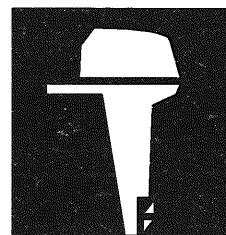


YAMAHA



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DÉTACHÉES**

115CE(T)O '95 (6N6)
130BETO '95 (6N7)
L130BETO '95 (6N4)

YAMAHA
GENUINE
Parts & Accessories

2TG6-300F1

A1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

115CE(T)O'95 (6N6) ,130BETO'95 (6N7) ,L130BETO'95 (6N4)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

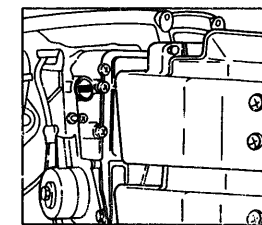
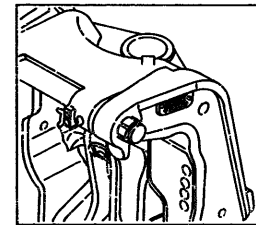
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	115CEO	L : 480319	~
	115CETO	L : 397901	~
		UL : 725689	~
	130BETO	L : 307390	~
		UL : 703445	~
	L130BETO	L : 701384	~



Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

115CE(T)O'95 (6N6) ,130BETO'95 (6N7) ,L130BETO'95 (6N4)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

- "UR" Utiliser le numéro des pièces.
- "UN" Utiliser autant que nécessaire.
- "AP" Pièces de substitution
- "OS" Cote Réparation
- "LM" Fabrication locale
(les pièces doivent être commandées localement.)
- "M" Modèle à démarrage manuel
- "E" Modèle à démarrage électrique
- "PTT" Modèle à assiette et relevage assistés
- "H/T" Modèle à relevage hydraulique
- "M/T" Modèle à relevage manuel
- "T.H/D" Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

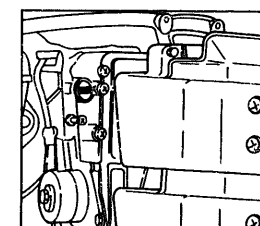
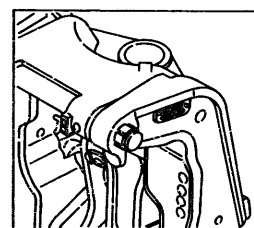
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	115CEO	L : 480319	~
	115CETO	L : 397901	~
		UL : 725689	~
	130BETO	L : 307390	~
		UL : 703445	~
	L130BETO	L : 701384	~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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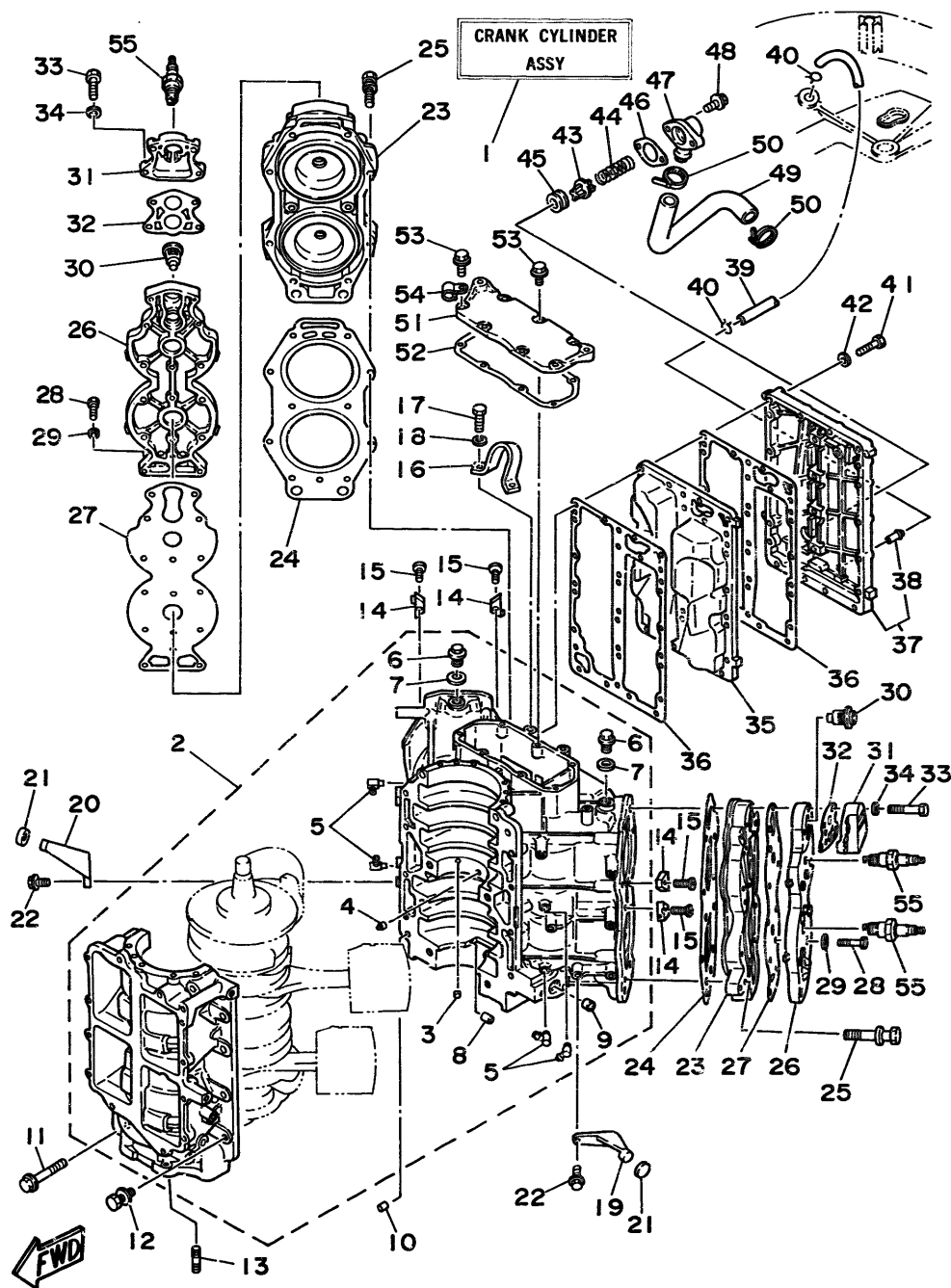


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N6-W0090-14-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 54, FIG. 2, REF.NO. 1 ~ 25)	1	UR 115
	6N7-W0090-15-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 54, FIG. 2, REF.NO. 1 ~ 25)	1	UR 130/L130
2	6N6-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 115
	6N7-15100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	UR 130/L130
3	624-11379-00	.VALVE, CHECK .CLAPET	1	
4	663-11518-01	.LOCK, BEARING .CENTREUR, ROULEMENT	1	
5	6E5-11372-00	.NIPPLE, HOSE .RACCORD, TUYAU	4	
6	90340-14M00	.PLUG, STRAIGHT SCREW .PLOT, FILETE DROIT	2	
7	90430-14115	.GASKET .JOINT	2	
8	90384-06M07	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	
9	90384-14M09	.BUSH, BIMETAL FORMED .DOUILLE, BIMETAL MISE EN FORM	1	
10	93608-12063	PIN, DOWEL AXE	2	
11	90105-10M20	BOLT, WASHER BASED BOULON, AVEC RONDELLE	6	
12	90119-08M23	BOLT, WITH WASHER BOULON, AVEC RONDELLE	8	
13	90116-08M45	BOLT, STUD GOIJON	2	
14	6E5-11325-00	ANODE ANODE	4	
15	98780-04015	SCREW, FLAT HEAD VIS A TETE FRAISEE	4	
16	6E5-11119-00	HANGER, ENGINE ANNEAU, LEVAGE	1	
17	97313-08020	BOLT BOULON	2	
18	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
19	6E5-42761-00-94	STOPPER PLAQUETTE	1	
20	6E5-42762-00-94	STOPPER PLAQUETTE	1	
21	663-44533-00	DAMPER, UPPER MOUNT RUBBER COUVERCLE, SUSPENSION INFERIEU	2	
22	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
23	6E5-11111-10-94	HEAD, CYLINDER 1 CULASSE	2	UR 115
	6L1-11111-00-94	HEAD, CYLINDER 1 CULASSE	2	UR 130/L130

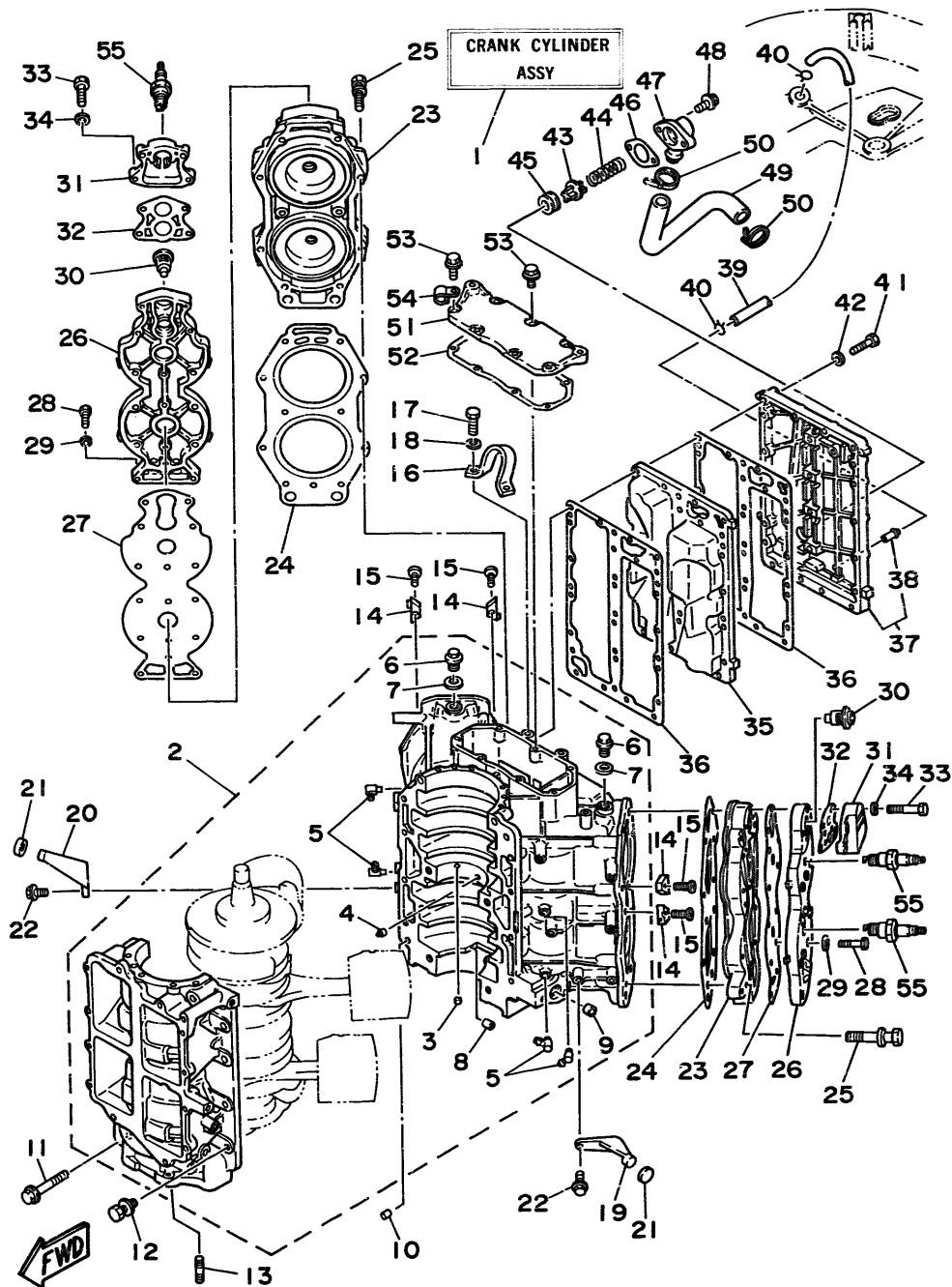


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
24	6E5-11181-A0	GASKET, CYLINDER HEAD 1 JOINT, DE CULASSE 1	2	
25	90119-08M21	BOLT, WITH WASHER BOULON, AVEC RONDELLE	20	
26	6E5-11191-01-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	2	
27	6E5-11193-A0	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	2	
28	97095-06030	BOLT BOULON	24	
29	92990-06600	WASHER, PLATE RONDELLE, PLATE	24	
30	6E5-12411-20	THERMOSTAT THERMOSTAT	2	
31	6G5-12413-00-9M	COVER, THERMOSTAT COUVERCLE, THERMOSTAT	2	
32	688-12414-A1	GASKET, COVER JOINT, COUVERCLE	2	
33	97313-06040	BOLT BOULON	8	
34	92990-06600	WASHER, PLATE RONDELLE, PLATE	8	
35	6E5-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 115
	6L1-41111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	UR 130/L130
36	6E5-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	2	
37	6N7-41113-00-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	
38	650-24378-00	.PIPE, JOINT 4 .DURITE RACCORDEMENT	1	
39	6E5-24312-00	PIPE 2 DURITE 2	1	
40	90467-08004	CLIP JONC	2	
41	97013-06035	BOLT BOULON	23	
42	92990-06600	WASHER, PLATE RONDELLE, PLATE	23	
43	6G5-12416-00	VALVE, PRESSURE CONTROL SOUPAPE DE CONTROLEUR PRESS	1	
44	90501-16M11	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
45	90480-20M05	GROMMET RONDELLE CAOUTCHOUC	1	
46	6G5-11382-A1	GASKET 2 JOINT 2	1	
47	6G5-11372-00-5B	COVER, BYPASS 2 CONVERCLE	1	
48	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
49	6E5-12576-00	HOSE 1 TUYAU 1	1	
50	90465-13M36	CLAMP BRIDE	2	

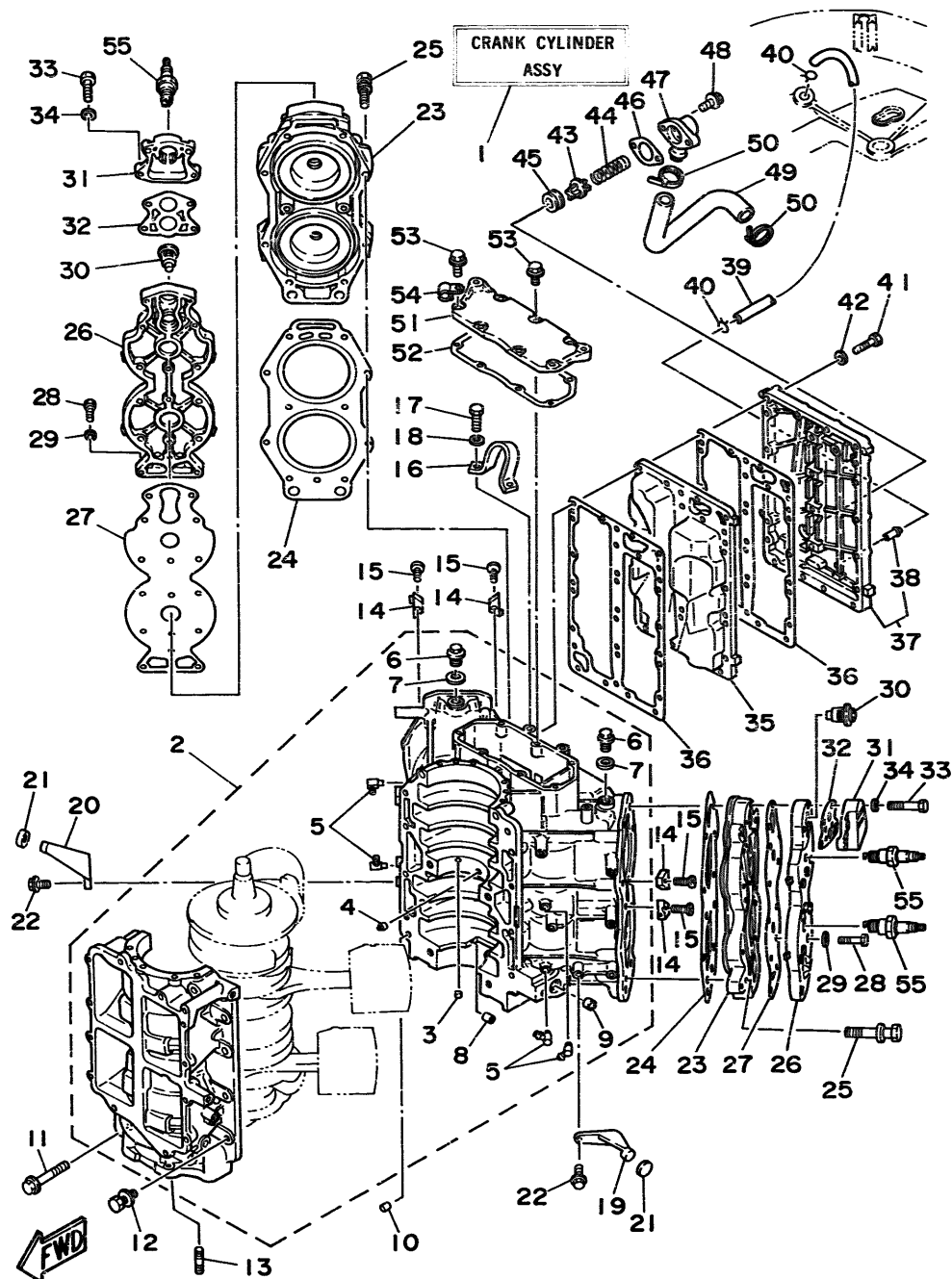


FIG. 1 CYLINDER. CRANKCASE

CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
51	6K7-11371-01-9M	COVER COUVERCLE	1	
52	6E5-11381-A1	GASKET 1 JOINT 1	1	
53	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	7	
54	90465-08028	CLAMP BRIDE	1	
55	94702-00247	PLUG, SPARK (NGK BR8HS-10)	4	UR 115
	94702-00309	BOUGIE D'ALLUMAGE (NGK BR8HS-10) PLUG, SPARK (NGK BR9HS-10) BOUGIE D'ALLUMAGE (NGK BR9HS-10)	4	UR 130/L130

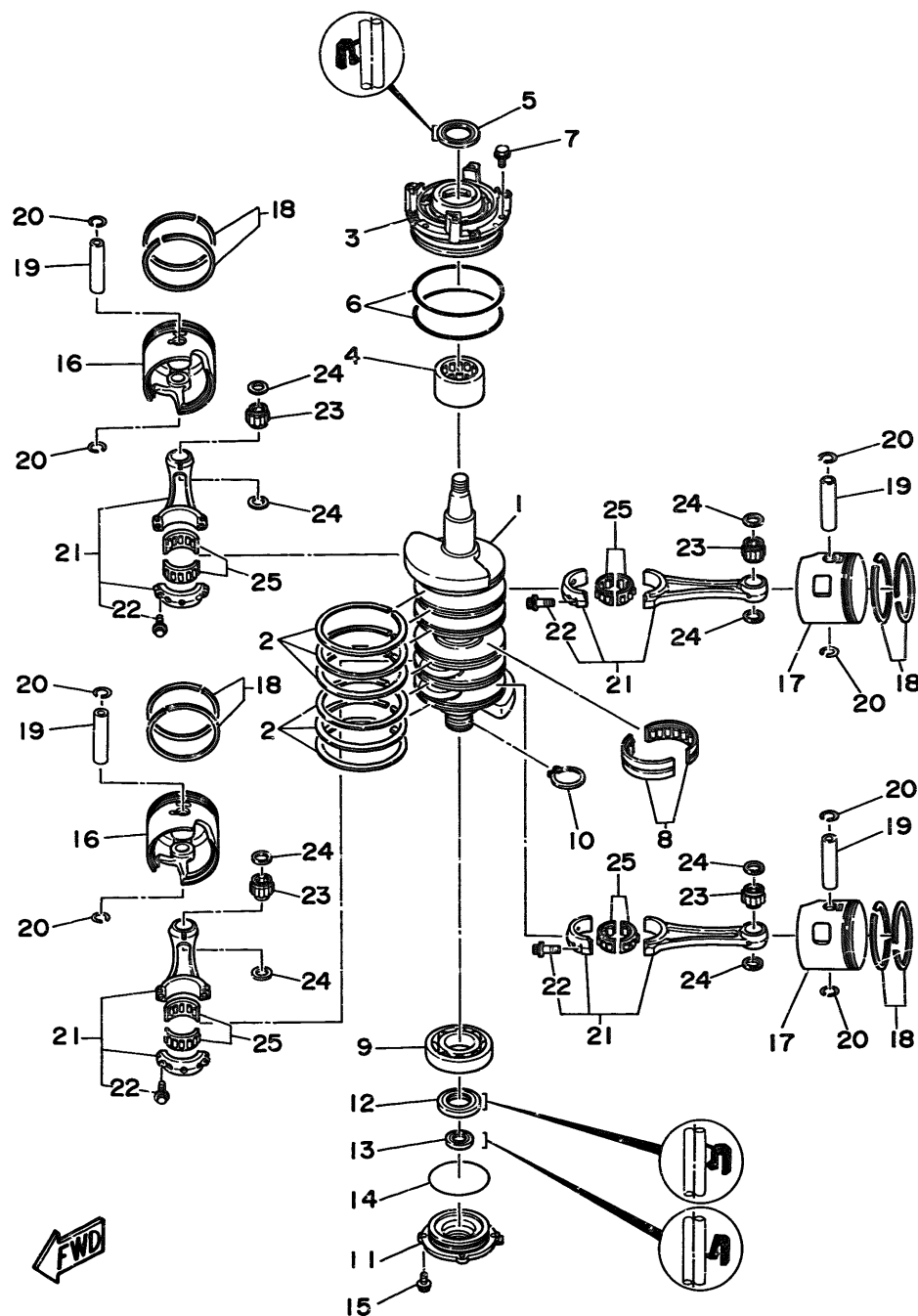


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N7-11411-00	CRANKSHAFT VILEBREQUIN COMPLET	1	
2	6E5-11447-00	SEAL, CRANK JOINT, VILEBREQUIN	6	
3	6R3-15163-00-94	HOUSING, BEARING 1 LOGEMENT, ROULEMENT 1	1	
4	93311-940U3	BEARING, CYLINDRICAL ROULEMENT	1	
5	93102-40M38	OIL SEAL JOINT SPY	1	
6	93211-04384	O-RING JOINT TORIQUE	2	
7	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	3	
8	93310-954V3	BEARING, CYLINDRICAL ROULEMENT	1	
9	93306-208U0	BEARING ROULEMENT	1	
10	93410-40M03	CIRCLIP CLIPS	1	
11	6G5-15359-00-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	
12	93102-35M13	OIL SEAL JOINT SPY	1	
13	93101-22M15	OIL SEAL JOINT SPY	1	
14	93210-74M35	O-RING JOINT TORIQUE	1	
15	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
16	6R5-11631-11-93	PISTON (STD)	2	
	6R5-11635-11	PISTON (0.25MM O/S)	2	AP
	6R5-11636-11	PISTON (0.50MM O/S)	2	AP
17	6R5-11642-11-93	PISTON 2 (STD)	2	
	6R5-11645-11	PISTON 2 (0.25MM O/S)	2	AP
	6R5-11646-11	PISTON 2 (0.50MM O/S)	2	AP
18	6R5-11603-00	PISTON RING SET (STD)	4	
	6R5-11604-00	PISTON RING SET (0.25MM O/S)	4	AP
	6R5-11605-00	PISTON RING SET (0.50MM O/S)	4	AP
19	6R5-11633-10	PIN, PISTON AXE, PISTON	4	
20	6R5-11634-10	CLIP, PISTON PIN AGRAFE, AXE DE PISTON	8	
21	6R5-11650-10	CONNECTING ROD ASSY BIELLE COMPLETE	4	
22	90109-08M61	BOLT BOULON	2	

B2

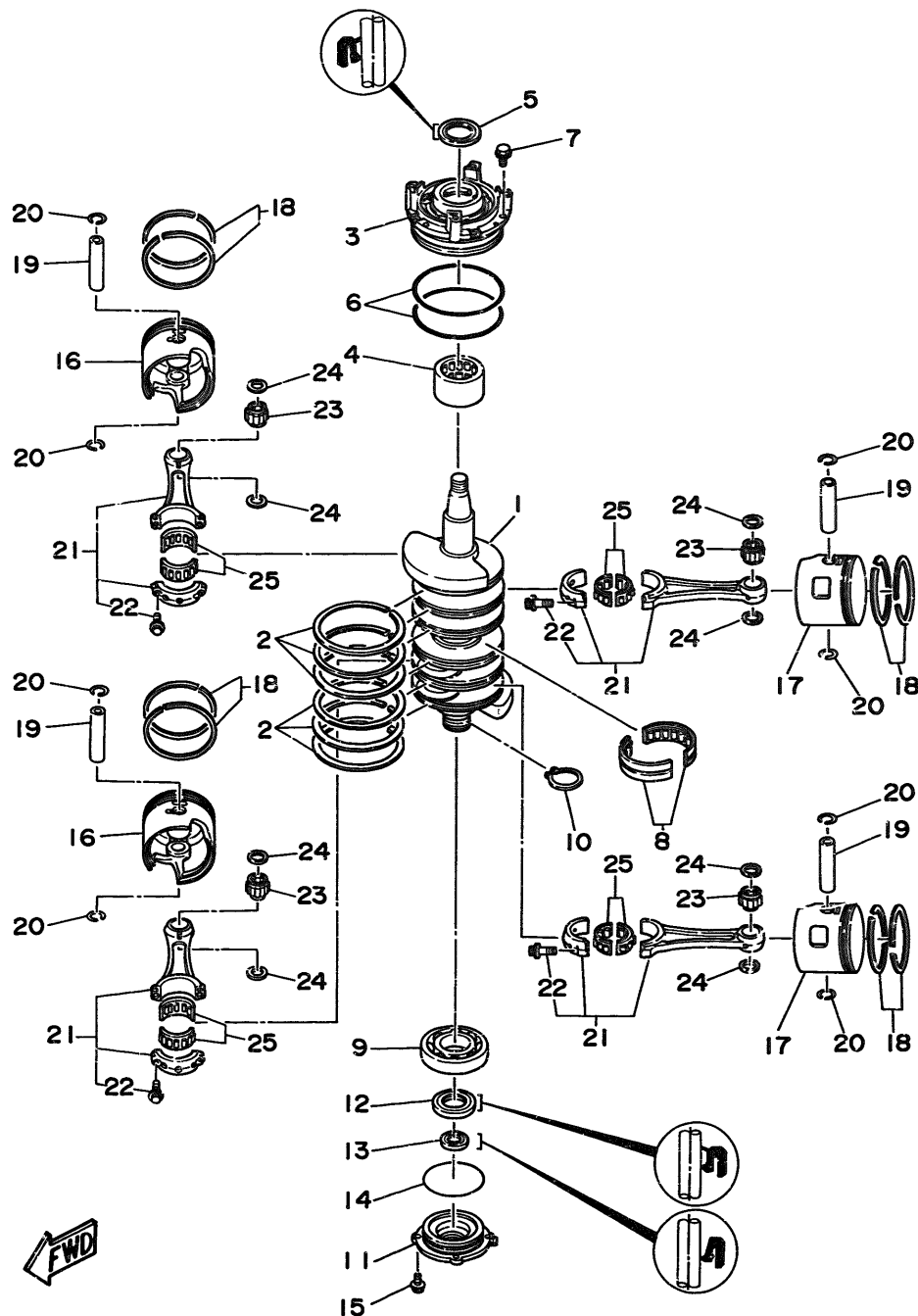


FIG. 2 CRANKSHAFT. PISTON

VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q' TY QTE	REMARKS REMARQUES
23	93310-323V6	BEARING, CYLINDRICAL ROULEMENT	4	
24	90201-23M01	WASHER, PLATE RONDELLE, PLATE	8	
25	93310-836V2	BEARING, CYLINDRICAL ROULEMENT	4	

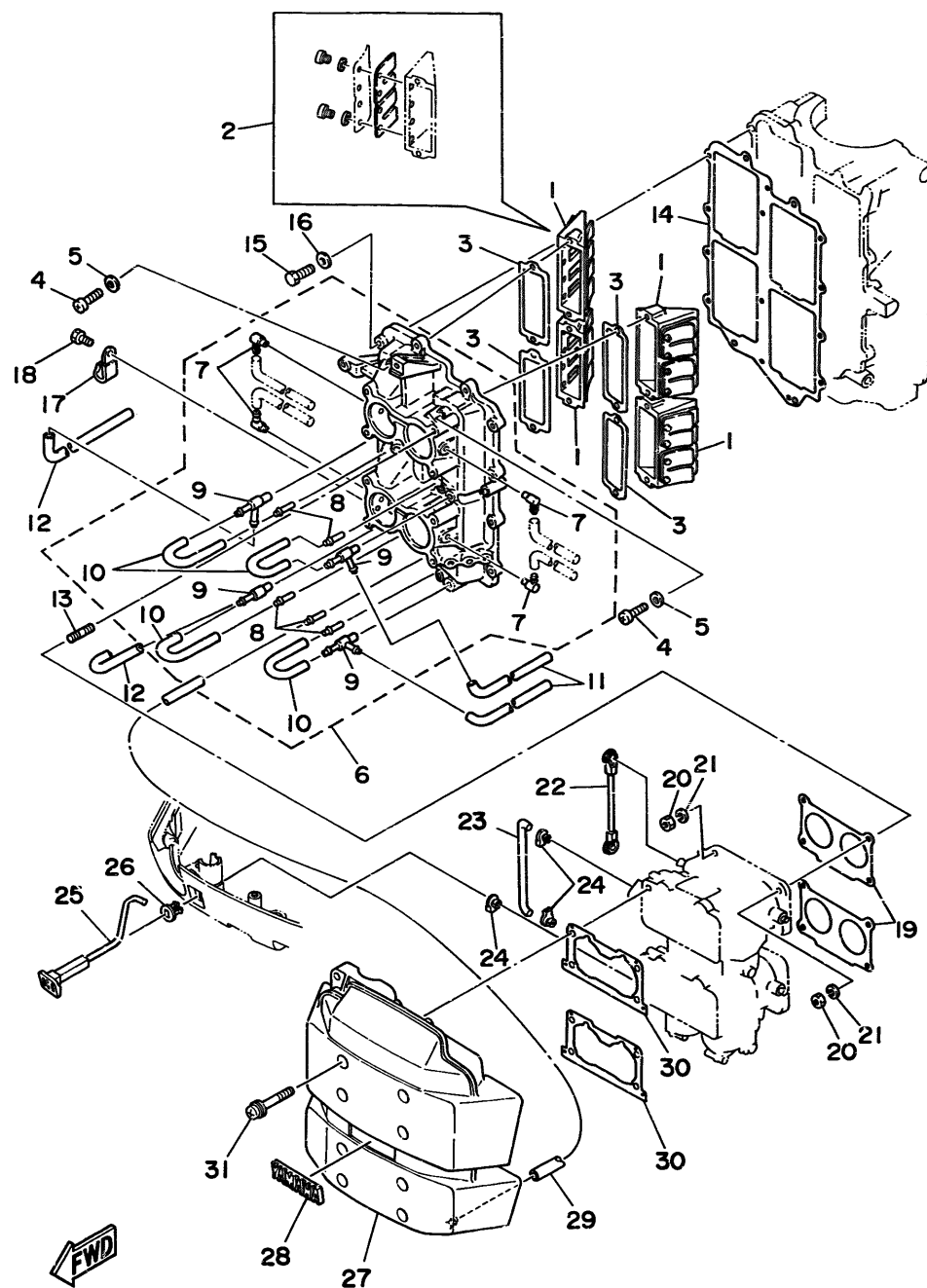


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-13610-00	REED VALVE ASSY CLAPET COMPLET	4	
2	6E5-W0004-00	.REED SET .JEU DE CLAPETS	1	
3	6E5-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	4	
4	98580-05525	SCREW, PAN HEAD VIS	8	
5	92990-05600	WASHER, PLATE RONDELLE, PLATE	8	
6	6E5-13641-11-94	MANIFOLD 1 TUBULURE 1	1	
7	6E5-13552-00	.NOZZLE .GICLEUR	4	
8	624-14485-00	.PIPE, JOINT .DURITE	5	
9	6E5-11370-00	.CHECK VALVE ASSY .CLAPET (ENS.)	4	
10	90445-07M28	.HOSE .DURITE	4	
11	90445-07M24	HOSE DURITE	2	
12	90445-07M46	HOSE DURITE	2	
13	90116-06M30	BOLT, STUD GOUJON	8	
14	6E5-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	
15	97095-06025	BOLT BOULON	12	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	12	
17	90465-08028	CLAMP BRIDE	1	
18	97013-06012	BOLT BOULON	1	
19	6E5-14198-A1	GASKET JOINT	2	
20	95380-06600	NUT ECROU	8	
21	92995-06100	WASHER, SPRING RONDELLE, GROWER	8	
22	6E5-41217-01	ROD, ACCEL. LEVER TIGE, LEVIER ACCELERATION	1	
23	6E5-41256-01	ROD, CHOKE 1 TRINGLE 1, STARTER	1	
24	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	3	
25	6N7-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	
26	689-41273-00	GROMMET PASSE-FIL	1	
27	6N7-14440-00	SILENCER ASSY, INTAKE SIENCIEUX D'ADMISSION	1	
28	6E5-1441K-00	EMBLEM EMBLEME	1	

B4

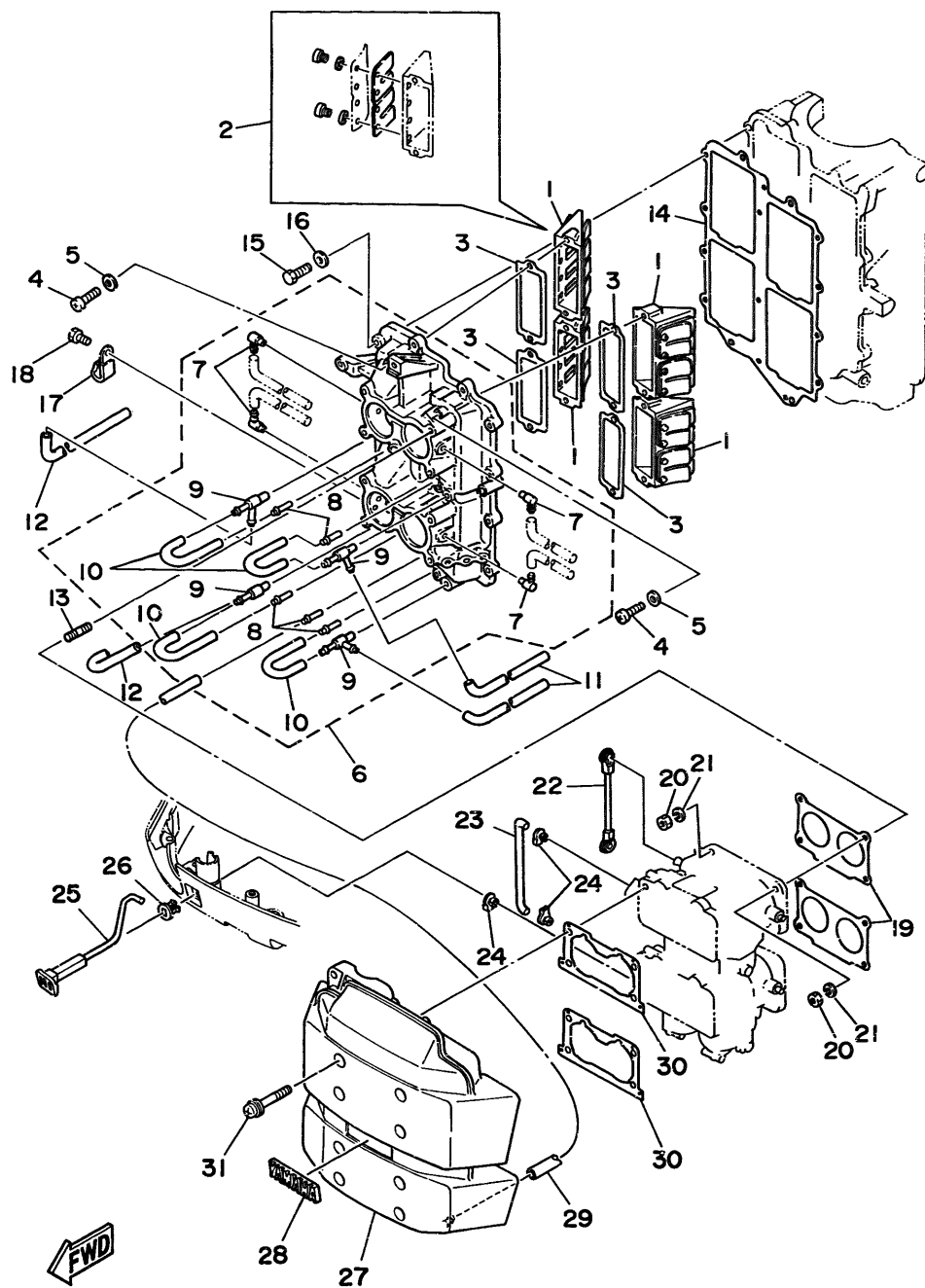


FIG. 3 INTAKE

ADMISSION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90445-07M08	HOSE DURITE	1	
30	6K7-14483-00	GASKET JOINT	2	
31	90159-06M14	SCREW, WITH WASHER VIS, AVEC RONDELLE	8	

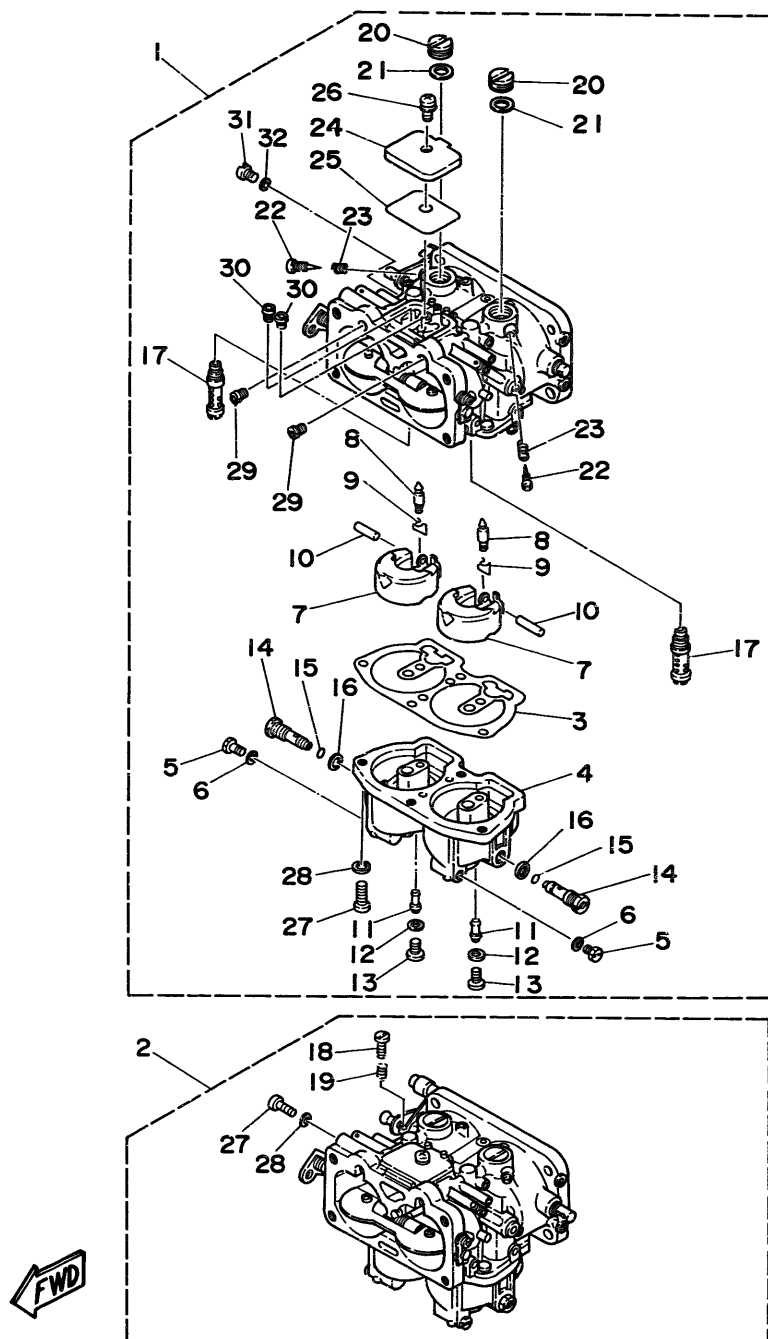


FIG. 4 CARBURETOR

CARBURETEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-14301-14	CARBURETOR ASSY 1	1	UR 115
	6L1-14301-02	CARBURETEUR COMPLET 1	1	UR 130/L130
2	6E5-14302-14	CARBURETOR ASSY 2	1	UR 115
	6L1-14302-02	CARBURETEUR COMPLET 2	1	UR 130/L130
3	6E5-14384-03	.GASKET, FLOAT CHAMBER	2	
4	6E5-14381-03	.JOINT, CUVE DE FLOTTEUR	2	
5	6E5-14383-01	.BODY, FLOAT CHAMBER	4	
6	6E5-14383-01	.CORPS, CUVE DE FLOTTEUR	4	
7	6E5-14383-01	.SCREW, DRAIN	4	
8	6J8-14995-00	.BOUCHON, PURGE	4	
9	6E5-14385-02	.GASKET	4	
10	6E5-14385-02	.JOINT	4	
11	6E5-14385-02	.FLOAT	4	
12	6E5-14546-00	.FLOTTEUR	4	
13	6E5-14546-00	.VALVE, NEEDLE	4	
14	6E5-14159-00	.POINTEAU	4	
15	6E5-14159-00	.CLIP	4	
16	6E5-14386-02	.JONG	4	
17	6E5-14386-02	.PIN, FLOAT	4	
18	6E5-1492F-39	.AXE, FLOTTEUR	4	UR 115
19	6E5-1492F-39	.JET, AIR SLOW (#78)	4	UR 130/L130
20	6E5-1492F-40	.GICLEUR (#78)	4	UR 130/L130
21	6E5-1492F-40	.JET, AIR SLOW (#80)	4	UR 130/L130
22	6E5-14397-00	.GICLEUR (#80)	4	
23	6E5-14397-00	.GASKET	4	
24	6E5-14394-00	.JOINT	4	
25	6E5-14394-00	.PLUG, SLOW JET	4	
26	6E5-1492E-90	.PLOT	4	
27	6E5-1492E-90	.JET, MAIN (#180)	4	
28	6E5-1492E-90	.GICLEUR, PRINCIPAL (#180)	4	
29	6E5-14997-00	.O-RING	4	
30	6E5-14997-00	.JOINT TORIQUE	4	
31	6E5-14398-01	.GASKET	4	
32	6E5-14398-01	.JOINT	4	
33	6E5-1492A-00	.NOZZLE, MAIN	4	
34	6E5-1492A-00	.PUITS D'AIGUILLE	4	
35	6E5-14321-00	.SCREW, THROTTLE	1	LOWER
36	6J8-14334-00	.VIS, ACCELERATEUR	1	LOWER
37	6E5-14328-01	.SPRING, THROTTLE	1	LOWER
38	6E5-14328-01	.RESSORT, ACCELERATEUR	1	LOWER
39	6E5-14328-01	.PLUG	4	
40	6E5-14979-00	.PLOT	4	
41	6E5-14979-00	.GASKET	4	
42	6E5-14323-03	.JOINT	4	
43	6E5-14323-03	.SCREW, AIR ADJUSTING	4	
44	6E5-14223-00	.VIS DE DOSEUR D'AIR	4	
45	6E5-14223-00	.SPRING, AIR ADJUSTING	4	
46	6E5-14527-01	.VIS, DOSAGE DE L'AIR	2	
47	6E5-14527-01	.PLATE	2	
48	6E5-14959-01	.PLAQUE	2	
49	6E5-14959-01	.GASKET	2	
50	6E5-14959-01	.JOINT	2	

B6

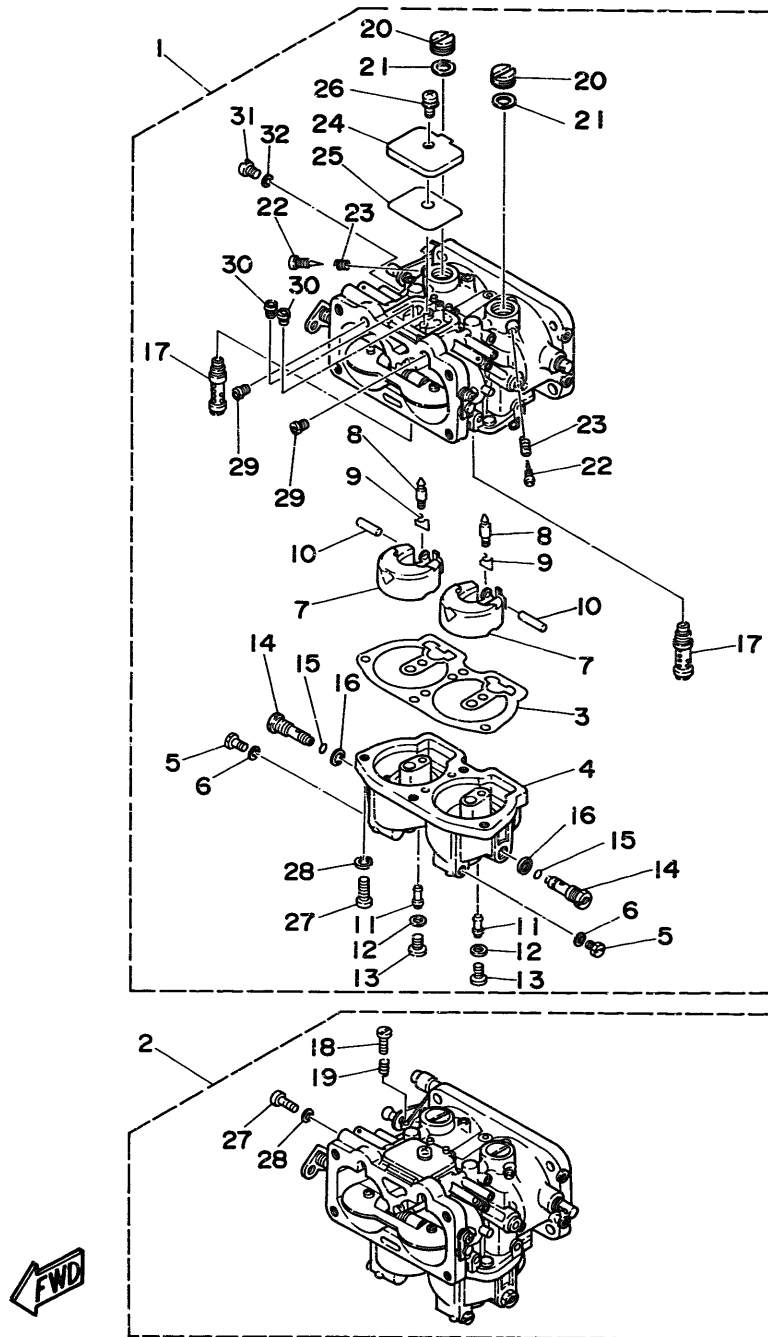


FIG. 4 CARBURETOR

CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97980-05108	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	2	
27	98580-05016	.SCREW, PAN HEAD .VIS	9	
28	92990-05100	.WASHER, SPRING .RONDELLE, GROWER	9	
29	61A-1492H-12	.JET, SLOW AIR BLEED .GICLEUR	4	
30	61A-1492G-58	.JET, MAIN AIR BLEED .GICLEUR	4	UR 115
	61A-1492G-44	.JET, MAIN AIR BLEED .GICLEUR	4	UR 130/L130
31	6E5-14324-00	.SCREW, FLAT HEAD .VIS TETE PLATE	2	
32	6J8-14995-00	.GASKET .JOINT	2	

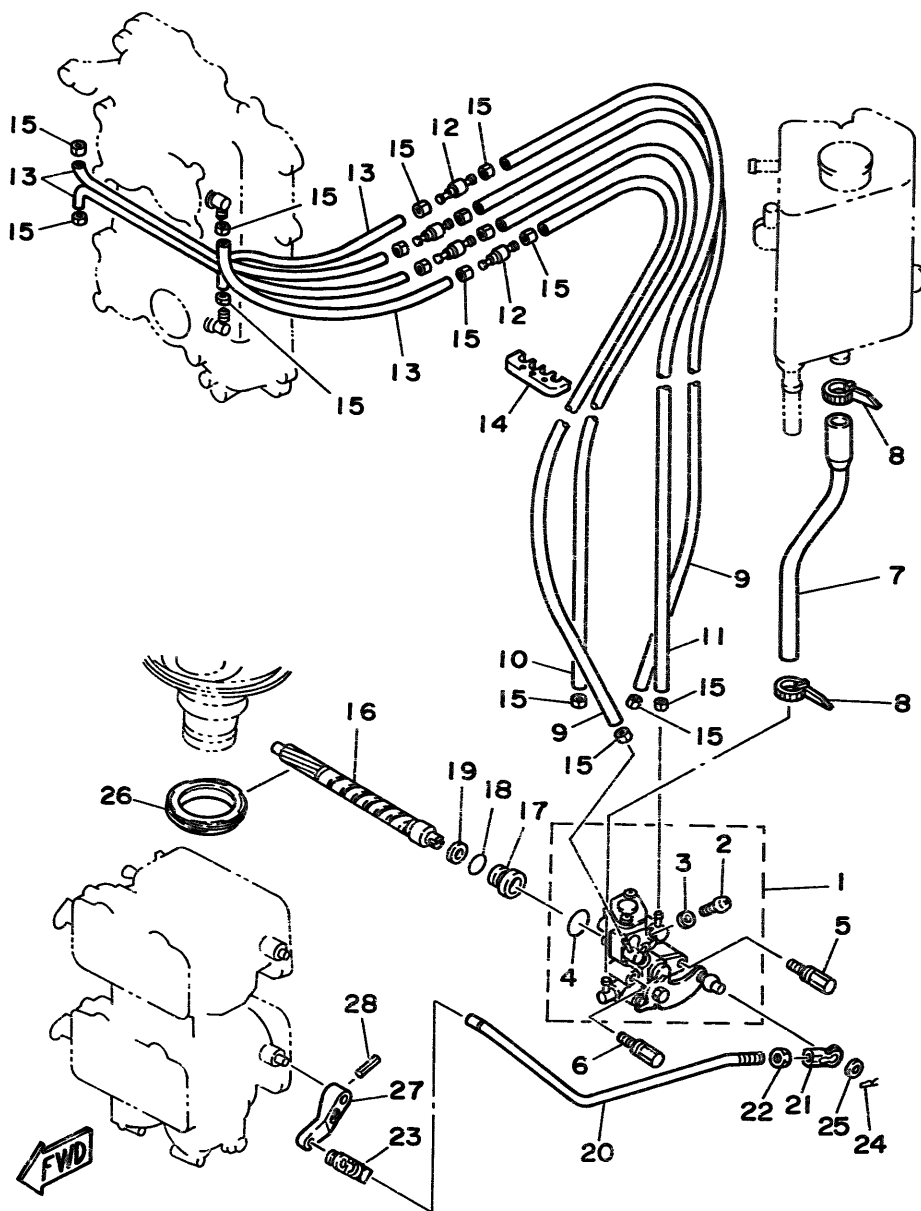


FIG. 5 OIL PUMP

POMPE A HUILE

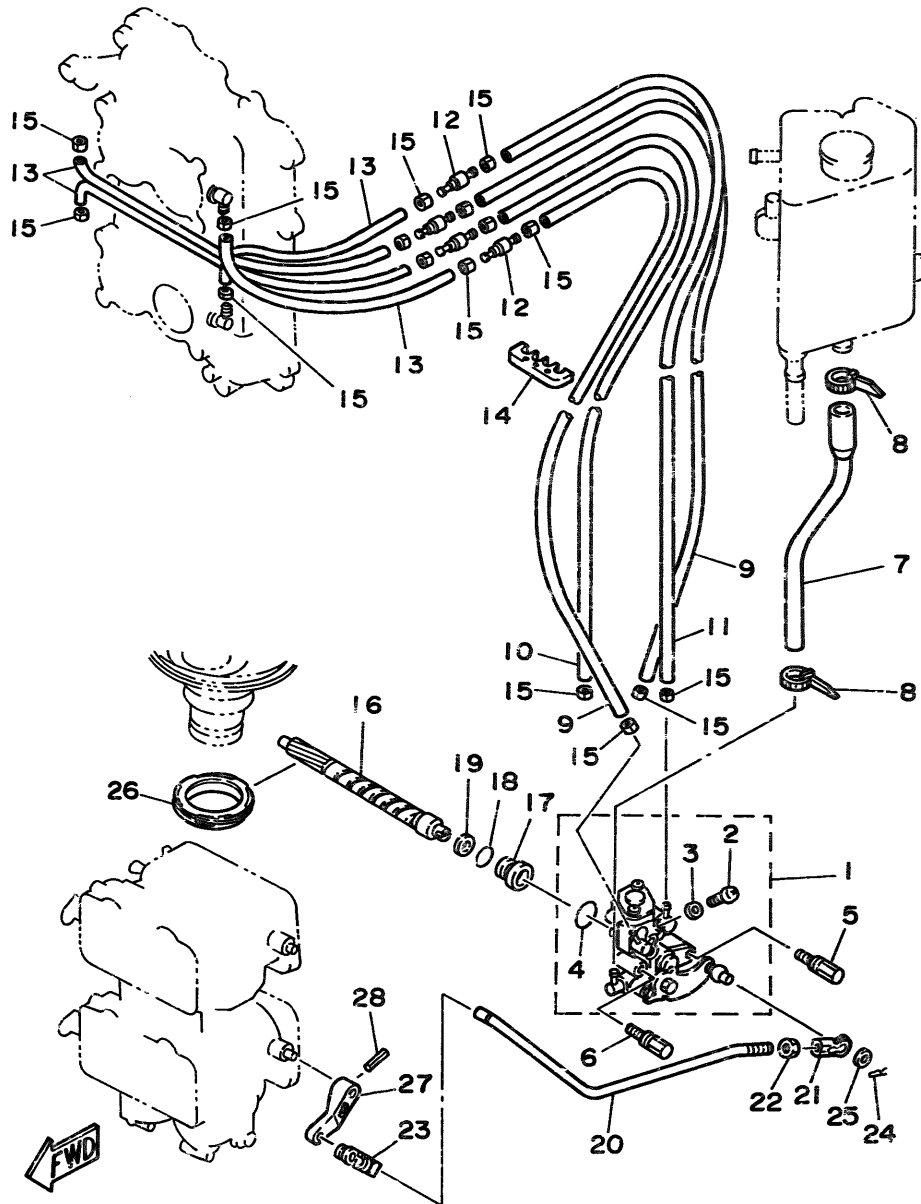
REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N6-13200-00	OIL INJECTION PUMP ASSY	1	UR 115
	6N7-13200-00	VIEUX OIL INJECTION PUMP ASSY	1	UR 130/L130
2	716-24444-00	.SCREW .VIS	1	
3	1YU-13187-00	.GASKET, BREATHER BOLT .JOINT, BOULON DE RENIFLARD	1	
4	93210-19MA7	.O-RING .JOINT TORIQUE	1	
5	90109-06M40	BOLT BOULON	1	
6	90109-06M39	BOLT BOULON	1	
7	6N7-13416-00	PIPE, OIL 1 DURITE A HUILE	1	
8	90465-11M10	CLAMP BRIDE	2	
9	90445-07M89	HOSE DURITE	2	
10	90445-07M02	HOSE DURITE	1	
11	90445-07M72	HOSE DURITE	1	
12	6R3-13183-10	VALVE, CHECK S'OUPAPE DE RATANUE	4	
13	90445-07M87	HOSE DURITE	4	
14	90464-07M06	CLAMP BRIDE	1	
15	90468-07M02	CLIP JONC	16	
16	6R3-11537-00	GEAR, DRIVEN PIGNON SECONDAIRE	1	
17	6R3-13117-00	COLLAR, DISTANCE ENTRETOISE	1	
18	93210-13595	O-RING JOINT TORIQUE	1	
19	90202-08M44	WASHER, PLATE RONDELLE, PLATE	1	
20	6R3-41241-00	ROD, LINK BIELLETTE	1	
21	6H1-41237-00	JOINT, LINK RACCORD	1	
22	95380-05600	NUT ECROU	1	
23	6R5-41237-00	JOINT, LINK RACCORD	1	
24	90468-05M03	CLIP JONC	1	
25	90202-05088	WASHER, PLATE RONDELLE, PLATE	1	
26	6R3-11536-00	GEAR, DRIVE PIGNON SECONDAIRE	1	
27	6E5-14276-01	LEVER LEVIER	1	

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FIG. 5 OIL PUMP

POMPE A HUILE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	91690-30016	PIN, SPRING AGRAFFE	1	



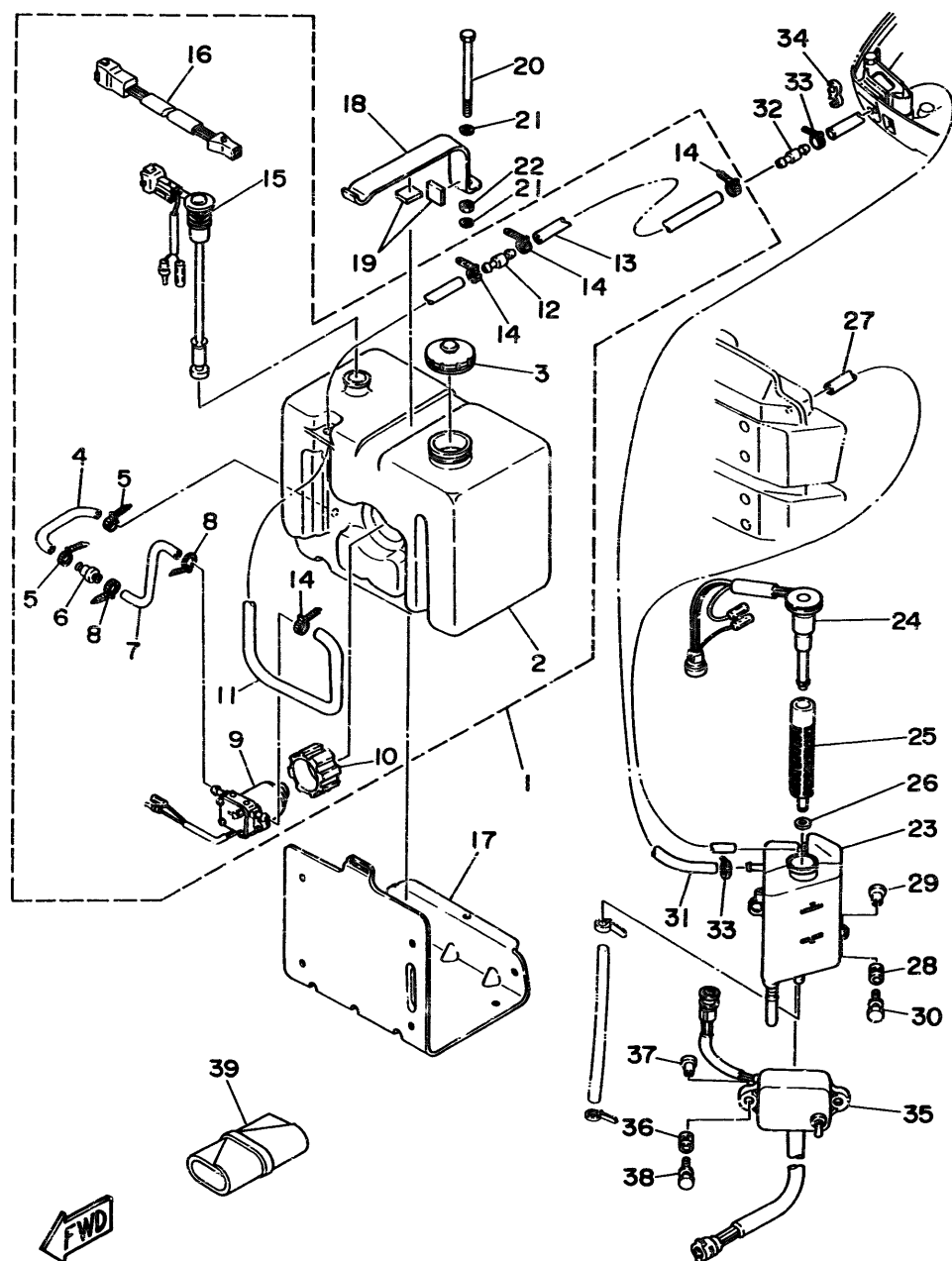


FIG. 6 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-21708-07	OIL TANK SUB-ASSY	1	UR 115/130
	6K1-21708-04	RESERVOIR A PETROLE (ENS.)	1	UR L130
2	6E5-21733-02	.SUB TANK, OIL	1	
3	6E5-21770-03	.RESERVOIR A HUILE SECOURS	1	
		.OIL TANK CAP ASSY	1	
		.CABOCHON DE RESERVOIR A HUILE	1	
4	6E5-24322-00	.PIPE 11	1	
		.DURITE	1	
5	90465-11M10	.CLAMP	2	
		.BRIDE	2	
6	646-24251-02	.STRAINER 1	1	
		.FILTRE 1	1	
7	6E5-24319-01	.PIPE, OIL	1	
		.DURITE A HUILE	1	
8	90465-11M10	.CLAMP	2	
		.BRIDE	2	
9	6E5-81900-01	.OIL FEED PUMP ASSY	1	
		.VIEUX	1	
10	6E5-81922-00	.GROMMET	1	
		.OEILLET CAOUTCHOUC	1	
11	6E5-24321-01	.PIPE 10	1	
		.DURITE	1	
12	6E5-24379-00	.PIPE, JOINT 4	1	
		.DURITE RACCORDEMENT	1	
13	90445-11M81	.HOSE (L:3000)	1	UR 115/130
		.DURITE (L:3000)	1	
	90445-11M00	.HOSE (L:8000)	1	UR L130
		.DURITE (L:8000)	1	
14	90465-11M10	.CLAMP	4	
		.BRIDE	4	
15	6E5-85720-04	.OIL LEVEL GAUGE ASSY	1	
		.JAUGE A HUILE CPLT	1	
16	6R3-85721-30	.WIRE, LEAD (3M)	1	UR 115/130
		.FAISCEAU (3M)	1	
	6R3-85721-80	.WIRE, LEAD (8M)	1	UR L130
		.FAISCEAU (8M)	1	
17	6E5-21734-01-33	HOLDER, OIL SUB TANK	1	
		SUPPORT, RESERV AUXIL A HUILE	1	
18	6E5-21798-01-33	BRACKET, DAMPER	1	
		SUPPORT, AMORTISSEUR	1	
19	6E5-21746-00	DAMPER	2	
		AMORTISSEUR	2	
20	97380-06100	BOLT	1	
		BOULON, HEXAGONAL	1	
21	92990-06600	WASHER, PLATE	2	
		RONDELLE, PLATE	2	
22	95380-06600	NUT	1	
		ECROU	1	
23	6E5-21750-05	OIL TANK ASSY	1	
		RESERVOIR A HUILE	1	
24	6G7-85730-03	OIL LEVEL GAUGE ASSY	1	
		VIEUX	1	
25	6E5-13411-00	STRAINER, OIL	1	
		FILTRE, HUILE	1	

C3

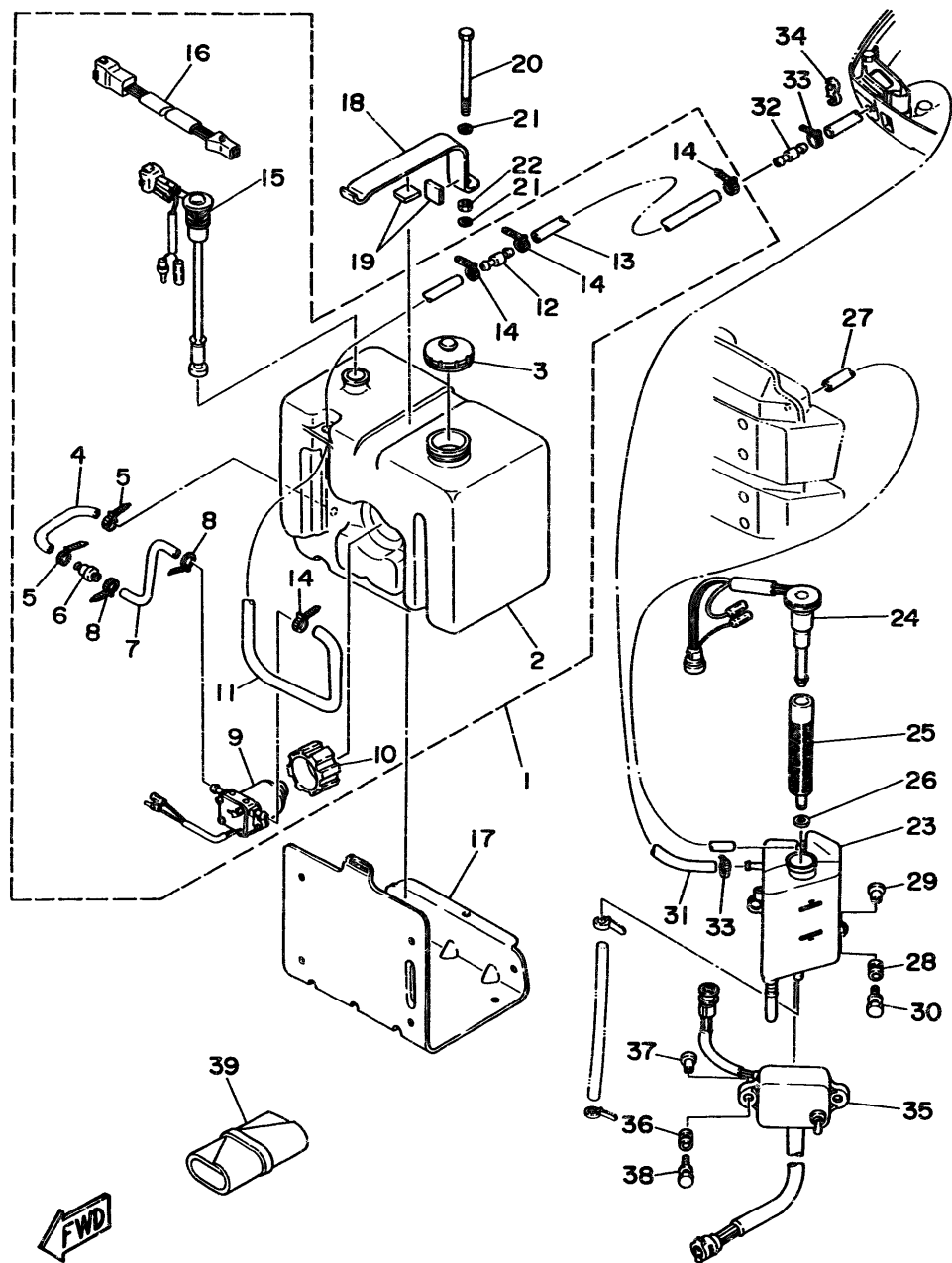


FIG. 6 OIL TANK

RESERVOIR A PETROLE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6E5-13414-00	GASKET, STRAINER COVER JOINT, COUVERCLE DE FILTRE	1	
27	90445-05M02	HOSE DURITE	1	
28	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
29	624-42542-00	PIPE TUYAU	3	
30	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
31	6N7-24323-00	PIPE 12 DURITE	1	
32	6E5-24379-00	PIPE, JOINT 4 DURITE RACCORDEMENT	1	
33	90465-11M10	CLAMP BRIDE	2	
34	90464-13M34	CLAMP BRIDE	1	
35	6E5-85740-02	CONTROL UNIT ASSY UNITE DE CONTROLE COMPLETE	1	
36	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	2	
37	624-42542-00	PIPE TUYAU	2	
38	90119-06M65	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
39	656-W2810-02	TOOL KIT TROUSSE A OUTILS	1	

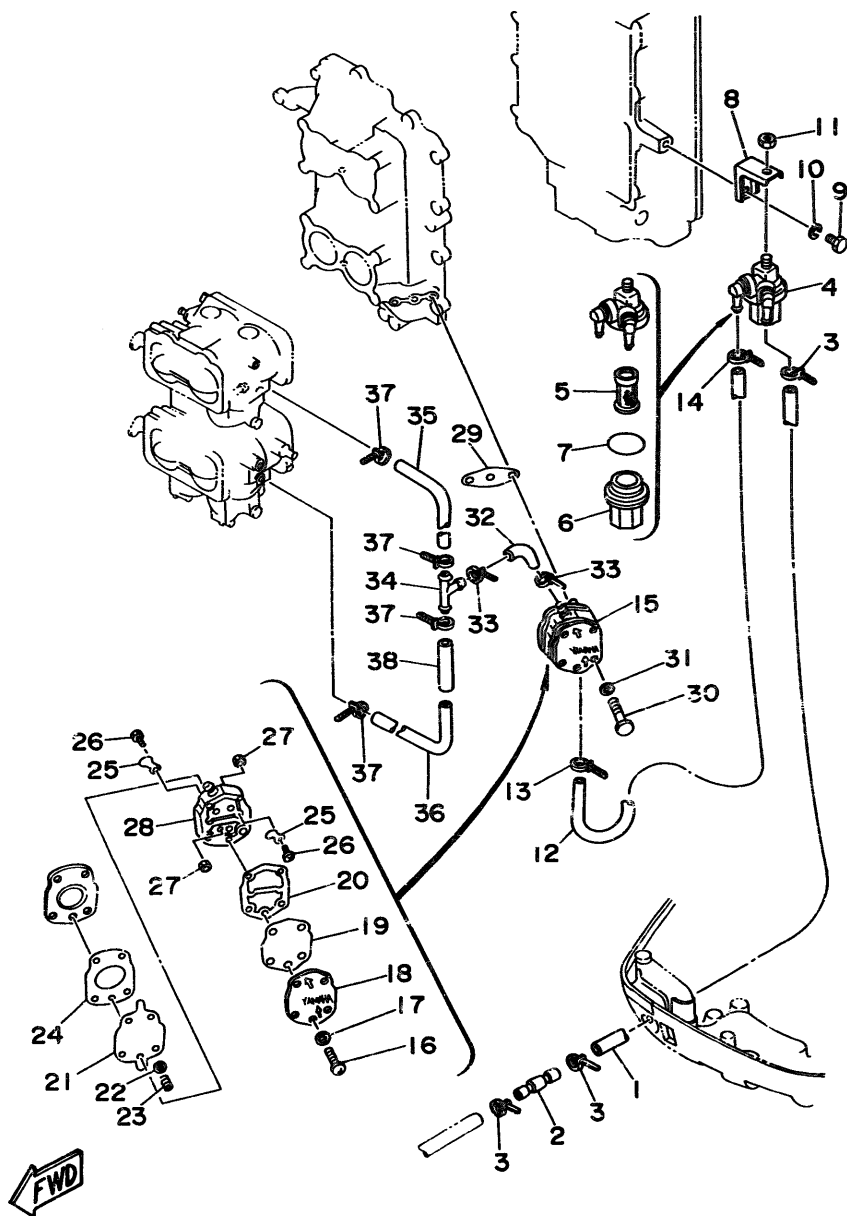


FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N7-24313-00	PIPE 3	1	
2	6R3-24377-00	DURITE 3	1	
3	90465-11M10	PIPE, JOINT 3	1	
4	6R3-24560-00	DURITE RACCORDEMENT	1	
5	6R3-24563-00	CLAMP	3	
6	61N-24521-00	BRIDE	1	
7	93210-32738	FILTER ASSY	1	
8	6E5-24566-00	ENS FILTRE	1	
9	97313-06014	.ELEMENT, FILTER	1	
10	92995-06100	.ELEMENT, FILTRE	1	
11	95380-08600	.CUP, FILTER	1	
12	6E5-24314-00	.CUVETTE, FILTRE	1	
13	90465-11M10	.O-RING	1	
14	90465-11M10	.JOINT TORIQUE	1	
15	6E5-24410-03	BRACKET, FILTER	1	
16	98580-05035	SUPPORT, FILTRE	1	
17	92990-05600	BOLT	1	
18	6E5-24413-00	BOULON	1	
19	6E5-24471-00	WASHER, SPRING	1	
20	6E5-24435-00	RONDELLE, GROWER	1	
21	6E5-24411-00	NUT	1	
22	6E5-24423-00	ECROU	1	
23	6E5-24434-02	PIPE 4	1	
24	6A0-24421-01	DURITE 4	1	
25	6A0-14325-00	CLAMP	1	
26	95380-03600	BRIDE	1	
27	95380-03600	CLAMP	1	
28	6E5-24412-02	BRIDE	1	
29	6E5-24412-02	FUEL PUMP ASSY	1	
30	6E5-24412-02	POMPE A ESSENCE	1	
31	6E5-24412-02	.SCREW, PAN HEAD	3	
32	6E5-24412-02	.VIS	3	
33	6E5-24412-02	.WASHER, PLATE	3	
34	6E5-24412-02	.RONDELLE, PLATE	3	
35	6E5-24412-02	.BODY 2	1	
36	6E5-24412-02	.CORPS 2	1	
37	6E5-24412-02	.DIAPHRAGM	1	
38	6E5-24412-02	.DIAPHRAGME	1	

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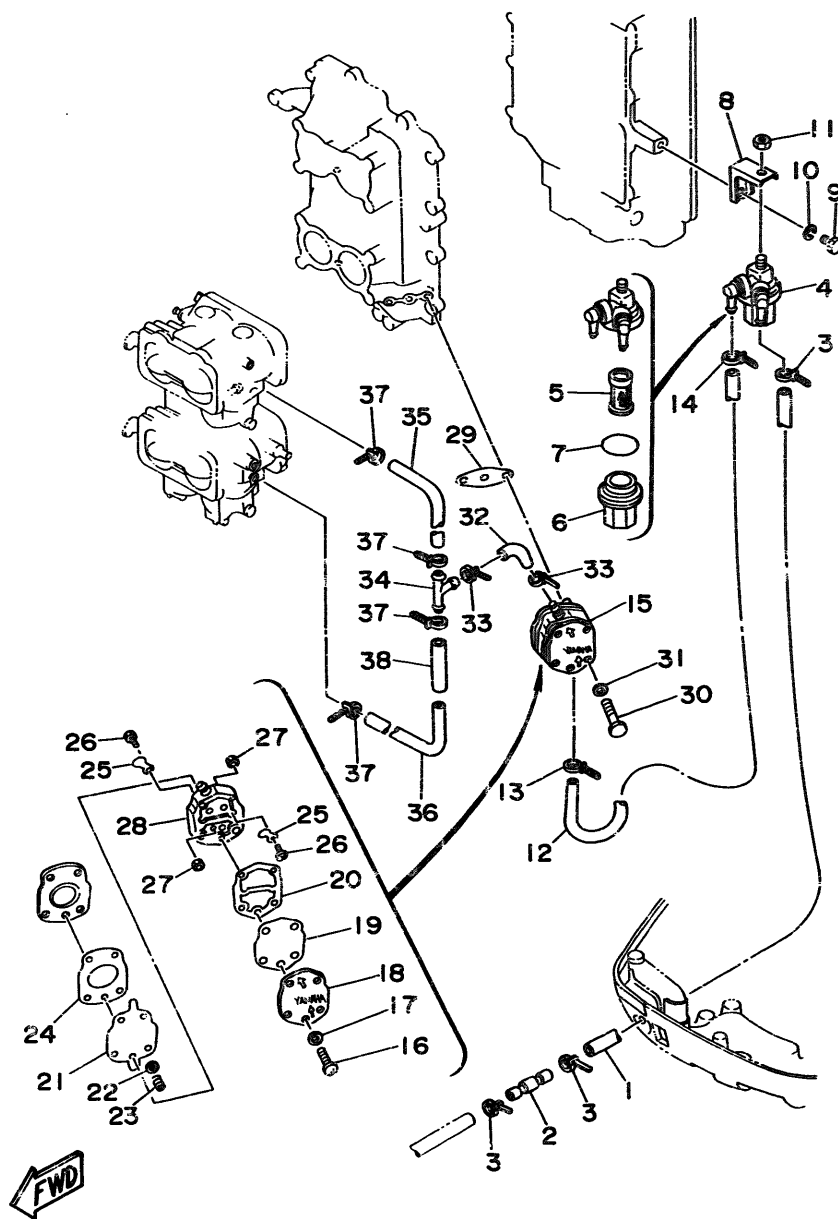


FIG. 7 FUEL

CARBURANT

REF. NO.	PART NO. NO. PIÈCES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	650-24431-A0	GASKET, FUEL PUMP 1 JOINT 1 DE POMPE A ESSENCE	1	
30	97395-06050	BOLT BOULON	2	
31	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
32	665-24316-10	PIPE 6 DURITE 6	1	
33	90465-11M10	CLAMP BRIDE	2	
34	6E5-24376-10	PIPE, JOINT 1 DURITE 1, RACCORDEMENT	1	
35	665-24318-10	PIPE, OVERFLOW DURITE, REFOULEMENT	1	
36	665-24319-10	PIPE, OIL DURITE A HUILE	1	
37	90465-11M10	CLAMP BRIDE	4	
38	90446-15M07	HOSE DURITE	1	

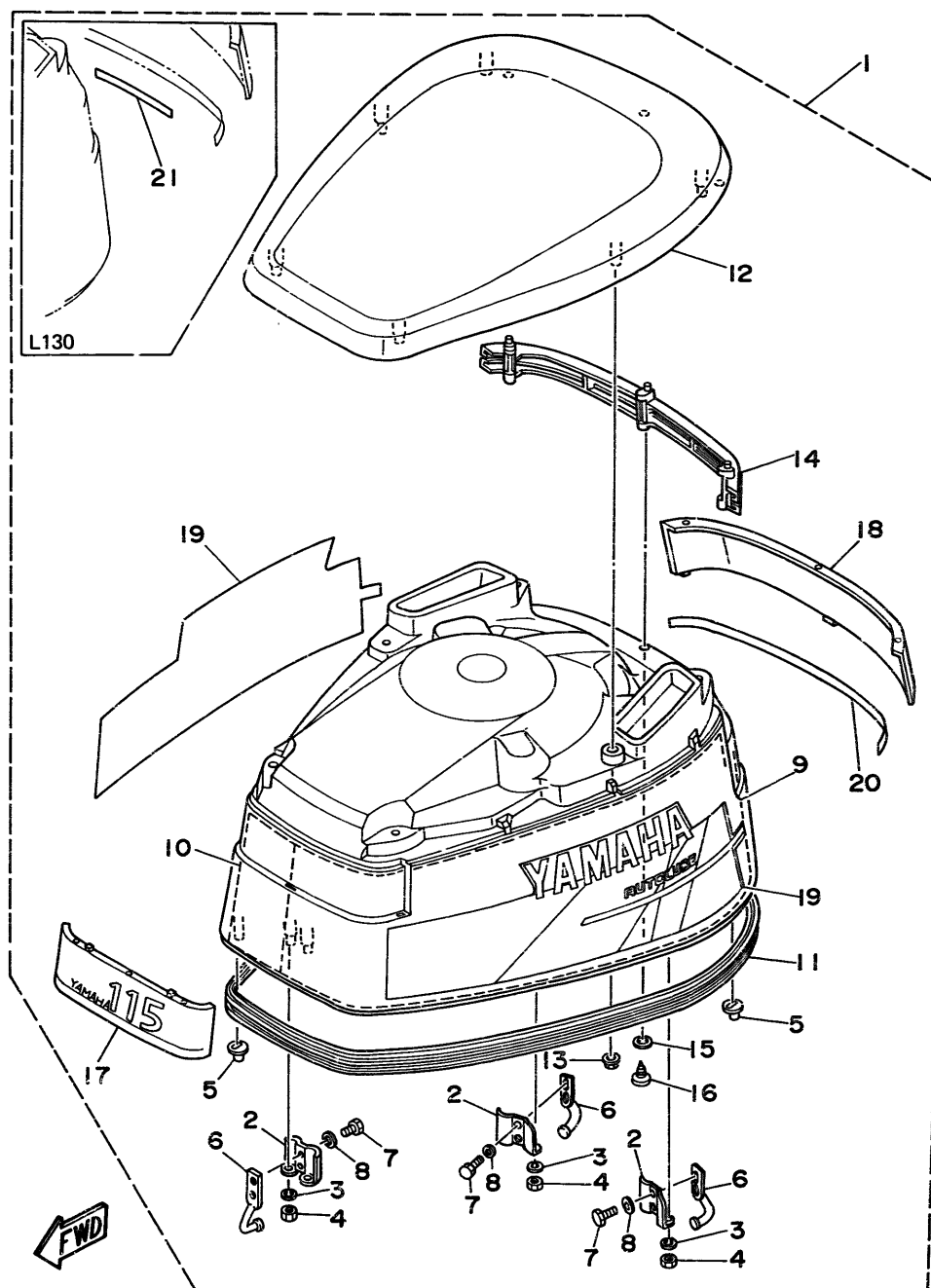


FIG. 8 TOP COWLING

CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N6-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 115
	6N7-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR 130
	6N4-42610-A0-4D	TOP COWLING ASSY CAPOT (ENS.)	1	UR L130
2	6R3-42647-00	.HOLDER, CLAMP BAND	3	
3	92995-06100	.SUPPORT, SANDOW DE SERRAGE	6	
4	95380-06600	.WASHER, SPRING	6	
		.RONDELLE, GROWER		
5	6R3-42662-00	.NUT	6	
		.ECROU		
6	6R3-42814-00	.DAMPER	3	
		.AMORTISSEUR		
7	97095-06012	.HOOK, CLAMP	3	
		.CROCHET DE BRIDE		
8	92990-06600	.BOLT	6	
		.BOULON		
9	6N7-42619-00	.WASHER, PLATE	6	
		.RONDELLE, PLATE		
10	6N7-42627-00	.DAMPER, FORM	1	
		.BOURRELET, CAOUTCHOUC		
11	6R3-42615-01	.DAMPER, FORM	1	
		.BOURRELET, CAOUTCHOUC		
12	6N7-42613-00-4D	.SEAL	1	
		.JOINT		
13	90179-06M24	.MOLDING, AIR DUCT	1	
		.MANCHON A AIR		
14	6N7-42636-00	.NUT	6	
		.ECROU		
15	92990-04600	.LOUVER 2	1	
		.VOLET 2		
16	97780-40120	.WASHER, PLATE	3	
		.RONDELLE, PLATE		
17	6N6-42686-00	.SCREW, TAPPING	3	
		.VIS, TETE BOMBEE		
18	6N6-42687-00	.EMBLEM, FRONT	1	UR 115
		.EMBLEME, AVANT		
	6N7-42686-00	.EMBLEM, FRONT	1	UR 130/L130
		.EMBLEME, AVANT		
	6N6-42687-00	.EMBLEM, REAR	1	UR 115
		.EMBLEME, ARRIERE		
	6N7-42687-00	.EMBLEM, REAR	1	UR 130/L130
		.EMBLEME, ARRIERE		
19	6N7-W0070-A0	.GRAPHIC SET	1	
		.JEU DIEMBLEMES		
20	6N7-4267A-A0	.GRAPHIC, REAR 2	1	
		.ADHESIF, ARRIERE 2		
21	6R1-42687-G0	.GRAPHIC, REAR	1	L130
		.ADHESIF, ARRIERE		

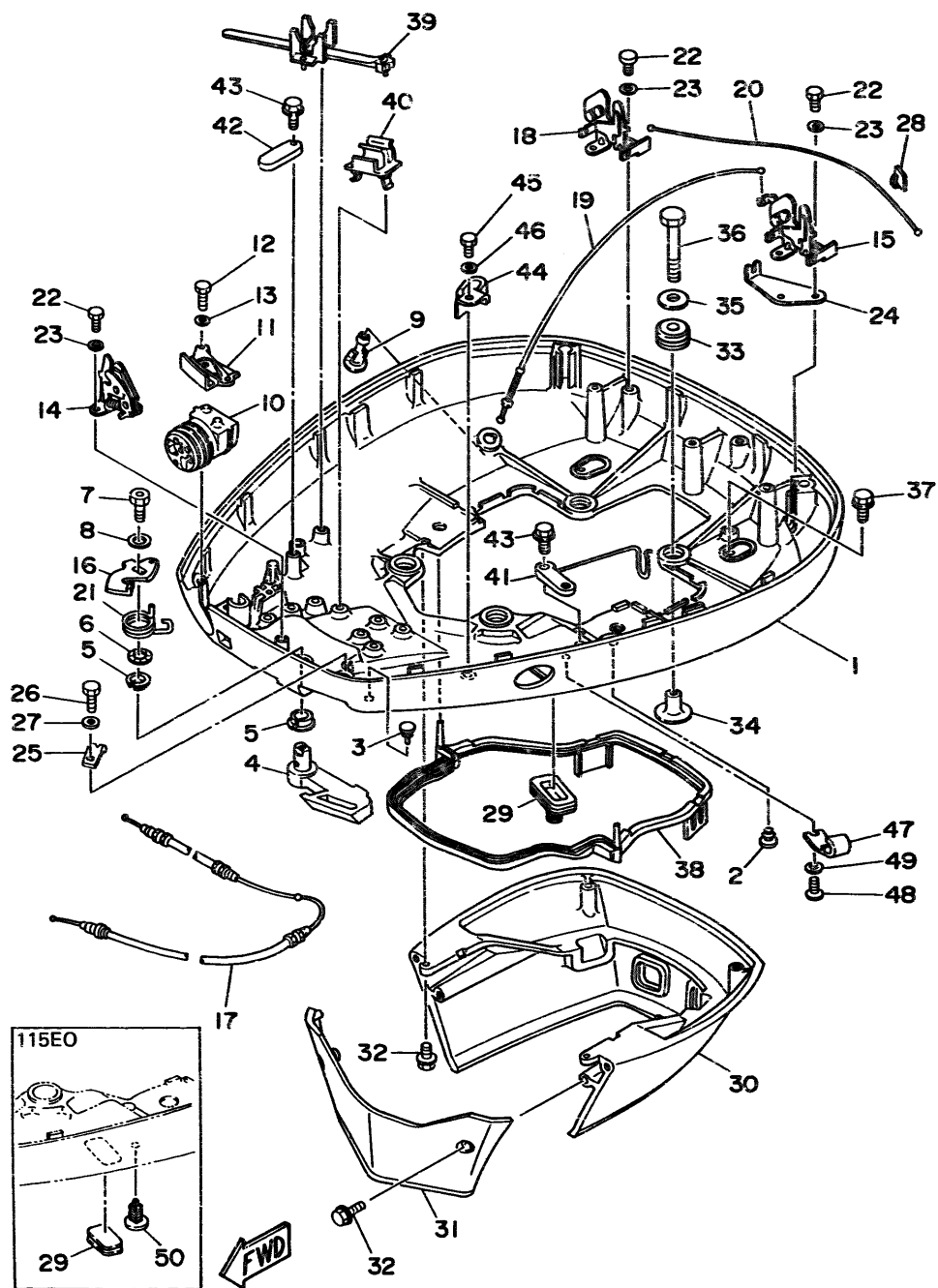


FIG. 9 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N7-42711-42-8D	COWLING, BOTTOM CUVETTE	1	
2	90480-06M19	GROMMET PASSE-FIL	1	
3	6H4-42748-00	GROMMET PASSE-FIL	1	
4	6N7-42815-00-8D	LEVER, CLAMP LEVIER, PRESSE	1	
5	90386-13M88	BUSH DOUILLE	2	
6	90206-13M10	WASHER, WAVE RONDELLE, ONDULEE	1	
7	90109-08M45	BOLT BOULON	1	
8	92990-08200	WASHER, PLAIN RONDELLE, PLATE	1	
9	6E5-44391-00	NIPPLE, HOSE RACCORD D'ESSENCE	1	
10	6N7-42725-20	GROMMET PASSE-FIL	1	UR 115/130/L130ETO
	6N6-42725-10	GROMMET PASSE-FIL	1	UR 115EO
11	6N7-42738-01-5B	PLATE, FITTING ETRIER	1	
12	97095-06016	BOLT BOULON	2	
13	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
14	6R3-42824-00	BASE, CLAMP LEVER BASE, BRIDE LEVIER	1	
15	6R3-42811-01	STAY SUPPORT	1	
16	6R3-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	
17	6R3-42850-00	WIRE, COMPLETE FIL, COMPLET	1	
18	6R3-42811-10	STAY SUPPORT	1	
19	6N7-42850-10	WIRE, COMPLETE FIL, COMPLET	1	
20	6N7-42850-20	WIRE, COMPLETE FIL, COMPLET	1	
21	6R3-42813-00	SPRING, CLAMP LEVER RESSORT	1	
22	97095-06016	BOLT BOULON	6	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	6	
24	6N7-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	
25	6R3-42828-00	PLATE, CLAMP PLAQUE, PRESSE	1	
26	97095-06010	BOLT BOULON	1	
27	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

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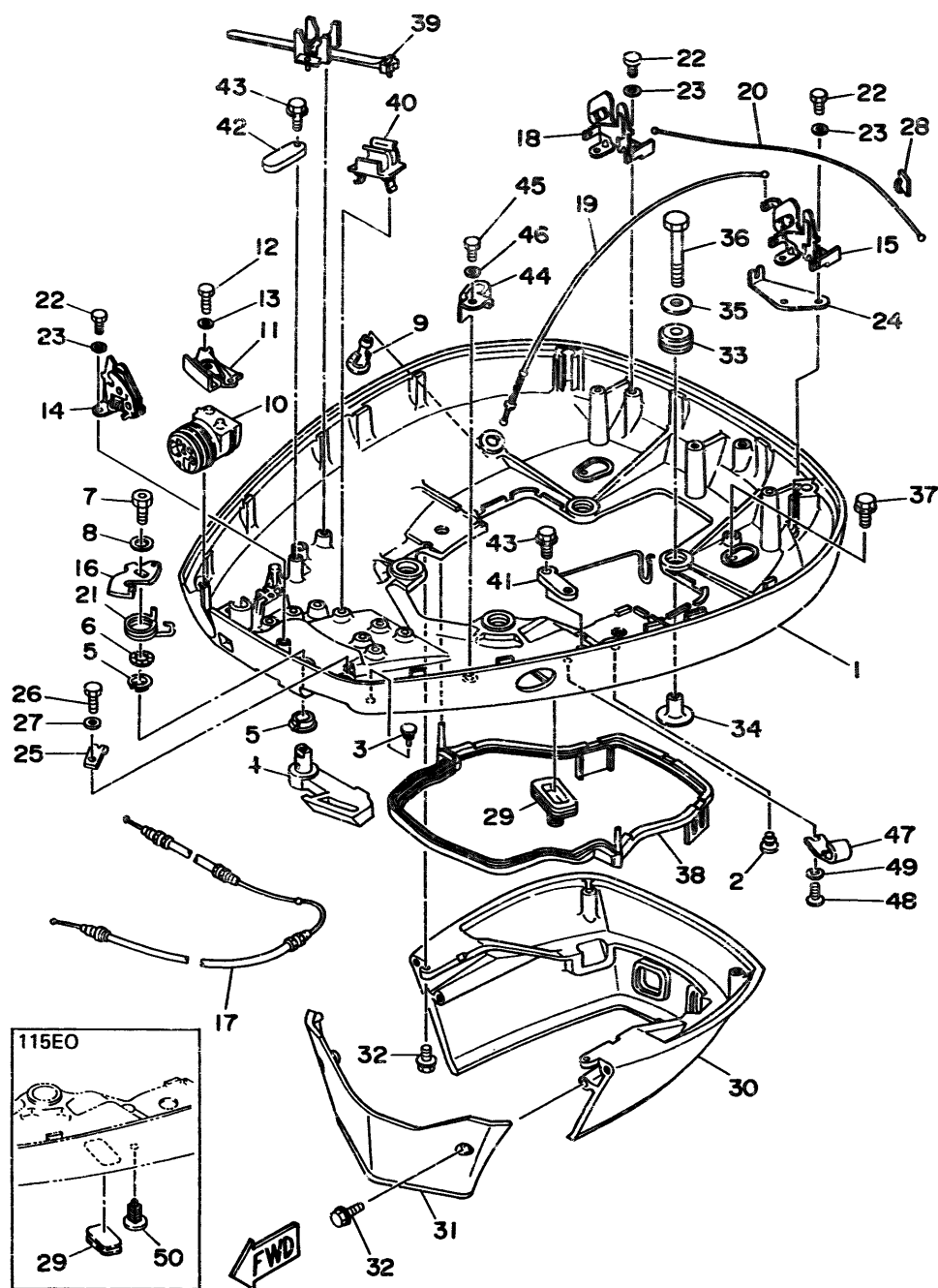


FIG. 9 BOTTOM COWLING

CAPOT INFÉRIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6N7-42841-00	MARK, CLAMP ADHESIF, BRIDE	1	
29	688-42726-10	GROMMET PASSE-FIL	1	UR 115/130/L130ETO
	6H4-42726-00	GROMMET PASSE-FIL	1	UR 115EO
30	6N7-42741-00-8D	APRON	1	
31	6R3-42771-00-8D	APRON	1	
32	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
33	90480-22M15	GROMMET RONDELLE CAOUTCHOUC	4	
34	90387-08M37	COLLAR COLLERETTE	4	
35	90201-08M54	WASHER, PLATE RONDELLE, PLATE	4	
36	97090-08035	BOLT BOULON	4	
37	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
38	6E5-42716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	
39	688-82594-00	CLAMP BRIDE	1	
40	6E5-82594-00	CLAMP BRIDE	4	
41	6K7-82588-00	PLATE PLAQUE	1	
42	6E5-82588-00	PLATE PLAQUE	1	
43	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	2	
44	90465-12M25	CLAMP BRIDE	1	
45	97095-06012	BOLT BOULON	1	
46	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
47	6E5-24367-10	CLAMP, FUEL PIPE 2 COLLIER DE DURITE A ESSENCE	1	115/130/L130ETO
48	90157-06M01	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	115/130/L130ETO
49	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	115/130/L130ETO
50	90338-05M03	PLUG PLOI	1	115EO

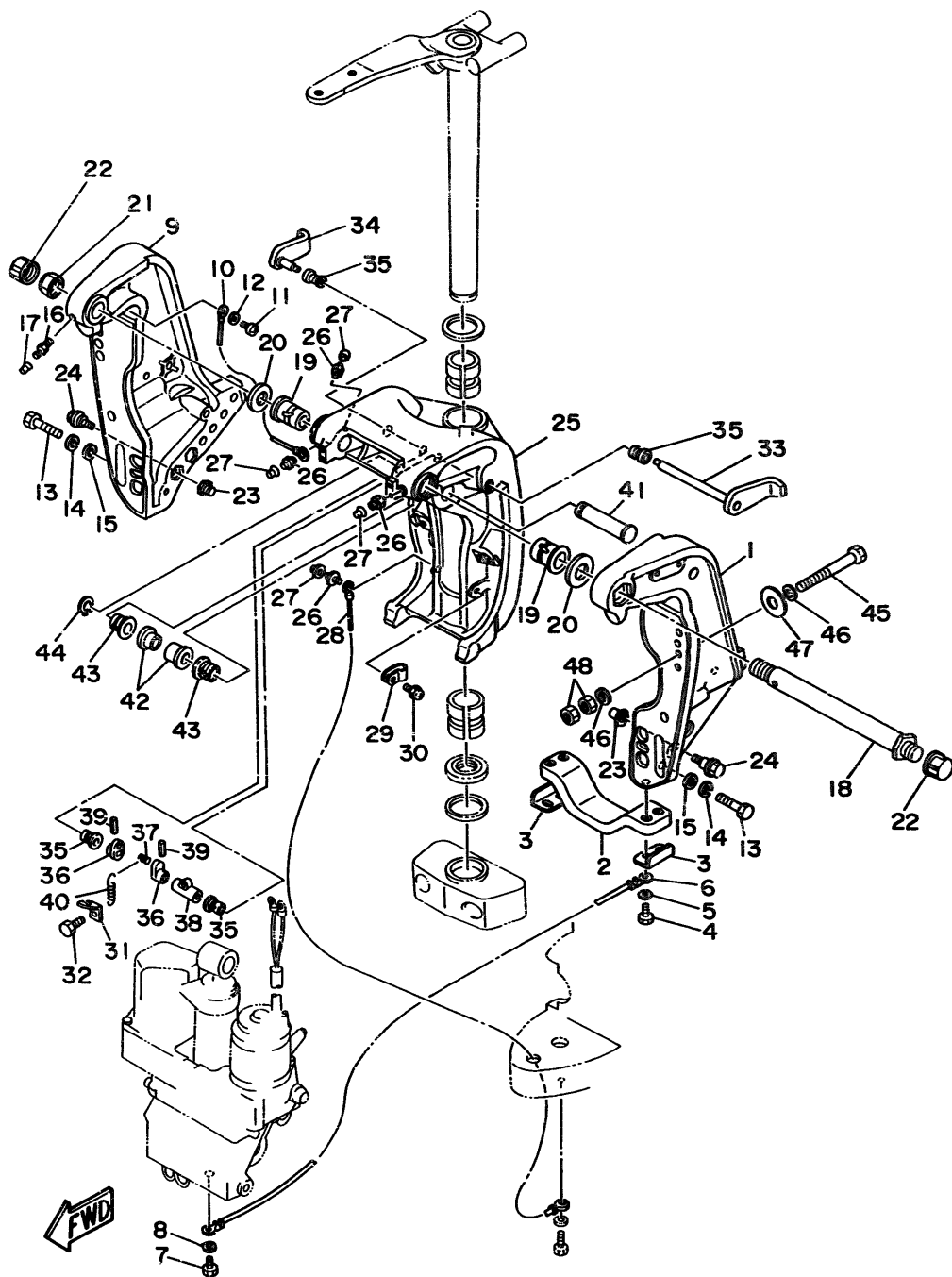


FIG. 10 BRACKET 1 (115/130/L130ET0) SUPPORT 1 (115/130/L130ET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-43111-02-8D	BRACKET, CLAMP PRESSE	1	
2	6G5-45251-01	ANODE	1	
3	6G5-44526-00	PLATE PLAQUE	2	
4	97095-06030	BOLT BOULON	4	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
7	97095-06010	BOLT BOULON	1	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
9	6G5-43112-02-8D	BRACKET, CLAMP PRESSE	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
11	98580-06012	SCREW, PAN HEAD VIS	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	97395-10050	BOLT BOULON	6	
14	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
15	92990-10600	WASHER, PLATE RONDELLE, PLATE	6	
16	93700-06M03	NIPPLE, GREASE PION	1	
17	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
18	6R3-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
19	90386-25M31	BUSH DOUILLE	2	
20	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	
21	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
22	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
23	6G5-43164-00	ROD, TILT LOCK TIGE	2	
24	90109-12M35	BOLT BOULON	2	
25	6G5-43311-00-8D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	6G5-43311-20-8D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR ULTRA LONG
26	93700-06M03	NIPPLE, GREASE PION	5	
27	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	5	AP

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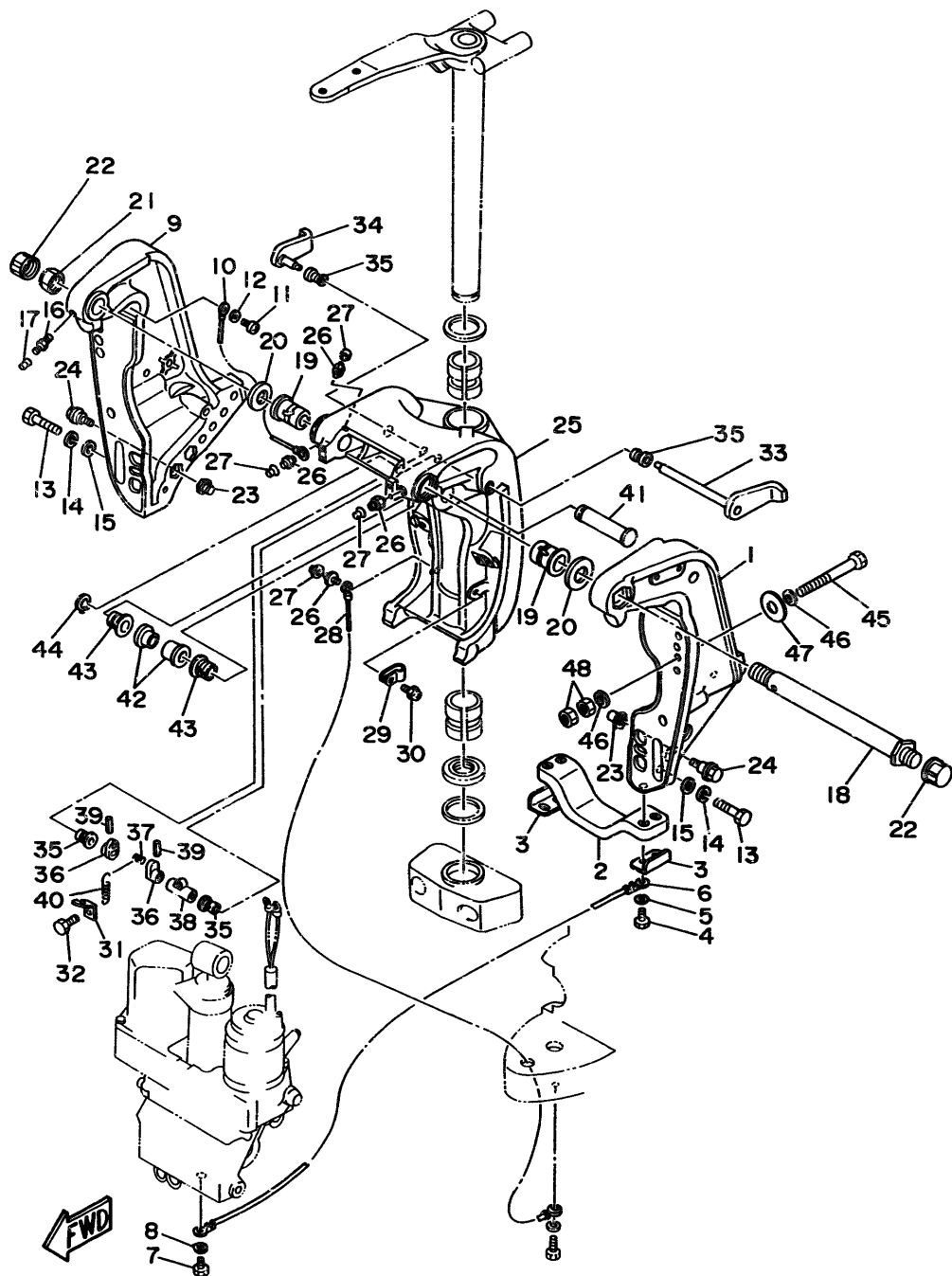


FIG. 10 BRACKET 1 (115/130/L130ET0) SUPPORT 1 (115/130/L130ET0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-82147-00	WIRE, LEAD 4 FIL 4	1	UR LONG
	6E5-82147-20	WIRE, LEAD 4 FIL 4	1	UR ULTRA LONG
29	90464-11M18	CLAMP BRIDE	1	
30	97980-04208	SCREW, WITH WASHER VIS, AVEC RONDELLE	1	
31	6G5-43144-00	HOOK, SPRING CROCHET	1	
32	97095-06010	BOLT BOULON	1	
33	6G5-43181-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
34	6G5-43185-02	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
35	90386-10M16	BUSH DOUILLE	4	
36	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
37	90249-06M19	PIN GOUPILLE	1	
38	90387-10M02	COLLAR COLLERETTE	1	
39	91690-30020	PIN, SPRING AGRAFFE	2	
40	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
41	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
42	90386-18M63	BUSH DOUILLE	2	
43	90386-18M14	BUSH DOUILLE	2	
44	93410-18M02	CIRCLIP CLIPS	1	
45	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4	
46	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	
47	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
48	95380-12600	NUT ECROU	8	

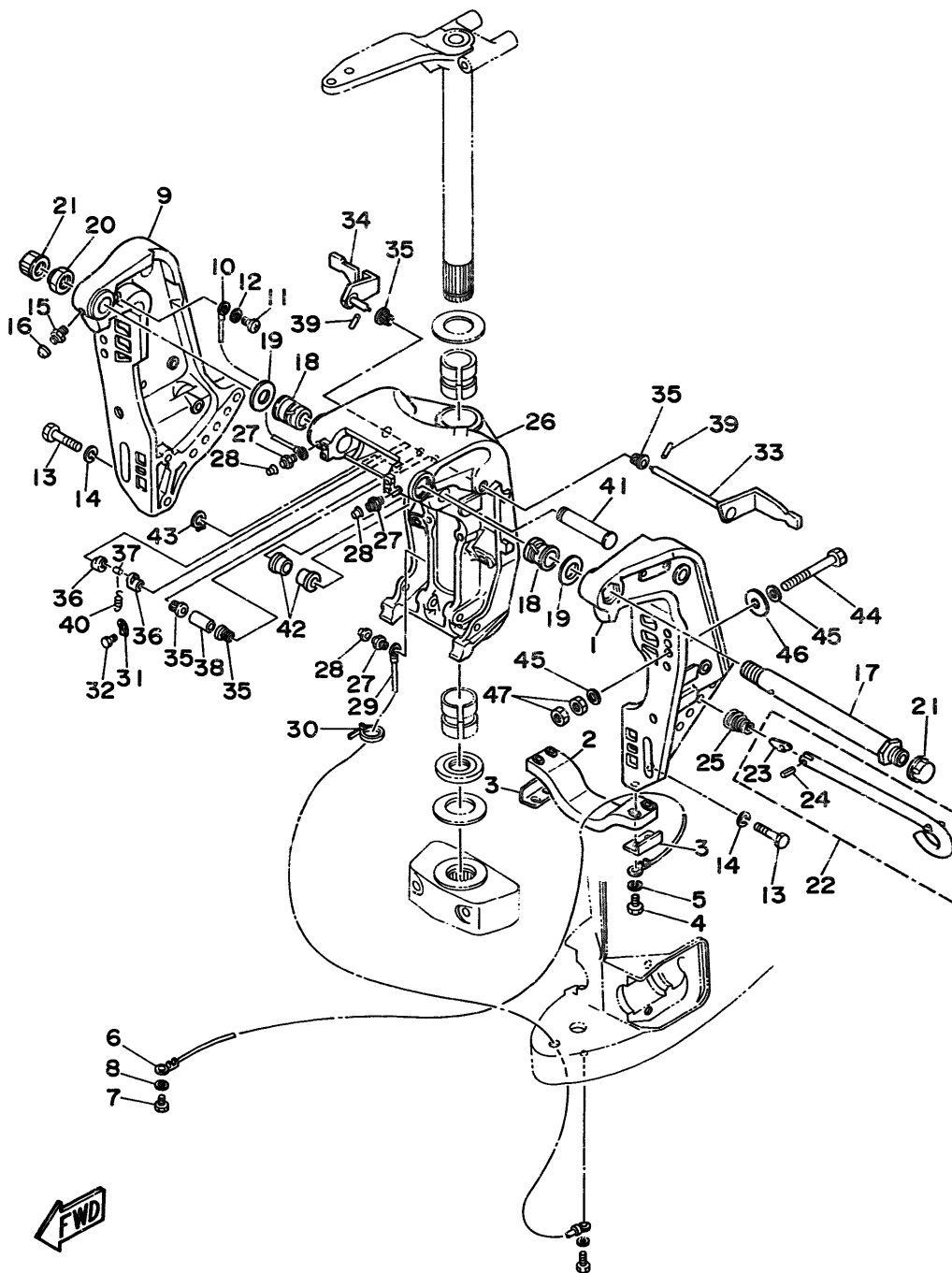


FIG. 11 BRACKET 1 (115E0)

SUPPORT 1 (115E0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-43111-03-4D	BRACKET, CLAMP PRESSE	1	
2	6G5-45251-01	ANODE ANODE	1	
3	6G5-44526-00	PLATE PLAQUE	2	
4	97095-06030	BOLT BOULON	4	
5	92995-06100	WASHER, SPRING RONDELLE, GROWER	4	
6	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
7	97095-06010	BOLT BOULON	1	
8	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
9	6E5-43112-04-4D	BRACKET, CLAMP PRESSE	1	
10	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	
11	98580-06012	SCREW, PAN HEAD VIS	1	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
13	97395-10045	BOLT BOULON	6	
14	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
15	93700-06M03	NIPPLE, GREASE PION	1	
16	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	1	AP
17	6R3-43131-00	BOLT, CLAMP BRACKET BOULON, PRESSE	1	
18	90386-25M31	BUSH DOUILLE	2	
19	90201-26M59	WASHER, PLATE RONDELLE, PLATE	2	
20	90185-22M11	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
21	6G5-43145-00	CAP, CLAMP BRACKET CAPUCHON, PRESSE	2	
22	6E5-43160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	
23	688-43165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	
24	91690-30014	.PIN, SPRING .AGRAFFE	1	
25	90502-20M03	SPRING, CONICAL RESSORT, CONIQUE	1	
26	6E5-43311-A2-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR LONG
	6E5-43311-E2-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	UR ULTRA LONG
27	93700-06M03	NIPPLE, GREASE PION	3	

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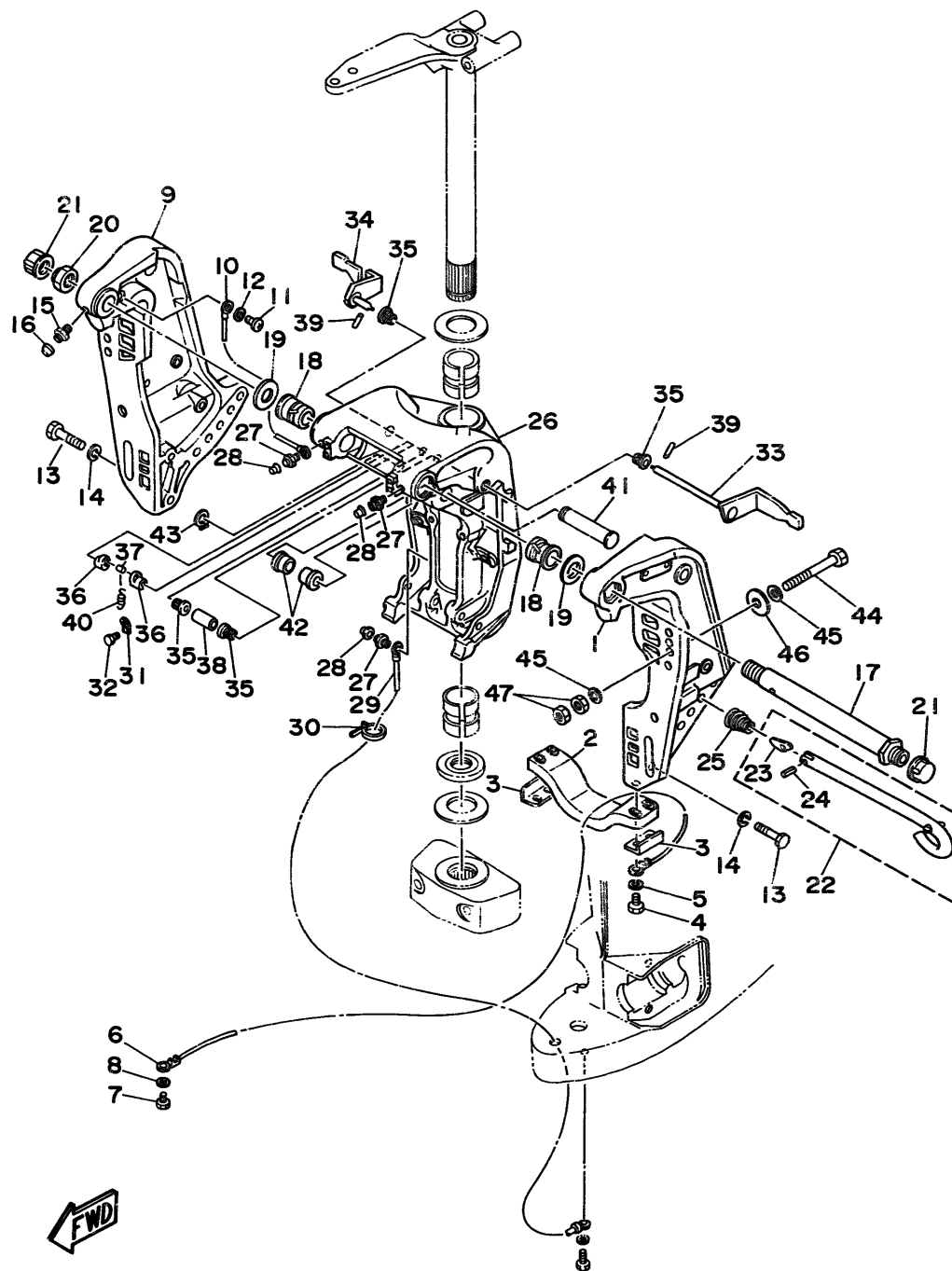


FIG. 11 BRACKET 1 (115E0)

SUPPORT 1 (115E0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	663-45119-00	CAP, GREASE NIPPLE CAPUCHON, GRAISSEUR	3 AP	
29	6E5-82147-00	WIRE, LEAD 4 FIL 4	1 UR LONG	
	6E5-82147-20	WIRE, LEAD 4 FIL 4	1 UR ULTRA LONG	
30	90465-13M11	CLAMP BRIDE	1	
31	6G5-43144-00	HOOK, SPRING CROCHET	1	
32	97095-06010	BOLT BOULON	1	
33	61U-43181-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
34	61U-43185-00	LEVER, TILT STOP LEVIER, VERROUILLAGE RELEVAGE	1	
35	90386-10M16	BUSH DOUILLE	4	
36	6G5-43148-00	COLLAR, DISTANCE ENTRETOISE	2	
37	90249-06M19	PIN GOUILLE	1	
38	90387-10M05	COLLAR COLLERETTE	1	
39	91690-30020	PIN, SPRING AGRAFFE	2	
40	90506-14M24	SPRING, TENSION RESSORT, TENSION	1	
41	6E5-43126-02	PIN, UPPER SHOCK MOUNT AXE, SUPERIEUR AMORTISSEUR	1	
42	90386-18M44	BUSH DOUILLE	2	
43	93410-18M02	CIRCLIP CLIPS	1	
44	90101-12M03	BOLT (L:115MM) BOULON (L:115MM)	4	
45	90201-13M01	WASHER, PLATE RONDELLE, PLATE	8	
46	90201-12426	WASHER, PLATE RONDELLE, PLATE	4	
47	95380-12600	NUT ECROU	8	

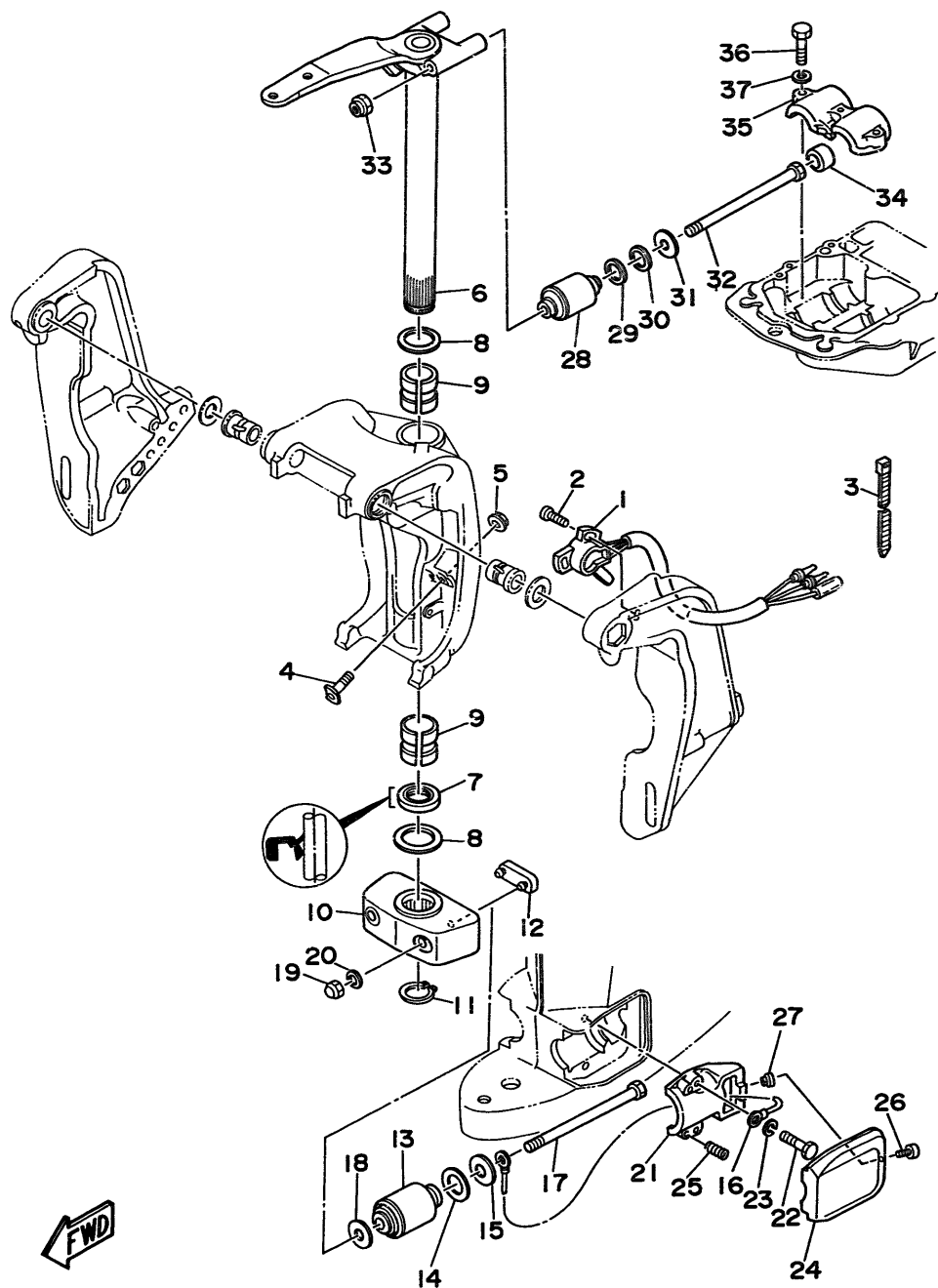


FIG. 12 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-83672-01	TRIM SENDER	1	115/130/L130ETO
2	98580-06016	INCLINER RACCORD SCREW, PAN HEAD VIS	2	115/130/L130ETO
3	90465-11M10	CLAMP BRIDE	3	115/130/L130ETO
4	6G5-43376-00	BOLT, THRUST RECEIVER BOULON	2	115/130/L130ETO
5	95780-10300	NUT, FLANGE ECROU	2	115/130/L130ETO
6	6E5-42510-04-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	UR LONG
	6E5-42510-24-4D	STEERING BRACKET ASSY DIRECTION SUPPORT (ENS.)	1	UR ULTRA LONG
7	93109-38M02	OIL SEAL JOINT SPY	1	
8	90201-38M60	WASHER, PLATE RONDELLE, PLATE	2	
9	90386-38M32	BUSH DOUILLE	2	
10	6G5-44551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	
11	93410-37M04	CIRCLIP CLIPS	1	
12	6E5-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFERIEUR	1	
13	6E5-44555-00-94	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	
14	90202-32M19	WASHER, PLATE RONDELLE, PLATE	2	
15	90201-16M55	WASHER, PLATE RONDELLE, PLATE	2	
16	6E5-82149-00	WIRE, LEAD 3 FIL 3	1	
17	90109-14M34	BOLT BOULON	2	
18	90201-15M58	WASHER, PLATE RONDELLE, PLATE	2	
19	95380-14800	NUT ECROU	2	
20	92990-14600	WASHER RONDELLE, PLATE	2	
21	6E5-44552-00-94	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	2	
22	97395-10045	BOLT BOULON	4	
23	92990-10100	WASHER, SPRING RONDELLE, GROWER	4	
24	6E5-44553-00-4D	COVER, LOWER MOUNT COUVERCLE, SUSPENSION INFERIEUR	2	
25	90501-16M28	SPRING, COMPRESSION RESSORT, COMPRESSION	4	
26	98580-06016	SCREW, PAN HEAD VIS	2	
27	90179-06066	NUT ECROU	2	

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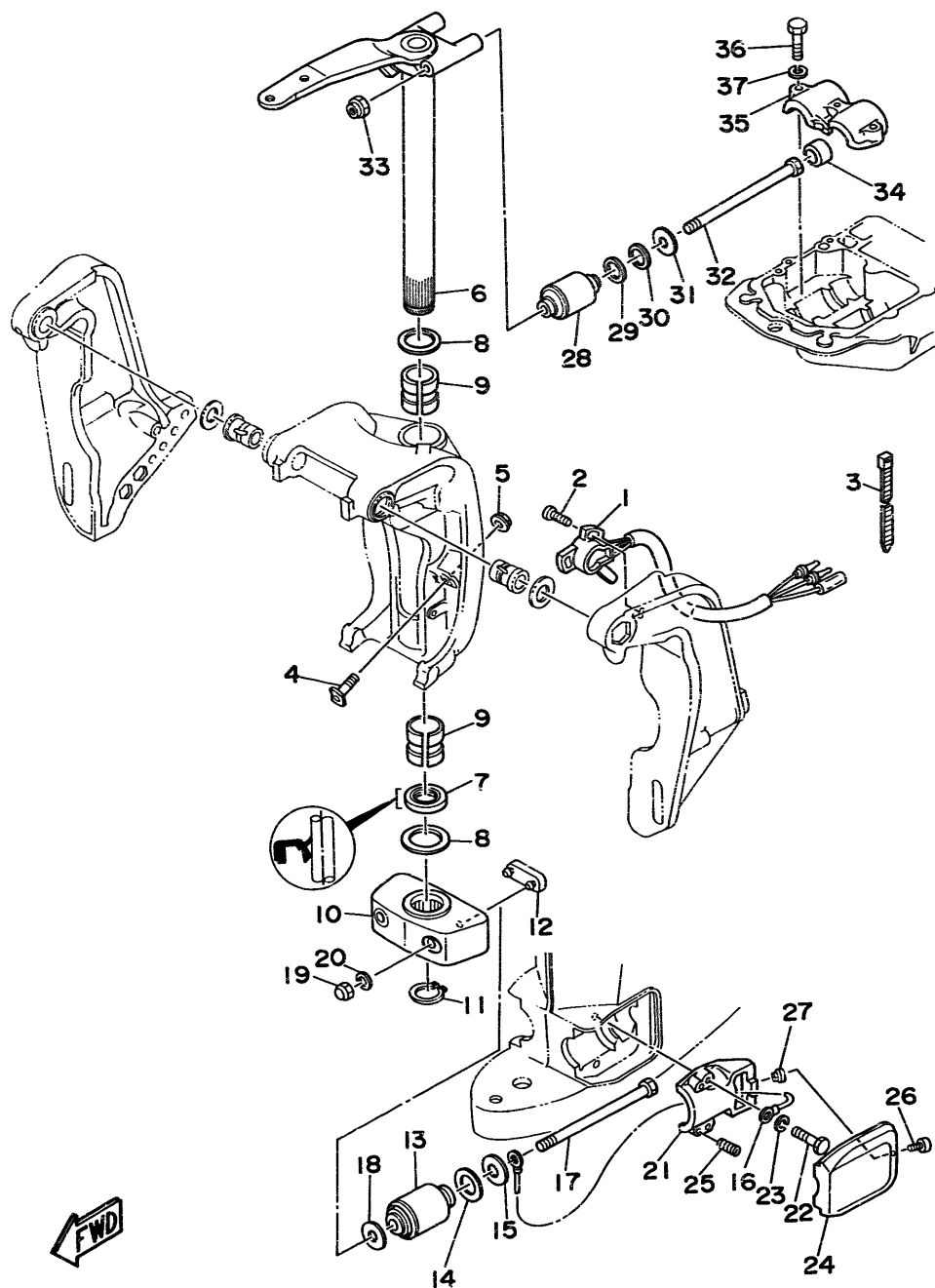


FIG. 12 BRACKET 2

SUPPORT 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	6E5-44514-00-94	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	
29	90201-26M57	WASHER, PLATE RONDELLE, PLATE	2	
30	90202-26M18	WASHER, PLATE RONDELLE, PLATE	2	
31	90201-14M56	WASHER, PLATE RONDELLE, PLATE	2	
32	90109-12M37	BOLT BOULON	2	
33	90185-12058	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	2	
34	663-44575-00	DAMPER, LOWER MOUNT RUBBER SILENT-BLOC, INFÉRIEUR	2	
35	6E5-44511-00-5B	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	
36	97395-10045	BOLT BOULON	3	
37	92990-10100	WASHER, SPRING RONDELLE, GROWER	3	

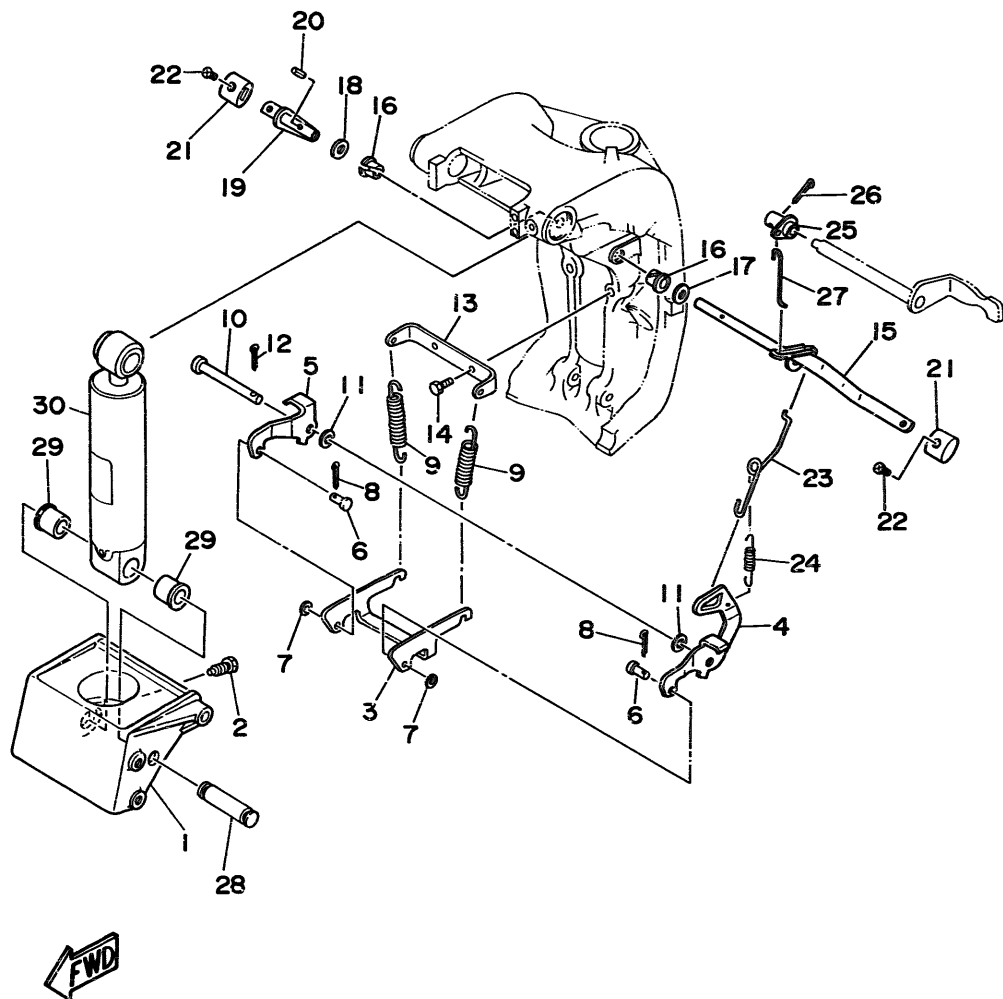


FIG. 13 BRACKET 3 (115E0)

SUPPORT 3 (115E0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-43128-00-4D	SPACER, CLAMP BRACKET ENTRETOISE	1	
2	90109-06M07	BOLT BOULON	1	
3	6E5-43613-00	ARM, TILT LOCK GUIDE	1	
4	6E5-43614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
5	6E5-43615-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	
6	90240-06M07	PIN, CLEVIS BOULON, A GOUPILLE	2	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
8	91490-25020	PIN, COTTER GOUPILLE	2	
9	90506-23M10	SPRING, TENSION RESSORT, TENSION	2	
10	6E5-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	1	
11	92990-08600	WASHER, PLATE RONDELLE, PLATE	2	
12	91490-25020	PIN, COTTER GOUPILLE	1	
13	6E5-43679-00	STOPPER, HOOK BUTEE	1	
14	97095-06016	BOLT BOULON	2	
15	6E5-43630-01	TILT LEVER ASSY LEVIER D'INCLINAISON	1	
16	90386-08032	BUSH DOUILLE	2	
17	90202-08M08	WASHER, PLATE RONDELLE, PLATE	1	
18	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	
19	61U-43631-00	LEVER, TILT LEVIER, INCLINAISON	1	
20	91690-30216	PIN, SPRING AGRAFFE	1	
21	6E5-43317-00	GRIP POIGNEE	1	
22	90152-05M00	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
23	6E5-43616-00	ROD, TILT LOCK TIGE	1	
24	90506-09M09	SPRING, TENSION RESSORT, TENSION	1	
25	688-43184-00	COLLAR, ANCHOR LEVER ENTRETOISE	1	
26	91490-30030	PIN, COTTER GOUPILLE	1	
27	6E5-43676-00	HOOK CROCHET	1	
28	6E5-43124-00	PIN, LOWER SHOCK MOUNT AXE, INFERIEUR AMORTISSEUR	1	

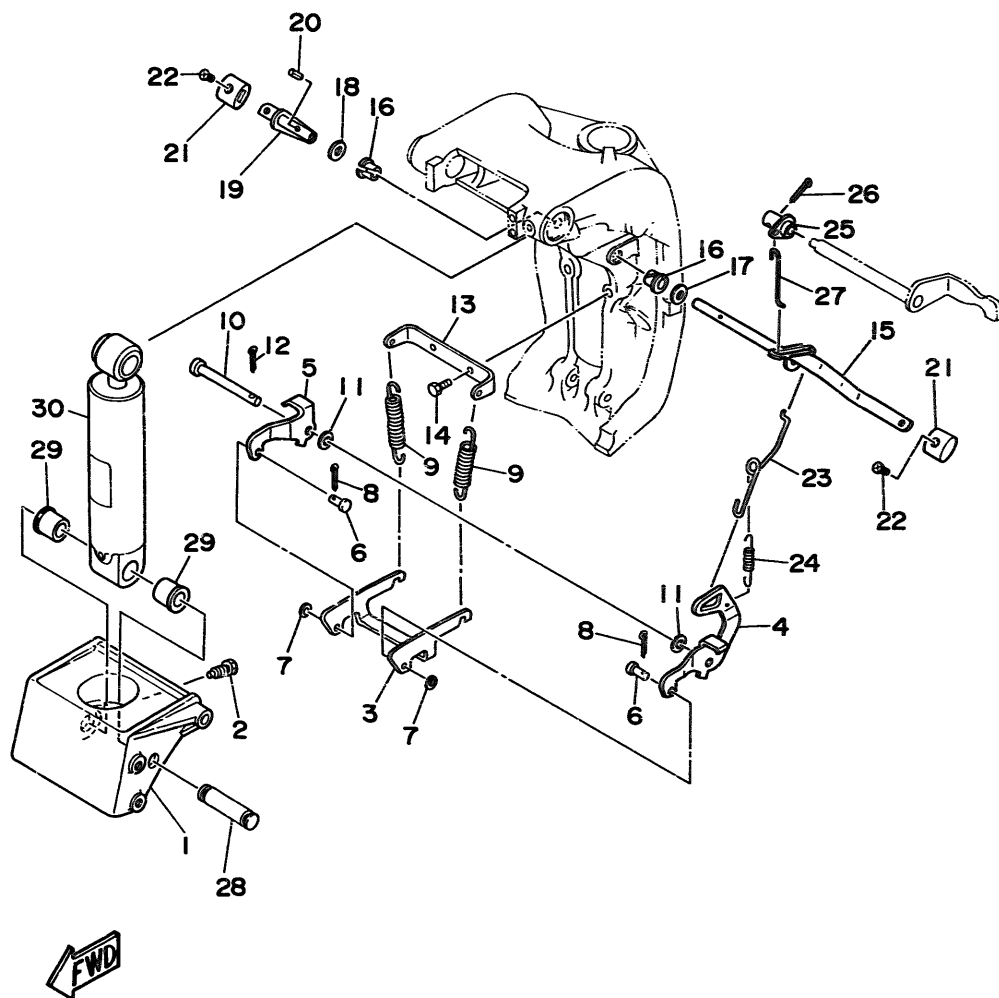


FIG. 13 BRACKET 3 (115E0)

SUPPORT 3 (115E0)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	90386-18M44	BUSH DOUILLE	2	
30	6E5-43170-00-4D	SHOCK ABSORBER ASSY AMORTISSEUR (ENS.)	1	

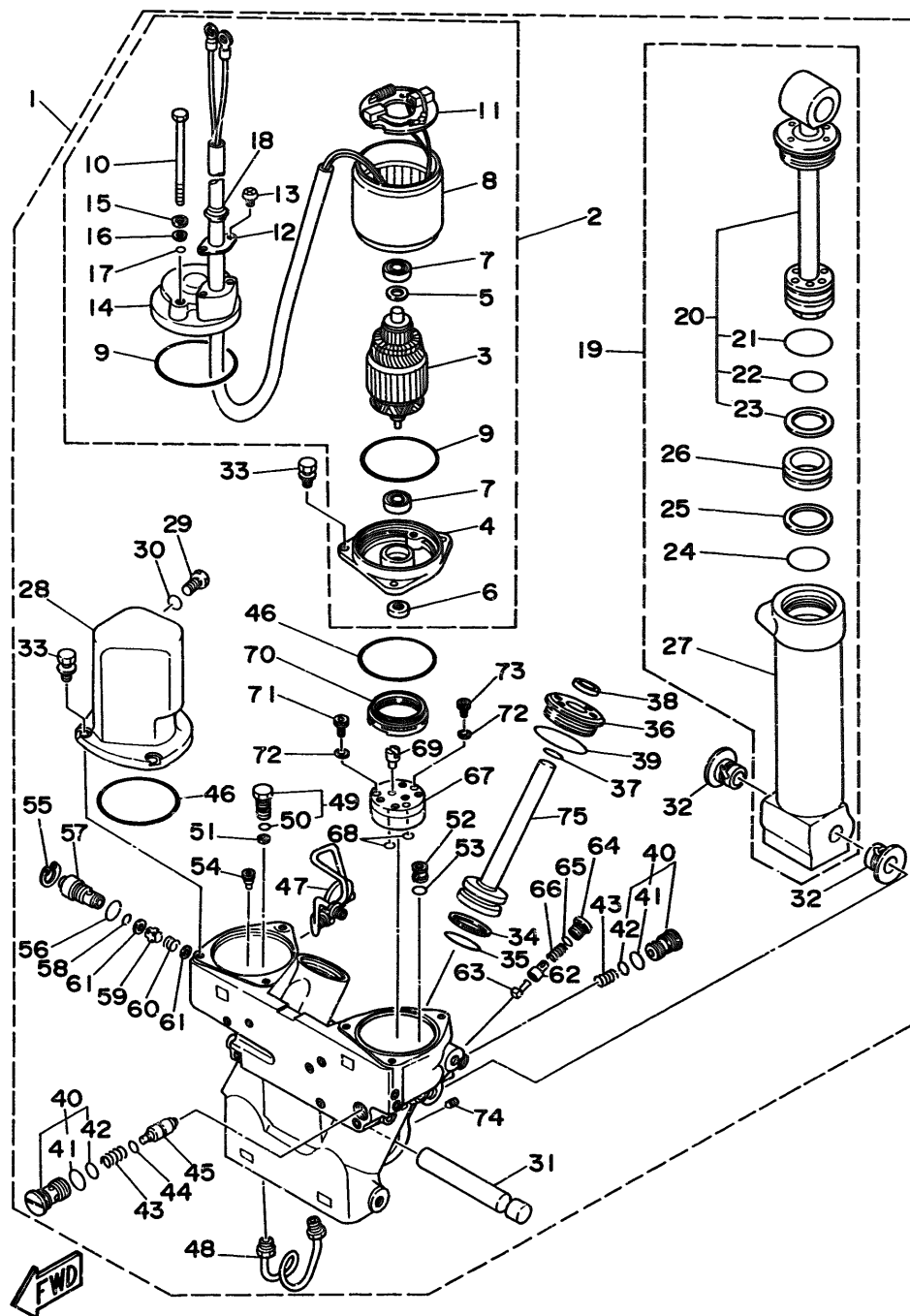


FIG. 14 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6G5-43800-05-4D	POWER TRIM & TILT ASSY PUISSANCE PARER ET INCLINER (ENS.)	1	
2	6G5-43880-02	MOTOR ASSY MOTEUR (ENS.)	1	
3	6G5-43805-10	ARMATURE ASSY INDUIT (ENS.)	1	
4	6G5-43881-10	FRAME, END BATI	1	
5	6G5-4387G-10	WASHER RONDELLE	1	
6	93102-08M43	OIL SEAL JOINT SPY	1	
7	93300-608U0	BEARING ROULEMENT	2	
8	6G5-43804-00	STATOR ASSY STATOR (ENS.)	1	
9	6G5-43865-00	O-RING JOINT TORIQUE	2	
10	6G5-43887-00	BOLT, THROUGH BOULON	2	
11	6G5-43806-00	BRUSH HOLDER ASSY PORTE-BALAI (ENS.)	1	
12	6G5-43899-00	PLATE STOPPER PLAQUETTE	1	
13	6G5-43886-00	BOLT BOULON	2	
14	6G5-43884-00	FRAME, COMMUTATOR END BATI	1	
15	6G5-43893-00	WASHER RONDELLE	2	
16	6G5-43889-10	PLATE SEAT PLAQUETTE	2	
17	6G5-43867-00	O-RING JOINT TORIQUE	2	
18	6G5-43885-00	GROMMET PASSE-FIL	1	
19	6G5-4380E-01	TILT CYLINDER ASSY INCLINAISON CYLINDRE (ENS.)	1	
20	6G5-43810-00	PISTON SUB ASSY PISTON AUXILIAIRE (ENS.)	1	
21	6E5-43861-00	O-RING JOINT TORIQUE	1	
22	6G5-43862-00	O-RING JOINT TORIQUE	1	
23	6E5-43872-00	RING, BACK UP RESSORT	1	
24	6G5-43862-00	O-RING JOINT TORIQUE	1	
25	6E5-43872-00	RING, BACK UP RESSORT	1	
26	6E5-43814-02	PISTON, FREE PISTON	1	
27	6G5-43813-00	CYLINDER, TILT CYLINDRE	1	
28	6G5-43828-00	BODY, RESERVOIR CORPS	1	

E4

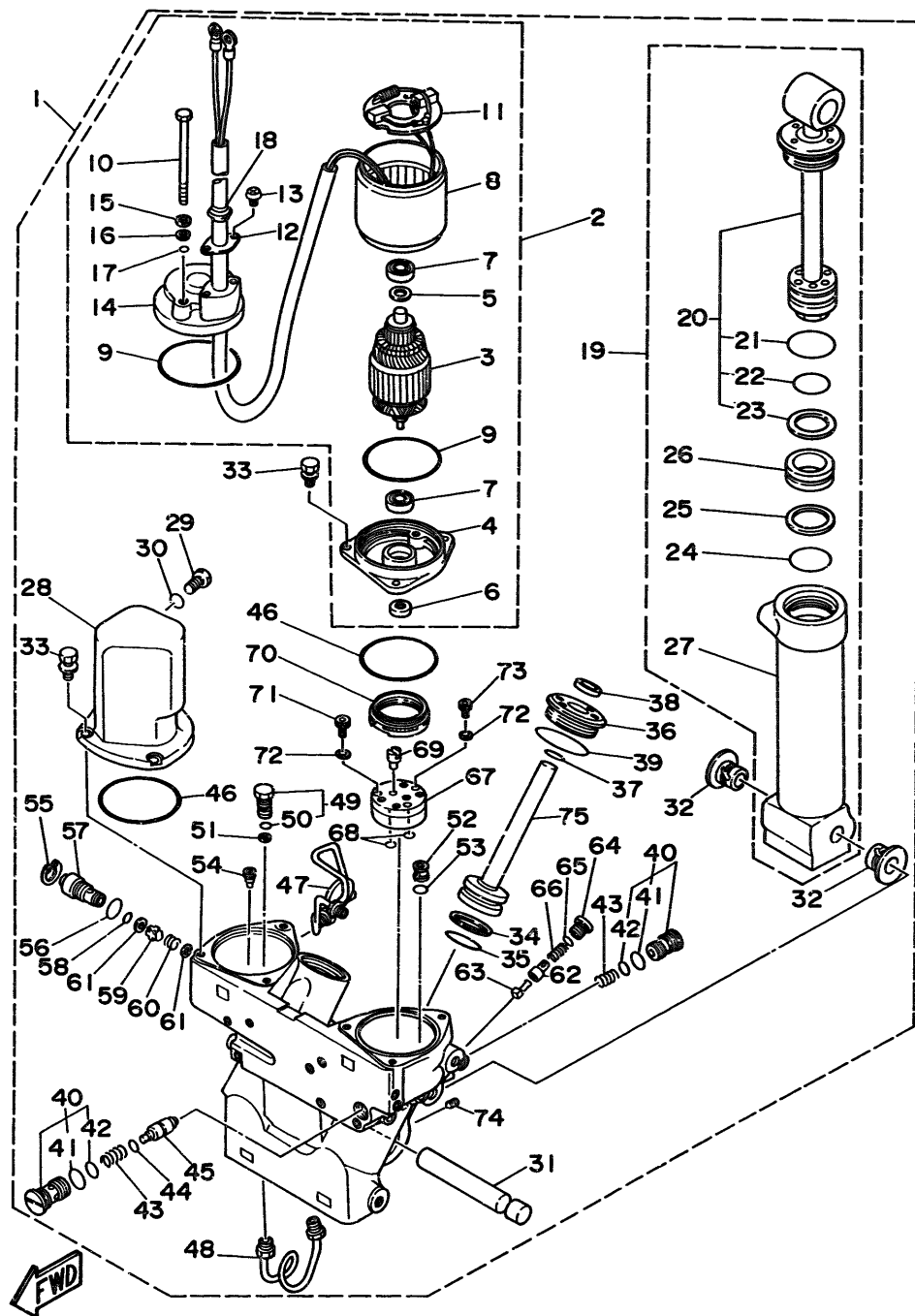


FIG. 14 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-43829-00	.PLUG, RESERVOIR .BOUCHON	1	
30	6E5-43863-00	.O-RING	1	
31	6G5-43818-00	.JOINT TORIQUE .PIN, LOWER SHOCK MOUNT .AXE, INFÉRIEUR AMORTISSEUR	1	
32	90386-18M14	.BUSH .DOUILLE	2	
33	90119-06M42	.BOLT, WITH WASHER .BOULON, AVEC RONDELLE	6	
34	6G5-43874-00	.RING, BACK UP .RESSORT	2	
35	6G5-43864-00	.O-RING	2	
36	6G5-43821-01	.JOINT TORIQUE .SCREW, TRIM CYLINDER END .VIS	2	
37	6E5-43865-00	.O-RING	2	
38	6E5-43822-01	.JOINT TORIQUE .SEAL, TRIM DUST .JOINT	2	
39	6G5-43861-00	.O-RING	2	
40	6G5-43802-01	.JOINT TORIQUE .VALVE SUB ASSY .CLAPET AUXILIAIRE (ENS.)	2	
41	6E5-43866-00	.O-RING	1	
42	6E5-43867-00	.JOINT TORIQUE .O-RING	1	
43	6G5-43894-00	.JOINT TORIQUE .SPRING, SHUTTLE RETURN .RESSORT	2	
44	6E5-43868-00	.O-RING	1	
45	6G5-43841-00	.JOINT TORIQUE .PISTON, SHUTTLE .PISTON	1	
46	6E5-43869-00	.O-RING	2	
47	6G5-43835-00	.JOINT TORIQUE .PIPE .TUYAU	1	
48	6G5-43833-00	.PIPE .TUYAU	1	
49	6G5-43809-01	.SEAT VALVE COMP. 2 .SIEGE VALVE COMP. 2	1	
50	6E5-43896-00	.O-RING	1	
51	6G5-43816-00	.JOINT TORIQUE .FILTER 1 .FILTRE 1	1	
52	6G5-43808-02	.SEAT VALVE COMP. 1 .SIEGE VALVE COMP. 1	1	
53	6E5-43883-00	.O-RING	1	
54	6G5-43803-00	.JOINT TORIQUE .CASE VALVE COMP. .CARTER VALVE COMP.	1	
55	6H1-43875-00	.RING, SNAP .RESSORT	1	
56	93210-18M75	.O-RING .JOINT TORIQUE	1	

E5

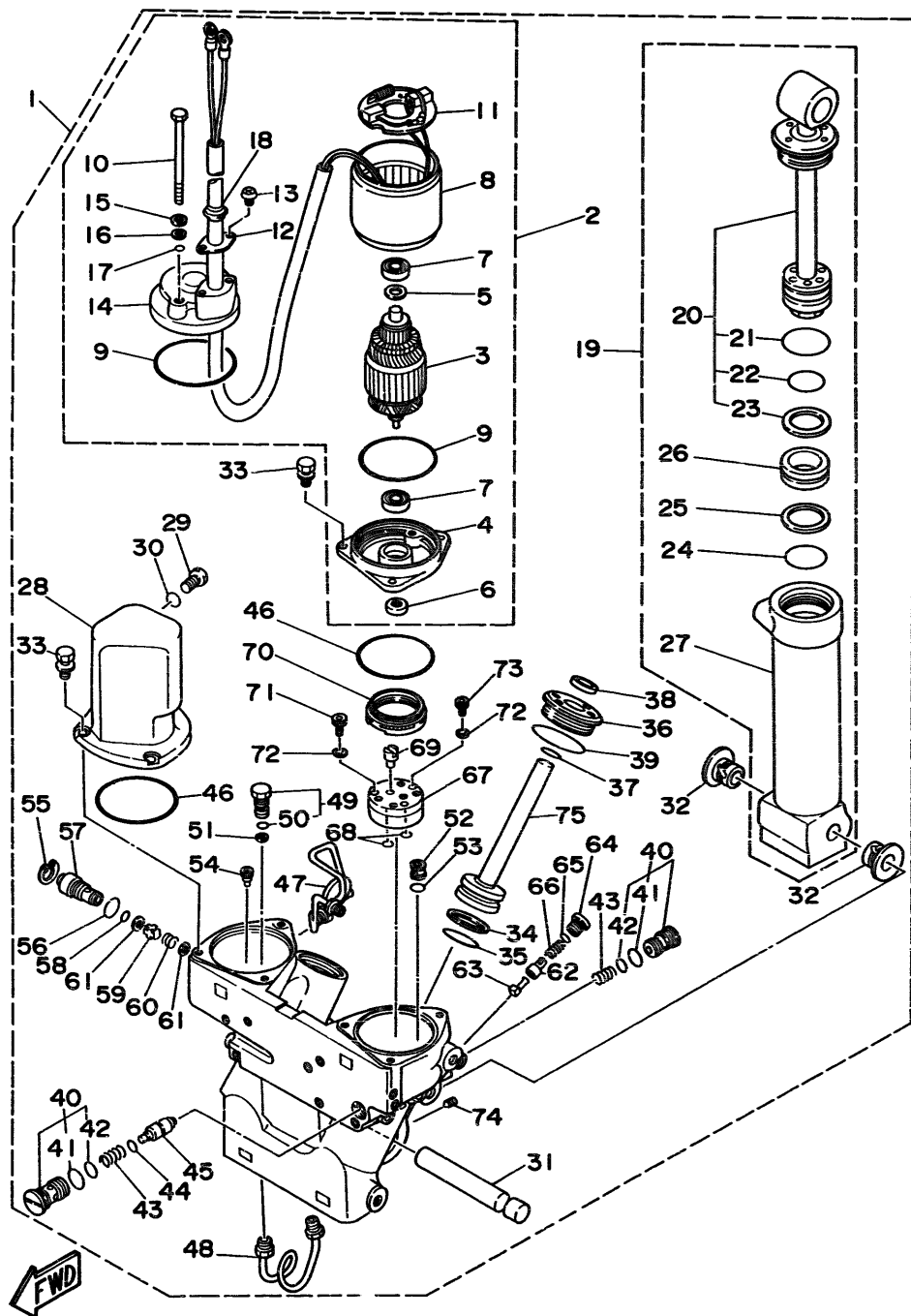


FIG. 14 POWER TRIM & TILT ASSY 1

PUISSANCE PARER ET INCLINER (ENS.) 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
57	6G5-43845-00	.SCREW, MANUAL RELEASE .VIS	1	
58	93210-10M74	.O-RING .JOINT TORIQUE	1	
59	6E5-4382A-00	.ADAPTOR 1 .ADAPTEUR 1	1	
60	6E5-43854-01	.SPRING, MANUAL RELEASE .RESSORT	1	
61	6E5-43847-00	.SEAT, MANUAL VALVE .SIEGE	2	
62	6G5-43849-00	.PIN, VALVE SUPPORT .GOUPILLE	1	
63	6G5-4381A-00	.SHAFT .AXE	1	
64	6G5-43842-00	.SCREW, VALVE SEAT .VIS	1	
65	6G5-43866-00	.O-RING .JOINT TORIQUE	1	
66	6E5-43824-01	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	
67	6G5-43830-01	.GEAR PUMP ASSY .POMPE A PIGNON (ENS.)	1	
68	6G5-43863-00	.O-RING .JOINT TORIQUE	2	
69	6G5-43831-01	.CONNECTOR, SHAFT .RACCORD	1	
70	6G5-43817-00	.FILTER 2 .FILTRE 2	1	
71	6G5-43878-01	.BOLT, SOCKET .BOULON	2	
72	90201-05M00	.WASHER, PLATE .RONDELLE, PLATE	3	
73	6G5-43888-01	.BOLT, SOCKET .BOULON	1	
74	6G5-43878-10	.BOLT, SOCKET .BOULON	1	
75	6G5-43820-01	.PISTON SUB ASSY .PISTON AUXILIAIRE (ENS.)	2	

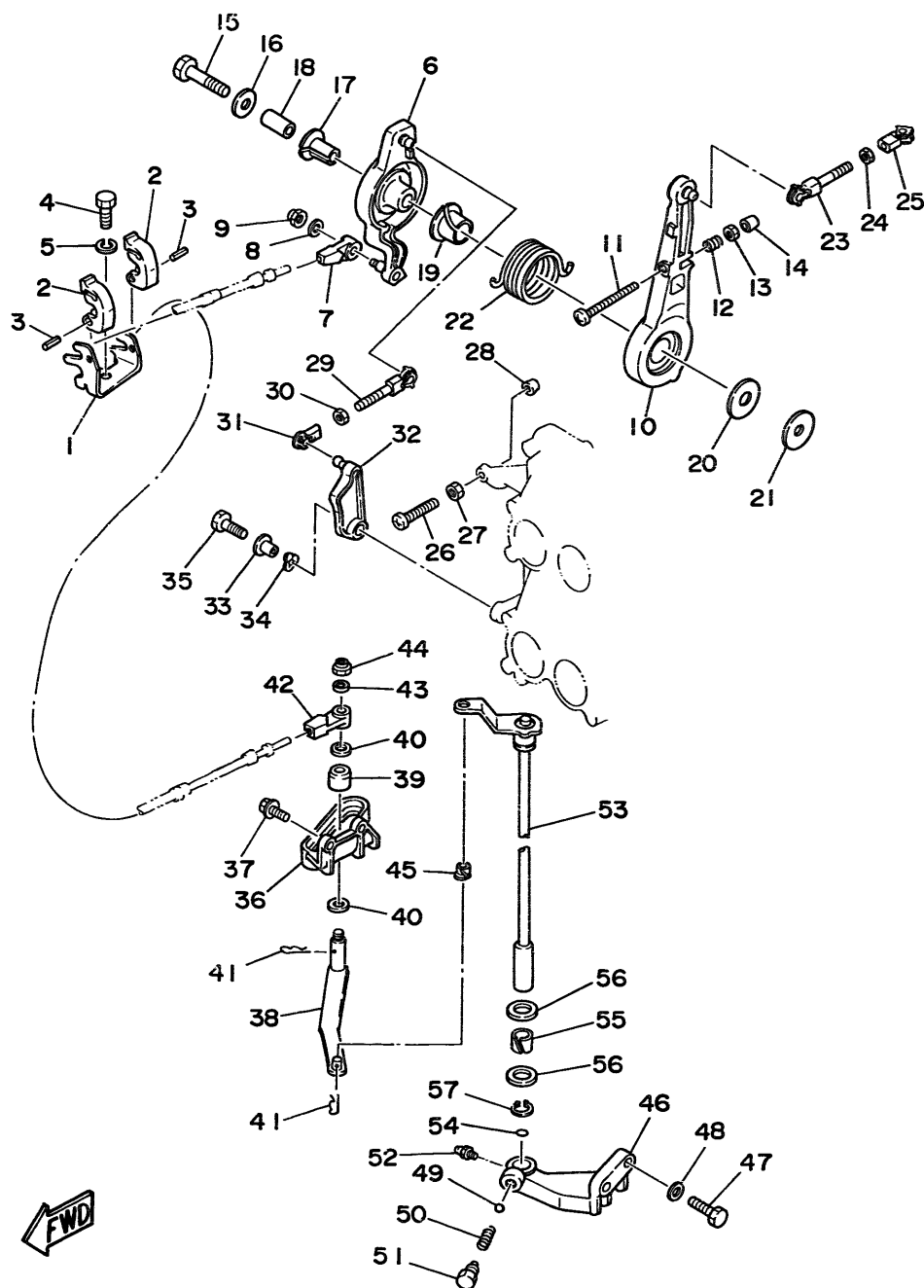


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-48531-00	BRACKET, REMOTE CONTROL 1	1	
2	6E5-48538-00	ETRIER 1, COMMANDE A DISTANCE	2	
3	91690-30012	CLAMP, CABLE 1	2	
4	97395-08020	COLLIER	1	
5	92990-08100	PIN, SPRING	1	
6	6E5-41632-02-94	AGRAFFE	1	
7	6E5-48344-00	BOLT	1	
8	92990-06200	BOULON	1	
9	90185-06M07	WASHER, SPRING	1	
10	6E5-41631-01-94	RONDELLE, GROWER	1	
11	90157-06013	LEVER, MAGNETO CONTROL	1	
12	90501-16M12	LEVIER, COMMANDE D'AVANCE	1	
13	95380-06600	CABLE END, REMOTE CONTROL	1	
14	688-44194-00	CHAPE CABLE	1	
15	97313-08045	WASHER, PLAIN	1	
16	90201-08M54	RONDELLE, PLATE	1	
17	90386-12089	NUT, SELF-LOCKING	1	
18	90387-08M16	ECROU, AUTO-BLOCANT	1	
19	90386-22M13	LEVER, MAGNETO CONTROL	1	
20	90202-12092	LEVIER, COMMANDE D'AVANCE	1	
21	90201-08M13	SCREW, PAN HEAD	1	
22	90508-29M12	VIS, TETE TRONCONIQUE	1	
23	6E5-41636-01	SPRING, COMPRESSION	1	
24	95380-05600	RESSORT, COMPRESSION	1	
25	6H1-41237-00	NUT	1	
26	90157-06013	ECROU	1	
27	95380-06600	CAP	1	
28	688-44194-00	CAPUCHON	1	
29	90157-06013	SCREW, PAN HEAD	1	
30	90157-06013	VIS, TETE TRONCONIQUE	1	
31	95380-06600	NUT	1	
32	95380-06600	ECROU	1	
33	95380-06600	CAP	1	
34	95380-06600	CAPUCHON	1	
35	95380-06600	NUT	1	
36	95380-06600	ECROU	1	
37	95380-06600	CAP	1	
38	95380-06600	CAPUCHON	1	
39	95380-06600	NUT	1	
40	95380-06600	ECROU	1	
41	95380-06600	CAP	1	
42	95380-06600	CAPUCHON	1	
43	95380-06600	NUT	1	
44	95380-06600	ECROU	1	
45	95380-06600	CAP	1	
46	95380-06600	CAPUCHON	1	
47	95380-06600	NUT	1	
48	95380-06600	ECROU	1	
49	95380-06600	CAP	1	
50	95380-06600	CAPUCHON	1	
51	95380-06600	NUT	1	
52	95380-06600	ECROU	1	
53	95380-06600	CAP	1	
54	95380-06600	CAPUCHON	1	
55	95380-06600	NUT	1	
56	95380-06600	ECROU	1	
57	95380-06600	CAP	1	

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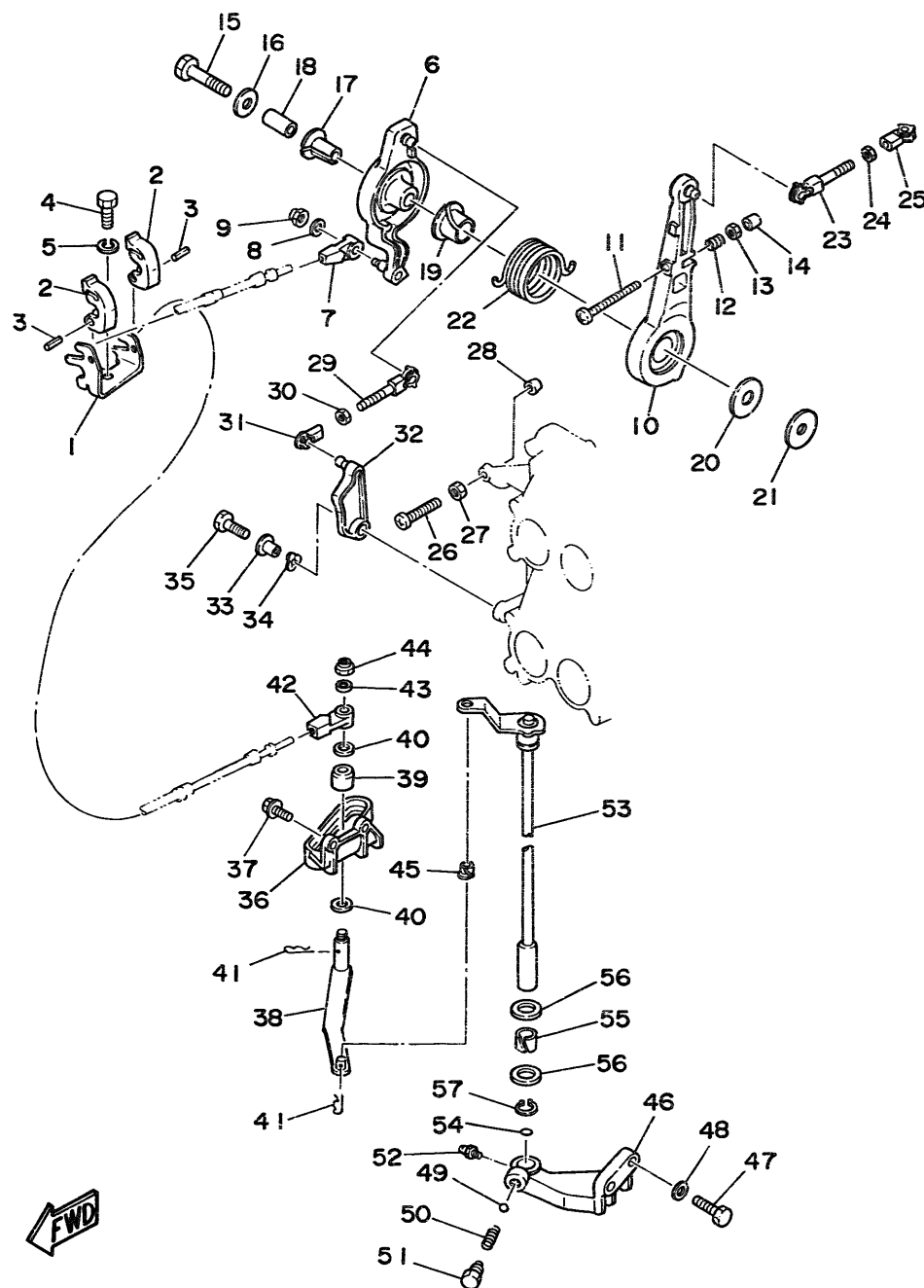


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	688-41636-00	ROD, MAGNETO CONTROL	1	
30	95380-05600	BIELLETTTE, COMMANDE D'AVANCE	1	
31	6H1-41237-00	NUT ECROU	1	
32	6E5-41213-00	JOINT, LINK RACCORD	1	
33	90387-06M29	CAM, ACCEL. CAME, ACCELERATION	1	
34	90206-10M04	COLLAR COLLERETTE	1	
35	97095-06025	WASHER, WAVE RONDELLE, ONDULEE	1	
36	6E5-44117-00-94	BOLT BOULON	1	
37	97595-06520	BRACKET SUPPORT	1	
38	6E5-44121-00	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
39	6E5-44122-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	
40	90202-08M20	BUSHING, SHIFT ROD LEVER DOUILLE, LEVIER D'EMBRAYAGE	1	
41	90468-18008	WASHER, PLATE RONDELLE, PLATE	2	
42	6E5-48344-00	CLIP JONC	2	
43	92990-06200	CABLE END, REMOTE CONTROL CHAPE CABLE	1	
44	90185-06M07	WASHER, PLAIN RONDELLE, PLATE	1	
45	90386-06M12	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
46	6E5-44118-01-94	BUSH DOUILLE	1	
47	97313-08030	BRACKET SUPPORT	1	
48	92990-08600	BOLT BOULON	2	
49	93501-04M02	WASHER, PLATE RONDELLE, PLATE	2	
50	90501-12082	BALL BILLE	1	
51	648-42715-00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
52	93700-06M03	BUSHING COUSSINET	1	
53	6E5-44120-03	NIPPLE, GREASE PION	1	UR LONG
	6E5-44120-23	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	UR ULTRA LONG
54	93210-09350	HANDLE GEAR SHIFT ASSY LEVIER D'EMBRAYAGE	1	
55	90386-16M66	O-RING JOINT TORIQUE	1	
		BUSH DOUILLE	1	

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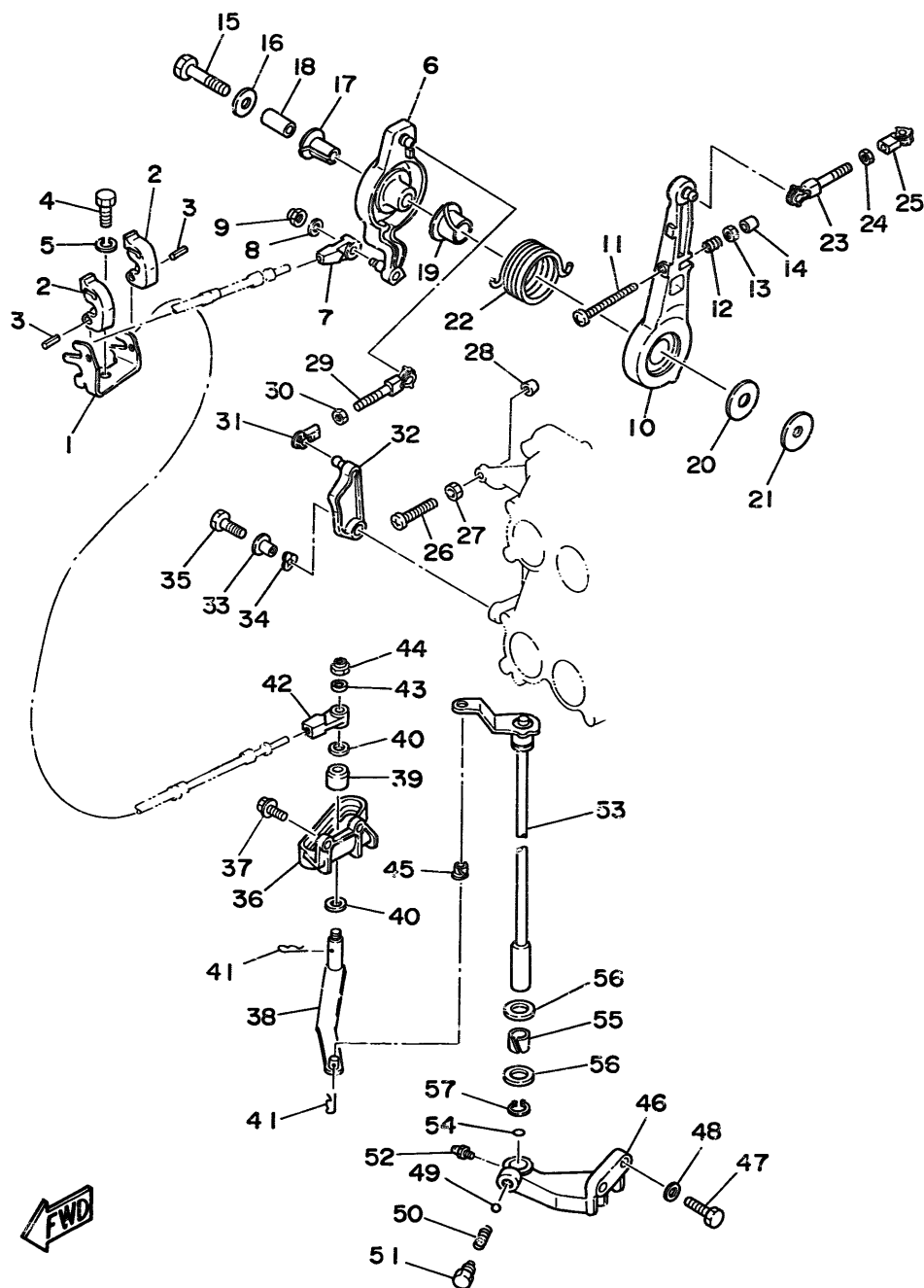


FIG. 15 CONTROL

COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
56	90202-16061	WASHER, PLATE RONDELLE, PLATE	2	
57	99009-16400	CIRCLIP CIRCLIP	1	

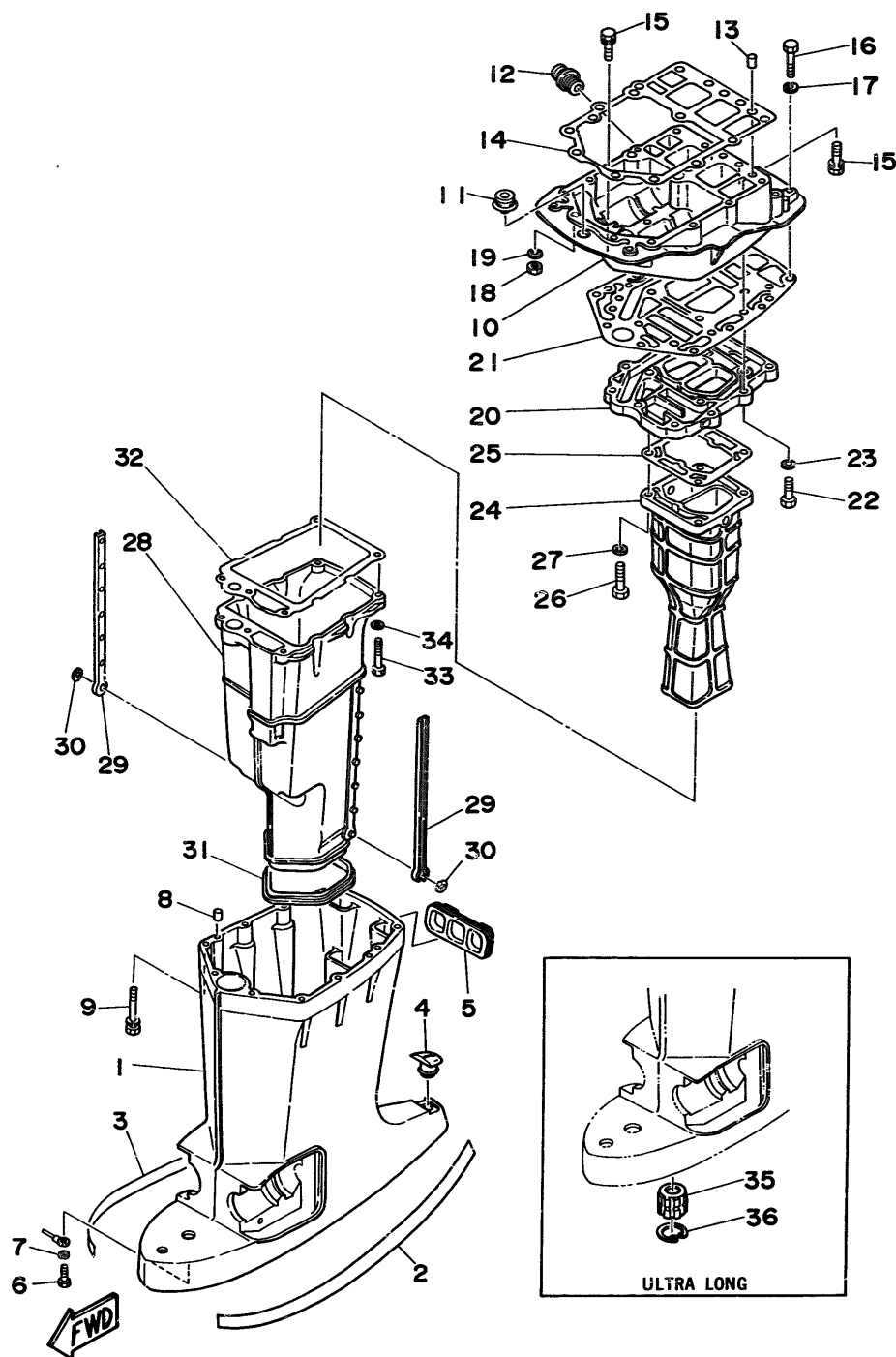


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	6E5-45111-00-4D	CASING, UPPER FOURREAU	1	UR LONG
	6E5-45111-20-4D	CASING, UPPER FOURREAU	1	UR ULTRA LONG
2	6R3-42791-A0	MARK 1 ETIQUETTE 1	1	
3	6R3-42792-A0	MARK ETIQUETTE	1	
4	6E5-45155-00	CAP CAPUCHON	1	
5	6E5-42769-00	SEAL, RUBBER BOURRELET, CAOUTCHOUC	1	
6	97095-06010	BOLT BOULON	1	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
8	93608-12M05	PIN, DOWEL AXE	2	
9	90119-08M78	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
10	6G5-41137-00-94	GUIDE, EXHAUST COLLECTEUR D'ECHAPPEMENT	1	
11	6E5-42724-00	GROMMET PASSE-FIL	1	
12	6G5-12581-00	JOINT, HOSE 1 JOINT DE TUYAU	1	
13	93608-12M05	PIN, DOWEL AXE	2	
14	6G5-45113-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
15	90119-08M79	BOLT, WITH WASHER BOULON, AVEC RONDELLE	6	
16	97395-08045	BOLT BOULON	2	
17	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
18	95380-08700	NUT ECROU	2	
19	92990-08100	WASHER, SPRING RONDELLE, GROWER	2	
20	6G5-41131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	
21	6G5-45114-A0	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	
22	97395-08030	BOLT BOULON	4	
23	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
24	6E5-41132-10-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	UR 115
	6L1-41132-00-5B	MANIFOLD, EXHAUST PIPE D'ECHAPPEMENT	1	UR 130/L130
25	6E5-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	UR 115
	6G5-41134-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	UR 130/L130

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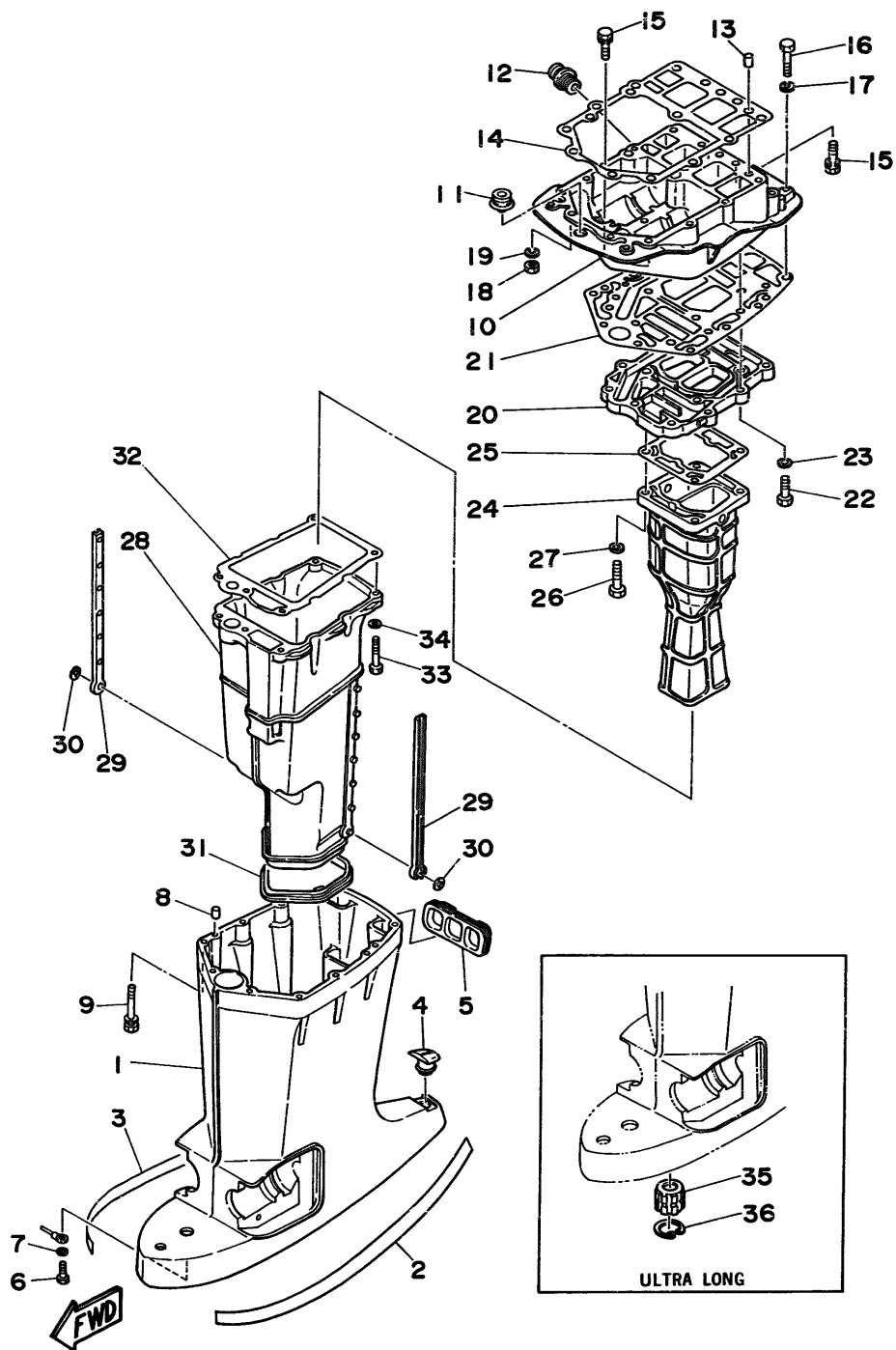


FIG. 16 UPPER CASING

FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	97395-08045	BOLT BOULON	4	
27	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	
28	6E5-14711-00-5B	MUFFLER 1	1	
29	6E5-14737-00	POT D'ECHAPPEMENT 1	2	
30	90183-05M02	DAMPER, MUFFLER AMORTISSEUR DE POT D'ECHAPPT	2	
31	6E5-45123-00	NUT, SPRING ECRou, RESSORT	1	
32	6E5-41135-A0	GASKET, MUFFLER JOINT, POT DE DETENTE	1	
33	6E5-41135-A0	GASKET, EXHAUST MANIFOLD JOINT, PIPE D'ECHAPPEMENT	1	
34	97395-08045	BOLT BOULON	5	
35	92990-08600	WASHER, PLATE RONDELLE, PLATE	5	
36	6E5-45318-00	BUSHING, DRIVE SHAFT DOUILLE, ARBRE MOTEUR	1	ULTRA LONG
37	93420-36M01	CIRCLIP CIRCLIP TYPE R	1	ULTRA LONG

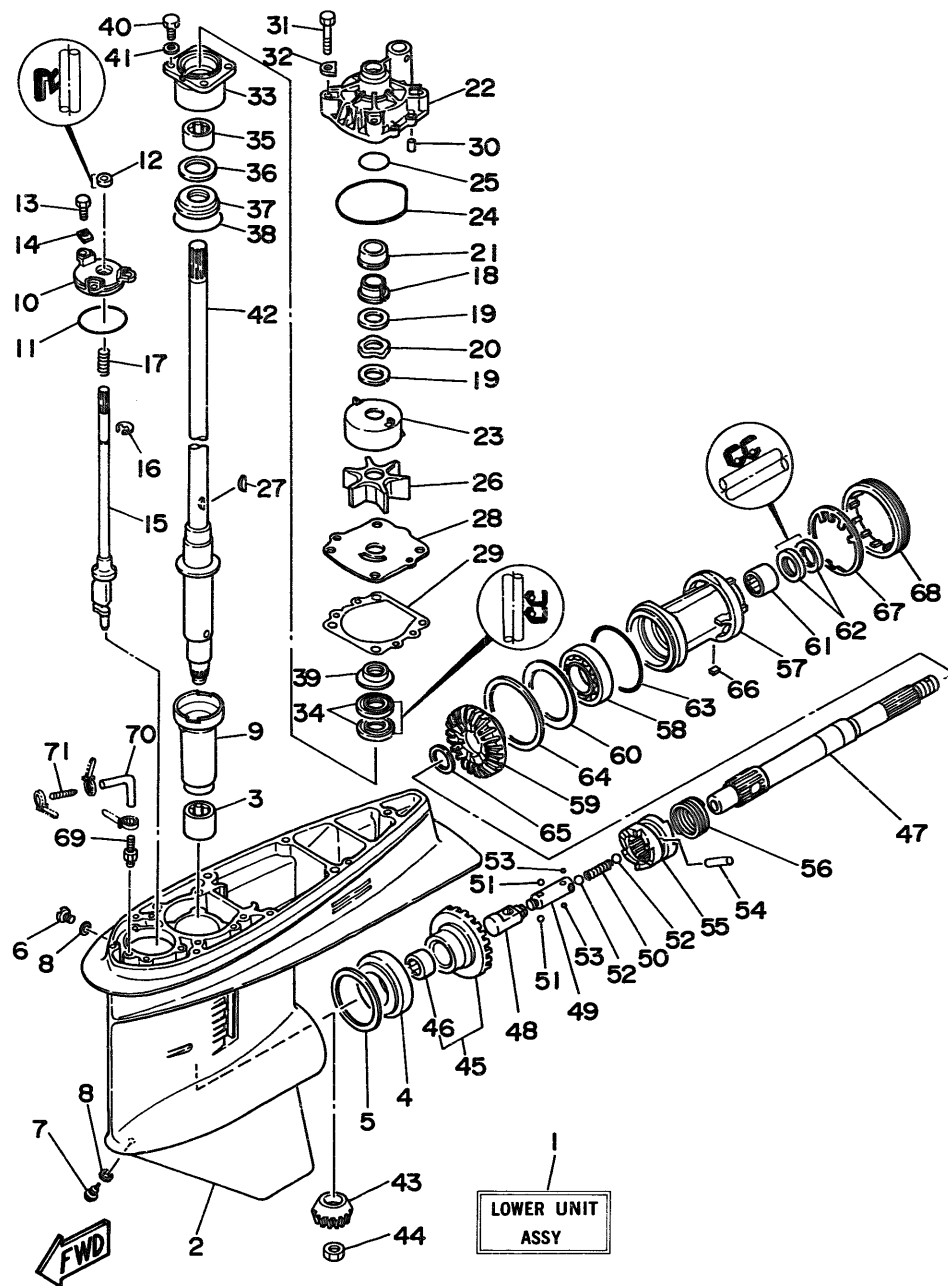


FIG. 17 LOWER CASING. DRIVE 1 (115/130)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1 (115/130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-45300-14-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 71, FIG.18, REF.NO. 1,2,13,14)	1	UR LONG
	6E5-45300-24-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 71, FIG.18, REF.NO. 1,2,13,14)	1	UR ULTRA LONG
2	6E5-45301-02-4D	CASING, LOWER BEQUILLE	1	
3	93315-628U9	BEARING, CYLINDRICAL ROULEMENT	1	
4	93332-000U7	BEARING ROULEMENT	1	
5	6E5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6E5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6E5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6E5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6E5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6E5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6E5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
6	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
7	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
8	90430-08020	GASKET JOINT	2	
9	6E5-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
10	6E5-45321-00	PLATE PLAQUETTE	1	
11	93210-58677	O-RING JOINT TORIQUE	1	
12	93106-09014	OIL SEAL JOINT SPY	1	
13	97095-06020	BOLT BOULON	3	
14	90209-06M04	WASHER RONDELLE	3	
15	6E5-44150-01	SHIFT CAM ASSY CAME D'INVERSION	1	
16	99001-08600	CIRCLIP CIRCLIP	1	
17	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
18	61A-45538-00	SPACER 1 ENTRETOISE	1	
19	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	

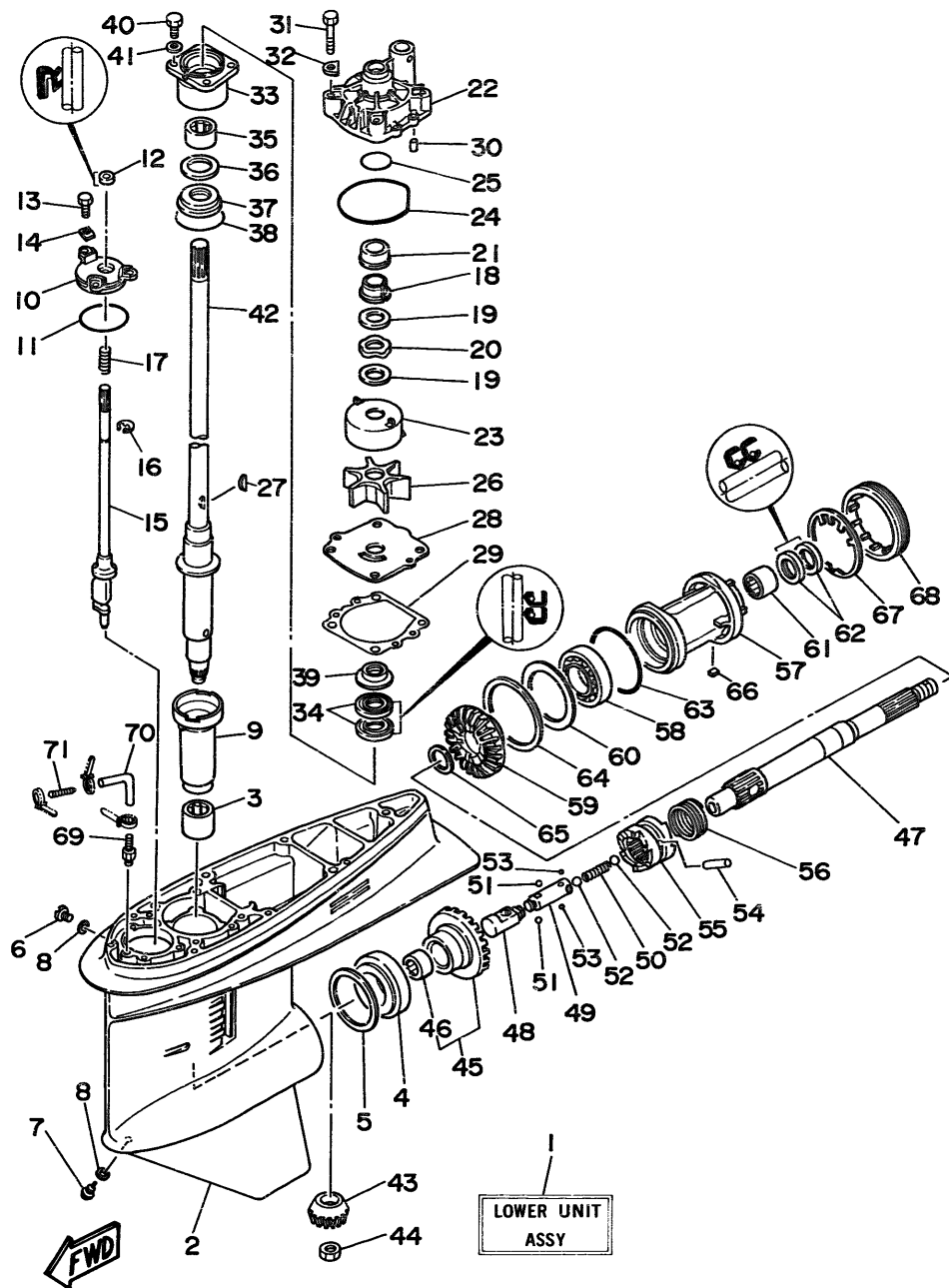


FIG. 17 LOWER CASINGS. DRIVE 1 (115/130)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1 (115/130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
20	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	
21	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	
22	61A-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
23	61A-44322-00	INSERT, CARTRIDGE CUVETTE	1	
24	93210-86M38	O-RING JOINT TORIQUE	1	
25	93210-37M67	O-RING JOINT TORIQUE	1	
26	6E5-44352-00	IMPELLER TURBINE	1	
27	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
28	6E5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
29	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
30	93606-12019	PIN, DOWEL GOUPILLE	2	
31	97395-08045	BOLT BOULON	4	
32	90209-08M02	WASHER RONDELLE	4	
33	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
34	93101-28M16	OIL SEAL JOINT SPY	2	
35	93315-430V5	BEARING, CYLINDRICAL PIECE	1	
36	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
37	93341-930U0	BEARING, THRUST CERVEAUX DE DIRECTION	1	
38	93210-54534	O-RING JOINT TORIQUE	1	
39	6E5-45344-00	COVER, OIL SEAL FLASQE, JOINT D'HUILE	1	
40	97395-08025	BOLT BOULON	4	
41	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	

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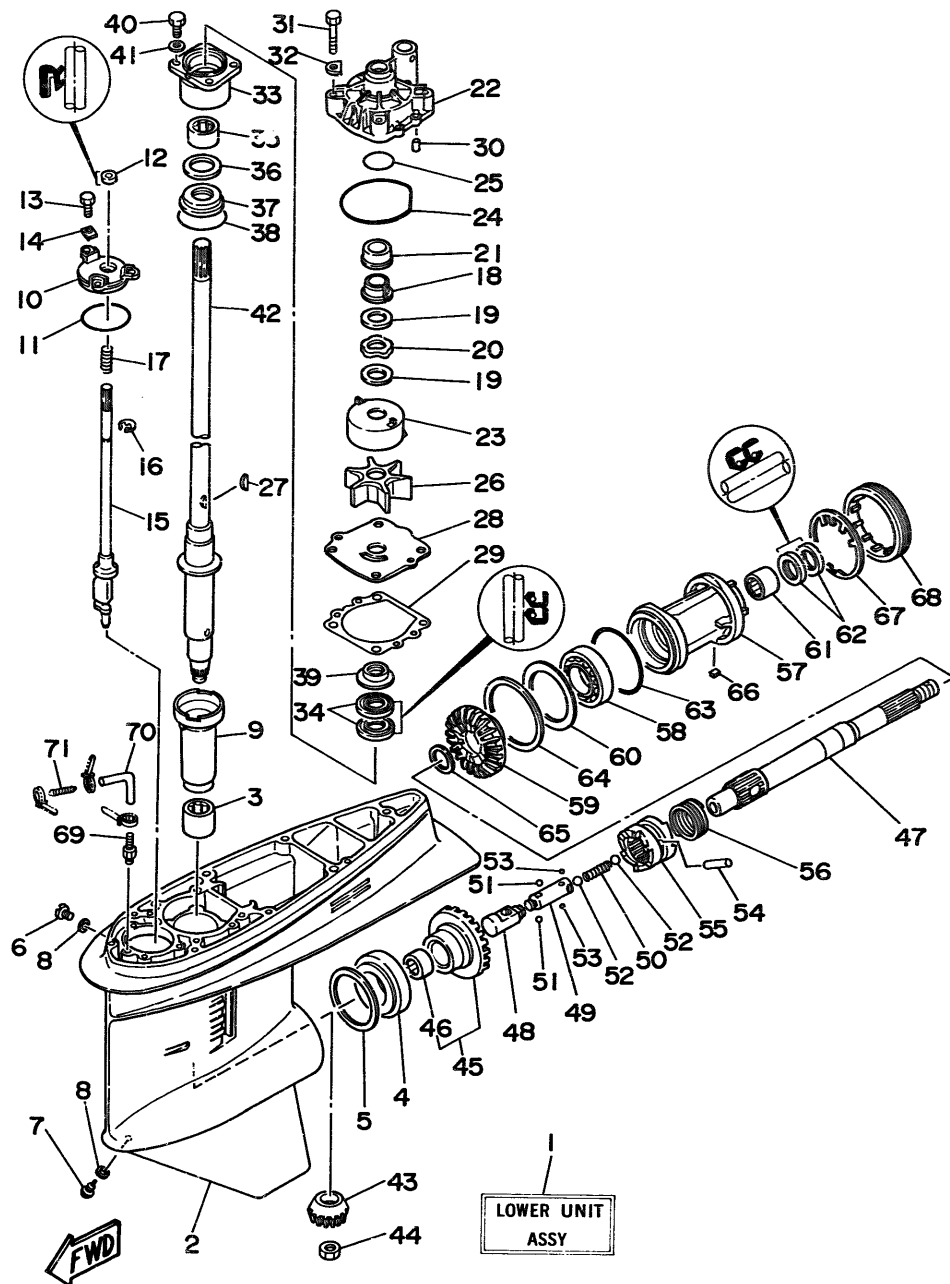


FIG. 17 LOWER CASING. DRIVE 1 (115/130)
FIG. 17 BOITIER D'HELICE, TRANSMISSION 1 (115/130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
42	6E5-45501-01	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR LONG
	6E5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	UR ULTRA LONG
43	6E5-45551-02	PINION PIGNON D'ATTAQUE	1	
44	90170-16M01	NUT ECROU	1	
45	6E5-45560-01	GEAR PIGNON	1	
46	93315-425U7	.BEARING, CYLINDRICAL .ROULEMENT	1	
47	6E5-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	
48	6E5-45641-01	SHIFTER EMBRAYAGE	1	
49	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSSOIR	1	
50	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
51	93507-32031	BALL BILLE	2	
52	93511-32027	BALL BILLES	2	
53	93503-16010	BALL BILLE	2	
54	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	
55	6E5-45631-01	CLUTCH, DOG CRABOT	1	
56	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
57	6E5-45332-00-94	HOUSING, LEARING FLASQUE, ROULEMENT	1	
58	93306-208U0	BEARING ROULEMENT	1	
59	6E5-45571-01	GEAR PIGNON	1	
60	6E5-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
61	93315-430U8	BEARING, CYLINDRICAL ROULEMENT	1	
62	93101-30M17	OIL SEAL JOINT SPY	2	
63	93210-86M39	O-RING JOINT TORIQUE	1	
64	6L6-45577-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6L6-45577-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6L6-45577-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6L6-45577-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6L6-45577-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR

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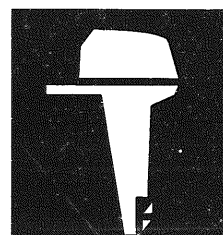
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	11-10	90105-10M20	1-11	90201-08M13	15-21	90338-05M03	9-50	90446-15M07	7-38	90508-29M12	15-22
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682-82151-00	22-30	90109-06M39	5- 6		15-16		23- 8	90464-11M18	10-29		13-12
705-82151-00	22-31	90109-06M40	5- 5	90201-12426	10-47	90340-14M00	1- 6	90464-12M00	19-12	91490-30030	13-26
6G5-82152-00	22-32	90109-08M45	9- 7		11-46	90384-06M07	1- 8	90464-13M34	6-34	91490-40030	18-25
6A0-82317-00	6-28	90109-08M61	2-22	90201-13M01	10-46	90384-14M09	1- 9	90465-08M33	22-27		24-25

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91609-30010	22-21	92990-08600	15-48	93210-32738	7- 7	93341-440U5	23-66	97090-08035	9-36	97395-10045	12-36
91690-30012	15- 3		16-23	93210-37M67	17-25	93341-930U0	17-37	97095-06010	9-26		18-10
91690-30014	11-24		16-27		23-27		23-39		10- 7		24-10
91690-30016	5-28		16-34		26-12	93410-18M02	10-44		10-32	97395-10050	10-13
91690-30020	10-39		17-41		26-28		11-43		11- 7	97595-06520	1-22
	11-39		20-20		26-38	93410-37M04	12-11		11-32		1-48
91690-30216	13-20		23-43	93210-54534	17-38	93410-40M03	2-10		16- 6		1-53
92990-04600	8-15	92990-10100	10-14		23-40	93420-36M01	16-36	97095-06012	8- 7		2- 7
92990-05100	4-28		11-14		26-15	93501-04M02	15-49		9-45		2-15
92990-05600	3- 5		12-23		26-32	93503-16010	17-53		22- 5		9-32
	7-17		12-37	93210-58677	17-11		23-57		22-36		9-37
92990-06200	15- 8		18-11		23-13	93507-32031	17-51		22-39		9-43
	15-43		24-11		26- 9		23-55	97095-06016	9-12		15-37
92990-06600	1-29	92990-10600	10-15		26-26	93511-32027	17-52		9-22		22- 2
	1-34	92990-14600	12-20	93210-74M35	2-14		23-56		13-14	97780-40120	8-16
	1-42	92990-18200	18-23		25-13	93606-12019	17-30		21-11	97980-04208	10-30
	3-16		24-23	93210-86M38	17-24		23-32		22-15	97980-05108	4-26
	6-21	92995-06100	3-21		23-26		26-42		22-44	97985-06210	19-14
	7-31		7-10		26-11	93608-12M05	16- 8	97095-06020	17-13	98580-05016	4-27
	8- 8		8- 3		26-29		16-13		23-15	98580-05035	7-16
	9-13		10- 5		26-37		18- 9	97095-06025	3-15	98580-05525	3- 4
	9-23		11- 5	93210-86M39	17-63		24- 9		15-35	98580-06012	10-11
	9-27	93101-22M15	2-13		23-71	93608-12063	1-10		21-14		11-11
	9-46		25-12		26-16	93700-06M03	10-16	97095-06030	1-28	98580-06016	12- 2
	9-49	93101-28M16	17-34		26-33		10-26		10- 4		12-26
	10- 8		23-36	93211-04384	2- 6		11-15		11- 4	98580-06018	19-11
	10-12		26-14		25-10		11-27		22-22	98580-06020	21- 6
	11- 8		26-31	93300-608U0	14- 7		15-52	97313-06014	7- 9	98780-04015	1-15
	11-12	93101-30M17	17-62	93306-208U0	2- 9	94702-00247	1-55	97313-06040	1-33	99001-08600	17-16
	13- 7		23-70		17-58	94702-00309	1-55	97313-06065	19- 7		23-18
	16- 7		26-17	93310-323V6	2-23	95380-03600	7-27	97313-08020	1-17	99009-16400	15-57
	19- 8		26-34	93310-836V2	2-25	95380-05600	5-22	97313-08030	15-47		
	21- 7	93102-08M43	14- 6	93310-954V3	2- 8		15-24	97313-08045	15-15		
	21-12	93102-35M13	2-12	93311-940U3	2- 4		15-30	97380-06100	6-20		
	21-15		25-11	93315-345W0	23- 4	95380-06600	3-20	97395-06050	7-30		
	21-19	93102-40M38	2- 5	93315-425U7	17-46		6-22	97395-08016	20-19		
	22- 6		25- 9		23-48		8- 4	97395-08020	15- 4		
	22-16	93106-09014	17-12	93315-430U8	17-61		15-13	97395-08025	17-40		
	22-23		23-14	93315-430V5	17-35		15-27		23-42		
	22-37		26-10		23-37	95380-08600	7-11	97395-08030	16-22		
	22-40		26-27		23-64	95380-08700	16-18	97395-08045	16-16		
92990-08100	1-18	93109-38M02	12- 7	93315-440V6	23-68	95380-12600	10-48		16-26		
	15- 5	93210-03261	22-25	93315-628U9	17- 3		11-47		16-33		
	16-17	93210-09350	15-54		23- 3	95380-14800	12-19		17-31		
	16-19	93210-10M74	14-58	93317-330U5	23-69	95780-10300	12- 5		23-33		
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92990-08600	13-11	93210-18M75	14-56	93332-000V7	23-62		21-18	97395-10045	11-13		
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YAMAHA



**PARTS
CATALOGUE
CATALOGUE
DE PIÈCES
DETACHÉES**

115CE(T)O '95 (6N6)
130BETO '95 (6N7)
L130BETO '95 (6N4)

YAMAHA
GENUINE
Parts & Accessories

2T6N6-300F1

A1

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

115CE(T)O'95 (6N6) ,130BETO'95 (6N7) ,L130BETO'95 (6N4)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made (Parts need to be ordered locally)	"H/T"	Hydro Tilt model
"O/S"	Over Size	"M/T"	Manual Tilt model
		"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
. JET, PILOT
. NOZZLE, MAIN

4. Number of component for assembly

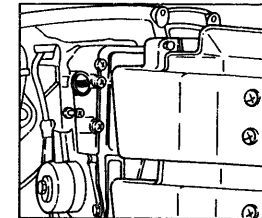
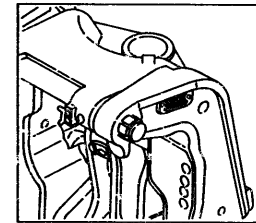
The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
6E0-85500-70	C.D.I. MAGNETO ASSY	1	
6E0-85550-70	. ROTOR ASSY	1	
6E0-15723-00-94	. . PULLY, STARTER	1	

5. Applicable Serial No. and Color Code

Engine Serial No.	115CEO	L : 480319	~
	115CETO	L : 397901	~
		UL : 725689	~
	130BETO	L : 307390	~
		UL : 703445	~
	L130BETO	L : 701384	~



Color Code	Color Name	Abbreviation
4D	DARK BLuish GRAY METALLIC 2	DBNM2

6. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

115CE(T)O'95 (6N6) , 130BETO'95 (6N7) , L130BETO'95 (6N4)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.

Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations

Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
 . GICLEUR, ralenti
 . PUIXS D'AIGUILLE

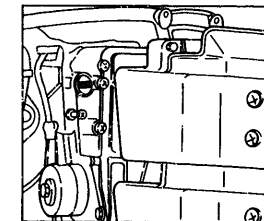
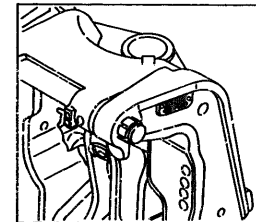
4. Nombre de pièces composant un ensemble

Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

Référence	Description	Qté	Remarques
6E0-85500-70	MAGNETO C.D.I CPLT	1	
6E0-85550-70	. ROTOR CPLT	1	
6E0-15723-00-94	. . POULIE DE DEMARREUR	1	

5. Applications No de série et code couleur correspondants

No de série du moteur	
115CEO	L : 480319 ~
115CETO	L : 397901 ~
	UL : 725689 ~
130BETO	L : 307390 ~
	UL : 703445 ~
L130BETO	L : 701384 ~



Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

6. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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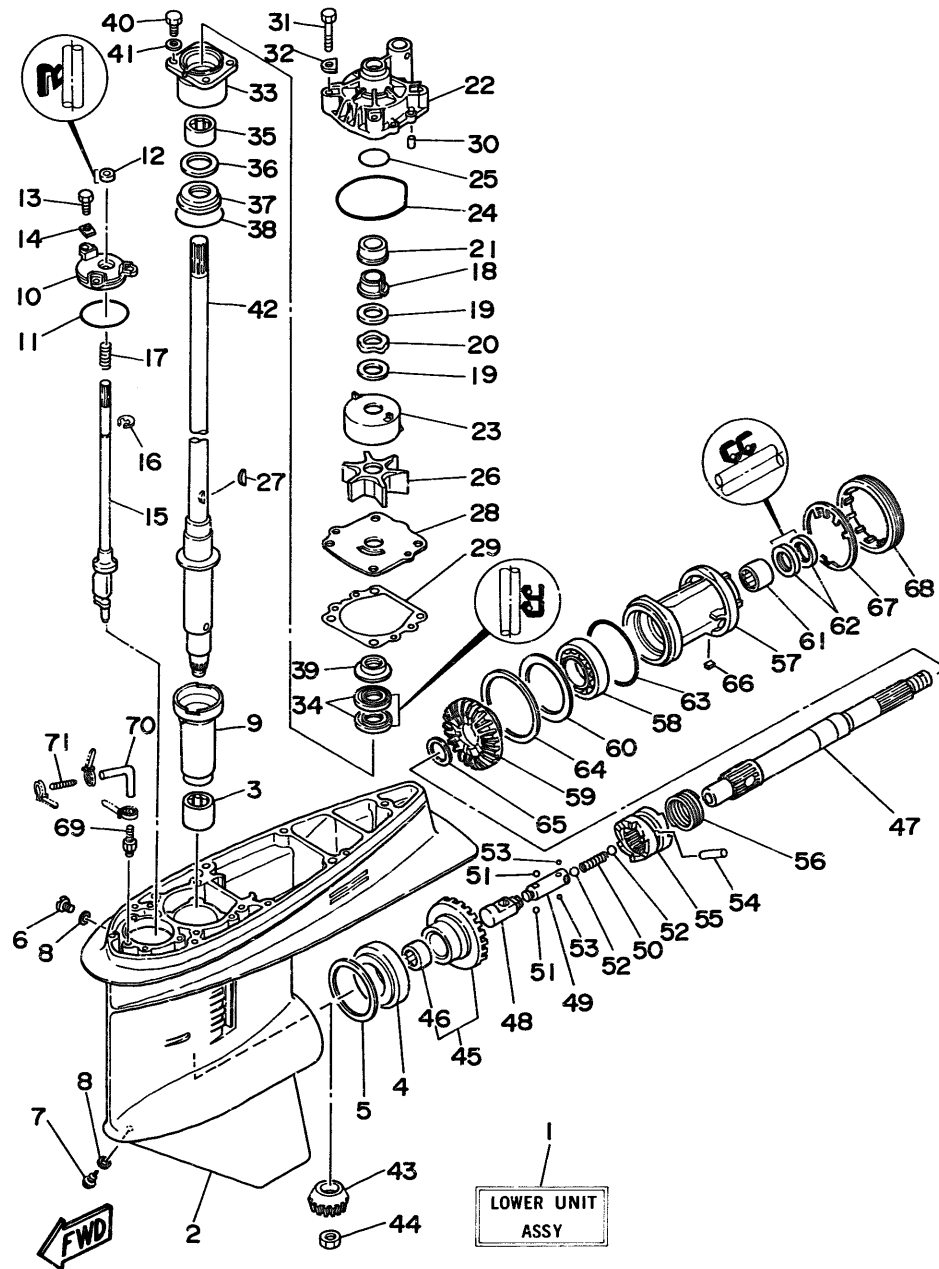
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FIG. 17 LOWER CASING. DRIVE 1 (115/130)
 FIG. 17 BOITIER D'HELICE, TRANSMISSION 1 (115/130)



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
64	6L6-45577-00-40	SHIM (T:0.40MM)	1	UR
	6L6-45577-00-50	SHIM (T:0.50MM)	1	UR
65	90201-30M92	WASHER, PLATE	1	
66	90282-04010	KEY, STRAIGHT	1	
67	688-45383-02	WASHER, CLAW	1	
68	688-45384-00	NUT	1	
69	6E5-45378-00	NIPPLE, HOSE	1	
70	90445-07ME8	HOSE	1	UR LONG
	90445-07ME9	HOSE	1	UR ULTRA LONG
71	6E5-83558-10	END, NIPPLE	1	
		RACCORD DE NIPPLE		

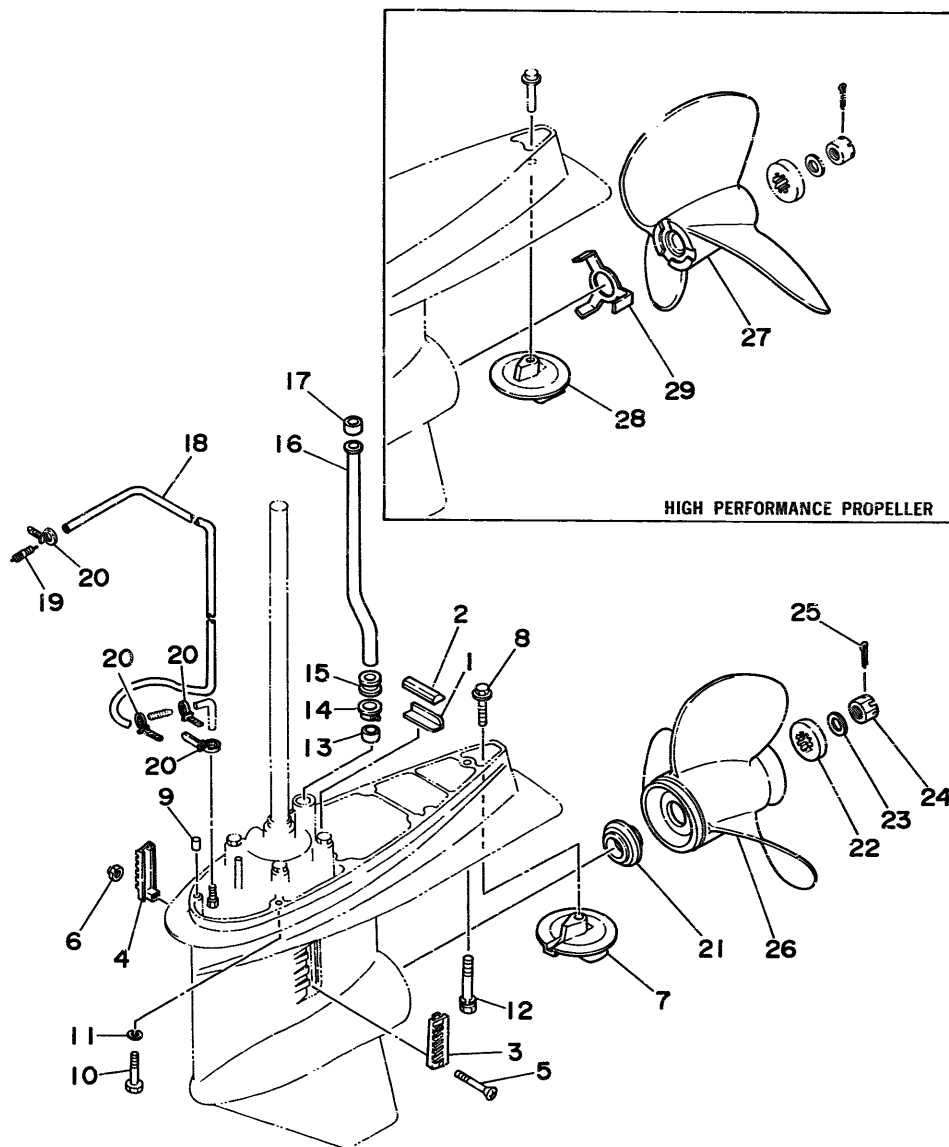


FIG. 18 LOWER CASING. DRIVE 2 (115/130)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 2 (115/130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
* 1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
* 2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	90142-05M03	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	6E5-45371-01	TAB-TRIM ANODE DERIVE	1	
8	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
9	93608-12M05	PIN, DOWEL AXE	2	
10	97395-10045	BOLT BOULON	6	
11	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
12	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
*13	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
*14	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	
15	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
16	6E5-44361-00	TUBE, WATER TUBE D'EAU	1	UR LONG
	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
17	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
18	90445-07MFC	HOSE DURITE	1	
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
20	90465-11M10	CLAMP BRIDE	4	
21	6E5-45987-01	SPACER ENTRETOISE	1	
22	688-45997-01	SPACER ENTRETOISE	1	
23	92990-18200	WASHER RONDELLE, PLATE	1	
24	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	

* CONTENTS OF LOWER UNIT ASSY. (PARTS NO. 6E5-45300-14-4D, 6E5-45300-24-4D)

* CONTENU DE UNITE INFERIEURE(ENS.)(REFERENCE 6E5-45300-14-4D, 6E5-45300-24-4D)

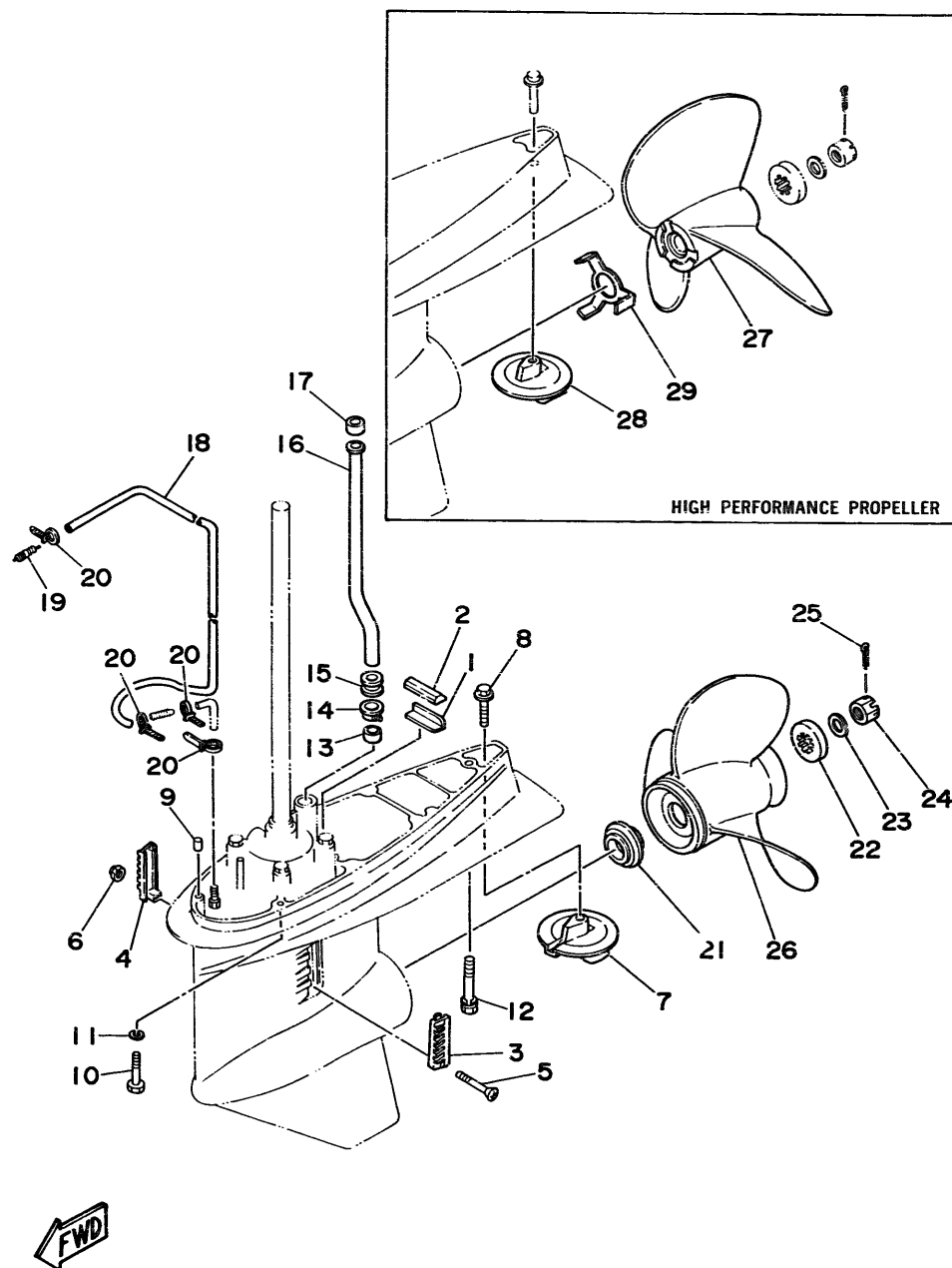


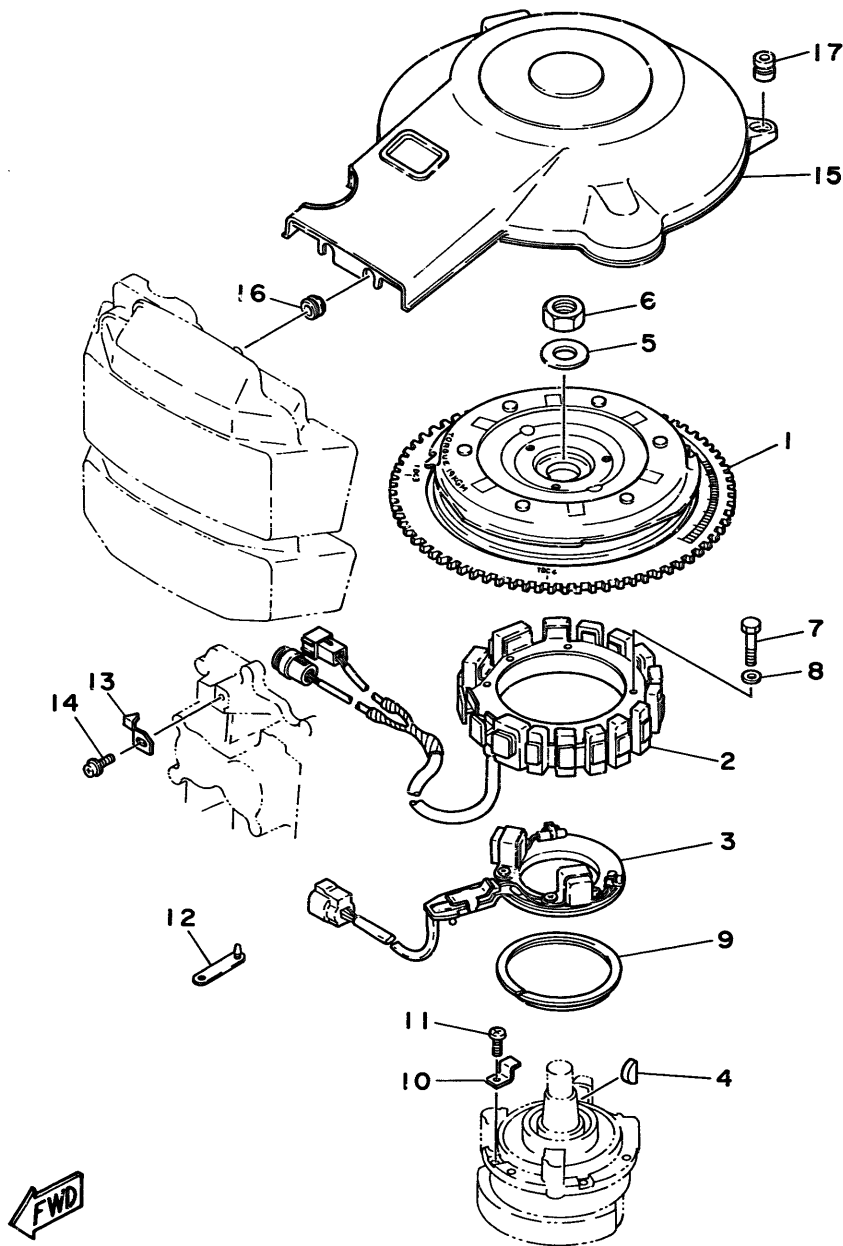
FIG. 18 LOWER CASING. DRIVE 2 (115/130)
FIG. 18 BOITIER D'HELICE, TRANSMISSION 2 (115/130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
25	91490-40030	PIN, COTTER GOUPILLE	1	
26	6E5-45941-00-EL	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	6E5-45943-00-EL	PROPELLER (3X12-5/8"X21"-K) HELICE (3X12-5/8"X21"-K)	1 UR	
	6E5-45945-01-EL	PROPELLER (3X13-1/4"X17"-K) HELICE (3X13-1/4"X17"-K)	1 UR	
	6E5-45947-00-EL	PROPELLER (3X13-1/2"X15"-K) HELICE (3X13-1/2"X15"-K)	1 UR	
	6E5-45949-00-EL	PROPELLER (3X13-5/8"X13"-K) HELICE (3X13-5/8"X13"-K)	1 UR	
	6E5-45952-00-EL	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	6E5-45954-00-EL	PROPELLER (3X14"X11"-K) HELICE (3X14"X11"-K)	1 UR	
	6E5-45956-00-EL	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	STAINLESS STEEL PROPELLER ACIER INOXYDABLE HELICE			
	688-45970-03-98	PROPELLER (3X13"X19"-K) HELICE (3X13"X19"-K)	1 UR	
	688-45972-02-98	PROPELLER (3X13"X21"-K) HELICE (3X13"X21"-K)	1 UR	
	688-45974-02-98	PROPELLER (3X13"X23"-K) HELICE (3X13"X23"-K)	1 UR	
	688-45976-01-98	PROPELLER (3X13"X25"-K) HELICE (3X13"X25"-K)	1 UR	
	688-45978-60-98	PROPELLER (3X13-1/2"X16"-K) HELICE (3X13-1/2"X16"-K)	1 UR	
	688-45930-01-98	PROPELLER (3X13"X17"-K) HELICE (3X13"X17"-K)	1 UR	
	688-45932-60-98	PROPELLER (3X13-1/2"X14"-K) HELICE (3X13-1/2"X14"-K)	1 UR	
	HIGH PERFORMANCE PROPELLER HELICE RENDEMENT DE HAUTEUR			
27	6E5-45970-10	PROPELLER (3X14"X20"-P) HELICE (3X14"X20"-P)	1 UR	
	6E5-45972-10	PROPELLER (3X14"X24"-P) HELICE (3X14"X24"-P)	1 UR	
	6E5-45974-10	PROPELLER (3X14"X28"-P) HELICE (3X14"X28"-P)	1 UR	
	6E5-45976-10	PROPELLER (3X14"X22"-P) HELICE (3X14"X22"-P)	1 UR	
	6E5-45978-10	PROPELLER (3X14"X26"-P) HELICE (3X14"X26"-P)	1 UR	
28	6E5-45371-10	TAB-TRIM	1	
29	6E5-45994-10	ANODE DERIVE PLATE, TOOTH PLAQUETTE	1	

FIG. 19 GENERATOR

GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N7-85550-00	ROTOR ASSY	1	
2	6N7-85510-00	ROTOR CPLT	1	
3	6N7-85580-00	STATOR ASSY	1	
4	90280-05049	STATOR CPLT	1	
5	90201-21M18	COIL, PULSER	1	
6	90170-20137	BOBINE, PULSEUR	1	
7	97313-06065	KEY, WOODRUFF	1	
8	92990-06600	CLAVETTE, DEMI-LUNE	1	
9	688-41611-00	WASHER, PLATE	1	
10	688-41612-00	RONDELLE, PLATE	1	
11	98580-06018	NUT	1	
12	90464-12M00	ECROU	1	
13	6E5-81332-00	BOLT	4	
14	97985-06210	BOULON	4	
15	6N7-81337-00	WASHER, PLATE	4	
16	90480-12M11	RONDELLE, PLATE	4	
17	663-82317-01	RETAINER, MAGNETO BASE	1	
		FLASQUE, PLATEAU D'AVANCE	1	
		RETAINER, MAGNETO BASE	4	
		FLASQUE, PLATEAU D'AVANCE	4	
		SCREW, PAN HEAD	4	
		VIS	1	
		CLAMP	1	
		BRIDE	1	
		PLATE, TIMING	1	
		PLATEAU, ALLUMAGE	1	
		SCREW, WITH WASHER	1	
		VIS, AVEC RONDELLE	1	
		COVER, FLYWHEEL	1	
		COUVERCLE, VOLANT	2	
		GROMMET	2	
		RONDELLE CAOUTCHOUC	2	
		DAMPER, IGNITION COIL	2	
		AMORTISSEUR, BOBINE D'ALLUM	2	



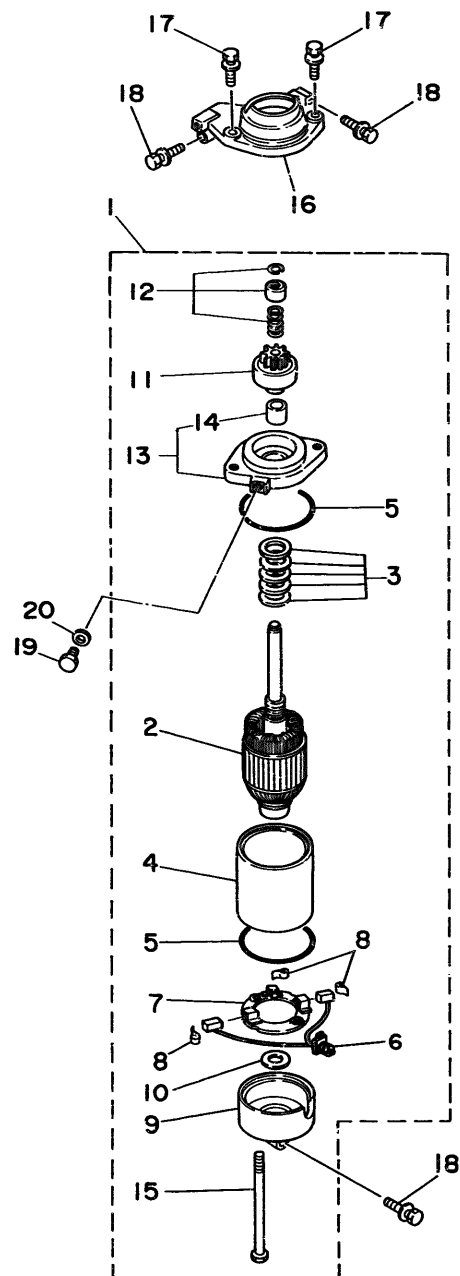


FIG. 20 STARTING MOTOR

DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1	
2	6E5-81850-11	.ARMATURE ASSY .INDUIT	1	
3	6E5-81809-10	.WASHER KIT .JEU DE RONDELLES	1	
4	6E5-81810-10	.STATOR ASSY .STATOR COMPLET	1	
5	6E5-81847-10	.O-RING .JOINT TORIQUE	2	
6	6E5-81801-10	.BRUSH SET .CHARBON	1	
7	6E5-81840-10	.BRUSH HOLDER ASSY .SUPPORT DE CHARBON	1	
8	6E5-81813-10	.SPRING, BRUSH .RESSORT, DE CHARBON	3	
9	6E5-81820-11	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1	
10	6E5-81824-00	.WASHER 2 .RONDELLE 2	1	
11	6E5-81807-11	.GEAR ASSY, STARTING MOTOR .PIGNON, DEMARREUR ELECTRIQUE	1	
12	61H-81857-00	.RETAINER .ARRETOIR	1	
13	6E5-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1	
14	688-81831-00	.METAL, FRONT .METAL, AVANT	1	
15	6E5-81826-10	.BOLT .BOULON	2	
16	6R3-81822-00-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1	
17	90119-08M76	BOLT, WITH WASHER BOULON, AVEC RONDELLE	2	
18	90119-08M77	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
19	97395-08016	BOLT BOULON	1	
20	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	

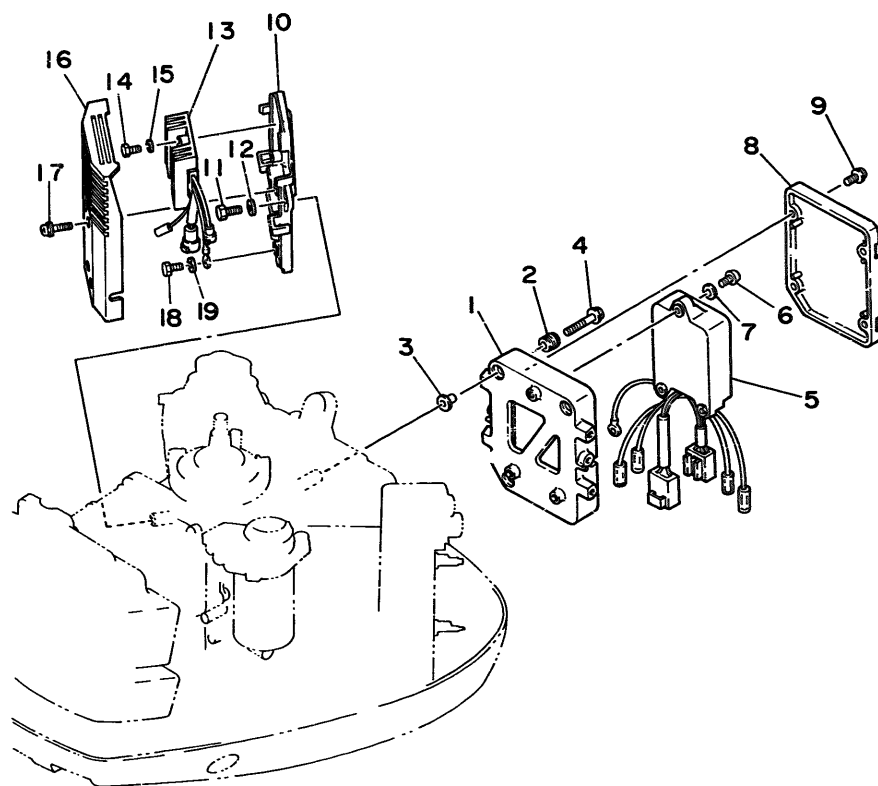


FIG. 21 ELECTRICAL 1

PARTIE ELECTRIQUE 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N7-85542-00-4D	BRACKET SUPPORT	1	
2	6A0-82317-00	DAMPER, IGNITION COIL AMORTISSEUR, BOBINE D'ALLUM	3	
3	624-42542-00	PIPE TUYAU	3	
4	90119-06M59	BOLT, WITH WASHER BOULON, AVEC RONDELLE	3	
5	6N7-85540-00	C.D.I. UNIT ASSY BLOC C.D.I.	1	
6	98580-06020	SCREW, PAN HEAD VIS	3	
7	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
8	6N7-85537-00	COVER COUVERCLE	1	
9	90159-06M11	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	
10	6N7-81948-00-94	BRACKET JOINT TORIQUE	1	
11	97095-06016	BOLT BOULON	3	
12	92990-06600	WASHER, PLATE RONDELLE, PLATE	3	
13	6R3-81950-10	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT	1	
14	97095-06025	BOLT BOULON	2	
15	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
16	6R3-81942-00	COVER COUVERCLE	1	
17	90159-06M08	SCREW, WITH WASHER VIS, AVEC RONDELLE	4	
18	97013-06012	BOLT BOULON	1	
19	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	

FWD

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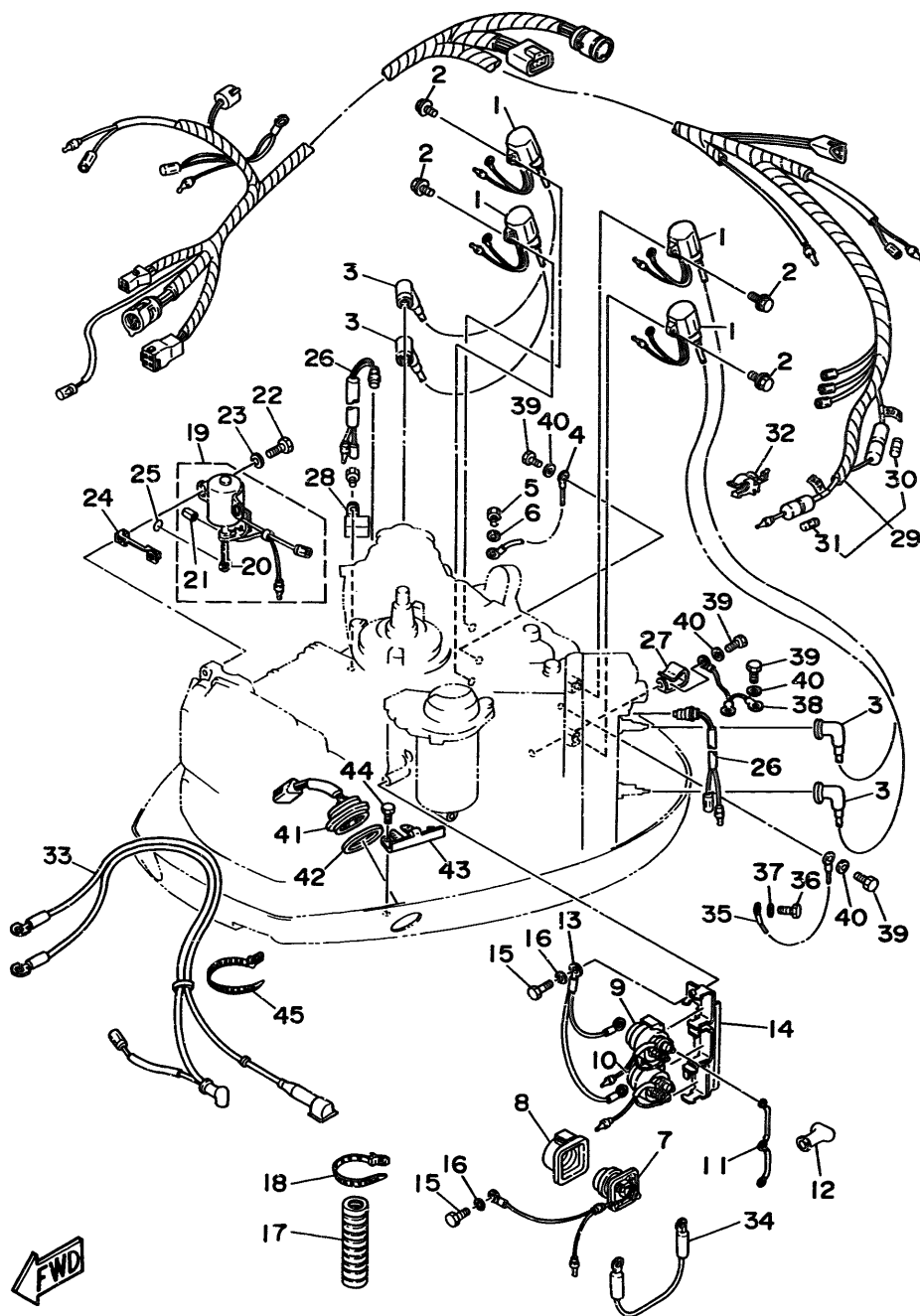


FIG. 22 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6R3-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	4	
2	97595-06520	BOLT, WITH WASHER VIS HEXAGONAL	4	
3	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE	4	
4	662-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
5	97095-06012	BOLT BOULON	1	
6	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
7	61A-81941-00	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1	
8	689-81952-10	HOLDER, RELAY SUPPORT, RELAIS	1	
9	6E5-81950-00	RELAY ASSY RELAIS COMPLET	1	115/130/L130ETO
10	6E5-8195A-00	RELAY ASSY RELAIS COMPLET	1	115/130/L130ETO
11	6G5-87149-10	CONNECTOR RACCORD	1	115/130/L130ETO
12	6G5-82119-00	COVER, LEAD WIRE CARNITURE, FIL	4	
13	6E5-82116-00	WIRE, MINUS LEAD FIL, NEGATIF	1	115/130/L130ETO
14	6E5-81948-22	BRACKET JOINT TORIQUE	1	UR 115/130/L130ETO
	6E5-81948-10	BRACKET JOINT TORIQUE	1	UR 115EO
15	97095-06016	BOLT BOULON	2	
16	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
17	6N7-83557-00	TUBE TUBE	1	
18	90465-13M36	CLAMP BRIDE	1	
19	6N7-86110-00	SOLENOID SOLENOID	1	
20	6N7-86116-00	.WIRE, PULL .CABLE, TENSION	1	
21	91609-30010	.PIN, SPRING .AXE DE RESSORT	1	
22	97095-06030	BOLT BOULON	2	
23	92990-06600	WASHER, PLATE RONDELLE, PLATE	2	
24	6N7-86112-00	STAY, SOLENOID SUPPORT, SOLENOIDE	1	
25	93210-03261	O-RING JOINT TORIQUE	1	
26	688-82560-10	THERMO SWITCH ASSY THERMO-CONTACT COMPLET	2	
27	90465-08M33	CLAMP BRIDE	1	

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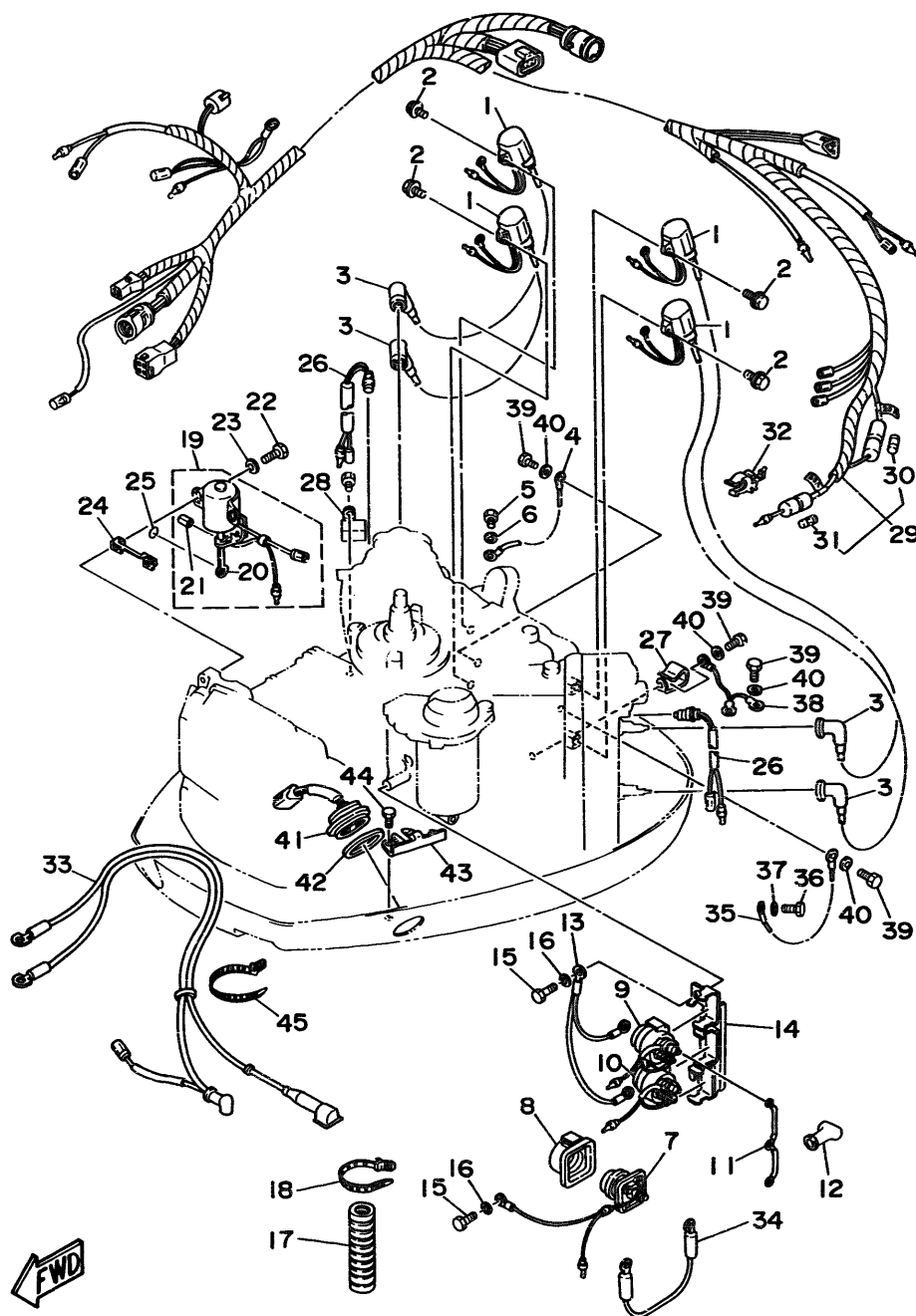


FIG. 22 ELECTRICAL 2

PARTIE ELECTRIQUE 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
28	90465-10M14	CLAMP BRIDE	1	
29	6N7-82590-14	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1	
30	682-82151-00	.FUSE (20A) .FUSIBLE (20A)	1	
31	705-82151-00	.FUSE (30A) .FUSIBLE (30A)	1	
32	6G5-82152-00	HOLDER, FUSE SUPPORT, FUSIBLE	2	
33	6N7-82105-02	WIRE HARNESS FAISCEAU DE FILS	1	
34	6E5-82117-00	WIRE, LEAD FIL	1	
35	6R3-82519-00	WIRE, EARTH LEAD FIL, MASSE	1	
36	97095-06012	BOLT BOULON	1	
37	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	
38	6E5-82531-00	WIRE, LEAD FIL	1	
39	97095-06012	BOLT BOULON	4	
40	92990-06600	WASHER, PLATE RONDELLE, PLATE	4	
41	6R3-82563-00	TRIM & TILT SWITCH ASSY INCLINER ET PARER COMMUTATEUR	1	115/130/L130ETO
42	6E5-82587-00	GASKET JOINT	1	115/130/L130ETO
43	6R3-83614-00	BRACKET SUPPORT	1	115/130/L130ETO
44	97095-06016	BOLT BOULON	2	115/130/L130ETO
45	90465-13M36	CLAMP BRIDE	1	

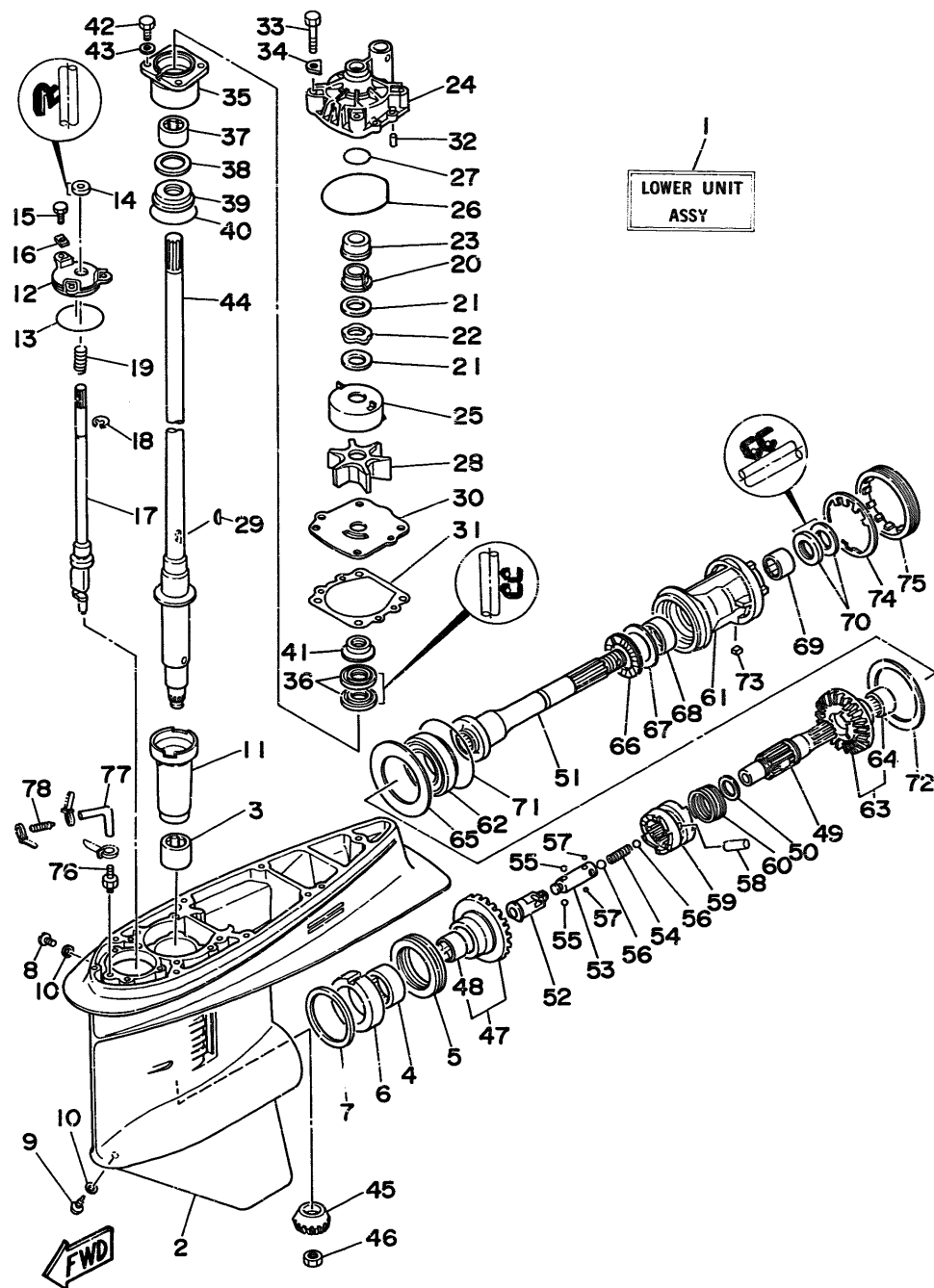


FIG. 23 ALTERNATE 1 (LOWER CASING. DRIVE 1:L130)
FIG. 23 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6L6-45300-22-4D	LOWER UNIT ASSY UNITE INFÉRIEURE (ENS.) (REF.NO. 2 ~ 78, FIG.24, REF.NO. 1,2,13,14)	1	
2	6E5-45301-02-4D	CASING, LOWER BEQUILLE	1	
3	93315-628U9	BEARING, CYLINDRICAL ROULEMENT	1	
4	93315-345W0	BEARING, CYLINDRICAL ROULEMENT	1	
5	93341-360U8	BEARING, THRUST CERVEAUX DE DIRECTION	1	
6	6L6-45538-00	SPACER 1 ENTRETOISE	1	
7	6E5-45567-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6E5-45567-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6E5-45567-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6E5-45567-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6E5-45567-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR
	6E5-45567-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	UR
	6E5-45567-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	UR
8	90340-03M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	1	
9	688-45341-00	PLUG, DRAIN BOUCHON DE VIDANGE	1	
10	90430-08020	GASKET JOINT	2	
11	6E5-45536-00	SLEEVE, DRIVE SHAFT MANCHON, ARBRE MOTEUR	1	
12	6E5-45321-00	PLATE PLAQUETTE	1	
13	93210-58677	O-RING JOINT TORIQUE	1	
14	93106-09014	OIL SEAL JOINT SPY	1	
15	97095-06020	BOLT BOULON	3	
16	90209-06M04	WASHER RONDELLE	3	
17	6L6-44150-00	SHIFT CAM ASSY CAME D'INVERSION	1	
18	99001-08600	CIRCLIP CIRCLIP	1	
19	90501-11M10	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
20	61A-45538-00	SPACER 1 ENTRETOISE	1	
21	90201-22M01	WASHER, PLATE RONDELLE, PLATE	2	

B7

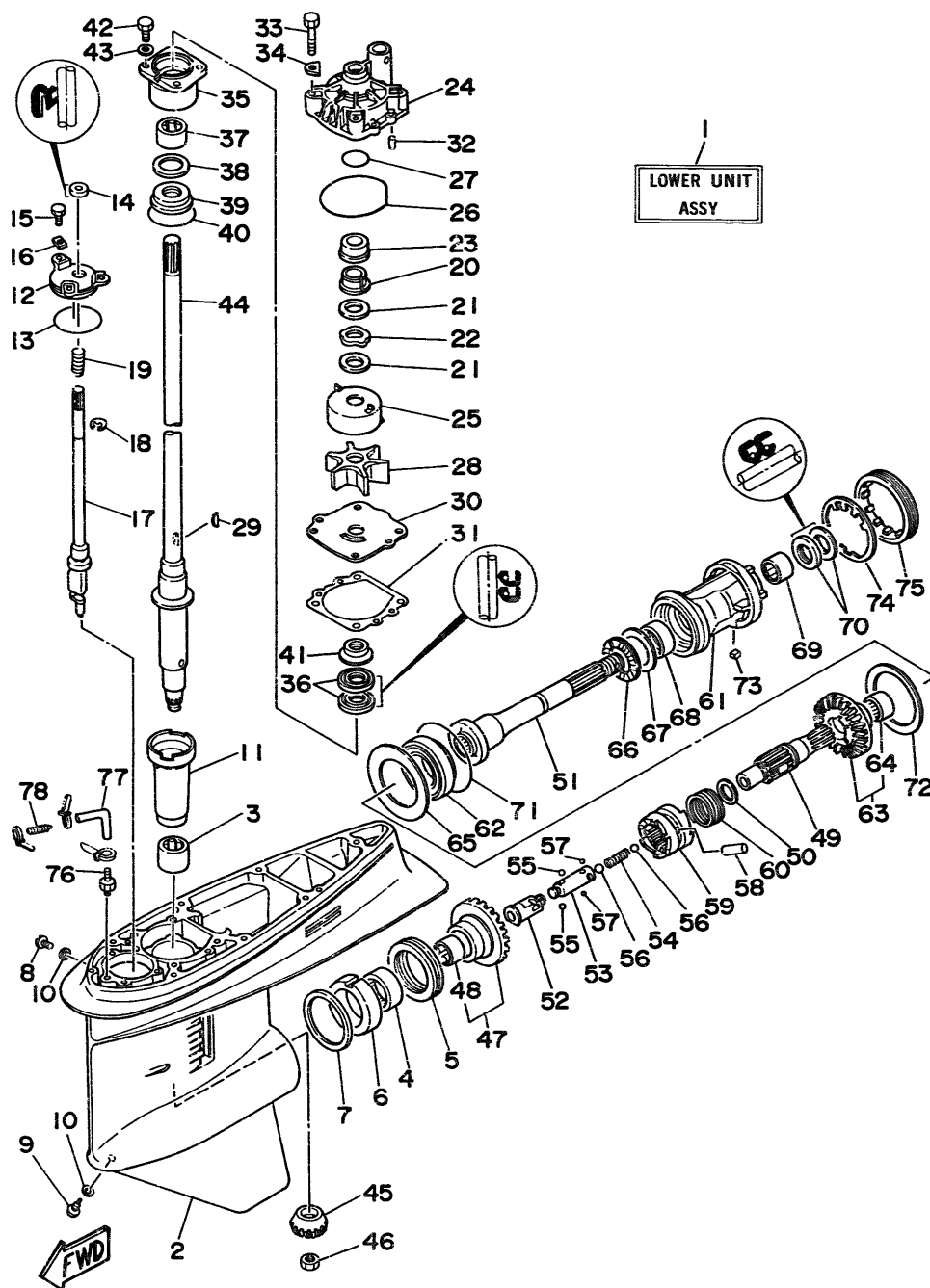


FIG. 23 ALTERNATE 1 (LOWER CASING, DRIVE 1:L130)
FIG. 23 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
22	90206-22M19	WASHER, WAVE RONDELLE, ONDULEE	1	
23	61A-45527-00	COLLAR, DRIVE SHAFT ENTRETOISE	1	
24	61A-44311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	
25	61A-44322-00	INSERT, CARTRIDGE CUVETTE	1	
26	93210-86M38	O-RING JOINT TORIQUE	1	
27	93210-37M67	O-RING JOINT TORIQUE	1	
28	6E5-44352-00	IMPELLER TURBINE	1	
29	90280-04M05	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	
30	6E5-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	
31	6E5-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	
32	93606-12019	PIN, DOWEL GOUPILLE	2	
33	97395-08045	BOLT BOULON	4	
34	90209-08M02	WASHER RONDELLE	4	
35	6E5-45331-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
36	93101-28M16	OIL SEAL JOINT SPY	2	
37	93315-430V5	BEARING, CYLINDRICAL PIECE	1	
38	6E5-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1 UR	
	6E5-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1 UR	
	6E5-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1 UR	
	6E5-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1 UR	
	6E5-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1 UR	
	6E5-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1 UR	
	6E5-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1 UR	
39	93341-930U0	BEARING, THRUST CERVEAUX DE DIRECTION	1	
40	93210-54534	O-RING JOINT TORIQUE	1	
41	6E5-45344-00	COVER, OIL SEAL FLASQE, JOINT D'HUILE	1	
42	97395-08025	BOLT BOULON	4	
43	92990-08600	WASHER, PLATE RONDELLE, PLATE	4	

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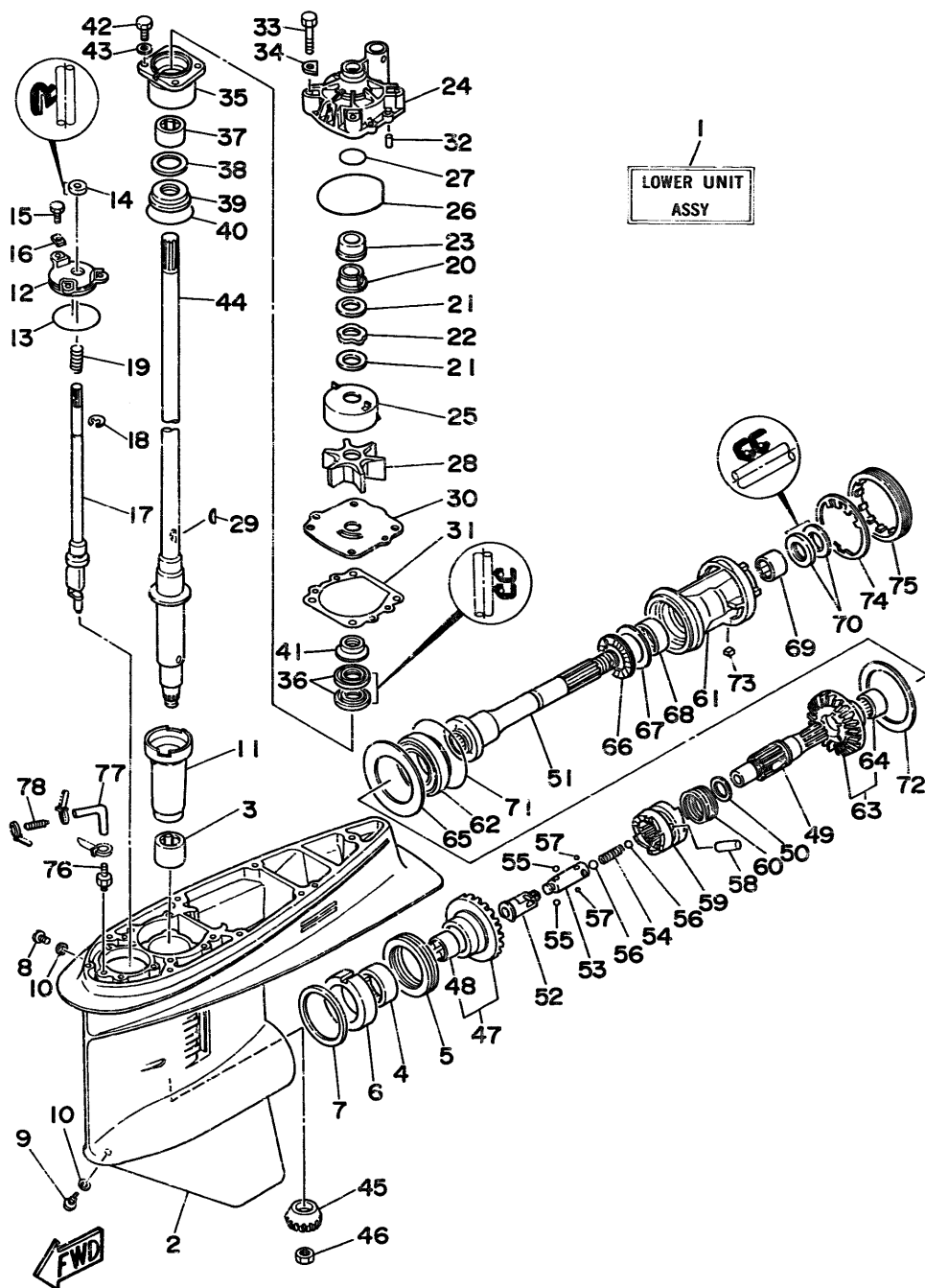


FIG. 23 ALTERNATE 1 (LOWER CASING. DRIVE 1:L130)
FIG. 23 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
44	6E5-45501-21	DRIVE SHAFT COMP. ARBRE MOTEUR COMP.	1	ULTRA LONG
45	6E5-45551-02	PINION PIGNON D'ATTAQUE	1	
46	90170-16M01	NUT ECROU	1	
47	6L6-45560-00	GEAR PIGNON	1	
48	93315-425U7	BEARING, CYLINDRICAL ROULEMENT	1	
49	6K1-45611-00	SHAFT, PROPELLER ARBRE, HELICE	1	
50	90201-26M00	WASHER, PLATE RONDELLE, PLATE	1	
51	6L6-45611-20	SHAFT, PROPELLER ARBRE, HELICE	1	
52	6K1-45641-00	SHIFTER EMBRAYAGE	1	
53	6E5-45634-01	SLIDE, SHIFT CONTRE-POUSOIR	1	
54	90501-16M37	SPRING, COMPRESSION RESSORT, COMPRESSION	1	
55	93507-32031	BALL BILLE	2	
56	93511-32027	BALL BILLE	2	
57	93503-16010	BALL BILLE	2	
58	90250-08M07	PIN, STRAIGHT GOUPILLE, DROITE	1	
59	6E5-45631-01	CLUTCH, DOG CRABOT	1	
60	6E5-45633-01	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	
61	6L6-45332-00-94	HOUSING, BEARING FLASQUE, ROULEMENT	1	
62	93332-000V7	BEARING ROULEMENT	1	
63	6L6-45570-00	GEAR PIGNON	1	
64	93315-430V5	BEARING, CYLINDRICAL ROULEMENT	1	
65	6L6-45576-00	WASHER, THRUST RONDELLE DE CALAGE	1	
66	93341-440U5	BEARING, THRUST CERVEAUX DE DIRECTION	1	
67	6K1-45578-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	UR
	6K1-45578-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	UR
	6K1-45578-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	UR
	6K1-45578-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	UR
	6K1-45578-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	UR

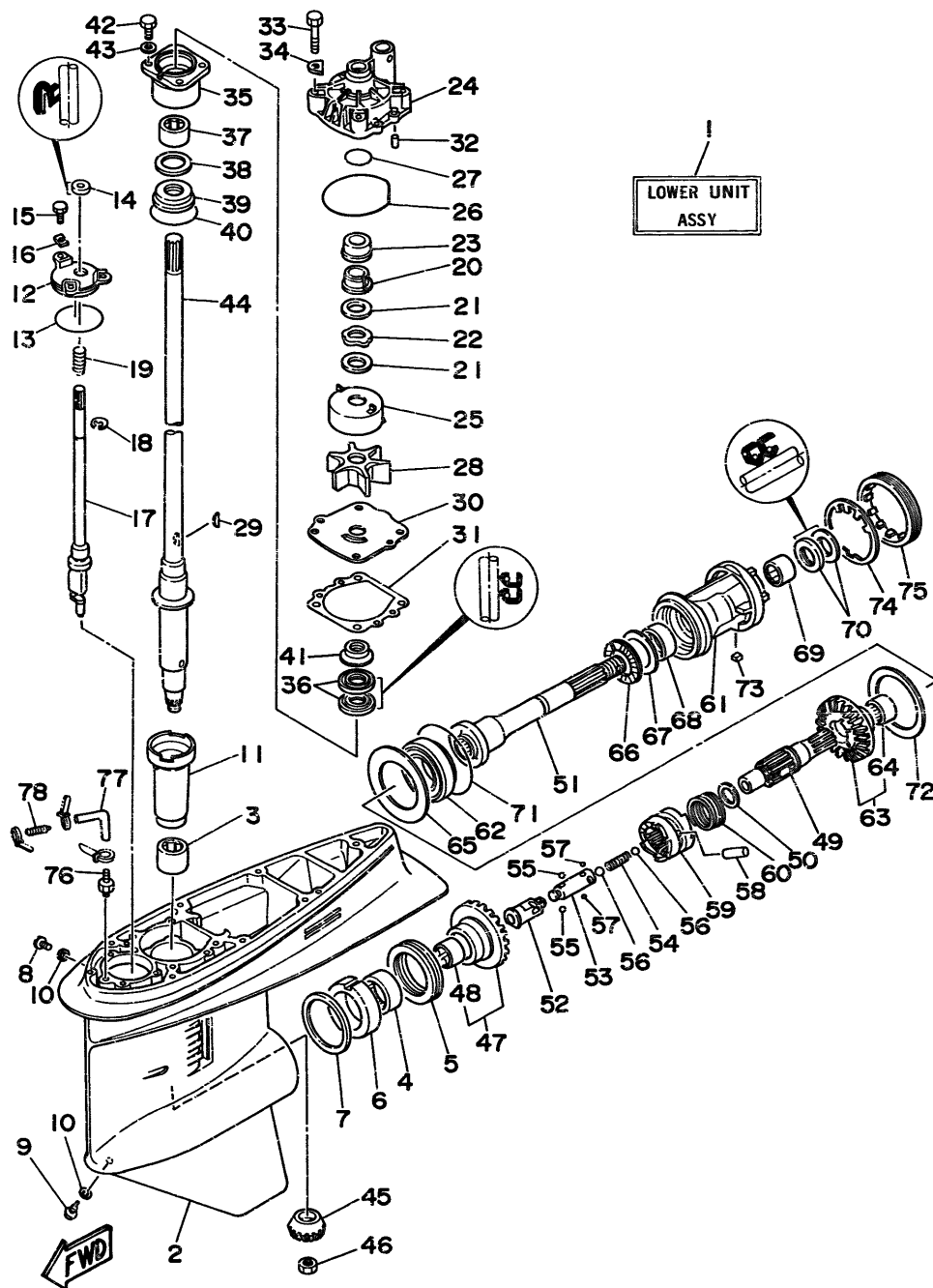


FIG. 23 ALTERNATE 1 (LOWER CASING. DRIVE 1:L130)
FIG. 23 OPTIONNELLES 1 (BOITIER D'HELICE, TRANSMISSION 1:L130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
67	6K1-45578-01-40	SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)		
	6K1-45578-01-50	SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
68	93315-440V6	BEARING, CYLINDRICAL	1	
		ROULEMENT		
69	93317-330U5	BEARING, CYLINDRICAL	1	
		PIECE		
70	93101-30M17	OIL SEAL	2	
		JOINT SPY		
71	93210-86M39	O-RING	1	
		JOINT TORIQUE		
72	6L6-45577-00-10	SHIM (T:0.10MM)	1	UR
		CALE (T:0.10MM)		
	6L6-45577-00-12	SHIM (T:0.12MM)	1	UR
		CALE (T:0.12MM)		
	6L6-45577-00-15	SHIM (T:0.15MM)	1	UR
		CALE (T:0.15MM)		
	6L6-45577-00-18	SHIM (T:0.18MM)	1	UR
		CALE (T:0.18MM)		
	6L6-45577-00-30	SHIM (T:0.30MM)	1	UR
		CALE (T:0.30MM)		
	6L6-45577-00-40	SHIM (T:0.40MM)	1	UR
		CALE (T:0.40MM)		
	6L6-45577-00-50	SHIM (T:0.50MM)	1	UR
		CALE (T:0.50MM)		
73	90282-04010	KEY, STRAIGHT	1	
		CLAVETTE, DROITE		
74	688-45383-02	WASHER, CLAW	1	
		FREIN D'ECROU		
75	688-45384-00	NUT	1	
		ECROU		
76	6E5-45378-00	NIPPLE, HOSE	1	
		RACCORD, TUYAU		
77	90445-07ME9	HOSE	1	
		DURITE		
78	6E5-83558-10	END, NIPPLE	1	
		RACCORD DE NIPPLE		

FIG. 24 ALTERNATE 2 (LOWER CASING. DRIVE 2:L130)
 FIG. 24 OPTIONNELLES 2 (BOITIER D'HELICE, TRANSMISSION 2:L130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
* 1	663-45376-00-94	GUIDE, SEAL DAMPER BUTEE, JOINT CAOUTCHOUC	1	
* 2	688-45375-00	DAMPER, SEAL BOURRELET, CAOUTCHOUC	1	
3	688-45214-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
4	688-45215-02	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	
5	90142-05M03	SCREW, COUNTERSUNK VIS, TETE NOYEE	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	
7	6L6-45371-00	TAB-TRIM ANODE DERIVE	1	
8	90105-10M00	BOLT, WASHER BASED BOULON, AVEC RONDELLE	1	
9	93608-12M05	PIN, DOWEL AXE	2	
10	97395-10045	BOLT BOULON	6	
11	92990-10100	WASHER, SPRING RONDELLE, GROWER	6	
12	90119-10M89	BOLT, WITH WASHER BOULON, AVEC RONDELLE	1	
*13	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
*14	6E5-44312-00	COVER, WATER PUMP HOUSING COUVERCLE	1	
15	6E5-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
16	6E5-44361-20	TUBE, WATER TUBE D'EAU	1	UR ULTRA LONG
17	6E5-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	
18	90445-07MF0	HOSE DURITE	1	
19	6E5-83558-00	END, NIPPLE RACCORD DE NIPPLE	1	
20	90465-11M10	CLAMP BRIDE	4	
21	6E5-45987-01	SPACER ENTRETOISE	1	
22	688-45997-01	SPACER ENTRETOISE	1	
23	92990-18200	WASHER RONDELLE, PLATE	1	
24	90171-18M04	NUT, CASTLE ECROU, CRENELE	1	
25	91490-40030	PIN, COTTER GOUPILLE	1	

* CONTENTS OF LOWER UNIT ASSY. (PARTS NO. 6L6-45300-22-4D)
 * CONTENU DE UNITE INFRIEURE(ENS.)(REFERENCE 6L6-45300-22-4D)

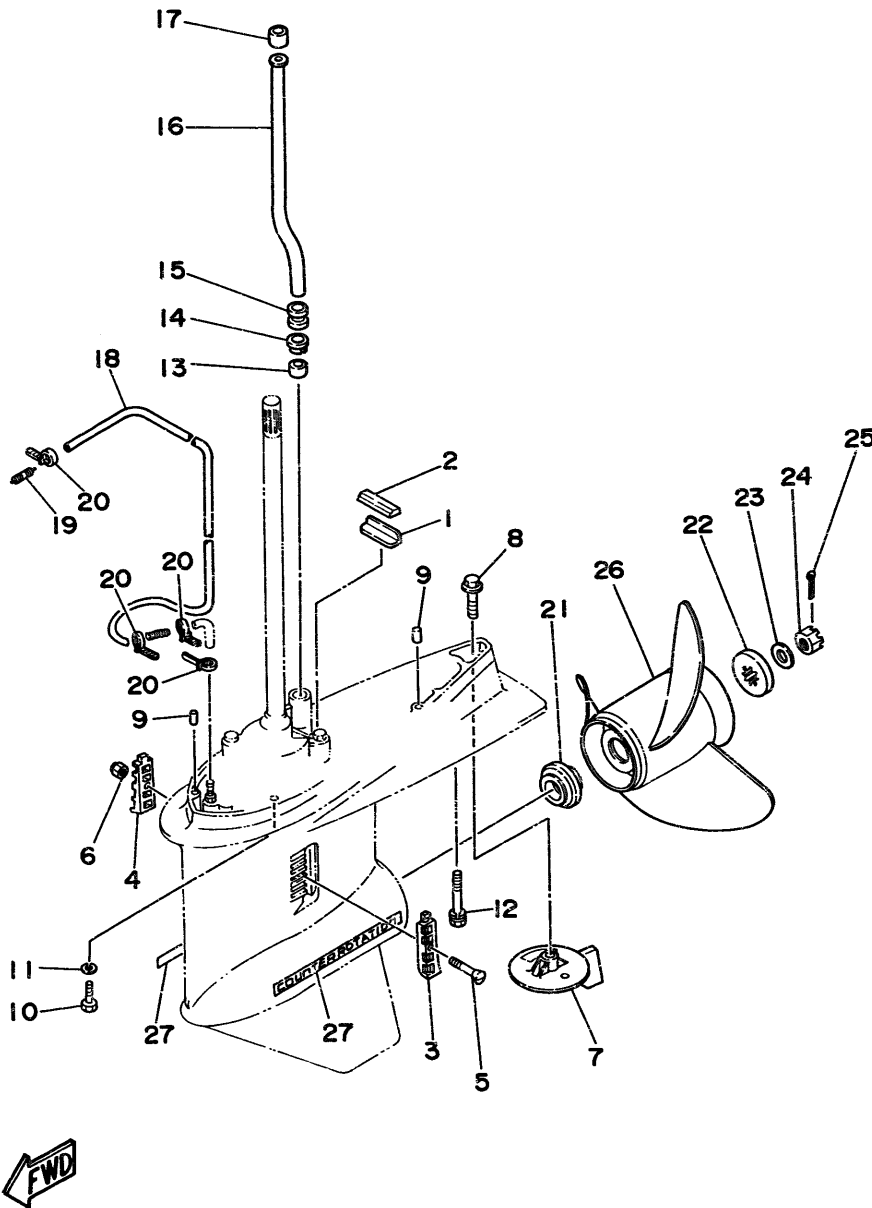


FIG. 24 ALTERNATE 2 (LOWER CASING, DRIVE 2:L130)
 FIG. 24 OPTIONNELLES 2 (BOITIER D'HELICE, TRANSMISSION 2:L130)

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
26	6L6-45930-00-98	PROPELLER (3X13"X17"-KL.) HELICE (3X13"X17"-KL.)	1	
	6L6-45970-00-98	PROPELLER (3X13"X19"-KL.) HELICE (3X13"X19"-KL.)	1	
	6L6-45972-00-98	PROPELLER (3X13"X21"-KL.) HELICE (3X13"X21"-KL.)	1	
27	6K1-45392-00	GRAPHIC, LOWER ADHESIF INFERIEUR	2	

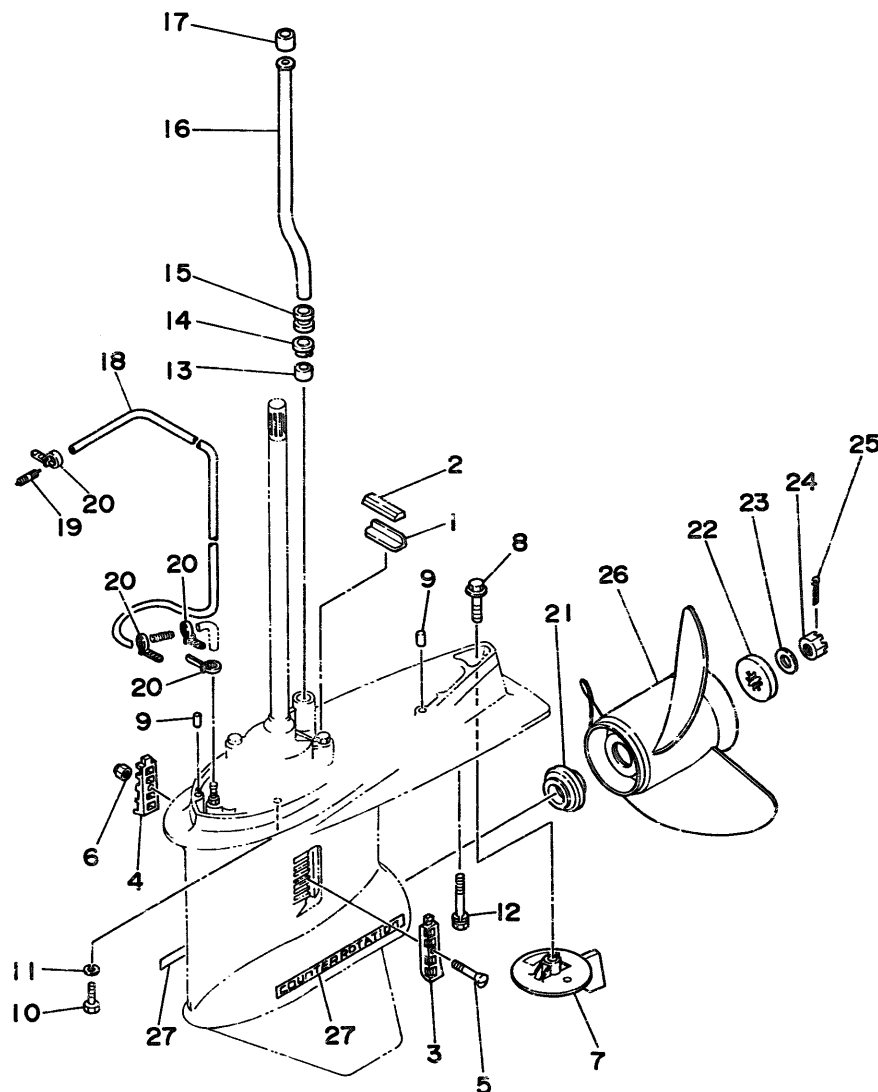
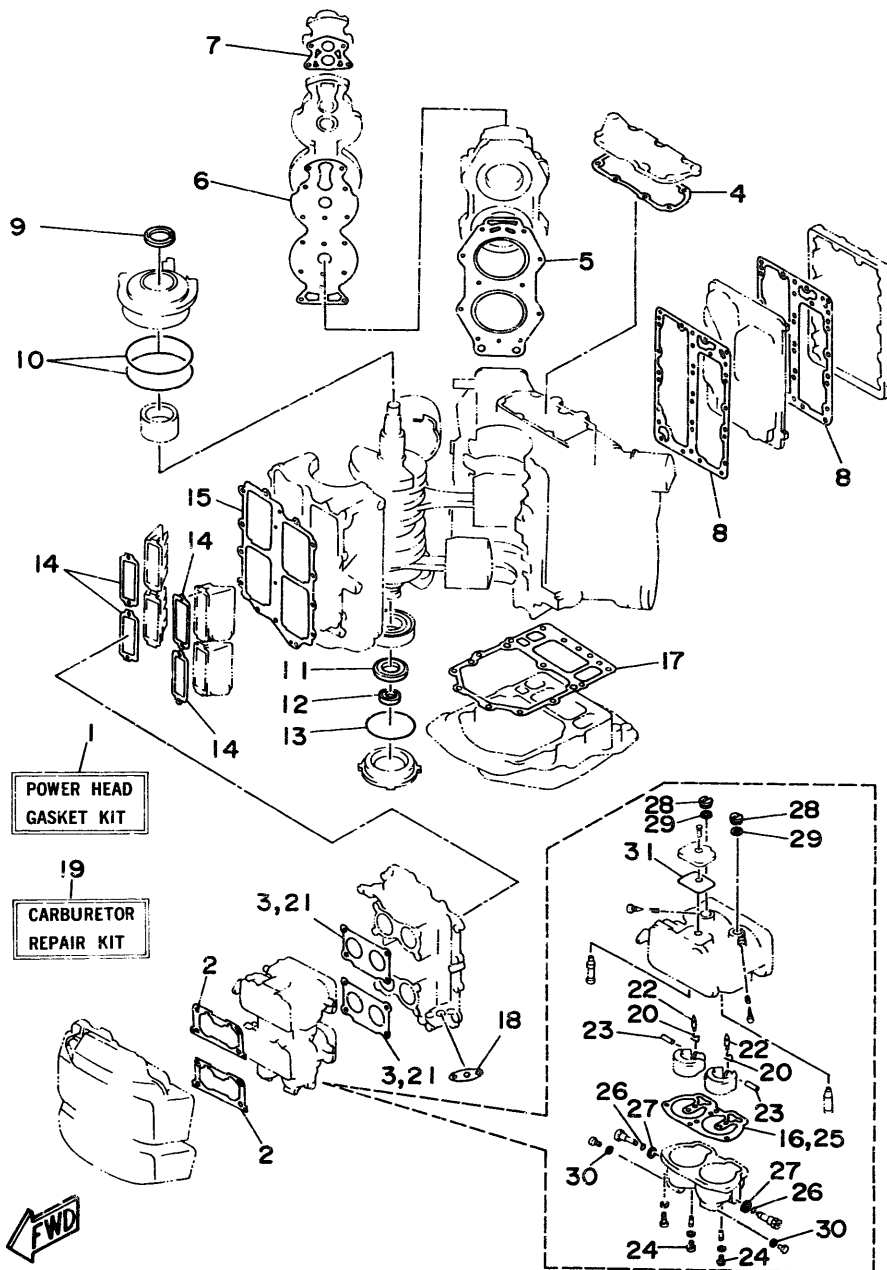


FIG. 25 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6N6-W0001-03	POWER HEAD GASKET KIT POCHETTE DE JOINTS TETE MOTRICE	1	
2	6K7-14483-00	.GASKET .JOINT	2	
3	6E5-14198-A1	.GASKET .JOINT	2	
4	6E5-11381-A1	.GASKET 1 .JOINT 1	1	
5	6E5-11181-A0	.GASKET, CYLINDER HEAD 1 .JOINT, DE C'ILASSE 1	2	
6	6E5-11193-A0	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	2	
7	688-12414-A1	.GASKET, COVER .JOINT, COUVERCLE	2	
8	6E5-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	2	
9	93102-40M38	.OIL SEAL .JOINT SPY	1	
10	93211-04384	.O-RING .JOINT TORIQUE	2	
11	93102-35M13	.OIL SEAL .JOINT SPY	1	
12	93101-22M15	.OIL SEAL .JOINT SPY	1	
13	93210-74M35	.O-RING .JOINT TORIQUE	1	
14	6E5-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	4	
15	6E5-13645-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	
16	6E5-14384-03	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	2	
17	6G5-45113-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
18	650-24431-A0	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	
19	6E5-W0093-06	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	
20	6E5-14159-00	.CLIP .JONC	2	
21	6E5-14198-A1	.GASKET .JOINT	1	
22	6E5-14546-00	.VALVE, NEEDLE .POINTEAU	2	
23	6E5-14386-02	.PIN, FLOAT .AXE, FLOTTEUR	2	
24	6E5-14394-00	.PLUG, SLOW JET .PLOT	2	
25	6E5-14384-03	.GASKET, FLOAT CHAMBER .JOINT, CUVE DE FLOTTEUR	1	
26	6E5-14997-00	.O-RING .JOINT TORIQUE	2	
27	6E5-14398-01	.GASKET .JOINT	2	
28	6E5-14328-01	.PLUG .PLOT	2	



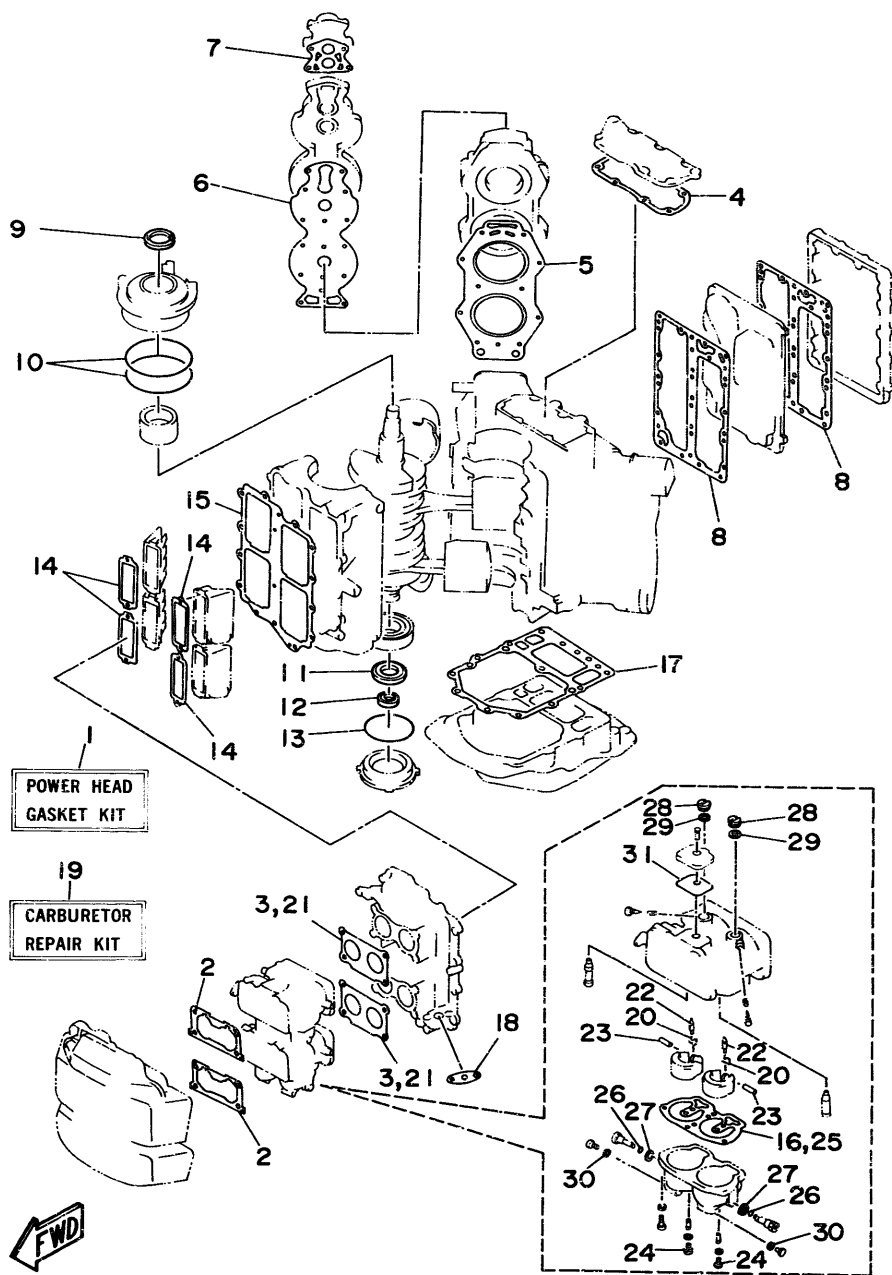


FIG. 25 REPAIR KIT 1

KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	6E5-14979-00	.GASKET .JOINT	2	
30	6J8-14995-00	.GASKET .JOINT	2	
31	6E5-14959-00	.GASKET .JOINT	1	

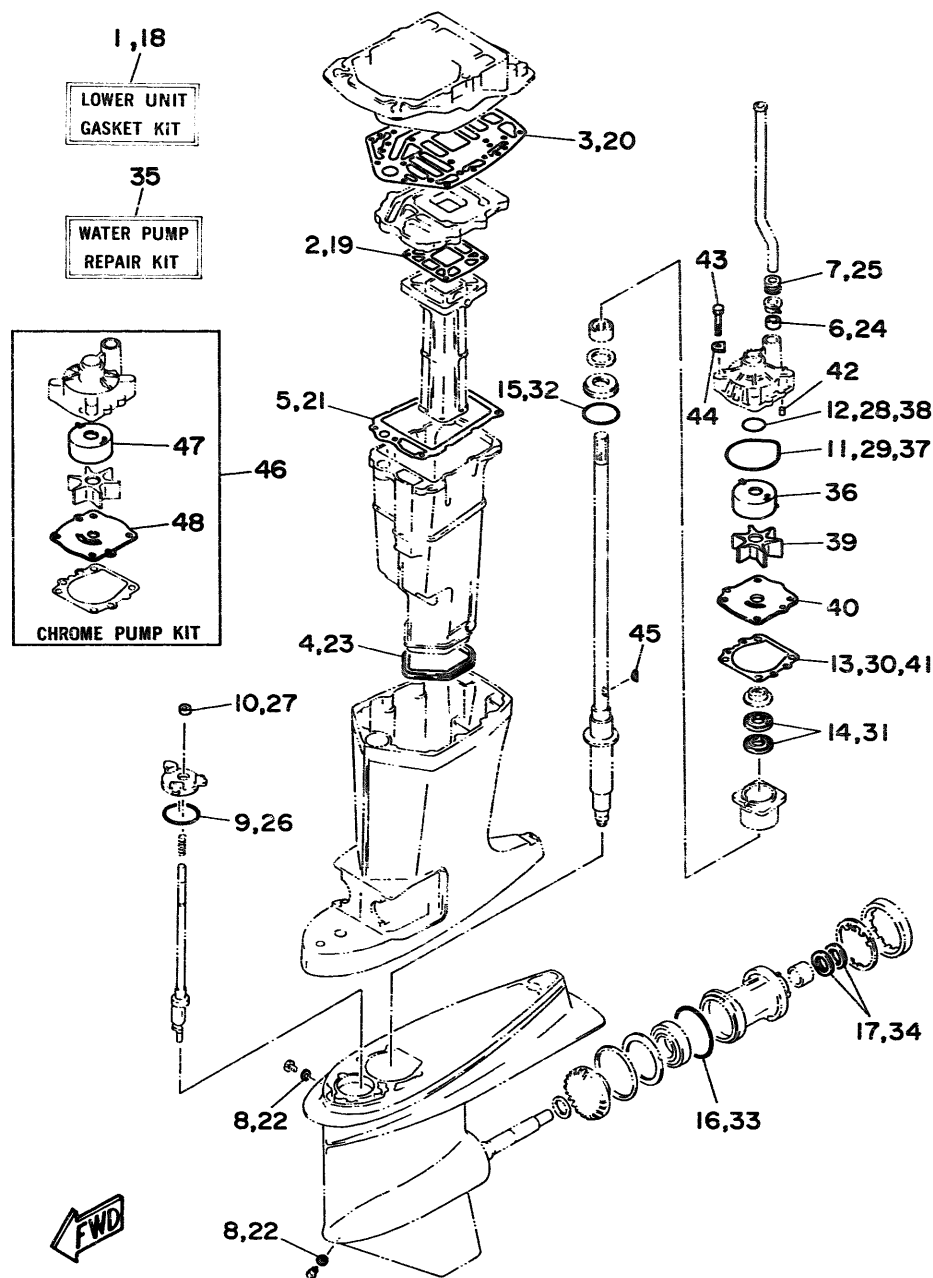


FIG. 26 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
1	6E5-W0001-51	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	UR 115
2	6E5-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
3	6G5-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
4	6E5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
5	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
6	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
7	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
8	90430-08020	.GASKET .JOINT	2	
9	93210-58677	.O-RING .JOINT TORIQUE	1	
10	93106-09014	.OIL SEAL .JOINT SPY	1	
11	93210-86M38	.O-RING .JOINT TORIQUE	1	
12	93210-37M67	.O-RING .JOINT TORIQUE	1	
13	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
14	93101-28M16	.OIL SEAL .JOINT SPY	2	
15	93210-54534	.O-RING .JOINT TORIQUE	1	
16	93210-86M39	.O-RING .JOINT TORIQUE	1	
17	93101-30M17	.OIL SEAL .JOINT SPY	2	
18	6F3-W0001-21	LOWER UNIT GASKET KIT POCHETTE DE JOINTS EMBASE	1	UR 130/L130
19	6G5-41134-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
20	6G5-45114-A0	.GASKET, UPPER CASING .JOINT, TUBE D'ARBRE	1	
21	6E5-41135-A0	.GASKET, EXHAUST MANIFOLD .JOINT, PIPE D'ECHAPPEMENT	1	
22	90430-08020	.GASKET .JOINT	2	
23	6E5-45123-00	.GASKET, MUFFLER .JOINT, POT DE DETENTE	1	
24	6E5-44365-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
25	6E5-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	
26	93210-58677	.O-RING .JOINT TORIQUE	1	
27	93106-09014	.OIL SEAL .JOINT SPY	1	
28	93210-37M67	.O-RING .JOINT TORIQUE	1	

D1

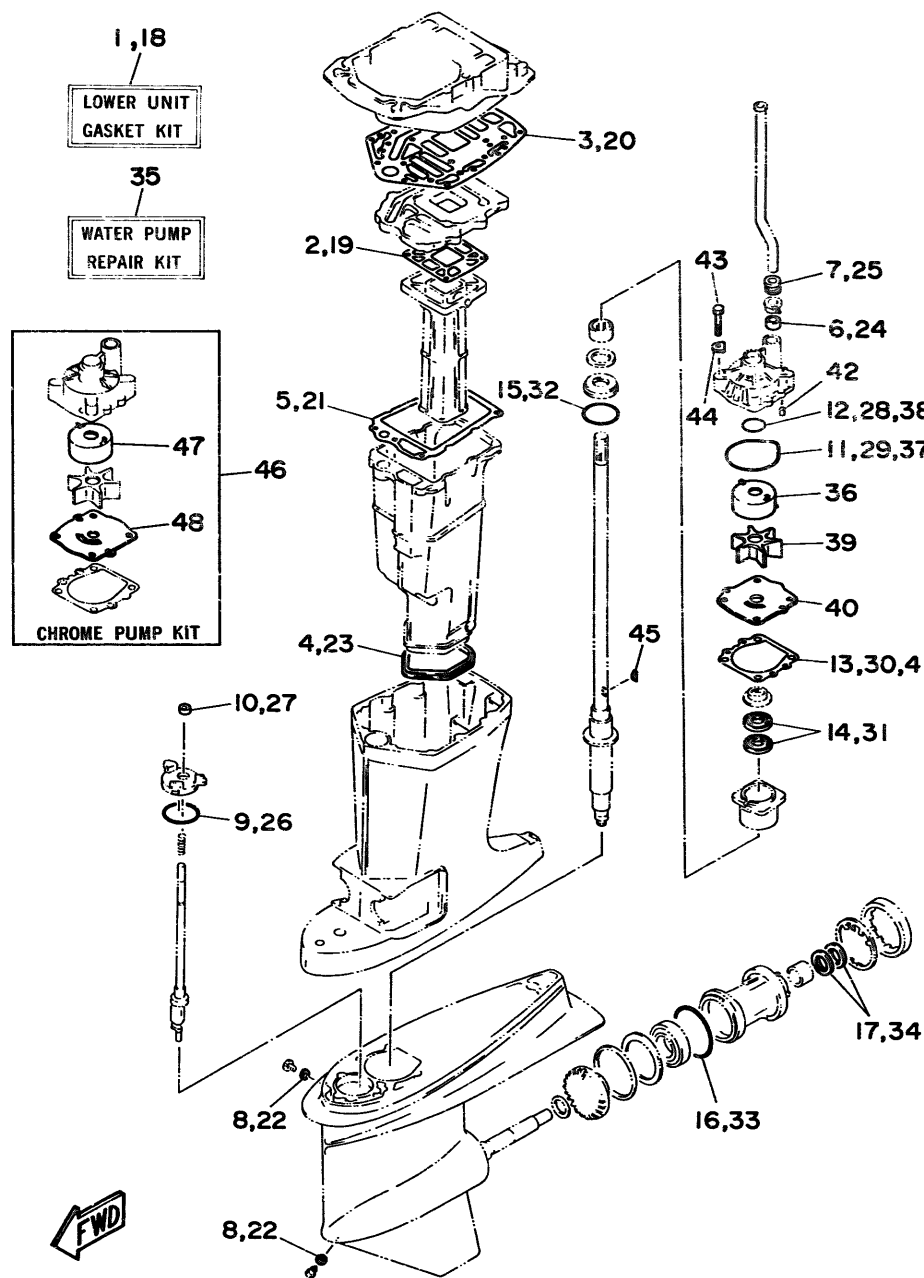


FIG. 26 REPAIR KIT 2

KITS DE REPARATION 2

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	Q'TY QTE	REMARKS REMARQUES
29	93210-86M38	.O-RING .JOINT TORIQUE	1	
30	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
31	93101-28M16	.OIL SEAL .JOINT SPY	2	
32	93210-54534	.O-RING .JOINT TORIQUE	1	
33	93210-86M39	.O-RING .JOINT TORIQUE	1	
34	93101-30M17	.OIL SEAL .JOINT SPY	2	
35	6N6-W0078-00	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	
36	61A-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	
37	93210-86M38	.O-RING .JOINT TORIQUE	1	
38	93210-37M67	.O-RING .JOINT TORIQUE	1	
39	6E5-44352-00	.IMPELLER .TURBINE	1	
40	6E5-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	
41	6E5-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	
42	93606-12019	.PIN, DOWEL .GOUPILLE	1	
43	97395-08045	.BOLT .BOULON	4	
44	90209-08M02	.WASHER .RONDELLE	4	
45	90280-04M05	.KEY, WOODRUFF .CLAVETTE, DEMI-LUNE	1	
46	6E5-W0078-1A	CHROME PUMP KIT KIT DE POMPE A EAU CHROMEE	1 AP	
47	6R3-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	
48	6E5-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	

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6F3-W0001-21	26-18	6G5-12416-00	1-43		25-27	6E5-24322-00	6- 4	6E5-41256-01	3-23	6R3-42811-01	9-15
6N6-W0001-03	25- 1	6E5-12576-00	1-49	6E5-1441K-00	3-28	6N7-24323-00	6-31	661-41262-02	3-24	6R3-42811-10	9-18
6E5-W0004-00	3- 2	6G5-12581-00	16-12	6N7-14440-00	3-27	6E5-24367-10	9-47	6N7-41271-00	3-25	6R3-42813-00	9-21
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6N6-W0078-00	26-35	1YU-13187-00	5- 3	624-14485-00	3- 8	650-24378-00	1-38	688-41612-00	19-10	6R3-42816-00	9-16
6N6-W0090-14-4D	1- 1	6N6-13200-00	5- 1	6E5-14527-01	4-24	6E5-24379-00	6-12	6E5-41631-01-94	15-10	6R3-42824-00	9-14
6N7-W0090-15-4D	1- 1	6N7-13200-00	5- 1	6E5-14546-00	4- 8		6-32	6E5-41632-02-94	15- 6	6N7-42828-00	9-24
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6E5-11111-10-94	1-23	6N7-13416-00	5- 7	6E5-14737-00	16-29	6E5-24412-02	7-28	6E5-42510-04-4D	12- 6	6N7-42850-10	9-19
6L1-11111-00-94	1-23	6E5-13552-00	3- 7	6E5-1492A-00	4-17	6E5-24413-00	7-18	6E5-42510-24-4D	12- 6	6N7-42850-20	9-20
6E5-11119-00	1-16	6E5-13610-00	3- 1	6E5-1492E-90	4-14	6A0-24421-01	7-25	624-42542-00	6-29	6R3-42850-00	9-17
6E5-11181-A0	1-24	6E5-13621-A1	3- 3	6E5-1492F-39	4-11	6E5-24423-00	7-23		6-37	6E5-43111-03-4D	11- 1
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6E5-11191-01-9M	1-26	6E5-13641-11-94	3- 6	61A-1492G-44	4-30	650-24431-A0	7-29	6N4-42610-A0-4D	8- 1	6E5-43112-04-4D	11- 9
6E5-11193-A0	1-27	6E5-13645-A1	3-14	61A-1492G-58	4-30		25-18	6N6-42610-A0-4D	8- 1	6G5-43112-02-8D	10- 9
	25- 6		25-15	61A-1492H-12	4-29	6E5-24434-02	7-24	6N7-42610-A0-4D	8- 1	6E5-43124-00	13-28
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6E5-11370-00	3- 9		25-20	6E5-14959-01	4-25	716-24444-00	5- 2	6R3-42615-01	8-11		11-41
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6G5-11382-A1	1-45	6L1-14301-02	4- 1		25-26	6L1-41111-00-9M	1-35	6N6-42686-00	8-17		11-21
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6E5-11447-00	2- 2	6L1-14302-02	4- 2	6N7-15100-00-94	1- 2		25- 8	6N6-42687-00	8-18		11-36
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6R3-11536-00	5-26	6E5-14323-03	4-22	6G5-15359-00-94	2-11	6G5-41131-00-5B	16-20	6R1-42687-00	8-21	6G5-43164-00	10-23
6R3-11537-00	5-16	6E5-14324-00	4-31	6E5-21708-07	6- 1	6E5-41132-10-5B	16-24	6N7-42711-42-8D	9- 1	688-43165-00	11-23
6R5-11603-00	2-18	6A0-14325-00	7-26	6K1-21708-04	6- 1	6L1-41132-00-5B	16-24	648-42715-00	15-51	6E5-43170-00-4D	13-30
6R5-11604-00	2-18	6E5-14328-01	4-20	6E5-21733-02	6- 2	6E5-41134-A0	16-25	6E5-42716-00	9-38	6G5-43181-02	10-33
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6R5-11645-11	2-17	6E5-14385-02	4- 7	6N7-24313-00	7- 1	6E5-41213-00	15-32	6H4-42748-00	9- 3	6G5-43311-20-8D	10-25
6R5-11646-11	2-17	6E5-14386-02	4-10	6E5-24314-00	7-12	6E5-41217-01	3-22	6E5-42761-00-94	1-19	6E5-43317-00	13-21
6R5-11650-10	2-21		25-23	6G5-24316-10	7-32	6H1-41237-00	5-21	6E5-42762-00-94	1-20	6G5-43376-00	12- 4
6E5-12411-20	1-30	6E5-14394-00	4-13	6G5-24318-10	7-35		15-25	6E5-42769-00	16- 5	6E5-43613-00	13- 3
6G5-12413-00-9M	1-31		25-24	6E5-24319-01	6- 7		15-31	6R3-42771-00-8D	9-31	6E5-43614-00	13- 4
688-12414-A1	1-32	6E5-14397-00	4-12	6G5-24319-10	7-36	6R5-41237-00	5-23	6R3-42791-A0	16- 2	6E5-43615-00	13- 5

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6E5-43630-01	13-15	6G5-43866-00	14-65	6E5-44323-00	17-28		24- 3	6L6-45560-00	23-47	6E5-45587-01-30	17-36
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	13-18	93210-19MA7	5- 4	93341-360U8	23- 5	97013-06035	1-41		12-22		