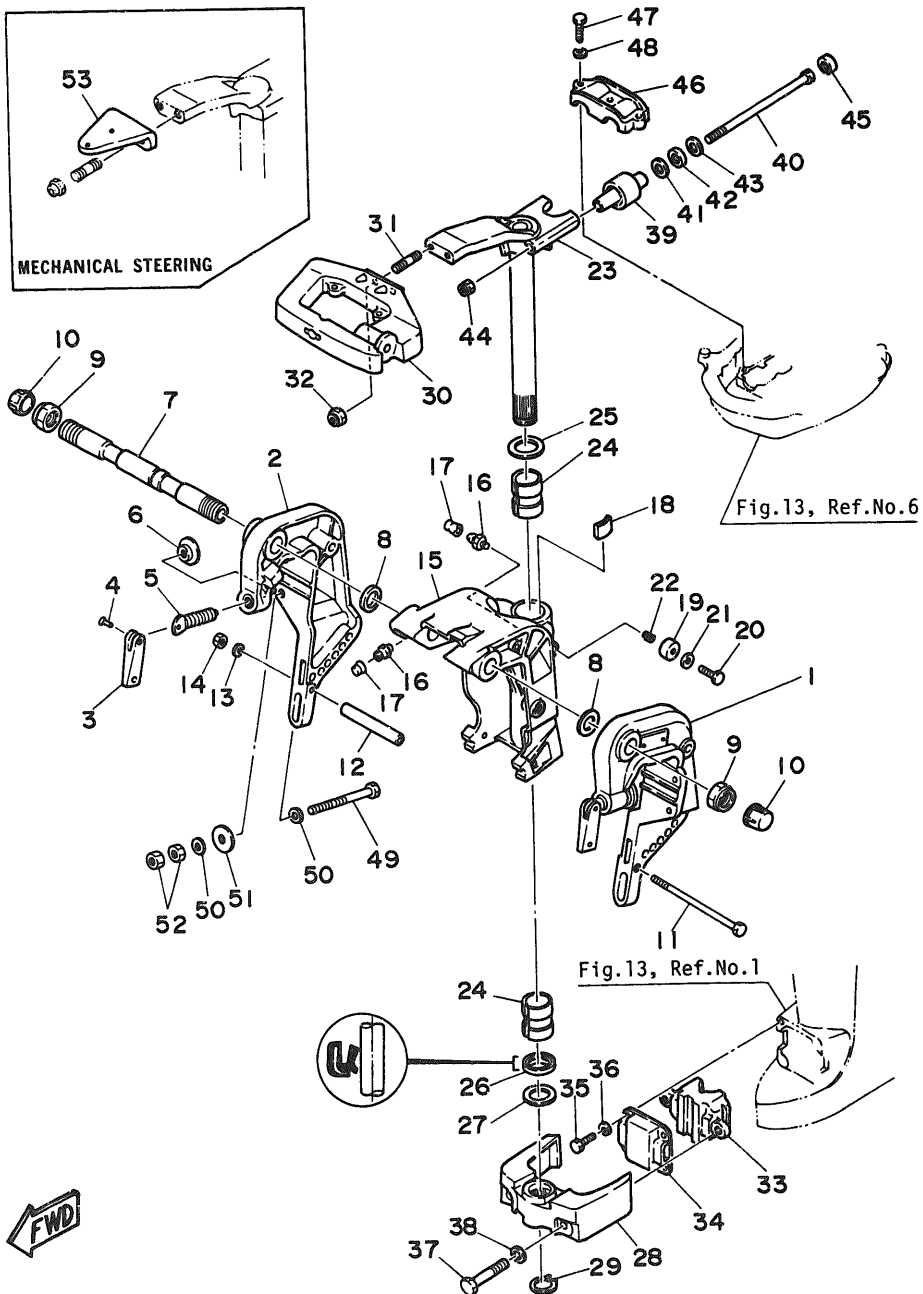


Fig. 9 BRACKET 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-43111-00-EJ	BRACKET, clamp 1	1	28	6H4-44551-00-EJ	HOUSING, lower mount	1
2	6H4-43112-00-EJ	BRACKET, clamp 2	1	29	93410-28M06	CIRCLIP	1
3	616-43118-00-EJ	HANDLE, transom clamp	2	30	6H4-42121-00-94	BRACKET	1
4	90243-04001	PIN	2	31	90116-10175	BOLT, stud	2
5	90149-14030	SCREW	2	32	90185-10051	NUT, self-locking	2
6	648-43114-01	PAD, transom clamp	2	33	6H4-44557-00	MOUNT RUBBER, lower front (Short)	1 U.R.
7	663-43131-00	BOLT, clamp bracket	1	※	6H4-44557-10	MOUNT RUBBER, lower front (Long)	1 U.R.
8	90201-22428	WASHER	2	34	6H4-44553-00	COVER, lower mount	1
9	90185-22043	NUT, self-locking	2	35	97395-08025	BOLT	4
10	663-43145-00	CAP, clamp bracket	2	36	92990-08600	WASHER	4
11	90101-08339	BOLT	1	37	97395-10060	BOLT	2
12	90387-09074	COLLAR	1	38	92990-10600	WASHER	2
13	92990-08600	WASHER	1	39	6H4-44514-00	MOUNT RUBBER, upper side	2
14	95380-08600	NUT	1	40	90101-08M86	BOLT	2
15	6H4-43311-00-EJ	BRACKET, swivel	1	41	90201-15423	WASHER	2
16	93700-06004	NIPPLE, grease	3	42	90202-15M30	WASHER	2
17	663-45119-00	CAP, grease nipple	3	43	90201-09425	WASHER	2
18	6H4-42528-00	PIECE, friction	1	44	90185-08045	NUT, self-locking	2
19	676-43373-00	DAMPER	1	45	663-44533-00	DAMPER, upper mount rubber	2
20	97375-08030	BOLT	1	46	6H4-44511-00-EJ	COVER, upper mount rubber	1
21	92990-08600	WASHER	1	47	97375-08035	BOLT	3
22	90501-18M00	SPRING, compression	1	48	92990-08100	WASHER	3
23	6H4-42510-00-EJ	STEERING BRACKET ASS'Y	1	49	90101-10M58	BOLT	4
24	90386-30048	BUSHING	2	50	92990-10600	WASHER	8
25	90201-30420	WASHER	1	51	90201-12426	WASHER	4
26	93109-30M03	OIL SEAL	1	52	95380-10600	NUT	8
27	90201-31418	WASHER	1	53	6H4-48511-00-EK	HOOK, steering	1

※ Not shown

Fig. 10 BRACKET 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-43160-00	TILT ROD ASS'Y	1	19	6H4-43659-00	SHAFT, reverse lock	1
2	676-43165-00	. STOPPER, plate	1	20	6H4-43611-00	SHAFT, tilt lock	1
3	91690-30010	. PIN, spring	1	21	90387-07M64	COLLAR	1
4	6H4-43181-00	LEVER, tilt stop	1	22	93430-06M02	CIRCLIP	2
5	90249-12M14	PIN	2	23	90506-30M18	SPRING, tension	2
6	93430-10M00	CIRCLIP	2	24	91490-20012	PIN, cotter	2
7	90202-12M01	WASHER	2	25	6H4-43631-00	LEVER, tilt 1	1
8	90206-12M00	WASHER, wave	1	26	689-43643-00	SPRING, torsion	1
9	90202-12092	WASHER	1	27	6H4-43616-00	ROD, tilt lock 1	1
10	663-43318-00	COVER	1	28	682-43641-00	LEVER, tilt 2	1
11	6H4-43627-00	STOPPER 1	1	29	90249-06117	PIN	1
12	90249-12M17	PIN	1	30	6H4-43617-00	ROD, tilt lock 2	1
13	93430-10M00	CIRCLIP	1	31	93430-05027	CIRCLIP	1
14	90202-12M01	WASHER	1	32	6H4-43681-00	LEVER, shallow water drive	1
15	90206-12M00	WASHER, wave	1	33	6H4-43643-00	SPRING	1
16	6H4-43614-00	PLATE, tilt lock 1	1	34	97395-06008	BOLT	1
17	6H4-43615-00	PLATE, tilt lock 2	1	35	682-43318-00	COVER	1
18	6H4-43613-00	ARM, tilt lock	1	36	6H4-43674-00	WASHER 2 (Without Shallow Water)2	

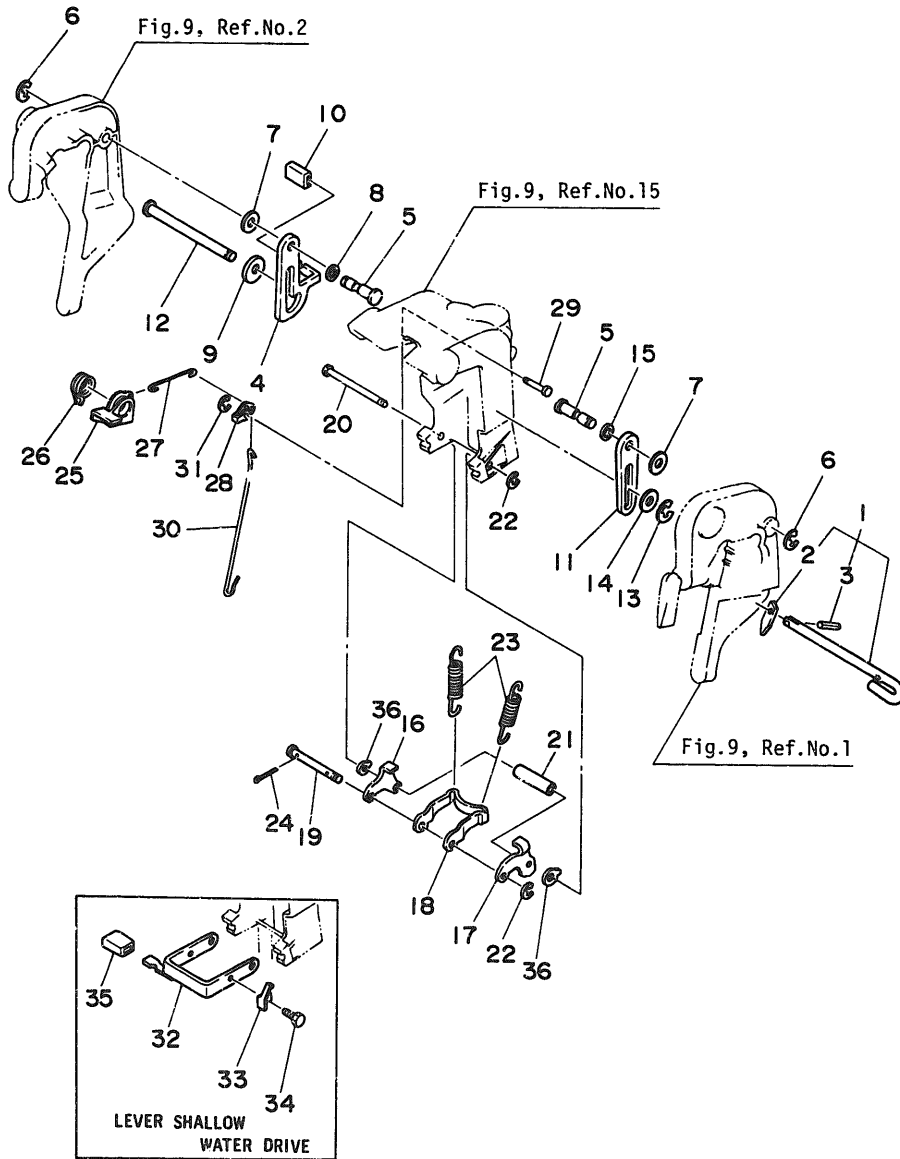


Fig.16, Ref.No.3
Fig.19, Ref.No.3(40HE MODEL)

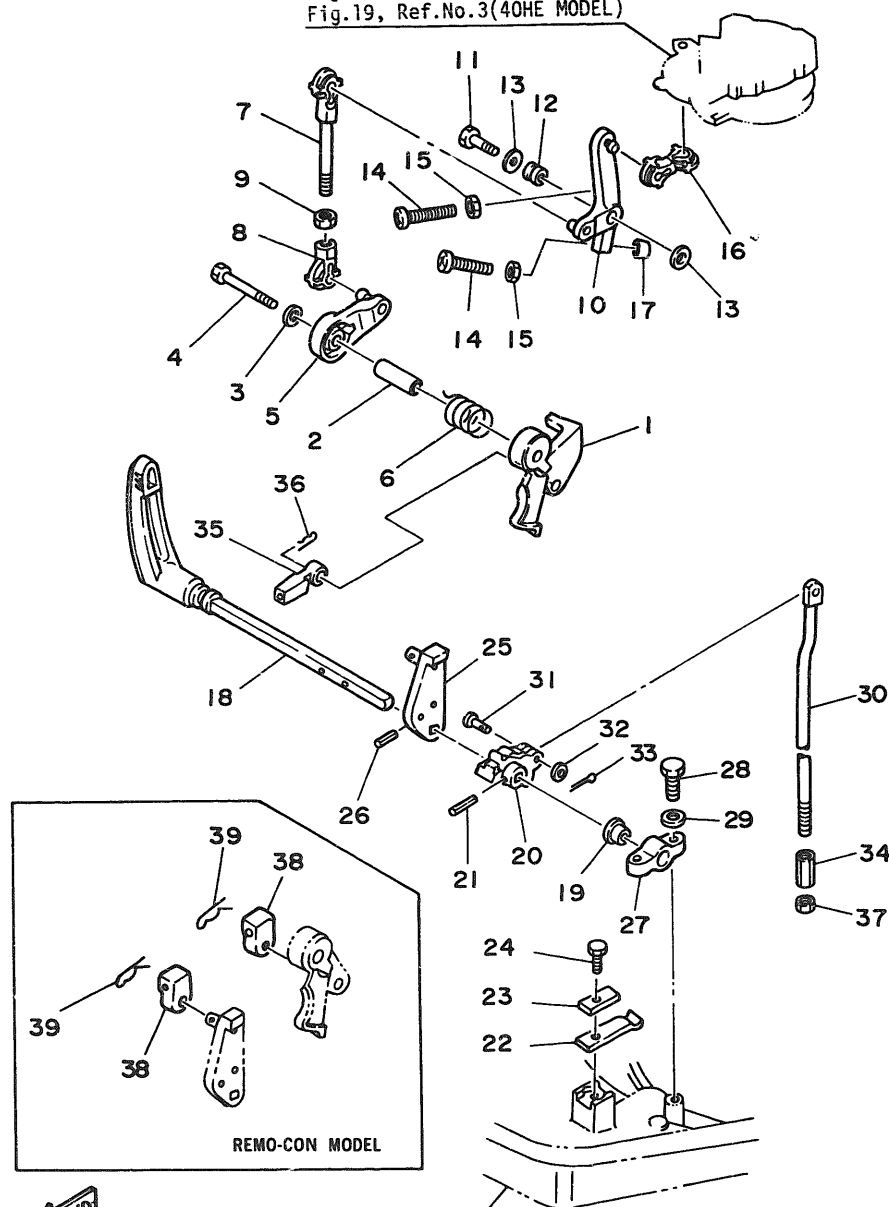


Fig.8, Ref.No.1

Fig. 12 CONTROL

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-41213-10	CAM, accel. (40HM Model)	1 U.R.	21	91690-30318	PIN, spring	1
※	6H4-41213-00	CAM, accel. (40HE Model)	1 U.R.	22	682-44116-00	SPRING	1
2	90387-06M63	COLLAR	1	23	682-44117-00	BRACKET	1
3	90387-06298	COLLAR	1	24	97313-06010	BOLT	1
4	97313-06040	BOLT	1	25	6H4-44125-00	LEVER, shift rod 2	1
5	6H4-41632-00	LEVER, magneto control 2	1	26	91690-30316	PIN, spring	1
6	90508-26M20	SPRING, torsion	1	27	6F5-41662-00	BRACKET 2	1
7	6H4-41636-00	ROD, magneto control	1	28	97313-06020	BOLT	2
8	662-41237-01	JOINT, link 2	1	29	92903-06600	WASHER	2
9	95303-05600	NUT	1	30	6H4-44143-00	ROD, shift 1	1
10	6H4-41631-00	LEVER, magneto control 1	1	31	91790-05020	PIN	1
11	97313-06025	BOLT	1	32	92990-05600	WASHER	1
12	90387-06M02	COLLAR	1	33	91490-16010	PIN, cotter	1
13	90387-06298	COLLAR	2	34	648-44146-00	CONNECTOR, shift rod 2	1
14	90157-06M00	SCREW	2	35	663-48344-00	CABLE END, remote control (40HM Model)	1
15	95303-06600	NUT	2	36	90468-18008	PIN, hair (40HM Model)	1
16	6H3-41238-00	JOINT, link	1	37	90170-07021	NUT	1
17	688-44194-00	CAP	1	38	6H4-48344-00	CABLE END, remote control (40HE Model)	2
18	6H4-44111-00	HANDLE, gear shift	1	39	90468-18008	PIN, hair (40HE Model)	2
19	682-44132-00	BUSHING	1				
20	6H4-44121-00	LEVER, shift rod 1	1				

※Not shown

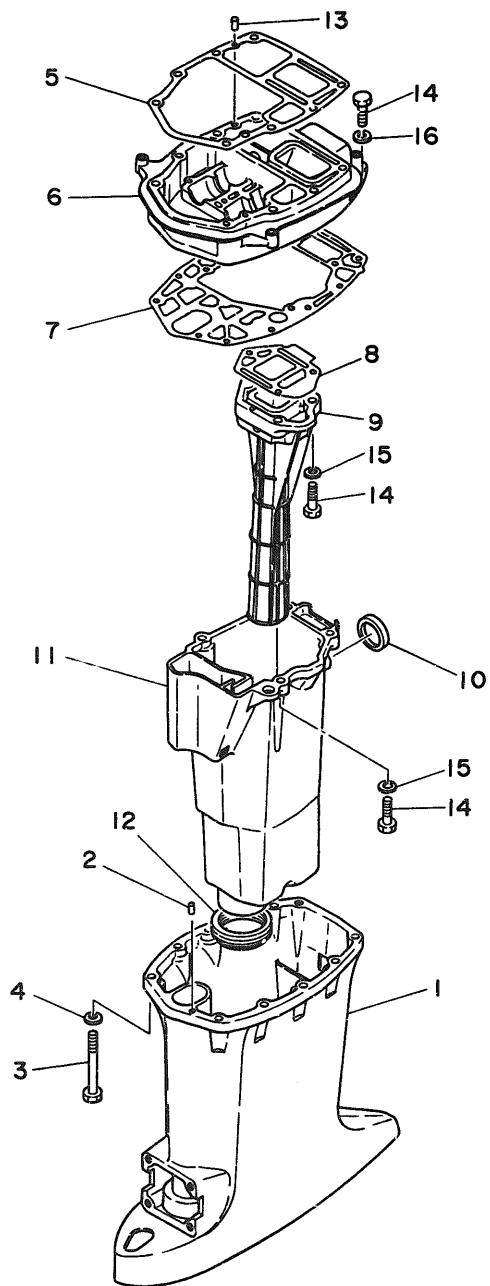


Fig. 13 UPPER CASING

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-45111-00-EJ	CASING, upper (Short)	1 U.R.	10	6H4-41133-00	GASKET, exhaust manifold	1
※	6H4-45111-10-EJ	CASING, upper (Long)	1 U.R.	11	6H4-14711-00-9M	MUFFLER 1 (Short)	1 U.R.
2	93606-12019	PIN, dowel B	2	※	6H4-14711-10-9M	MUFFLER 1 (Long)	1 U.R.
3	97395-08080	BOLT	8	12	663-45123-00	GASKET, muffler	1
4	92990-08600	WASHER	8	13	93606-12019	PIN, dowel B	2
5	6H4-45113-00	GASKET, upper casing	1	14	97375-08030	BOLT	9
6	6H4-41137-00-94	GUIDE, exhaust	1	15	92990-08600	WASHER	7
7	6H4-45114-00	GASKET, upper casing 2	1	16	92990-08100	WASHER	2
8	6H4-41134-00	GASKET, exhaust manifold 2	1				
9	6H4-41131-00-9M	MANIFOLD, exhaust	1				

※Not shown

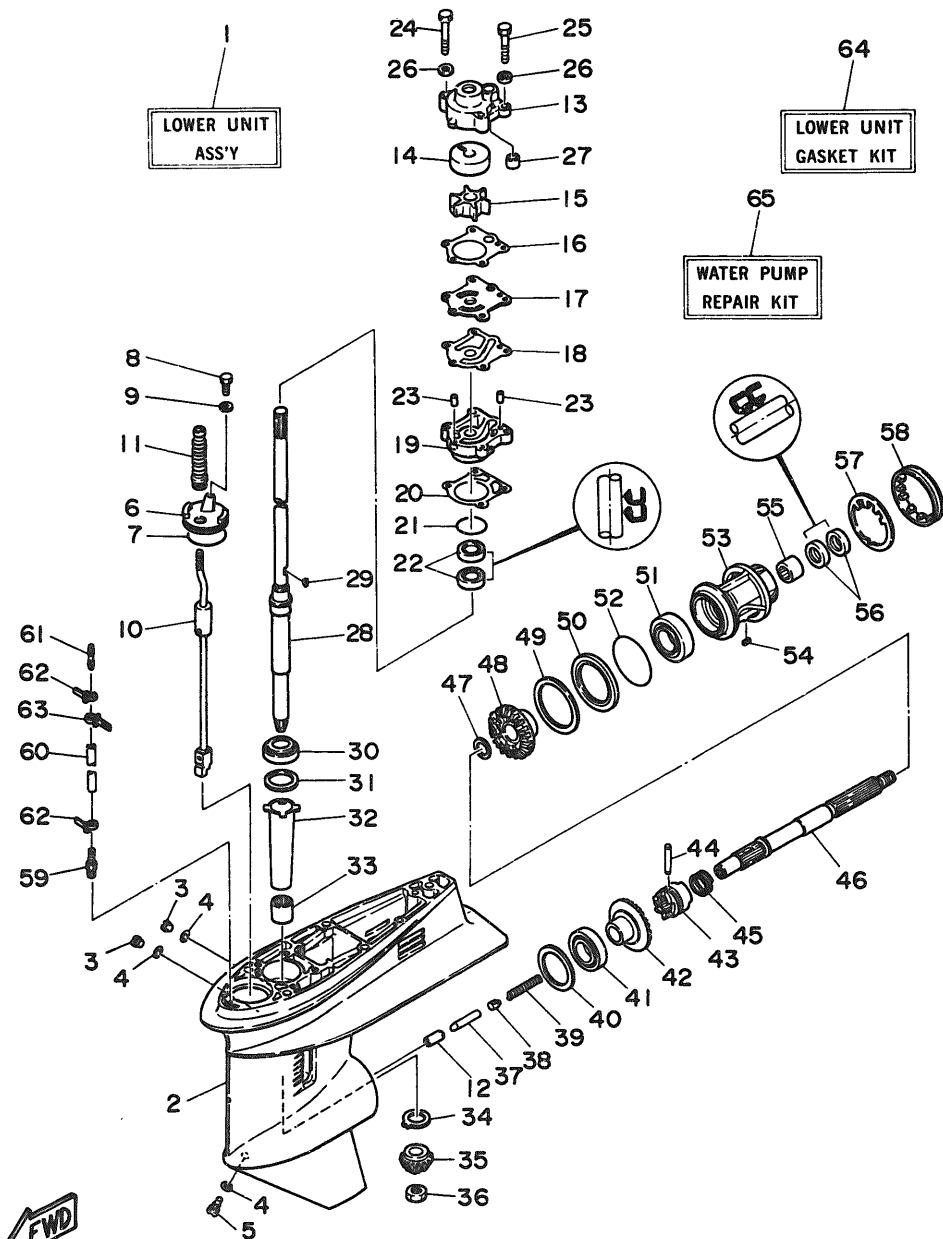


Fig. 14 LOWER & DRIVE 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-45300-00-EJ	LOWER UNIT ASS'Y (Short)	1 U.R.	33	93315-32224	BEARING, needle	1
	(Ref. No. 2 to 61)			34	663-45552-00	BEARING, plain	1
*	6H4-45300-10-EJ	LOWER UNIT ASS'Y (Long)	1 U.R.	35	6H4-45551-00	PINION (13T)	1
	(Ref. No. 2 to 61)			36	90170-12138	NUT	1
2	6H4-45301-00-EJ	CASING, lower	1	37	676-45635-00	PLUNGER, shift	1
3	90340-08014	PLUG, straight	2	38	663-45634-00	SLIDE, shift	1
4	90430-08020	GASKET	3	39	90501-16M01	SPRING, compression	1
5	90340-08M02	PLUG, straight	1	40	6H4-45567-00-05	SHIM 1 (0.05mm)	1 U.R.
6	6H4-45321-00	PLATE	1		6H4-45567-00-08	SHIM 1 (0.08mm)	1 U.R.
7	93210-49046	O-RING	1		6H4-45567-00-12	SHIM 1 (0.12mm)	1 U.R.
8	97395-06016	BOLT	1		6H4-45567-00-30	SHIM 1 (0.30mm)	1 U.R.
9	92990-06600	WASHER	1		6H4-45567-00-50	SHIM 1 (0.50mm)	1 U.R.
10	6H4-44150-00	SHIFT CAM ASS'Y (Short)	1 U.R.	41	93332-000V4	BEARING, taper roller	1
*	6H4-44150-10	SHIFT CAM ASS'Y (Long)	1 U.R.	42	6H4-45560-00	GEAR 1 ASS'Y (24T)	1
11	655-44147-00	BOOT, shift rod	1	43	6H4-45631-00	CLUTCH, dog	1
12	6H4-44160-00	DETENT COMP.	1	44	90250-06023	PIN, straight	1
13	663-44311-02	HOUSING, water pump 1	1	45	663-45633-00	RING, cross pin	1
14	663-44322-00	INSERT, cartridge	1	46	679-45611-01	SHAFT, propeller	1
15	6H4-44352-00	IMPELLER	1	47	90201-22429	WASHER	1
16	663-44315-00	GASKET, water pump 1	1	48	6H4-45571-00	GEAR 2 (24T)	1
17	663-44323-00	OUTER PLATE, cartridge	1	49	663-45577-00-05	SHIM 2 (0.05mm)	1 U.R.
18	663-44324-00	GASKET, cartridge outer plate	1		663-45577-00-08	SHIM 2 (0.08mm)	1 U.R.
19	663-44341-00-94	HOUSING, water pump 2	1		663-45577-00-12	SHIM 2 (0.12mm)	1 U.R.
20	663-44316-00	GASKET, water pump 2	1		663-45577-00-30	SHIM 2 (0.30mm)	1 U.R.
21	93210-41042	O-RING	1		663-45577-00-50	SHIM 2 (0.50mm)	1 U.R.
22	93101-23070	OIL SEAL	2	50	663-45576-00	WASHER, thrust 2	1
23	93604-08062	PIN, dowel B	2	51	93306-00702	BEARING (B6007)	1
24	97395-08055	BOLT	2	52	93210-66262	O-RING	1
25	97395-08045	BOLT	2	53	679-45331-00-94	HOUSING, bearing	1
26	92990-08600	WASHER	4	54	90282-04010	KEY, straight	1
27	663-44366-00	WATER SEAL 2	1	55	93317-22204	BEARING, needle	1
28	6H4-45501-00	DRIVE SHAFT ASS'Y (Short)	1 U.R.	56	93101-22M00	OIL SEAL	2
				57	90214-48008	WASHER, claw	1
*	6H4-45501-10	DRIVE SHAFT ASS'Y (Long)	1 U.R.	58	697-45384-00	NUT	1
29	90280-03024	KEY, woodruff	1	59	6E5-45378-00	NIPPLE, hose	1
30	93332-00023	BEARING, taper roller	1	60	90445-07M31	HOSE	1
31	663-45587-00-05	SHIM 3 (0.05mm)	1 U.R.	61	6E5-83558-00	END, nipple	1
	663-45587-00-08	SHIM 3 (0.08mm)	1 U.R.	62	90465-11M10	CLAMP	2
	663-45587-00-12	SHIM 3 (0.12mm)	1 U.R.	63	90465-13M11	CLAMP	1
	663-45587-00-30	SHIM 3 (0.30mm)	1 U.R.	▲64	6H4-W0001-20	LOWER UNIT GASKET KIT	1
	663-45587-00-50	SHIM 3 (0.50mm)	1 U.R.	★65	6H4-W0078-00	WATER PUMP REPAIR KIT	1
32	6H4-45536-00	SLEEVE, drive shaft	1				

※ Not shown

▲ See Fig. 31 for detail service parts.
★

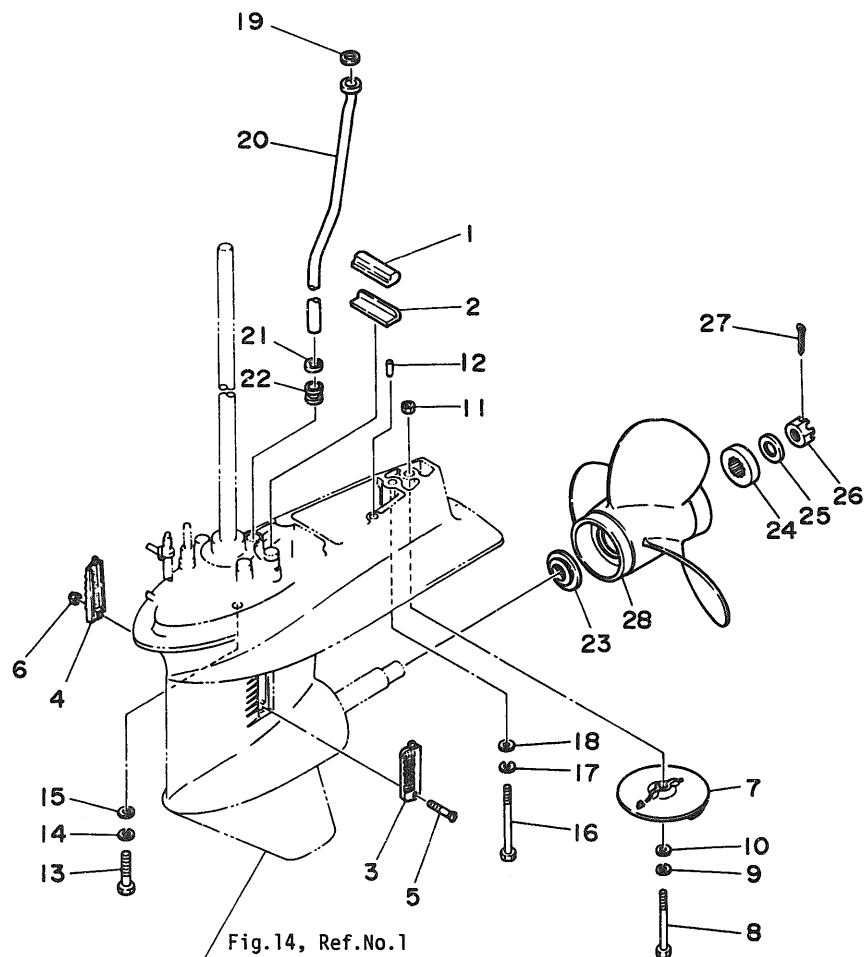


Fig. 14, Ref. No. 1
LOWER UNIT ASS'Y

Fig. 15 LOWER & DRIVE 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	688-45375-00	SEAL 2	1	21	90430-12072	GASKET	1
2	663-45376-00	GUIDE, seal rubber	1	22	663-44367-00	WATER SEAL 3	1
3	688-45214-01	COVER, water inlet 1	1	23	663-45987-01	SPACER 1	1
4	688-45215-01	COVER, water inlet 2	1	24	670-45997-01	SPACER 2	1
5	98180-05035	SCREW, ovalhead	1	25	92990-16200	WASHER	1
6	90185-05002	NUT, self-locking	1	26	90171-16011	NUT, castle	1
7	664-45371-01	TAB-TRIM	1	27	91490-30025	PIN, cotter	1
8	97375-08075	BOLT	1	28	663-45941-01-36	PROPELLER ASS'Y 1 (3x10 3/4"x17"-G) 1 U.R.	
9	92990-08100	WASHER	1		663-45943-10-36	PROPELLER ASS'Y 2 (3x11"x15"-G) 1 U.R.	
10	92990-08600	WASHER	1		663-45945-02-36	PROPELLER ASS'Y 3 (3x11 1/4"x13"-G) 1 U.R.	
11	95380-08600	NUT	1		663-45947-02-36	PROPELLER ASS'Y 4 (3x11 1/4"x11"-G) 1 U.R.	
12	93606-12019	PIN, dowel B	2		663-45949-01-36	PROPELLER ASS'Y 5 (3x10 3/4"x16"-G) 1 U.R.	
13	97375-10040	BOLT	4		663-45952-01-36	PROPELLER ASS'Y 6 (3x11 1/4"x12"-G) 1 U.R.	
14	92990-10100	WASHER	4		663-45954-01-36	PROPELLER ASS'Y 7 (3x11 3/4"x10"-G) 1 U.R.	
15	92990-10600	WASHER	4		663-45956-01-36	PROPELLER ASS'Y 8 (3x12 1/4"x9"-G) 1 U.R.	
16	97375-08085	BOLT	1		663-45958-01-36	PROPELLER ASS'Y 9 (3x11 1/4"x14"-G) 1 U.R.	
17	92990-08100	WASHER	1			STAINLESS STEEL PROPELLER	
18	92990-08600	WASHER	1		663-45970-60-98	PROPELLER ASS'Y 20 (3x11 1/4"x12"-G) 1 U.R.	
19	90202-12060	WASHER	1		663-45972-60-98	PROPELLER ASS'Y 21 (3x12"x11"-G) 1 U.R.	
20	6H4-44361-00	TUBE, water 1 (Short)	1 U.R.		663-45974-60-98	PROPELLER ASS'Y 22 (3x11 1/4"x13"-G) 1 U.R.	
☆	6H4-44361-10	TUBE, water 1 (Long)	1 U.R.		697-45970-00-98	PROPELLER ASS'Y 23 (3x11 1/4"x14"-G) 1 U.R.	

☆ Not shown



C4

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-F0	C.D.I. MAGNETO ASS'Y	1	14	90179-16M05	NUT	1
2	6H4-85550-F0	. ROTOR ASS'Y	1	15	90201-16M44	WASHER	1
3	6H4-85510-F0	. STATOR ASS'Y	1	16	90464-08M07	CLAMP	3
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1	17	6H3-41611-00	RETAINER, magneto base 1	1
5	97802-06020	. . SCREW	2	18	6H4-41612-00	RETAINER, magneto base 2	3
6	92902-06100	. . WASHER	2	19	97313-06016	BOLT	3
7	6H4-85548-00	. . CLAMP, cord	1	20	92903-06600	WASHER	3
8	97802-05008	. . SCREW	1	21	6H4-81332-00	PLATE, timing	1
9	92902-05100	. . WASHER	1	22	97803-05010	SCREW	1
10	6H4-81303-A0	. LIGHTING COIL ASS'Y	1	23	92903-05600	WASHER	1
11	97313-06025	. . BOLT	1	24	6H4-41613-00	PLATE, base friction	1
12	92903-06600	. . WASHER	1	25	97313-06012	BOLT	2
13	90280-05015	KEY, woodruff	1	26	92903-06600	WASHER	2

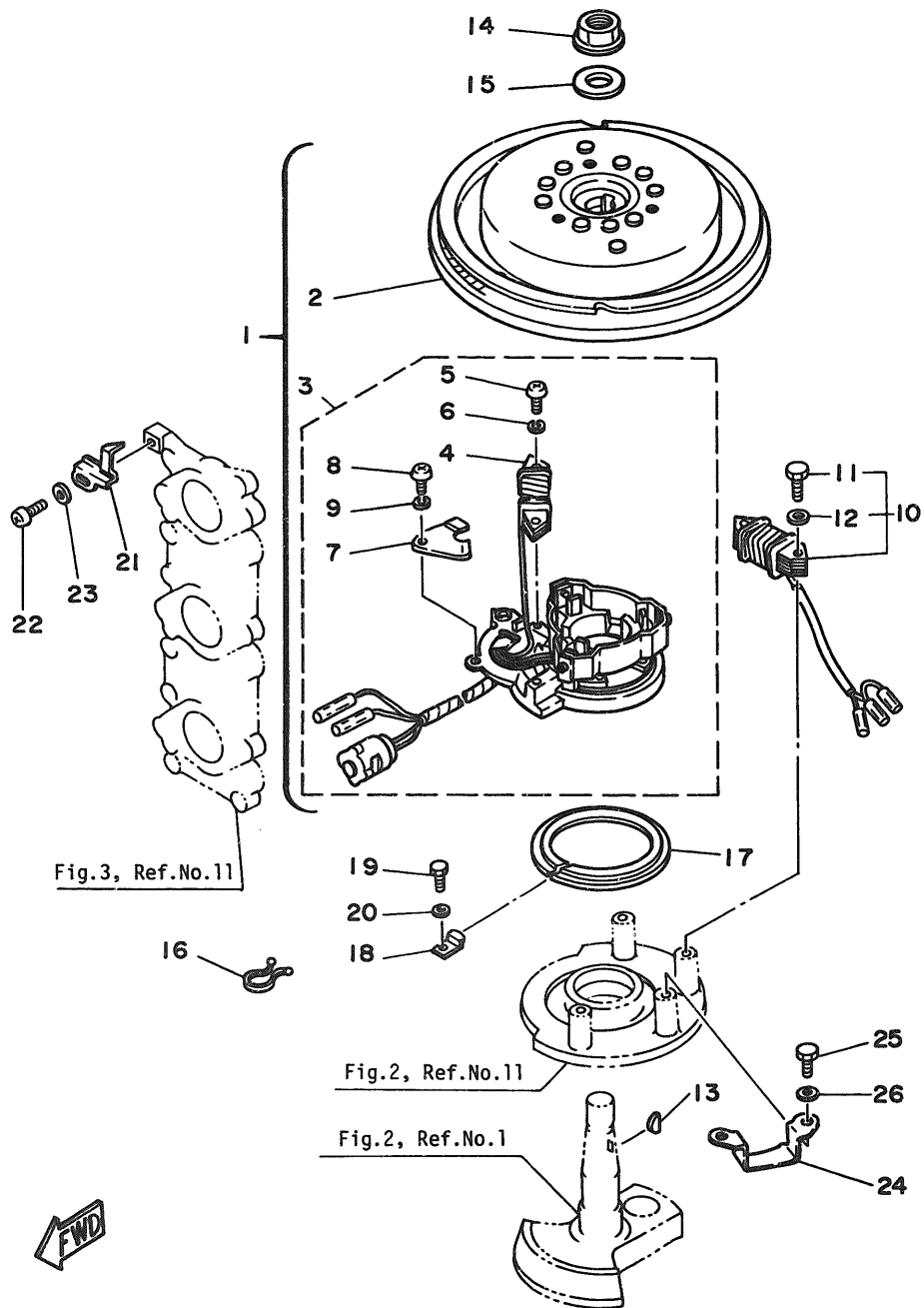
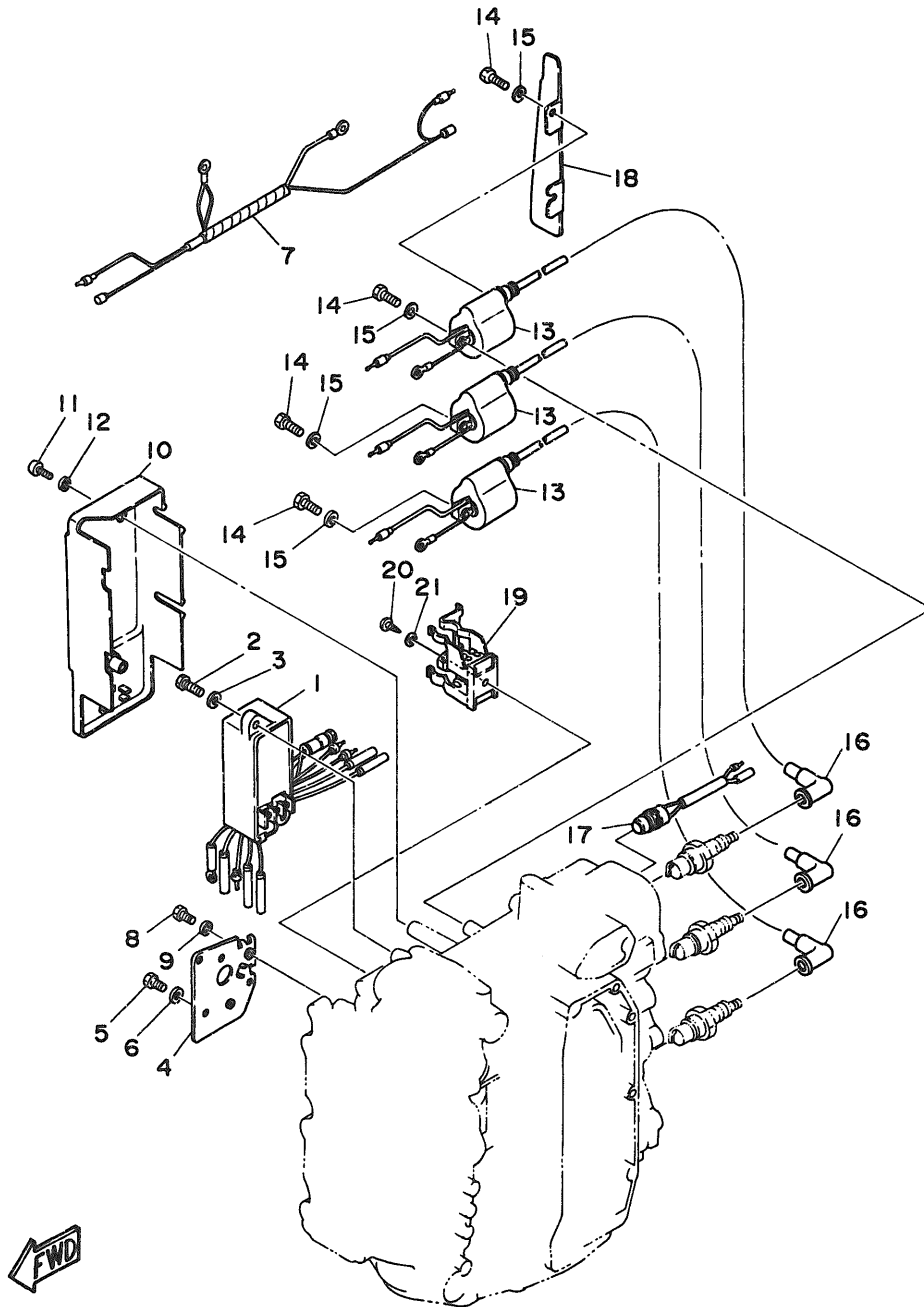


Fig. 17 ELECTRIC PARTS

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-85540-20	C.D.I. UNIT ASS'Y	1	12	92903-06600	WASHER	2
2	97313-06020	BOLT	2	13	6H4-85570-20	IGNITION COIL ASS'Y	3
3	92903-06600	WASHER	2	14	97313-06020	BOLT	6
4	6H4-81975-00	PLATE, rectifier fitting	1	15	92903-06600	WASHER	6
5	97313-06012	BOLT	3	16	663-82370-01	PLUG CAP ASS'Y	3
6	92903-06600	WASHER	3	17	689-82560-00	THERMO SWITCH ASS'Y	1
7	6H4-82531-00	WIRE, lead	1	18	6H4-14477-00	PLATE	1
8	97313-06012	BOLT	1	19	6H4-82552-00	CLAMP	1
9	92903-06600	WASHER	1	20	97803-06012	SCREW	1
10	6H4-81916-00	COVER, terminal	1	21	92903-06600	WASHER	1
11	97803-06025	SCREW	2				



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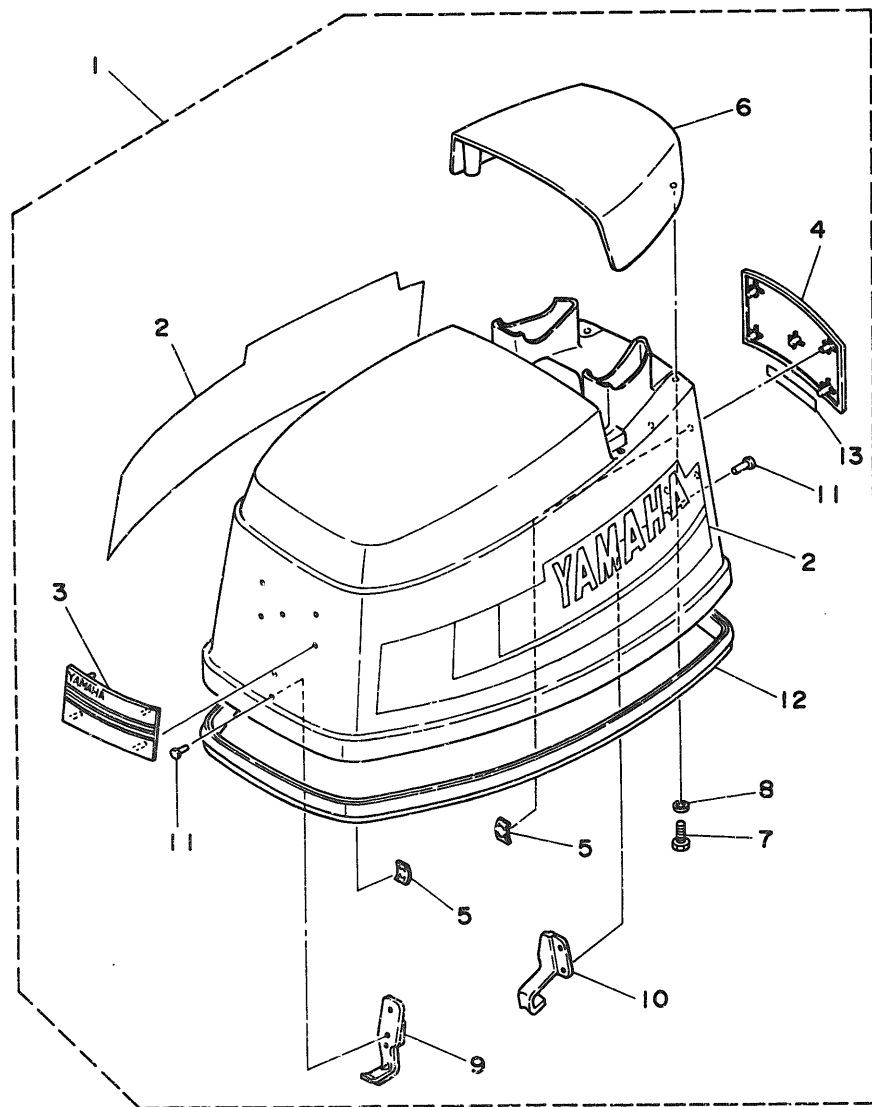


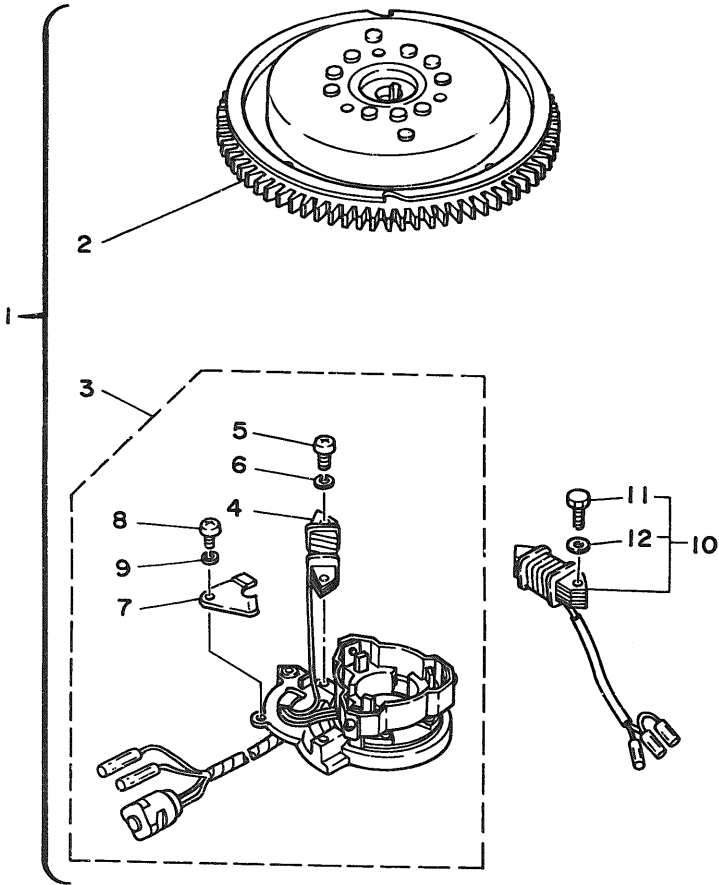
Fig. 18 TOP COWLING (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-42610-20-EJ	TOP COWLING ASS'Y	1	8	92903-06600	. WASHER	4
2	6H4-W0070-20	. GRAPHIC SIDE SET	1	9	6H4-42651-00	. HOOK 1	1
3	6H4-42686-00	. EMBLEM, front	1	10	6H4-42652-00	. HOOK 2	1
4	6H4-42687-00	. EMBLEM, rear	1	11	90266-04M01	. RIVET	4
5	90183-05M01	. NUT, spring	10	12	6H4-42615-00	. SEAL	1
6	6H4-42613-10-EJ	. MOLDING, air duct	1	13	661-42683-00	. MARK, cowling	1
7	97313-06016	. BOLT	4				

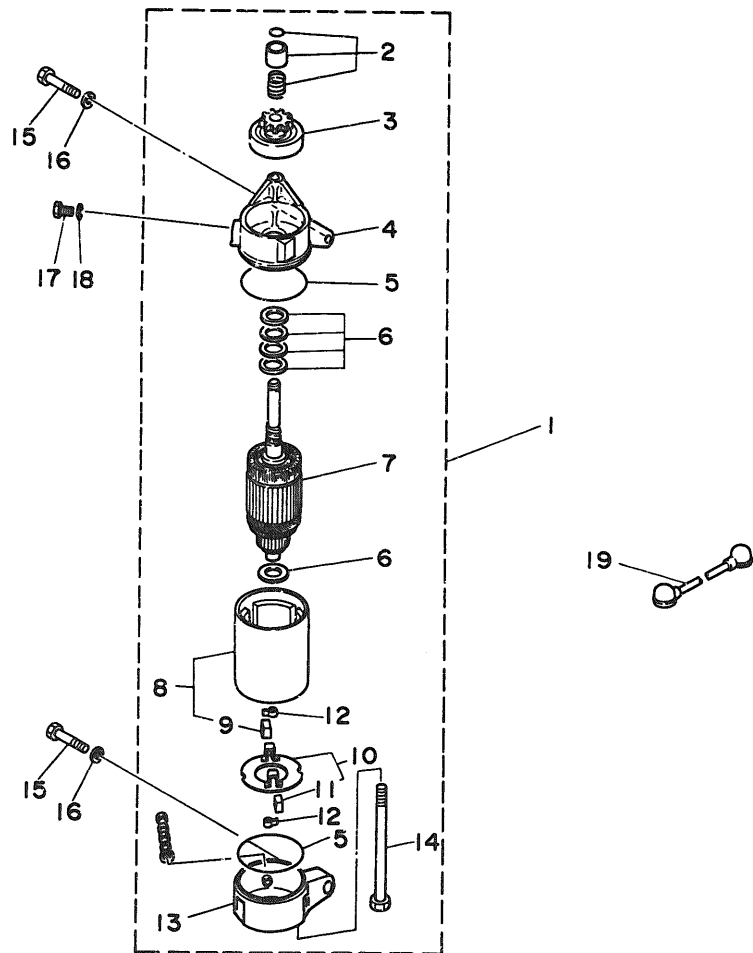
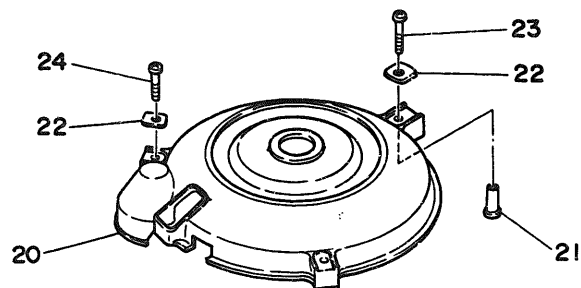
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Fig. 19 C.D.I. MAGNETO (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-85500-A0	C.D.I. MAGNETO ASS'Y	1	7	6H4-85548-00	. . CLAMP, cord	1
2	6H4-85550-A0	. ROTOR ASS'Y	1	8	97802-05008	. . SCREW	1
3	6H4-85510-F0	. STATOR ASS'Y	1	9	92902-05100	. . WASHER	1
4	6H4-85520-00	. . CHARGE COIL ASS'Y	1	10	6H4-81303-A0	. LIGHTING COIL ASS'Y	1
5	97802-06020	. . SCREW	2	11	97313-06025	. . BOLT	2
6	92902-06100	. . WASHER	2	12	92903-06600	. . WASHER	2



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Fig. 20 ELECTRIC STARTER (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-81800-10	ELECTRIC MOTOR ASS'Y	1	13	6H3-81820-10	. REAR COVER ASS'Y	1
2	689-81857-11	. PINION STOPPER SET	1	14	689-81826-10	. BOLT	2
3	6H3-81807-10	. PINION ASS'Y (11T)	1	15	97313-08030	BOLT	2
4	6H4-81830-10	. FRONT COVER ASS'Y	1	16	92903-08600	WASHER	2
5	689-81847-11	. O-RING	2	17	97313-08016	BOLT	1
6	689-81809-11	. WASHER KIT	1	18	92903-08600	WASHER	1
7	689-81850-11	. ARMATURE ASS'Y	1	19	6H4-82117-00	WIRE, lead	1
8	6H3-81810-10	. STATOR ASS'Y	1	20	6H4-81337-00	COVER, flywheel	1
9	689-81811-11	. BRUSH 1 (+)	1	21	90387-06M65	COLLAR	3
10	689-81840-11	. BRUSH HOLDER ASS'Y	1	22	90209-06M04	WASHER	3
11	689-81812-11	. BRUSH 2 (-)	1	23	97803-06035	SCREW	1
12	689-81813-10	. SPRING, brush	2	24	97803-06030	SCREW	2

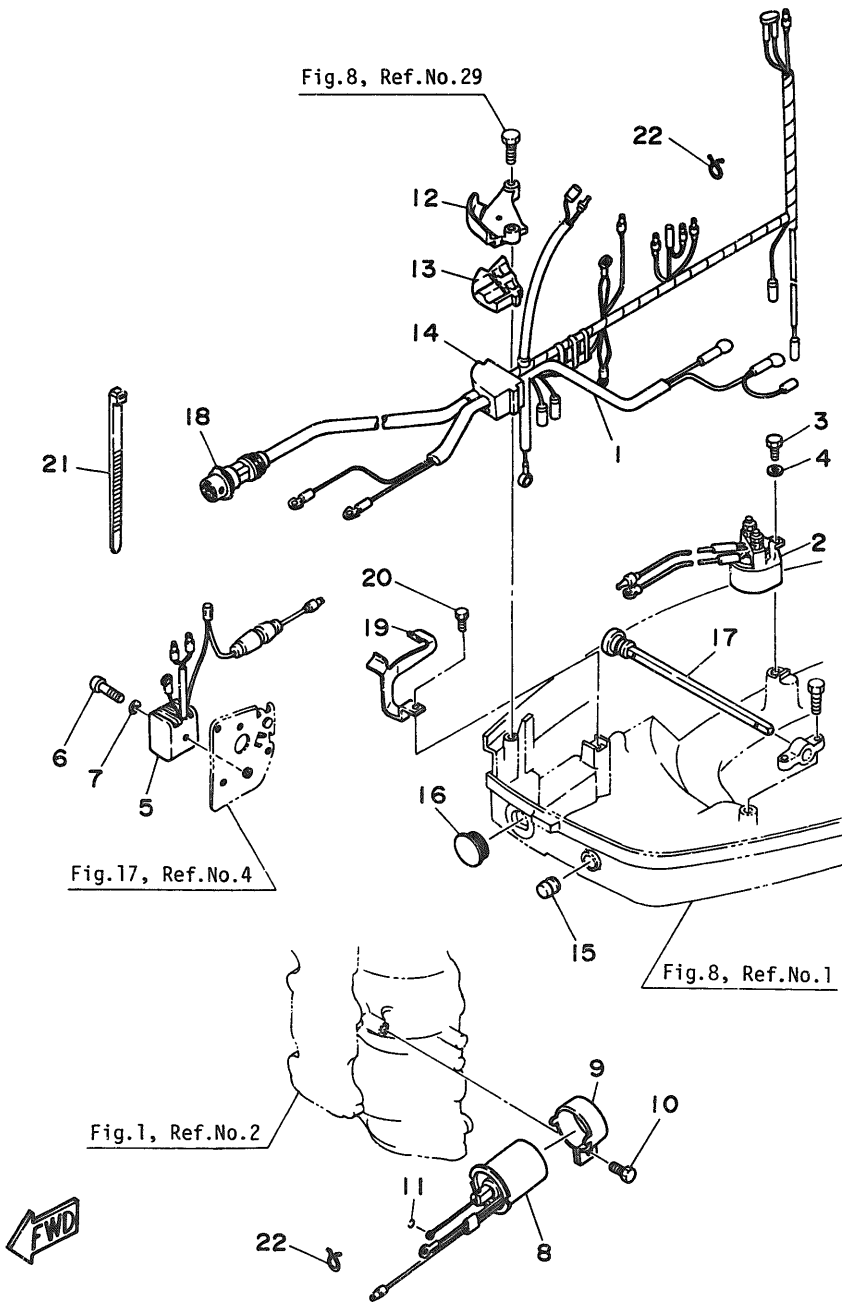


Fig. 21 ELECTRIC PARTS (40HE MODEL)

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-82105-00	WIRE LEAD ASS'Y	1	12	6H4-48531-10-94	BRACKET, remote control 1	1
2	688-81950-10	STARTER RELAY ASS'Y	1	13	6H4-48532-10-94	BRACKET, remote control 2	1
3	97313-06016	BOLT	1	14	6H4-42724-20	GROMMET 1	1
4	92903-06600	WASHER	1	15	6H4-42725-00	GROMMET 2	1
5	6G1-81970-60	RECTIFIER ASS'Y	1	16	676-42726-00	GROMMET 3	1
6	97803-05025	SCREW	1	17	6H4-44111-10	HANDLE, gear shift	1
7	92903-05600	WASHER	1	18	6H4-82590-01	WIRE HARNESS ASS'Y	1
8	6H4-86110-00	SOLENOID COIL ASS'Y	1	19	6H4-82588-00	PLATE	1
9	6H4-86112-00	STAY, solenoid	1	20	97313-06012	BOLT	1
10	97313-06014	BOLT	1	21	90465-13M24	CLAMP	1
11	93210-03261	O-RING	1	22	90465-18147	CLAMP	2

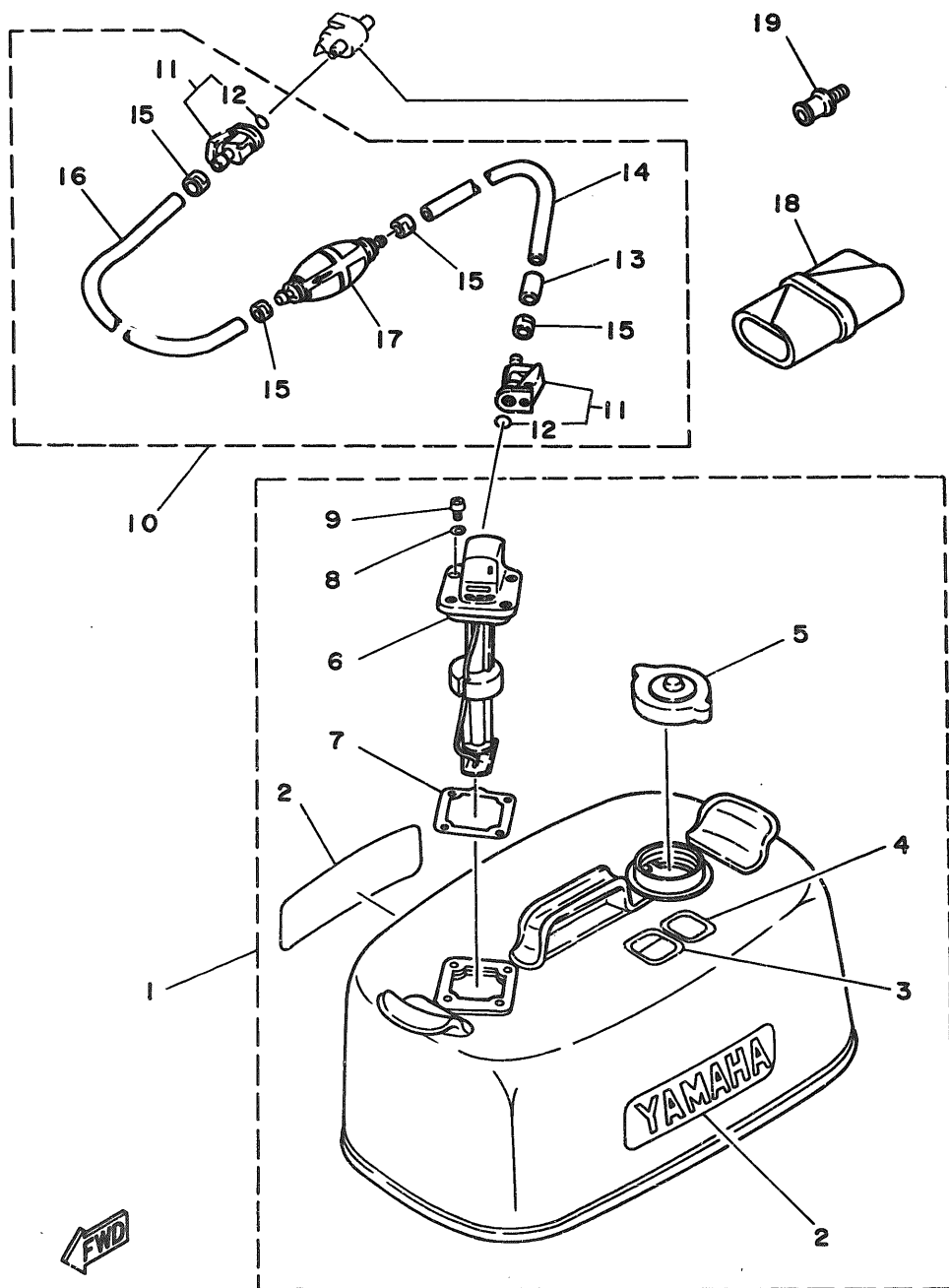


Fig. 22 FUEL 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6Y1-24203-81-24	FUEL TANK ASS'Y	1	11	655-24305-01	FUEL PIPE JOINT COMP. 2	2
2	6Y1-24246-00	GRAPHIC, side	2	12	93210-08287	O-RING	2
3	6Y1-24255-80	GRAPHIC	1	13	6Y1-24397-40	COLLAR	1
4	6Y1-24257-00	GRAPHIC	1	14	90445-12M04	HOSE (6 ϕ -11.5 ϕ -1900mm)	1
5	6Y1-24610-00	CAP ASS'Y	1	15	650-24351-00	BAND, fuel pipe 1	4
6	6Y1-24260-00	FUEL METER ASS'Y	1	16	90445-12155	HOSE (6 ϕ -11.5 ϕ -1000mm)	1
7	6Y1-24268-00	GASKET, fuel meter housing	1	17	6Y1-24360-00	PRIMARY PUMP ASS'Y	1
8	6Y1-24329-00	SEAL	4	18	6E0-28100-00	TOOL ASS'Y	1
9	90586-05016	SCREW, panhead	4	19	626-28193-00-94	PLUG, water check	1
10	6Y1-24306-01	FUEL PIPE ASS'Y	1				



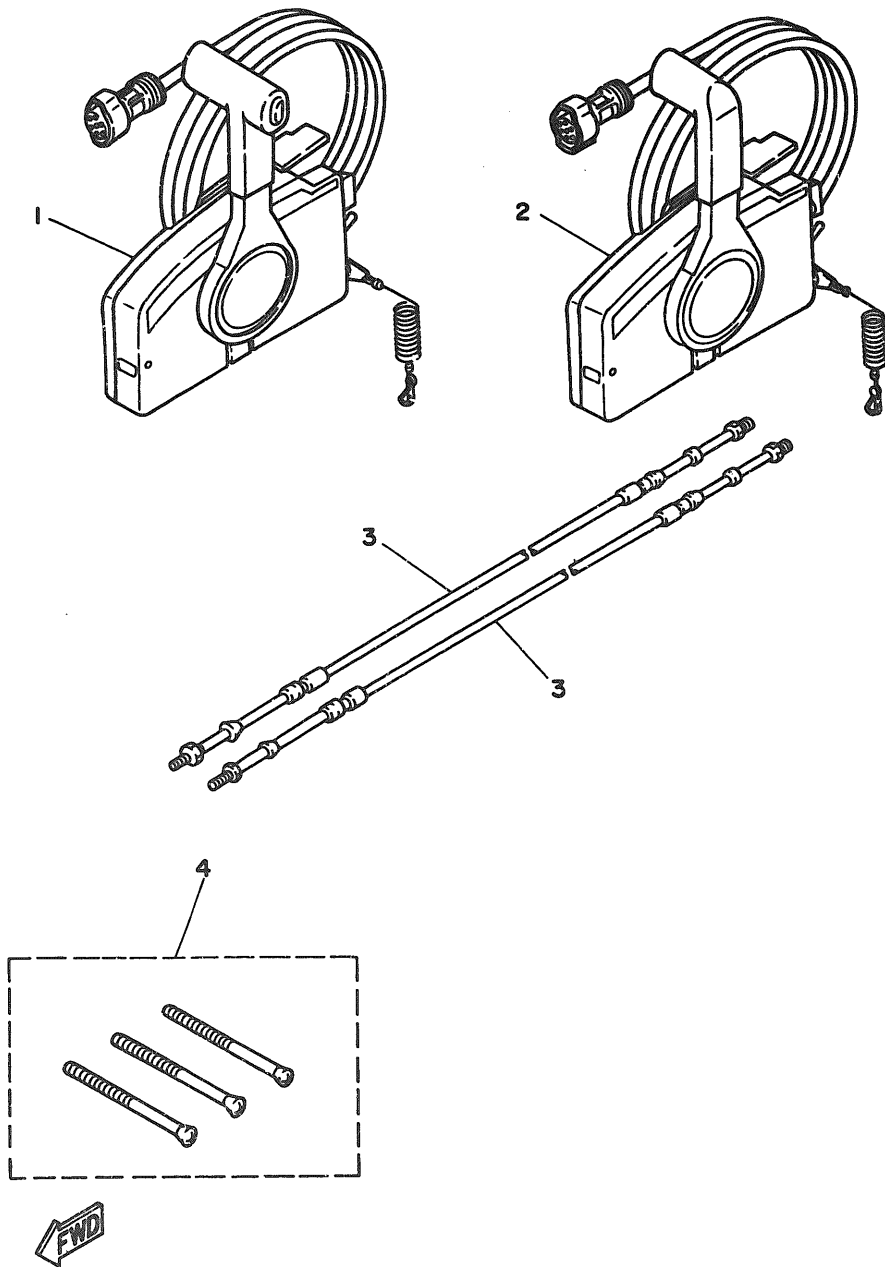


Fig. 23 REMOTE CONTROL

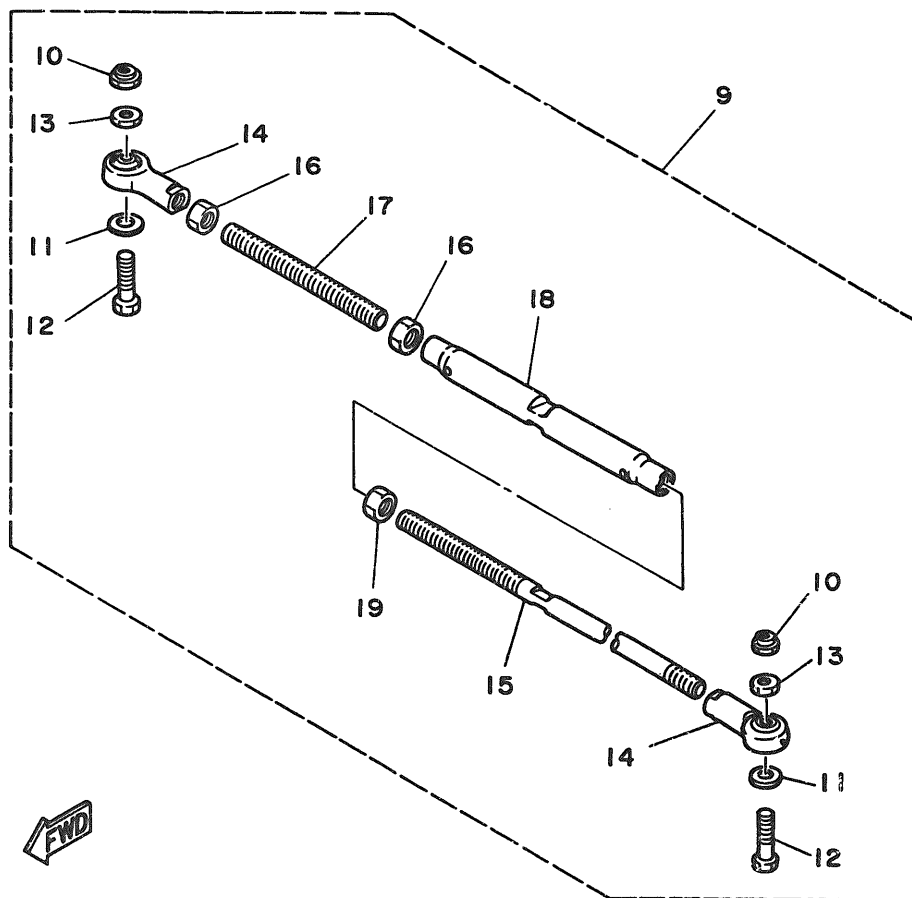
Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	703-48230-10	REMOTE CONTROL ASS'Y (7P)	1 U.R.	701-48320-30	CABLE, remote control 14F	2 U.R.	
2	703-48220-10	REMOTE CONTROL ASS'Y (7P) (Twin Lever)	1 U.R.	701-48320-50	CABLE, remote control 15F	2 U.R.	
		REMOTE CONTROL CABLE		701-48320-60	CABLE, remote control 16F	2 U.R.	
3	701-48310-10	CABLE, remote control 6F	2 U.R.	701-48320-80	CABLE, remote control 17F	2 U.R.	
	701-48310-20	CABLE, remote control 7F	2 U.R.	701-48320-90	CABLE, remote control 18F	2 U.R.	
	701-48310-40	CABLE, remote control 8F	2 U.R.				
	701-48310-60	CABLE, remote control 9F	2 U.R.	701-48320-40	CABLE, remote control 19F	2 U.R.	
	701-48310-80	CABLE, remote control 10F	2 U.R.	701-48320-70	CABLE, remote control 20F	2 U.R.	
	701-48310-90	CABLE, remote control 11F	2 U.R.	701-48350-00	CABLE, remote control 21F	2 U.R.	
	701-48320-00	CABLE, remote control 12F	2 U.R.	701-48350-10	CABLE, remote control 22F	2 U.R.	
	701-48320-20	CABLE, remote control 13F	2 U.R.	701-48350-20	CABLE, remote control 23F	2 U.R.	
				4	703-48290-00	TWIN ATTACHMENT	1

See Fig. 25 for detail service parts.

Fig. 24 STEERING GUIDE ATTACHMENT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	689-61350-01	STEERING GUIDE ATTACHMENT KIT	1	11	90201-10M76	. WASHER	2
2	689-61351-01	. ROD, steering link	1	12	90101-09M70	. BOLT	2
3	90201-10M20	. WASHER	2	13	90170-09M05	. NUT	2
4	90185-09M01	. NUT, self-locking	2	14	6E5-61303-00	. STEERING EYE COMP.	2
5	90101-09M66	. BOLT	1	15	6E5-61311-10	. TIE BAR 1	1 U.R.
6	90201-10M63	. WASHER	1	※	688-61311-10	. TIE BAR 1	1 U.R.
7	90387-10M42	. COLLAR	1	16	95380-14700	. NUT	2
8	90170-09M03	. NUT	1	17	6E5-61315-00	. TIE BAR 2	1
9	6E5-61301-00	TWIN KIT (L:600-800mm)	1 U.R.	18	6E5-61313-00	. ADJUSTER	1
※	688-61301-00	TWIN KIT (L:450-650mm)	1 U.R.	19	90170-14M06	. NUT	1
10	90185-09M01	. NUT, self-locking	2				

※Not shown



*Not shown

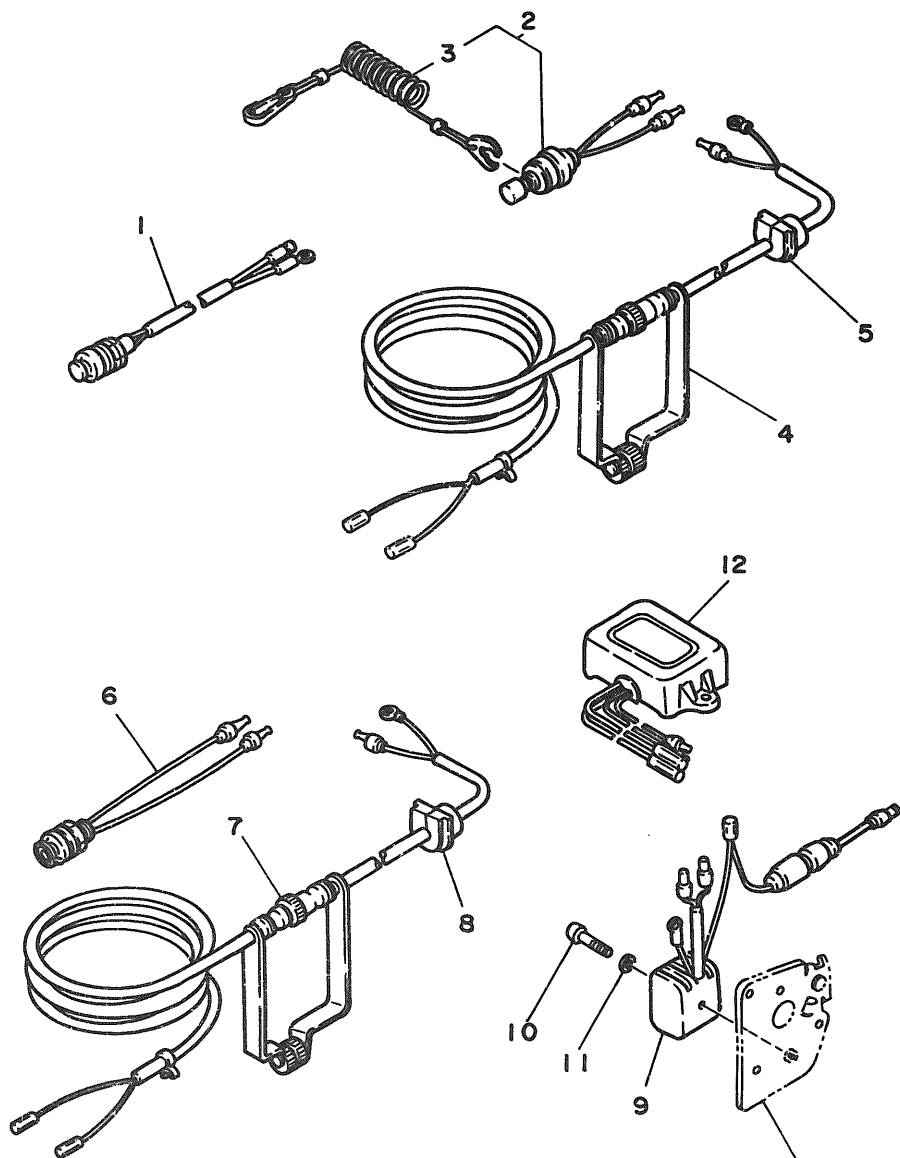


Fig.17, Ref.No.4

Fig. 26 OPTIONAL PARTS 1

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
		STOP SWITCH		7	6A0-82553-20	EXTENSION, wire lead	1
1	689-82550-01	STOP SWITCH ASS'Y	1	8	676-42726-00	GROMMET 4	1
		KILL SWITCH (5m)				RECTIFIER	
2	689-82575-12	KILL SWITCH ASS'Y	1	9	661-81970-60	RECTIFIER ASS'Y	1
3	682-82556-00	STOPPER ASS'Y	1	10	97803-05025	SCREW, panhead	1
4	6A0-82553-20	EXTENSION, wire lead	1	11	92903-05600	WASHER	1
5	676-42726-00	GROMMET 4	1			VOLTAGE REGULATOR	
		STOP SWITCH (5m)		12	663-81910-10	VOLTAGE REGULATOR ASS'Y	1
6	689-82550-11	STOP SWITCH ASS'Y	1				

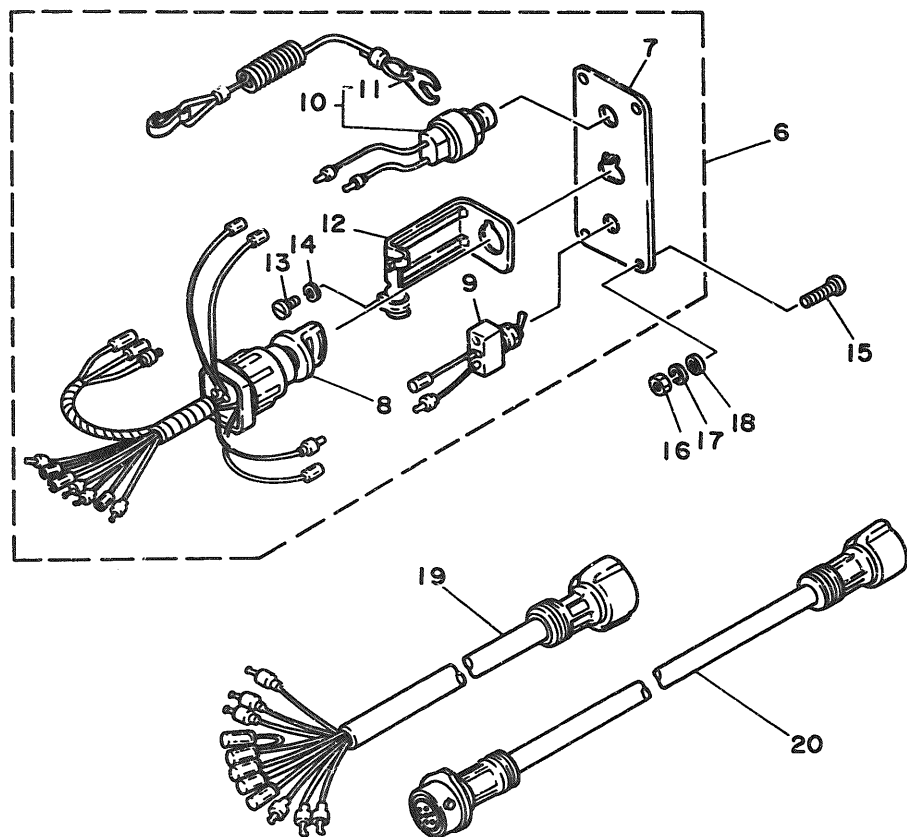
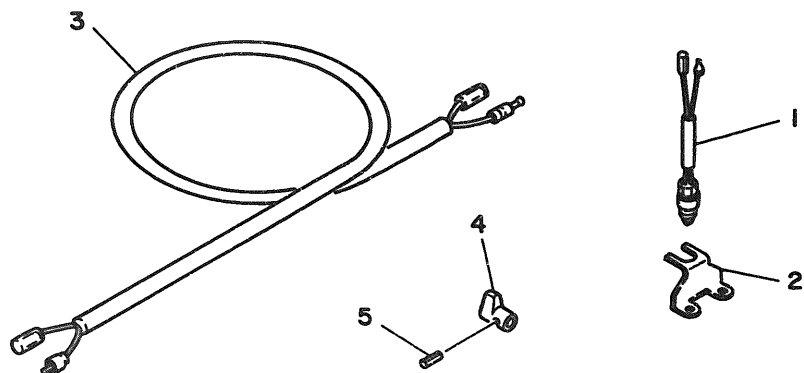


Fig. 27 OPTIONAL PARTS 2

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6F5-82540-00	NEUTRAL SWITCH ASS'Y	1	14	92901-04100	. WASHER	1
2	6H4-82554-00	STAY, neutral switch	1	15	98903-05025	SCREW, bind	4
3	6H4-82553-00	EXTENSION, wire lead	1	16	95303-05600	NUT	4
4	6H4-44173-00	LEVER, shift control	1	17	92903-05100	WASHER	4
5	91690-30020	PIN, spring	1	18	92903-05600	WASHER	4
						EXTENSION WIRE	
6	689-82570-12	SWITCH PANEL ASS'Y	1	19	688-82586-20		
7	689-82571-01	. SWITCH PANEL	1			(For Main Switch, 7P Concent)	1
8	688-82508-10	. MAIN SWITCH ASS'Y	1	20	688-82586-10	EXTENSION, wire harness (2m)	1 U.R.
9	688-82574-00	. SWITCH, choke	1			(For 7P Concent)	
10	688-82575-01	. KILL SWITCH ASS'Y	1	*	688-82586-30	EXTENSION, wire harness (3m)	1 U.R.
						(For 7P Concent)	
11	682-82556-00	. . STOPPER ASS'Y	1				
12	663-82581-01	. STAY, cord clamp	1				
13	98303-04008	. SCREW, cylinderhead	1				

※Not shown

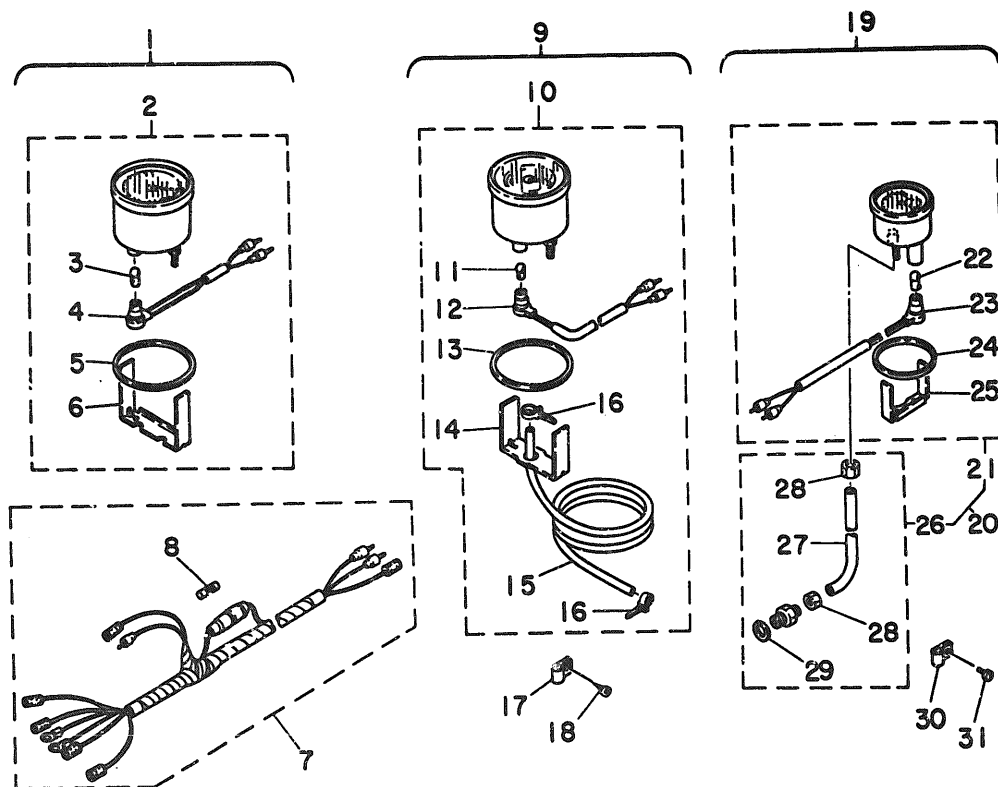


Fig. 28 OPTIONAL PARTS 3

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
TACHOMETER				17	90601-31402	. CLIP, nylon 14	5
1	688-W0080-10	TACHOMETER KIT	1	18	97780-40116	. SCREW, panhead tapping	5
2	688-83540-10	. TACHOMETER ASS'Y	1	WATER PRESSURE METER			
3	688-83516-00	. . BULB (1.2V-1.7W)	1	19	688-W0088-00	WATER PRESSURE METER KIT	1
4	688-83536-00	. . SOCKET, meter	1	20	688-83660-00	. WATER PRESSURE METER ASS'Y	1
5	688-83523-00	. . DAMPER	1	21	688-83661-00	. . WATER PRESSURE GAUGE	1
6	688-83544-00	. . PLATE, fitting	1	22	688-83516-00	. . . BULB (12V-1.7W)	1
7	688-83553-10	. WIRE, lead	1	23	688-83536-00	. . . SOCKET, meter	1
8	1E6-82151-00	. . FUSE (12V-10A)	1	24	688-83664-00	. . . DAMPER	1
SPEEDOMETER				25	688-83665-00	. . . PLATE, fitting	1
9	688-W0081-10	SPEEDOMETER KIT	1	26	688-83667-00	. . SENDER	1
10	688-83510-01	. SPEEDOMETER ASS'Y	1	27	688-83666-00	. . . TUBE	1
11	688-83516-00	. . BULB (12V-1.7W)	1	28	663-83668-00	. . . NUT, nipple	2
12	688-83536-00	. . SOCKET, meter	1	29	90430-14115	. . . GASKET	1
13	688-83523-00	. . DAMPER	1	30	90601-31402	. CLIP, nylon 14	5
14	688-83514-00	. . PLATE, fitting	1	31	97780-40116	. SCREW, panhead tapping	5
15	688-83557-00	. . TUBE	1				
16	90465-11M10	. . CLAMP	2				

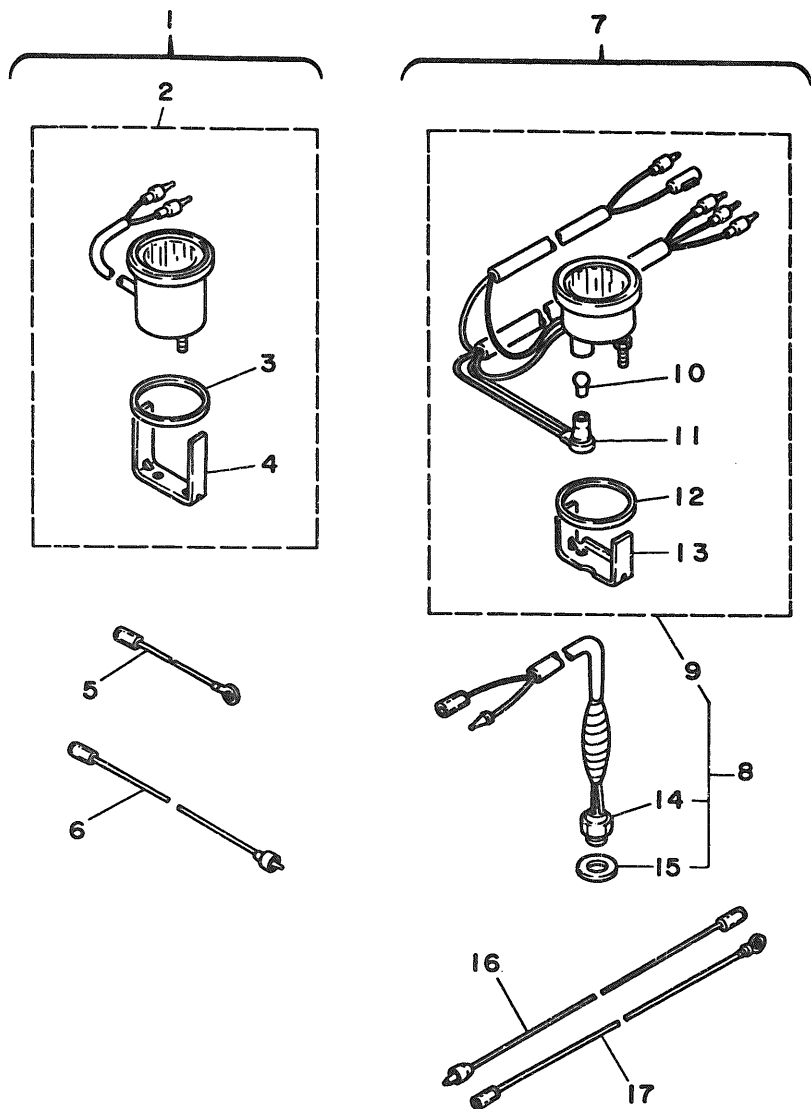


Fig. 29 OPTIONAL PARTS 4

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
HOUR METER				9	688-83594-00	. . WATER TEMP. GAUGE	1
1	688-W0088-30	HOUR METER KIT	1	10	688-83516-00	. . . BULB (12V-1.7W)	1
2	688-83504-00	. HOUR METER ASS'Y	1	11	688-83536-00	. . . SOCKET, meter	1
3	688-83664-00	. . DAMPER	1	12	688-83664-00	. . . DAMPER	1
4	688-83577-00	. . PLATE, fitting	1	13	688-83665-00	. . . PLATE, fitting	1
5	663-83553-A0	. WIRE, lead	1	WATER TEMPERATURE METER			
6	663-83553-Y0	. WIRE, lead (Yellow)	1	14	688-83591-00	. . THERMO UNIT	1
7	688-W0088-10	WATER TEMP. METER KIT	1	15	90430-14115	. . GASKET	1
8	688-83590-00	. WATER TEMP. METER ASS'Y	1	16	663-83553-Y0	. WIRE, lead (Yellow)	1
				17	663-83553-A0	. WIRE, lead	1

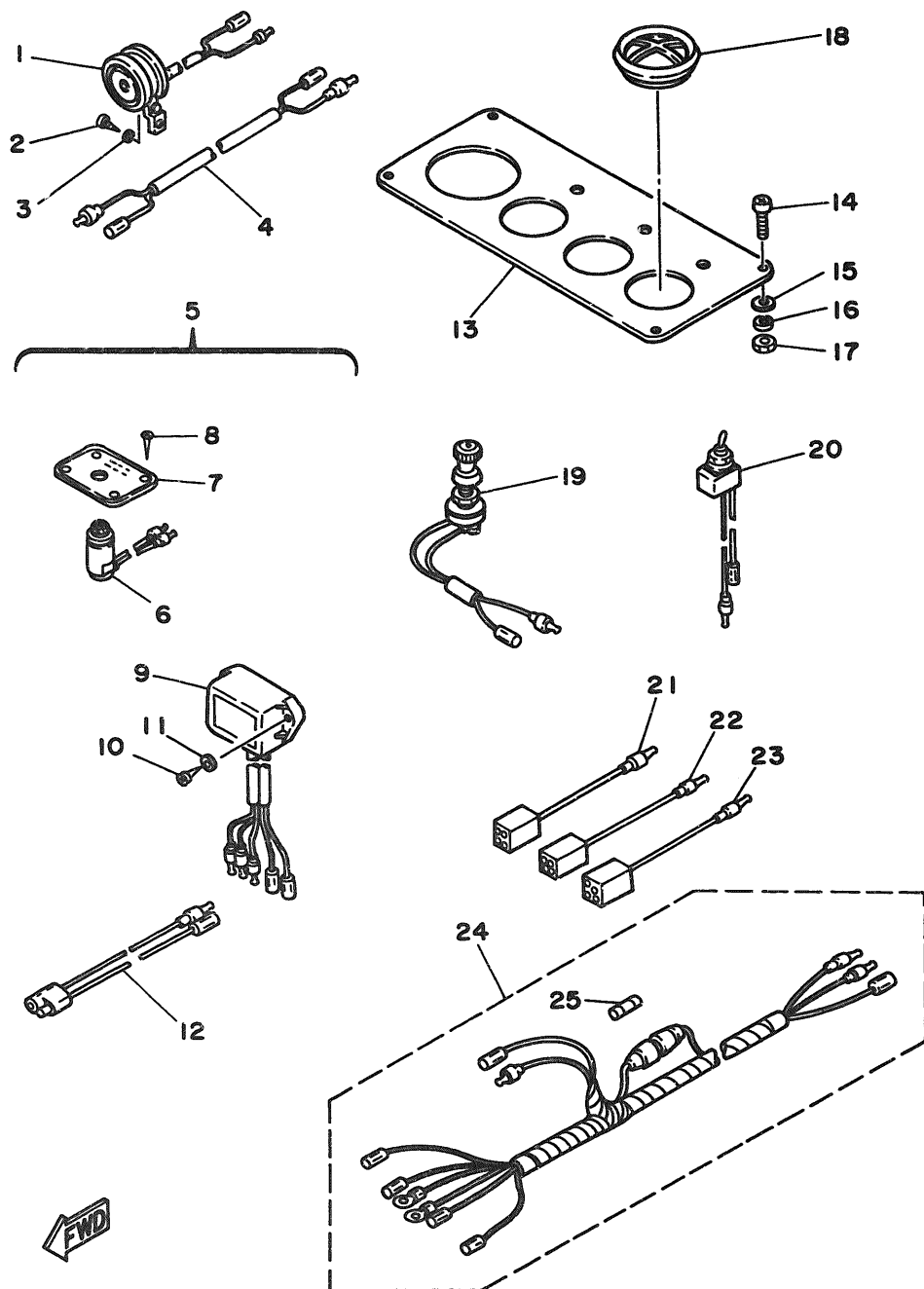


Fig. 30 OPTIONAL PARTS 5

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
		OVERHEAT BUZZER		14	98903-05025	SCREW, bind	4
1	688-83383-10	BUZZER	1	15	92903-05600	WASHER	4
2	97780-60516	SCREW, panhead tapping	1	16	92903-05100	WASHER	4
3	92903-05600	WASHER	1	17	95303-05600	NUT	4
4	688-83373-10	LEAD, horn	1	18	688-83559-00	COVER, meter	1 U.N.
		CHARGE WARNING LAMP				LAMP SWITCH	
5	688-W0088-40	PILOT LAMP KIT	1	19	688-82520-00	LAMP SWITCH ASS'Y	1 U.R.
6	663-84301-00	. PILOT LAMP ASS'Y	1	20	688-82526-00	SWITCH, lamp	1 U.R.
7	663-84309-00	. PLATE, set	1			LEAD WIRE	
8	95428-31316	. SCREW, roundhead wood	4	21	688-82149-00	WIRE, lead (Blue)	1 U.R.
9	697-83901-60	. CHARGE WARNING UNIT ASS'Y	1	22	688-82117-00	WIRE, lead (Black)	1 U.R.
10	97780-60120	. SCREW, panhead tapping	2	23	688-82521-00	WIRE, lead (Yellow)	1 U.R.
11	92903-06600	. WASHER	2	24	688-83553-10	WIRE, lead	1
12	663-82521-09	. WIRE, lead	1	25	1E6-82151-00	. FUSE (12V-10A)	1
		METER PANEL					
13	688-83611-00	PANEL, meter	1				

Fig. 31 REPAIR KIT

Ref.No.	Parts No.	Description	Q'ty	Ref.No.	Parts No.	Description	Q'ty
1	6H4-W0001-00	POWER HEAD GASKET KIT	1	30	663-14126-00	. PACKING	3
2	6H4-11181-00	. GASKET, cylinder head	1	31	688-14126-00	. PACKING	3
3	6H4-11193-00	. GASKET, head cover	1	32	692-14923-00	. SCREW, adjusting	3
4	90430-14115	. GASKET	1	33	6H2-14126-00	. PACKING	3
5	6H4-12414-00	. GASKET, thermostat	1	34	6H4-W0001-20	LOWER UNIT GASKET KIT	1
6	6H4-41114-00	. GASKET, exhaust cover	2	35	6H4-45114-00	. GASKET, upper casing 2	1
7	6H4-15369-00	. GASKET, oil seal housing	1	36	6H4-41134-00	. GASKET, exhaust manifold 2	1
8	93104-16M01	. OIL SEAL	2	37	6H4-41133-00	. GASKET, exhaust manifold	1
9	93102-25M04	. OIL SEAL	1	38	663-45123-00	. GASKET, muffler	1
10	93210-58M21	. O-RING	1	39	90430-08020	. GASKET	3
11	6H4-13621-00	. PACKING, valve seat	2	40	93210-49046	. O-RING	1
12	6H4-14198-00	. GASKET	1	41	663-44315-00	. GASKET, water pump 1	1
13	6H3-14457-00	. SEAL	3	42	663-44324-00	. GASKET, cartridge outer plate	1
14	6G1-14984-00	. O-RING	3	43	663-44316-00	. GASKET, water pump 2	1
15	655-24564-00	. PACKING, filter	1	44	93210-41042	. O-RING	1
16	93210-37M25	. O-RING	1	45	93101-23070	. OIL SEAL	2
17	650-24431-00	. GASKET, fuel pump	1	46	93210-66262	. O-RING	1
18	6H4-45113-00	. GASKET, upper casing	1	47	93101-22M00	. OIL SEAL	2
19	6H4-W0093-00	CARBURETOR REPAIR SET	1	48	6H4-W0078-00	WATER PUMP REPAIR KIT	1
20	6H4-14198-00	. GASKET	1	49	663-44322-00	. INSERT, cartridge	1
21	676-14966-00	. CAP	3	50	6H4-44352-00	. IMPELLER	1
22	6H3-14590-00	. VALVE SEAT ASS'Y	3	51	663-44315-00	. GASKET, water pump 1	1
23	663-14159-00	. CLIP	3	52	663-44323-00	. OUTER PLATE, cartridge	1
24	676-14186-00	. PIN, valve	3	53	663-44324-00	. GASKET, cartridge outer plate	1
25	6G1-14985-00	. FLOAT COMP.	3	54	663-44316-00	. GASKET, water pump 2	1
26	688-14548-00	. PIN, float	3	55	97395-08055	. BOLT	2
27	6G1-14984-00	. O-RING	3	56	97395-08045	. BOLT	2
28	90159-04M00	. SCREW, with washer	3	57	663-44366-00	. WATER SEAL 2	1
29	93210-04230	. O-RING	3	58	90280-03024	. KEY, woodruff	1

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
1E6-82151-00	30-25	6H4-W0004-00	3-21	6H4-15369-00	2-13	6H4-42159-00	11-12	6H4-44150-00	14-10	6H4-81916-00	17-10
6A0-15789-00	5-17	6H4-W0070-J0	7- 2		31- 7	6H4-42510-00-EJ	9-23	6H4-44150-10	14-10	6H4-81975-00	17- 4
6A0-24410-01	6-15	6H4-W0070-20	18- 2	6H4-15396-00-9M	2-14	6H4-42528-00	9-18	6H4-44160-00	14-12	6H4-82105-00	21- 1
6A0-24413-00	6-25	6H4-W0078-00	14-65	6H4-15705-00	5- 8	6H4-42610-J0-EJ	7- 1	6H4-44173-00	27- 4	6H4-82117-00	20-19
6A0-24421-01	6-20		31-48	6H4-15710-00-94	5- 1	6H4-42610-20-EJ	18- 1	6H4-44352-00	14-15	6H4-82531-00	17- 7
6A0-24435-00	6-23	6H4-W0084-80-EJ	11- 1	6H4-15711-00-94	5- 2	6H4-42613-00-EJ	7- 6		31-50	6H4-82537-00	8-19
6A0-82553-20	26- 4	6H4-W0090-00-EJ	1- 1	6H4-15714-00	5- 5	6H4-42613-10-EJ	18- 6	6H4-44361-00	15-20	6H4-82552-00	17-19
	26- 7	6H4-W0093-00	4-33	6H4-15717-00	5- 9	6H4-42615-00	7-13	6H4-44361-10	15-20	6H4-82553-00	27- 3
6E0-28100-00	22-18		31-19	6H4-15723-00-94	5-29		18-12	6H4-44511-00-EJ	9-46	6H4-82554-00	27- 2
6E5-44391-00	8-31	6H4-11111-00-94	1-10	6H4-15747-00	5-38	6H4-42651-00	7-10	6H4-44514-00	9-39	6H4-82588-00	21-19
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6E5-61301-00	24- 9	6H4-11181-00	1-11	6H4-15758-00-94	5-13	6H4-42652-00	7-11	6H4-44553-00	9-34	6H4-85411-00	8-20
6E5-61303-00	24-14		31- 2	6H4-15761-00	7- 9		18-10	6H4-44557-00	9-33	6H4-85415-00	8-21
6E5-61311-10	24-15	6H4-11191-00-9M	1-12	6H4-15762-00	5-16	6H4-42686-00	7- 3	6H4-44557-10	9-33	6H4-85500-A0	19- 1
6E5-61313-00	24-18	6H4-11193-00	1-13	6H4-15770-00	5-41		18- 3	6H4-45111-00-EJ	13- 1	6H4-85500-F0	16- 1
6E5-61315-00	24-17		31- 3	6H4-15771-00-94	5-32	6H4-42687-00	7- 4	6H4-45111-10-EJ	13- 1	6H4-85510-F0	16- 3
6E5-83558-00	14-61	6H4-11400-00	2- 1	6H4-15772-00-94	5-35		18- 4	6H4-45113-00	13- 5		19- 3
6E9-14948-17	4- 6	6H4-11445-00	2- 4	6H4-15774-00	5-42	6H4-42711-00-EJ	8- 1		31-18	6H4-85520-00	16- 4
6F5-41662-00	12-27	6H4-11610-00	2- 6	6H4-15787-00	5-24	6H4-42716-00	8- 8	6H4-45114-00	13- 7		19- 4
6F5-82540-00	27- 1	6H4-11610-10	2- 6	6H4-24312-00	6-35	6H4-42724-00	8- 9		31-35	6H4-85540-20	17- 1
6G1-14984-00	4-14	6H4-11610-20	2- 6	6H4-24313-00	6-30	6H4-42724-20	21-14	6H4-45300-00-EJ	14- 1	6H4-85548-00	16- 7
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	31-27	6H4-11634-00	2-10	6H4-26311-00	11-16	6H4-42726-00	8-10	6H4-45301-00-EJ	14- 2	6H4-85550-A0	19- 2
6G1-14985-00	4-12	6H4-11635-00	2- 5	6H4-41111-00-9M	1-23	6H4-42741-20	8-22	6H4-45321-00	14- 6	6H4-85550-F0	16- 2
	31-25	6H4-11636-00	2- 5	6H4-41113-00-9M	1-25	6H4-42815-00	8- 2	6H4-45501-00	14-28	6H4-85570-20	17-13
6G1-24304-00	6- 1	6H4-11641-00	2- 9	6H4-41114-00	1-24	6H4-42816-00	8- 5	6H4-45501-10	14-28	6H4-86110-00	21- 8
6G1-42177-00	11- 4	6H4-12413-00-9M	1-19		31- 6	6H4-43111-00-EJ	9- 1	6H4-45536-00	14-32	6H4-86112-00	21- 9
6G1-42683-00	18-13	6H4-12414-00	1-20	6H4-41131-00-9M	13- 9	6H4-43112-00-EJ	9- 2	6H4-45551-00	14-35	6Y1-24203-81-24	22- 1
6G1-81970-60	21- 5		31- 5	6H4-41133-00	13-10	6H4-43160-00	10- 1	6H4-45560-00	14-42	6Y1-24246-00	22- 2
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